

Structural and Dielectric Properties of $(\text{Bi}_2\text{O}_3\text{Fe}_2\text{O}_3)_{0.4}(\text{Nb}_2\text{O}_5)_{0.6}$ for Different Sintering Temperature

Sadia Tasnim Mowri^{1*}, M. A. Gafur², Quazi Delwar Hossain¹, Aninda Nafis Ahmed²,
Muhammad Shahriar Bashar³

¹Electrical and Electronic Engineering Department, Chittagong University of Engineering and Technology, Chittagong, Bangladesh

²Pilot Plant & Process Development Centre, Bangladesh Council of Scientific and Industrial Research, Dhaka, Bangladesh

³Institute of Fuel Research & Development, Bangladesh Council of Scientific and Industrial Research, Dhaka, Bangladesh

Email: sdtasnim03@gmail.com

Received 26 June 2016; accepted 15 August 2016; published 18 August 2016

Copyright © 2016 by authors and Scientific Research Publishing Inc.

This work is licensed under the Creative Commons Attribution International License (CC BY).

<http://creativecommons.org/licenses/by/4.0/>



Open Access

Abstract

In this research work, $(\text{Bi}_2\text{O}_3\text{Fe}_2\text{O}_3)_{0.4}(\text{Nb}_2\text{O}_5)_{0.6}$ was made by the solid state reaction method. Samples were sintered at four different temperatures (850°C, 925°C, 1000°C and 1150°C) to study the effect of sintering temperature on the various properties of the samples. X-ray diffraction analysis confirmed that single phase $\text{Bi}_{1.721}\delta_{0.089}\text{Fe}_{1.056}\text{Nb}_{1.134}\text{O}_7$ was found when sintering temperature increased. At the same time, larger grain size was found when sintering temperature increased. From variation of dielectric loss with respect to frequency, a small peak was found when sample was sintered at higher temperature (1150°C). Dielectric constant of the sample decreases with the increase of frequency for all the samples. With the variation of temperature, DC resistivity of the samples showed that resistivity decreases with the increase of measuring temperature which indicates semiconducting nature.

Keywords

XRD, Niobium, SEM, Dielectric Constant, Dielectric Loss, Loss Tangent, Bismuth Ferrite, Resistivity

*Corresponding author.

1. Introduction

A switchable and well-off electrical polarization is performed by a ferroelectric crystal in which constituent atomic translocation is also evolved. Similarly a static and switchable magnetization is manifested by ferromagnetic crystal which spreads due to alteration in quantum mechanical phenomenon. Materials in which two of the explained properties displayed are familiar as Multiferroic [1]. At present, bismuth ferrite (BFO) is a very well-known multiferroic. Present interest on bismuth ferrite is inspired by a paper of Ramesh's group which was published in 2003. From their research, it can be said that BFO displays large Remnant polarization with extremely large ferromagnetism [2]. The room temperature phase of BiFeO_3 is rhombohedral with perovskite structure [3]. Finding the saturated magnetic loops for BFO is difficult because of its weak antiferromagnetic nature. Its ferroelectric properties are impeded by enormous leakage current and low-lying resistivity. According to Hill [4], generation of net magnetization in Bismuth Ferrite begins from Fe atoms, where the net polarization of Bismuth Ferrite begins from Bi atoms. For suppressing the leakage currents of bismuth ferrite, various doping techniques have been proposed. At present, it has been proved that for increasing resistivity, and to rectify the overall properties of BFO, co-substitutions of Bi^{3+} by Nd^{3+} and partial substitution of Fe^{3+} by high valence V^{5+} and Mn^{4+} Ti^{4+} are necessary. Increasing electrical resistivity as well as decreasing charged effects can be obtained by partial substitution of Fe^{3+} by Nb^{5+} [3]. In previous research work, Dielectric, Magnetic and Magneto-electric properties of BFO were exhibited, where Nb was used as co-doping material. Moreover, piezoresponse behavior of BFO was observed, when doping had been done by Nb. From other work, we have seen that Nd doped bismuth ferrite has capacity to minimize leakage current. But in our research work, we will perform Structural, Dielectric and DC Electrical properties of BFO by doping it with only Nb.

2. Experimental Work

2.1. Preparation of Samples

$(\text{Bi}_2\text{O}_3\text{Fe}_2\text{O}_3)_{0.4}(\text{Nb}_2\text{O}_5)_{0.6}$ was manufactured by employing solid state ceramic routing. For the preparation of the samples, 99.9% pure (Aldrich, India) Bi_2O_3 , 99.9% pure (LobaCheme, India) Fe_2O_3 , 99.9% pure (Merck, Germany) Nb_2O_5 were used as raw materials. Required amount of high purity Bi_2O_3 and Fe_2O_3 were weighed cautiously and mixed completely in an agate mortar for 1 hour. Mixed oxide was again thoroughly mixed using stabilized ZrO_2 balls in ethanol. After 24 hour milling in ethanol medium the solution was dried at 100°C for 24 hour. Dried samples were again pasted with binder (Polyvinyl Alcohol, 4%). These powders were then compacted into discs with 10 mm diameter and 4 mm thickness. Powders were pressed under 254 MPa pressure by using a Hot Press (P/O/WEBER, PO 40 H, Germany). The final sintering was done at 850°C , 925°C , 1000°C and 1150°C for 2 hour with 1 hour holding time at 600°C for the elimination of binder. For sintering, heating rate was $5^\circ\text{C}/\text{min}$ and cooling rate was $3^\circ\text{C}/\text{min}$.

2.2. Characterization

Dielectric properties of the samples were measured by an Impedance analyzer (Wayne Kerr 6500B, UK), for the measurement of dielectric property, both side of the polished pellet was painted by Ag paste. DC resistivity of samples was studied by an Electrometer (6517B Electrometer/High Resistance Meter, Keithley, Germany). Structural properties were investigated by X-ray Diffraction (D8 Advance, BRUKER, Germany) with $\text{CuK } \alpha$ ($\lambda = 1.54$) radiation and 2θ ranges from 10° to 70° . Scanning Electron Microscopy (EVO 18 Research: ZEISS, Germany) image of the samples were taken for the analysis of surface morphology.

3. Results and Discussion

3.1. XRD Analysis

Figure 1 shows the XRD pattern of $(\text{Bi}_2\text{O}_3\text{Fe}_2\text{O}_3)_{0.4}(\text{Nb}_2\text{O}_5)_{0.6}$ sintered at different temperature. Two phases were found for samples sintered at lower temperature (850°C and 925°C) and the phases are bismuth niobium oxide, BiNbO_4 and iron niobium oxide, $\text{Fe}(\text{NbO}_4)$. Both of the phases has Orthorhombic lattice matched with JCPDS card no: 00-016-0295 and 01-084-1981 respectively. When sintering temperature increased, then single phase Bismuth Iron Niobium Oxide was found. When sample were sintered at 1000°C then $\text{Bi}_{1.34}\text{Fe}_{0.66}\text{Nb}_{1.34}\text{O}_{6.35}$ is found. On the other hand $\text{Bi}_{1.721}\delta_{0.089}\text{Fe}_{1.056}\text{Nb}_{1.134}\text{O}_7$ is found for sample which sintered at 1150°C . Both $\text{Bi}_{1.34}$

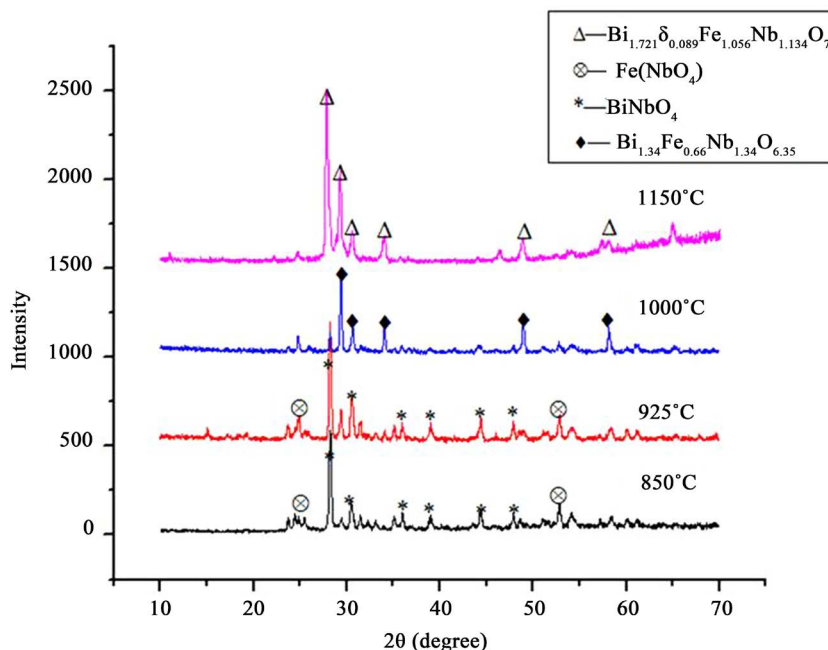


Figure 1. XRD pattern of Nb doped BFO at different sintering temperature.

$\text{Fe}_{0.66}\text{Nb}_{1.34}\text{O}_{6.35}$ and $\text{Bi}_{1.721}\delta_{0.089}\text{Fe}_{1.056}\text{Nb}_{1.134}\text{O}_7$ are very similar. One has consecutive peak at 57.451° and 58.192° but the other has only one peak at 58.256° . For $\text{Bi}_{1.721}\delta_{0.089}\text{Fe}_{1.056}\text{Nb}_{1.134}\text{O}_7$ JCPDS card no is 00-060-0267 and for $\text{Bi}_{1.34}\text{Fe}_{0.66}\text{Nb}_{1.34}\text{O}_{6.35}$ JCPDS card no is 00-052-1774.

3.2. SEM

SEM image in **Figure 2(ii)** reveals that grain sizes of the samples are almost identical at comparatively low sintering temperature (850°C and 925°C). When temperature increases to 1000°C then grain size slightly increases and average grain size becomes $1.173\ \mu\text{m}$. It is clear from the microscopic view that at 1150°C sintering temperature grain size is the largest among the four samples and the average grain size of **Figure 2(ii)(d)** is approximately $3.47\ \mu\text{m}$.

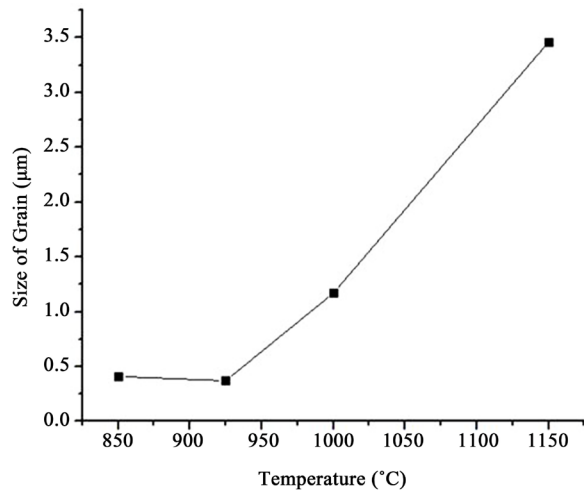
A graphical representation of the grain size with respect to temperature is shown at **Figure 2(i)**. From **Figure 2(i)**, it is observed that up to 925°C , grain size decreases slightly. This little decrease might be happened according to *Chin-Feng Chung et al.* [5]. But after 925°C a sharp increase of grain size is found. Rate of grain growth with temperature is higher for higher sintering temperature (1150°C). Therefore, it can be said that after 925°C contraction effect was eliminated but grain growth was occurred due to rise of temperature.

3.3. Dielectric Property

Figure 3 and **Figure 4** represent the variation of dielectric constant and dielectric loss on frequency respectively. It is observed from the **Figure 3**, that the dielectric constant decreases with the increase of frequency. At low frequency higher value of dielectric constant is obtained on the other hand at higher frequency dielectric constant is more or less constant for all samples. This decrease of dielectric constant with the increase of frequency can be happened due to dipole relaxation phenomenon, where the dipoles can follow the frequency of the applied field at low frequencies [6].

From **Figure 4** it is found that dielectric loss decreases with the increase of frequency for the sample sintered at 850°C , 925°C and 1000°C . But for the sample which sintered at 1150°C shows a Debye like peak at higher frequency. According to *Wang et al.* [7] this higher frequency relaxation is attributed to the ionic relaxation and this type of behavior is supported by *Feridoon et al.* [8].

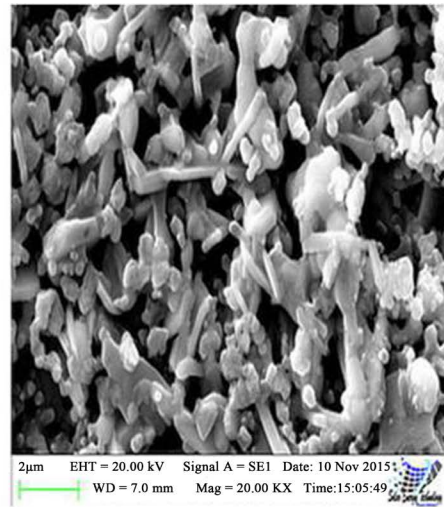
Figure 5 and **Figure 6** represent the effect of temperature on dielectric constant and loss tangent. The dielectric constant and loss tangent remain more or less constant up to 700°C and only dielectric constant increases



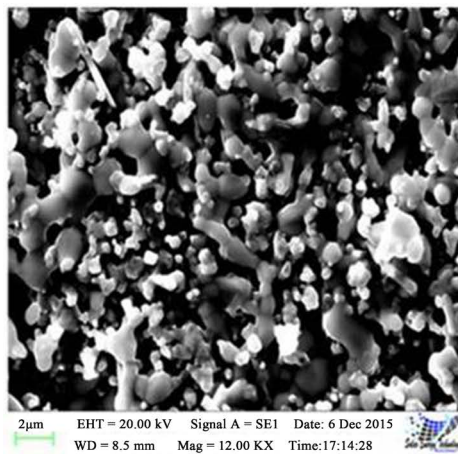
(i)



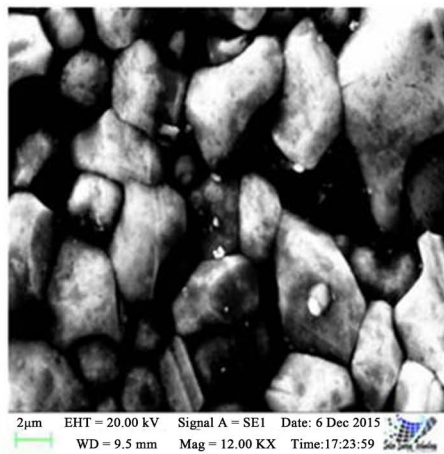
(a)



(b)



(c)



(d)

(ii)

Figure 2. (i) Variation of grain size with sintering temperature. (ii) SEM view of $(\text{Bi}_2\text{O}_3\text{Fe}_2\text{O}_3)_{0.4}(\text{Nb}_2\text{O}_5)_{0.6}$: (a) 850°C, (b) 925°C, (c) 1000°C, (d) 1150°C.

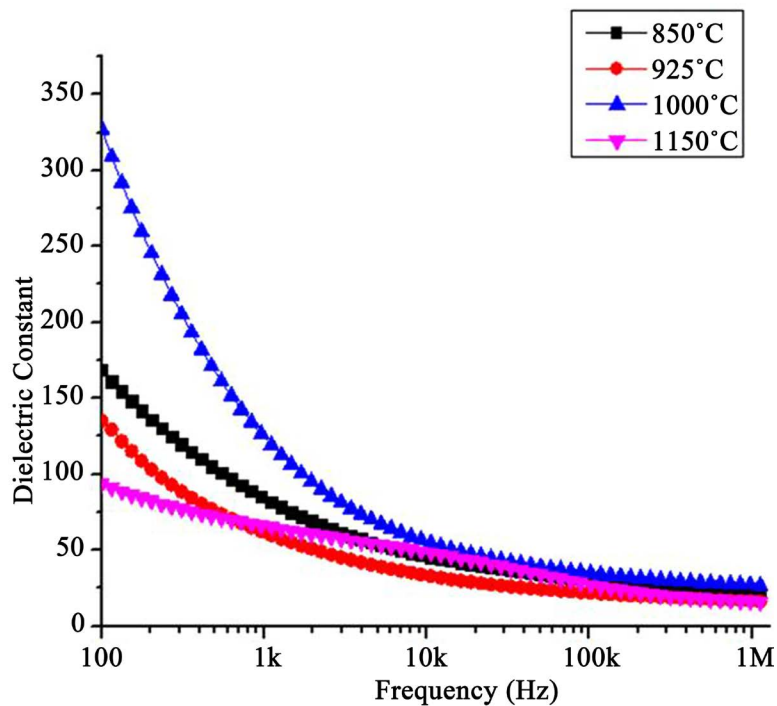


Figure 3. Variation of dielectric loss with respect frequency for $(\text{Bi}_2\text{O}_3\text{Fe}_2\text{O}_3)_{0.4}(\text{Nb}_2\text{O}_5)_{0.6}$.

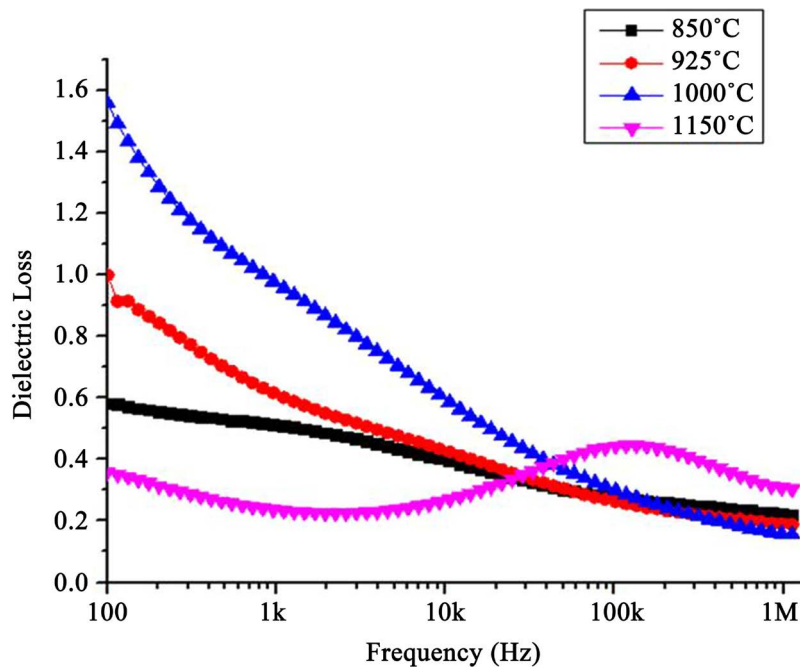


Figure 4. Variation of dielectric loss with respect frequency for $(\text{Bi}_2\text{O}_3\text{Fe}_2\text{O}_3)_{0.4}(\text{Nb}_2\text{O}_5)_{0.6}$.

slightly after 700°C for the samples sintered at 850°C and 925°C, but loss remain constant for the whole range *i.e.*; up to 800°C. For samples sintered at 1000°C dielectric constant remain constant up to 800°C but dielectric loss increases nearly at 800°C.

But for samples having high sintering temperature (1150°C) displays a sharp rise of dielectric constant when

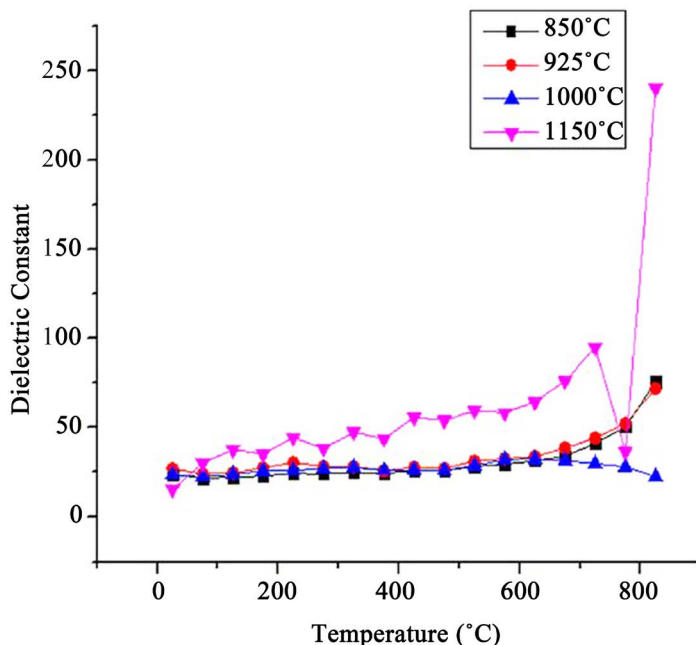


Figure 5. Temperature dependence of dielectric constant for $(\text{Bi}_2\text{O}_3\text{Fe}_2\text{O}_3)_{0.4}(\text{Nb}_2\text{O}_5)_{0.6}$.

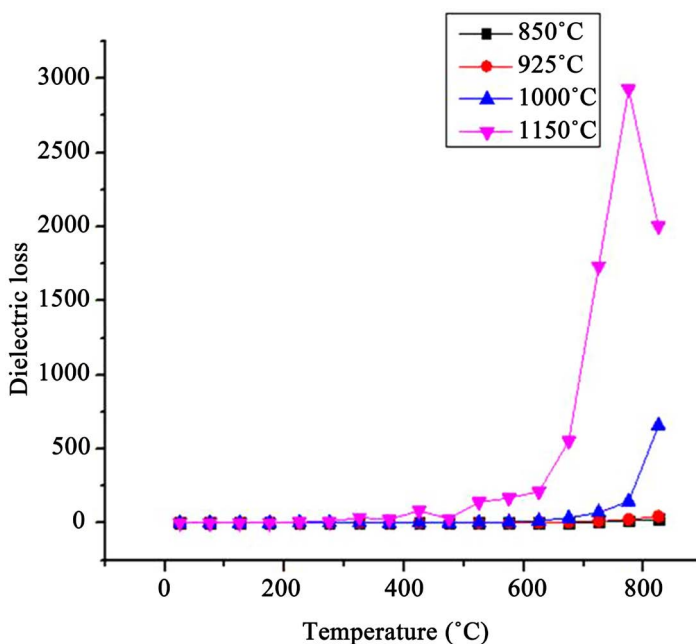


Figure 6. Effect of temperature on dielectric loss for $(\text{Bi}_2\text{O}_3\text{Fe}_2\text{O}_3)_{0.4}(\text{Nb}_2\text{O}_5)_{0.6}$.

measuring temperature is 800°C. This rise of dielectric constant reveals that an anti-ferromagnetism to paramagnetism transition [9] has occurred. So, it can be said that for this sample Neel temperature (T_N) will be nearly at 800°C. For other samples this temperature might be found when measuring temperature will be greater than 800°C because before 800°C no transition phase occurred for those samples.

3.4. DC Electrical Properties

Figures 7-10 are showing the effect of temperature on resistivity for $(\text{Bi}_2\text{O}_3\text{Fe}_2\text{O}_3)_{0.4}(\text{Nb}_2\text{O}_5)_{0.6}$ at different

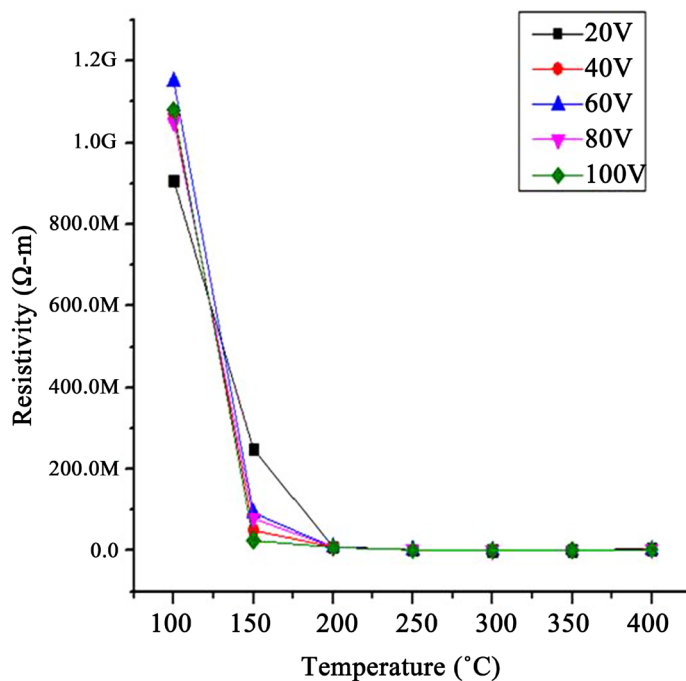


Figure 7. Effect of temperature (T) on DC resistivity for $(\text{Bi}_2\text{O}_3\text{Fe}_2\text{O}_3)_{0.4}(\text{Nb}_2\text{O}_5)_{0.6}$ at 850°C .

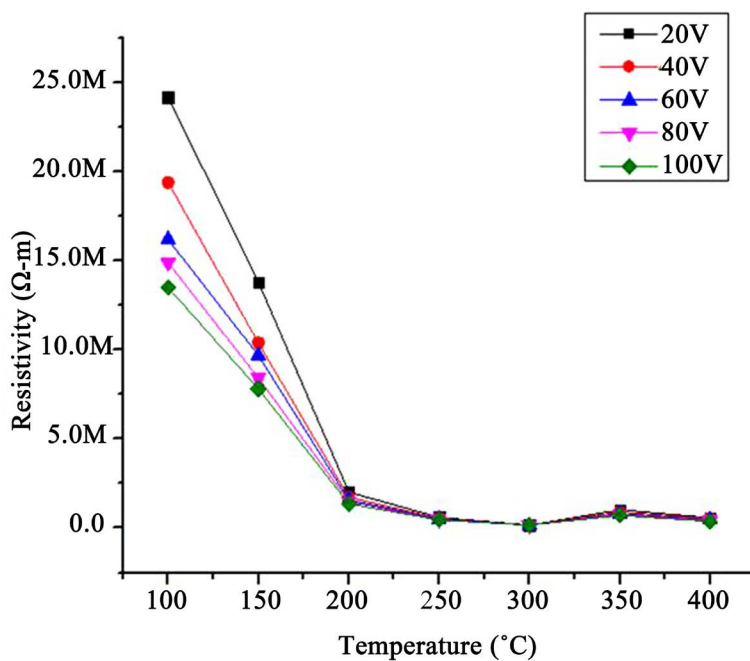


Figure 8. Effect temperature on DC resistivity for $(\text{Bi}_2\text{O}_3\text{Fe}_2\text{O}_3)_{0.4}(\text{Nb}_2\text{O}_5)_{0.6}$ at 925°C .

voltage. **Figure 7** reveals that for the samples sintered at 850°C , resistivity of the samples decreases up to 150°C measuring temperature. When measuring temperature is greater than 150°C , then resistivity remains more or less constant. Resistivity decreases with the increase of temperature due to semiconducting nature [10]. Therefore it can be said that up to 150°C , samples sintered at 850°C showed semiconducting behavior. Samples sintered at 925°C (**Figure 8**) evolve that resistivity (R) decreases sharply for all voltages up to 200°C and above 200°C , it

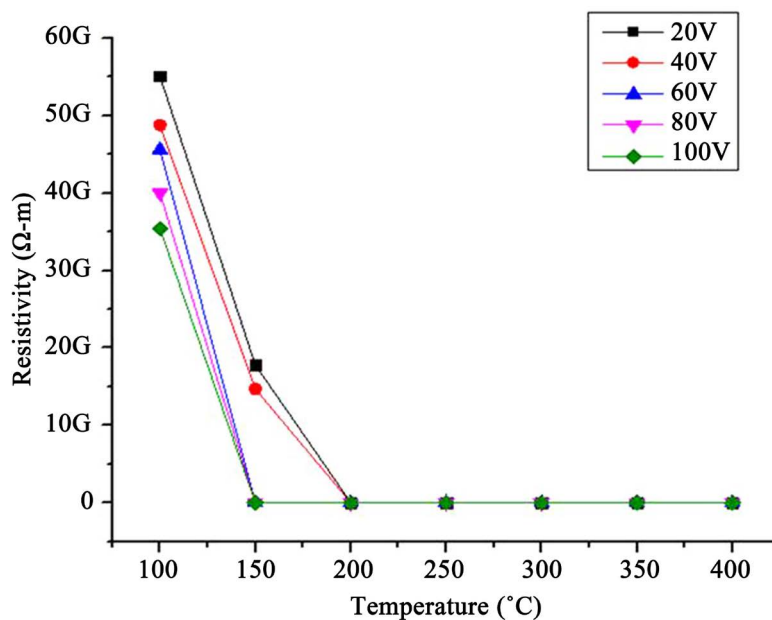


Figure 9. Effect of temperature on DC resistivity for $(\text{Bi}_2\text{O}_3\text{Fe}_2\text{O}_3)_{0.4}(\text{Nb}_2\text{O}_5)_{0.6}$ at 1000°C .

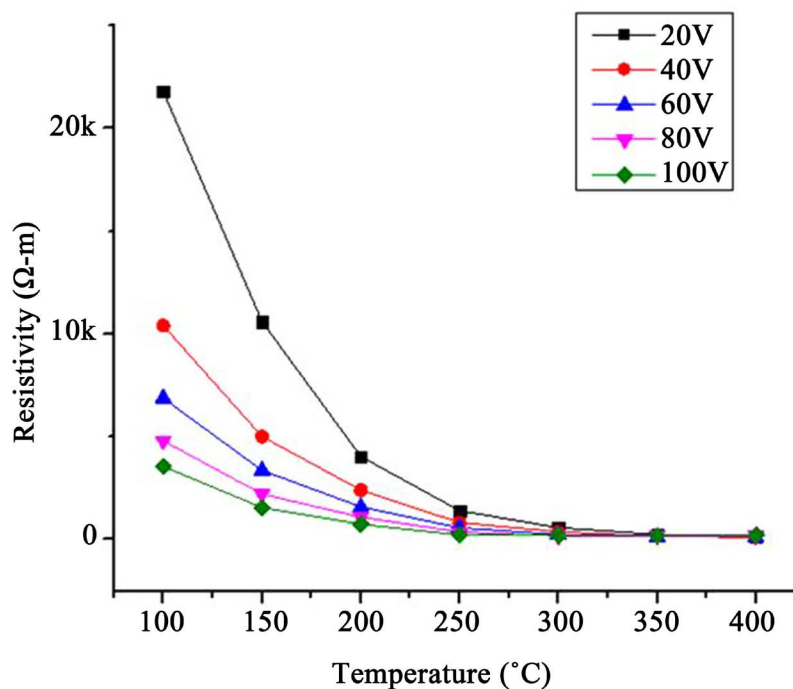


Figure 10. Effect of temperature on DC resistivity for $(\text{Bi}_2\text{O}_3\text{Fe}_2\text{O}_3)_{0.4}(\text{Nb}_2\text{O}_5)_{0.6}$ at 1150°C .

remains constant. It is also revealed that dR/dT is higher at lower voltage.

As a result, it can be said that specimens sintered at 925°C show semiconducting nature up to 200°C . Sample sintered at 1000°C shows identical response with the samples sintered at 925°C . Only difference between them is that resistivity falls after 150°C when comparatively (80 V and 100 V) higher voltage applied.

On the other hand, sample sintered at 1150°C evolves that resistivity decreases slowly up to 300°C for all voltages. It is also found that dR/dT of the sample is lower in comparison with other samples.

4. Conclusion

In this research paper effect of sintering temperature on various properties of Nb-doped BFO has effectively performed. It is seen that at higher sintering temperature and a single phase Bismuth Iron Niobium Oxide ($\text{Bi}_{1.721}\delta_{0.089}\text{Fe}_{1.0956}\text{Nb}_{1.134}\text{O}_7$) is obtained. SEM analysis revealed that when sintering temperature increased then grain size also increased causing low resistivity. We get maximum dielectric constant for sample with 1000°C sintering temperature but further increase of sintering temperature decreased dielectric constant. At last, we have seen that Nb-doped BFO shows semiconducting behavior which is confirmed by D.C. electrical property analysis.

Acknowledgements

The author of this paper is grateful to the Chittagong University of Engineering and Technology for their financial support and very much thankful to Pilot Plant & Process Development Center, Bangladesh Council of Scientific and Industrial Research for their technical support.

References

- [1] Eerenstein, W., Mathur, N.D. and Scott, J.F. (2006) Multiferroic and Magnetoelectric Materials. *Nature*, **442**, 759. <http://dx.doi.org/10.1038/nature05023>
- [2] Fiebig, M. (2005) Revival of the Magnetoelectric Effect. *Journal of Physics D: Applied Physics*, **38**, R123. <http://dx.doi.org/10.1088/0022-3727/38/8/R01>
- [3] Catalan, J.F. and Scott (2009) Physics and Applications of Bismuth Ferrite. *Advanced Materials*, **21**, 2463-2485.
- [4] Ryu, J., Priya, S., Uchino, K. and Kim, H.E. (2002) Magnetoelectric Laminate Composites of Piezoelectric and Magnetostrictive Materials. *Journal of Electroceramics*, **8**, 107. <http://dx.doi.org/10.1023/A:1020599728432>
- [5] Kanai, T., Ohkoshi, S.I., Nakajima, A., Watanabe, T. and Hashimoto, K. (2001) A Ferroelectric Ferromagnet Composed of (PLZT)_x (BiFeO₃)_{1-x} Solid Solution. *Advanced Materials*, **3**, 487.
- [6] Kumara, M. and Yadav, K.L. (2007) Rapid Liquid Phase Sintered Mn Doped BiFeO₃ Ceramics with Enhanced Polarization and Weak Magnetization. *Applied Physics Letters*, **91**, 242901. <http://dx.doi.org/10.1063/1.2816118>
- [7] Wang, Y.P., Zhou, L., Zhang, M.F., Chen, X.Y., Liu, J.M. and Liu, Z.G. (2004) Room Temperature Saturated Ferroelectric Polarization in BiFeO₃ Ceramics Synthesized by Rapid Liquid Phase Sintering. *Applied Physics Letters*, **84**, 1731-1733. <http://dx.doi.org/10.1063/1.1667612>
- [8] Azougha, F., Freer, R., Thrall, M., Cernik, R., Tuna, F. and Collison, D. (2010) Microstructure and Properties of Co-, Ni-, Zn-, Nb- and W-Modified Multiferroic BiFeO₃ Ceramics. *Journal of the European Ceramic Society*, **30**, 727-736. <http://dx.doi.org/10.1016/j.jeurceramsoc.2009.09.016>
- [9] Bhole, C.P. (2012) Antiferromagnetic to Paramagnetic Phase Transitions in Bismuth Ferrite (BiFeO₃) Ceramics by Solid State Reaction. *Ceramics-Silikáty*, **56**, 127-129.
- [10] Azama, A., Jawadb, A., Ahmedb, A.S., Chamanb, M. and Naqvib, A.H. (2011) Structural, Optical and Transport Properties of Al³⁺ Doped BiFeO₃ Nanopowder Synthesized by Solution Combustion Method. *Journal of Alloys and Compounds*, **509**, 2909-2913. <http://dx.doi.org/10.1016/j.jallcom.2010.11.153>



Submit or recommend next manuscript to SCIRP and we will provide best service for you:

Accepting pre-submission inquiries through Email, Facebook, LinkedIn, Twitter, etc.

A wide selection of journals (inclusive of 9 subjects, more than 200 journals)

Providing 24-hour high-quality service

User-friendly online submission system

Fair and swift peer-review system

Efficient typesetting and proofreading procedure

Display of the result of downloads and visits, as well as the number of cited articles

Maximum dissemination of your research work

Submit your manuscript at: <http://papersubmission.scirp.org/>