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**A GAMMA/NEUTRON-DISCRIMINATING,
COOLED, OPTICALLY STIMULATED
LUMINESCENCE (COSL) DOSEMETER**

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A GAMMA/NEUTRON-DISCRIMINATING, COOLED, OPTICALLY
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ABSTRACT

The Cooled Optically Stimulated Luminescence (COSL) of $\text{CaF}_2:\text{Mn}$ (grain sizes from 0.1 to 100 microns) powder embedded in a hydrogenous matrix is reported as a function of fast-neutron dose. When all the $\text{CaF}_2:\text{Mn}$ grains are interrogated at once, the COSL plastic dosimeters have a minimum detectable limit of 1 cSv fast neutrons;⁽¹⁾ the gamma component from the bare ^{252}Cf exposure was determined with a separate dosimeter. We report here on a proton-recoil-based dosimeter that generates pulse height spectra, much like the scintillator of Hornyak,⁽²⁾ to provide information on both the neutron and gamma dose.

We first submitted the plastic dosimeters to an optical bleaching procedure⁽⁴⁾ using a high-intensity ultraviolet laser and then exposed the dosimeters to fast neutrons using an unmoderated ^{252}Cf source. The previously used COSL process⁽³⁾ relied on thermal contact of the cooled dosimeter with a room-temperature slab of metal to promote electrons from the shallow traps. In this case, however, we used the standard COSL cooling and light-stimulation process to phototransfer electrons from deep to shallow traps, but with the use of a CO_2 laser to selectively warm the individual $\text{CaF}_2:\text{Mn}$ grains within the plastic matrix. Grains within the plastic dosimeter that received large

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localized energy deposition produced larger-than-average COSL response when warmed by the CO₂ laser. The data we present here demonstrate the concept of a neutron-discriminating dosimeter. Future work will concentrate on the refinement of the individual grain readout process until individual grains receiving a single neutron-induced recoil proton can be distinguished.

INTRODUCTION

Previous publications^(3,4,5) have shown that CaF₂:Mn (TLD 400) emits light proportional to dose when the Cooled Optically Stimulated Luminescence (COSL) process is used. Sensitivities to gamma dose of 26 nC/Kg (1 μGy)⁽⁶⁾ and an optical annealing procedure⁽⁴⁾ have been demonstrated. In these cases, the dosimeters showed no appreciable fade after a period of one year (if the exposed dosimeters were kept in the dark).⁽⁵⁾ Having demonstrated these three characteristics, we were convinced that a fast-neutron dosimeter could be constructed using CaF₂:Mn grains within a polyethylene matrix. Preliminary work⁽¹⁾ demonstrated a lower detectable limit of 10 cSv fast-neutron dose equivalent when exposed to a bare ²⁵²Cf source. In this study, all of the grains were interrogated simultaneously using the COSL process; luminescence of the polyethylene matrix itself decreased the lower limit of detection. Here we report results obtained by reading individual grains in the polyethylene matrix. Warming the individual grains directly avoids the interfering luminescence from the polyethylene, and the lower limit of detection is therefore reduced to 1 cSv of fast-neutron dose equivalent.

EXPERIMENTAL

The COSL method is particularly attractive for use in neutron dosimetry because the light emission occurs as the dosimeter warms from liquid nitrogen to room temperature after exposure to ultraviolet light.⁽³⁾ Thus, normal plastic matrices, such as those of polyethylene, can be used without fear of melting the dosimeter. Another benefit of the COSL process is the existence of a room-temperature optical annealing procedure,⁽⁴⁾ which allows reuse of the same dosimeter.

For this study, $\text{CaF}_2:\text{Mn}$ (TLD-400) in granular form (nominal particle size, 200 microns) was compounded with polyethylene powder and then injection-molded into 0.3-mm thin sheets. The sheets of dosimeter material were then cut into 12.5-mm by 12.5-mm square dosimeters. The cut dosimeters were then optically annealed with 3 Joules of 351- and 363-nm light from an argon ion laser. The annealed dosimeters were then placed in light-resistant paper envelopes for exposure to fast neutrons from a bare (unmoderated) ^{252}Cf source. Another type of exposure was performed with a ^{60}Co "hot particle," with an activity 5.5 μCuries and a diameter of 50 microns. The hot particle exposure was used to demonstrate the scanning reader's ability to read dose in a small localized area.

Exposed dosimeters were "read out" in a semi-automated reader, designed and constructed at Pacific Northwest Laboratory. In this system, dosimeters are placed on top of a sapphire window that is eventually cooled to -150°C . To prevent the formation of frost on the sapphire window as the dosimeter is

cooled, the dosimeter and sapphire window are kept under vacuum. While cold, the dosimeters are illuminated with approximately 100 mJoules of multi-line UV light from an argon ion laser. After stimulation of the dosimeter with the ultraviolet light, individual grains of $\text{CaF}_2:\text{Mn}$ are warmed up to room temperature with a focused beam from a CO_2 laser. Figure 1 is a pictorial representation of the laser scanning reader showing the location of the various components mentioned above. Typical power from the CO_2 laser was 0.5 W, focused to a spot 100 microns in diameter. The CO_2 laser emission heats the grain(s) of $\text{CaF}_2:\text{Mn}$ only when the CO_2 shutter is open, typically for 0.5 s. COSL light emitted from the heated grain passes through a highly reflective, square light pipe to homogenize the light. The homogenized light strikes a Burle 8575 photomultiplier tube. The light striking the phototube is photon-counted, using a fast pre-amplifier (Ortec 9301), a discriminator (Ortec 436), and a Multi-Channel Scaling (MCS) system.

The MCS system is turned on by the control software coincident with the opening of the CO_2 laser shutter. Data are acquired by the MCS system for one second. After the MCS system has acquired the full one second of data, the control software moves the CO_2 laser optics to the next location for additional data acquisition. In this manner, 100 sites (10x10 grid) on the 12.5-mm-square dosimeter are interrogated and recorded. The whole readout process takes about 5 minutes. The control software was written to allow the user to select a preset region of interest to integrate. Integration of the region of interest is done "on the fly" and stored in a separate data file, along with the CO_2 laser power and cold finger temperature for all 100 sites.

The integrated values can be recalled and summed at a later date to provide a pulse height distribution of all 100 sites on the dosimeter.

RESULTS

One of the initial concerns of the experiment was the effect of flooding the photocathode of the photomultiplier tube with the CO₂ laser emission. To check the effect we ran a 10-by-10 scan across the sapphire window with no dosimeters in place. Observing no appreciable increase in photon count rate on any of the 100 sites when the CO₂ laser struck the sapphire window, we were satisfied that the CO₂ beam was not interacting with the photocathode directly.

The maximum temperature reached by the CaF₂:Mn during the CO₂ laser heating cycle is unknown. However, as seen in Figure 2, the areas struck by the CO₂ laser beam did melt, indicating that temperatures of at least 120°C were reached in the vicinity of the grain(s).

Figure 3 captures the COSL emission observed at one site on a dosimeter exposed to 1 cSv of dose-equivalent fast neutrons. The emission of light coincides fairly well with the opening of the CO₂ laser. However, since heating rates differ, depending on the proximity of the focused CO₂ spot to the grain, it is not possible to determine whether the decay time of the peak itself is correct. The integrated region from 0.0 milliseconds to 600 milliseconds had a value of 4700 counts for this particular peak. Figure 4 plots the integrated values from all 100 sites in the pulse height

distribution. From the distribution, we observed 15 sites of the 100 sites with elevated count rates. The lower panel in Figure 4 displays a pulse height distribution from an unexposed (control) dosimeter. The control dosimeter has only one peak in the 2000-3000 count range, indicating that there is a net response to the 1 cSv fast-neutron exposure.

Figure 5 plots another pulse height distribution for a much higher exposure of fast neutrons, 1 Sv dose equivalent. The higher dose exposure shows that the majority of the integrated areas from the individual grain read-outs are larger than 2000 counts. Again, the lower panel of Figure 5 shows a pulse height distribution for a control dosimeter. The net response to the 1 Sv exposure is overwhelming in comparison with the control (unexposed) dosimeter. The ^{252}Cf source used to irradiate these dosimeters typically produces a gamma-dose equivalent that is 6% of the delivered neutron-dose equivalent. To quantify the response of the dosimeters to the inherent gamma component, a group of the dosimeters was exposed to 6 cSv of dose equivalent gamma from a ^{137}Cs source. The pulse height distribution from one of these gamma-exposed dosimeters appears in Figure 6. As can be seen in the figure, the gamma component from the ^{252}Cf irradiation is a small percentage of the neutron response displayed in the upper panel of Figure 5.

To test the resolution of the scanning readout concept, we placed a 50-micron-diameter particle of ^{60}Co in direct contact with an annealed polyethylene/ $\text{CaF}_2\text{:Mn}$ dosimeter for 1 min. The dosimeter was then read out with the laser scanning reader. The resulting COSL response is represented in Figure 7. One site had a response of well over one million counts in the

integrated region of interest; surrounding sites also displayed elevated count rates. The count rate dropped rapidly to less than 2000 counts per region of interest away from the highly dosed area.

DISCUSSION

The net response of polyethylene/CaF₂:Mn doseimeters to fast neutrons has been demonstrated with grain sizes that are not optimal for maximum neutron-to-gamma response. However, a study is currently underway in which finer powder (with smaller than 50-micron grains of CaF₂:Mn), incorporated 20% by weight in polyethylene, is exposed to both gamma and neutron fields. Using pulse height distributions such as those in Figures 4 and 5, it is hoped to determine a neutron-to-gamma response.

In early work Fellingner et al.⁽⁷⁾ demonstrated that the fast-neutron-to-gamma sensitivity ratio is increased by incorporating smaller grains of phosphor; in later work, Chassende-Baroz et al.⁽⁸⁾ also demonstrated this effect by incorporating thinner layers of phosphor.

Based upon a quick calculation using our best observed specific response of CaF₂:Mn to gamma radiation, 3.6 million counts per gram of CaF₂:Mn per sV, the gamma response of a 50-micron grain of CaF₂:Mn would be 5.45 counts per 10 μSv. Thus, it would take a gamma dose of over 400 μSv to produce any response over the 2000 count/(region of interest) instrument background. As the radius to the third power, the gamma response decreases for spherical grains of CaF₂:Mn. This is the benefit of small powders in plastic matrices:

the neutron-to-gamma response should dramatically increase with smaller powders. As the grains become smaller, however, they are also harder to hit directly with the CO₂ laser beam. In addition, as the grains become smaller, the chance of warming more than one grain with the CO₂ laser increases, making the analysis of data more complex.

CONCLUSION

The response of the polyethylene-CaF₂:Mn dosimeters to fast neutrons has been demonstrated. This response was established by plotting a pulse height spectrum consisting of the integrated counts for a preset region of interest. The dosimeter exposed to 1 Sv of fast-neutron dose equivalent displayed an overwhelming response when compared with the response due to the gamma component from the ²⁵²Cf irradiation and the control dosimeter. Another group of dosimeters was exposed to 1 cSv of dose-equivalent neutrons from a ²⁵²Cf source; these dosimeters showed a significant response compared with a control dosimeter.

These results were obtained with dosimeters containing CaF₂:Mn grains ranging from 100 to 300 microns. Future work will use dosimeters containing CaF₂:Mn grains that have passed through a sieve and have diameters of less than 50 microns. Using these dosimeters, we plan to generate a neutron-to-gamma response factor, and to complete a study using accelerator-generated neutrons, and possibly thermal neutrons, to quantify the energy response of the dosimeters. It should be possible to substantially decrease the lower limit of detection by improving the collection efficiency of the current

phototube/cold finger configuration. We also hope to realize substantial improvement by adjusting the control program's parameters: integration region, CO₂ laser heating-pulse width, and UV-stimulation energy.

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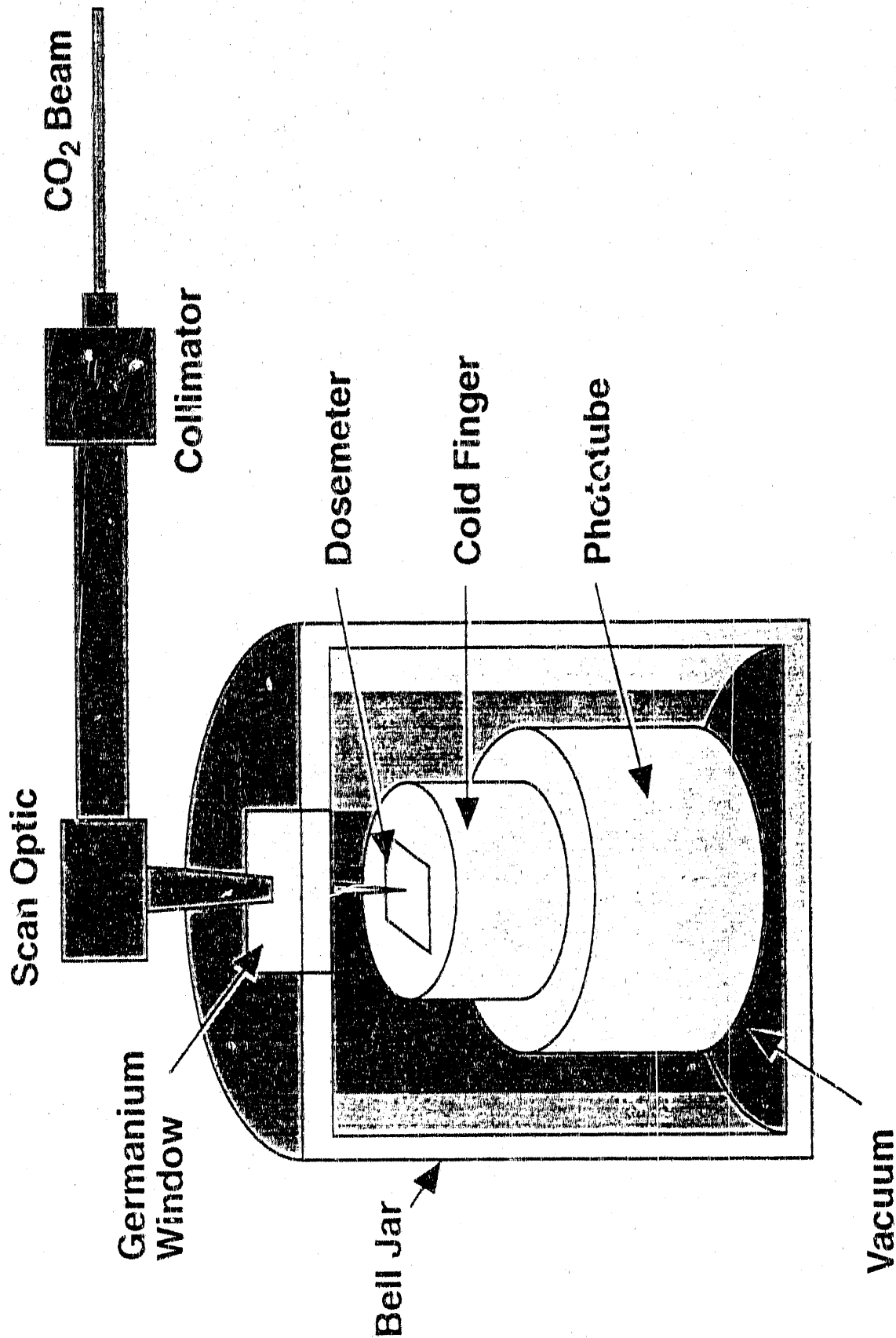
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FIGURE CAPTIONS

1. Schematic of laser scanning reader. The scan optic is connected to an x and y translation stage for movement of the focused CO₂ beam across the dosimeter surface. The cold finger and phototube are surrounded by a bell jar and pumped to a rough vacuum to reduce frosting.
2. Photograph of microscope image of a dosimeter that has been read out using the laser scanning reader. The melt pits indicate where the CO₂ beam was incident upon the dosimeter. The lower photograph is a 100x image of the central part of the 40X upper image. The lower image shows an elliptical melt pit; at least one grain is covered by the melt pit.

3. COSL emission from one grain of $\text{CaF}_2:\text{Mn}$ within a polyethylene matrix. The whole dosemeter was exposed to 1 cSv dose-equivalent fast neutrons from ^{252}Cf .
4. The upper plot is the pulse height distribution from 1 cSv dose-equivalent fast neutrons from ^{252}Cf . The lower plot is the pulse height distribution from the control dosemeter.
5. The upper plot is the pulse height distribution from 1 Sv dose equivalent fast neutrons from ^{252}Cf . The lower plot is the pulse height distribution from the control dosemeter.
6. The pulse height distribution from a dosemeter exposed to 6 cSv of gamma dose equivalent from ^{137}Cs .
7. COSL emission from a 10 x 10 scan of a polyethylene/ $\text{CaF}_2:\text{Mn}$ dosemeter exposed to a 5.5 μCurie ^{60}Co particle. The particle had a major axis diameter of 50 microns.

Laser Scanning Reader



Microscope Images of Polyethylene/CaF₂:Mn Dosemeter Exposed to Emission from a CO₂ Laser

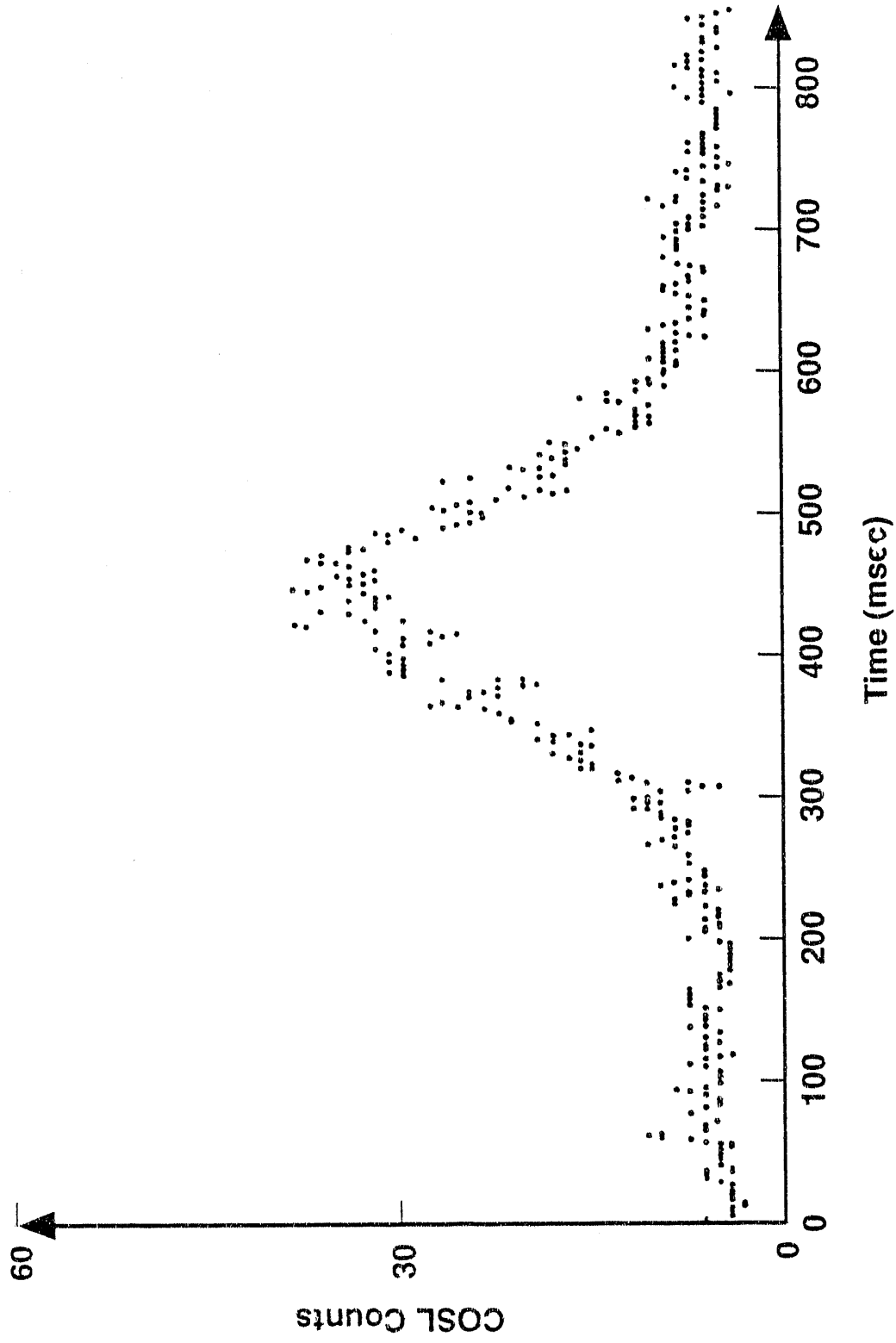


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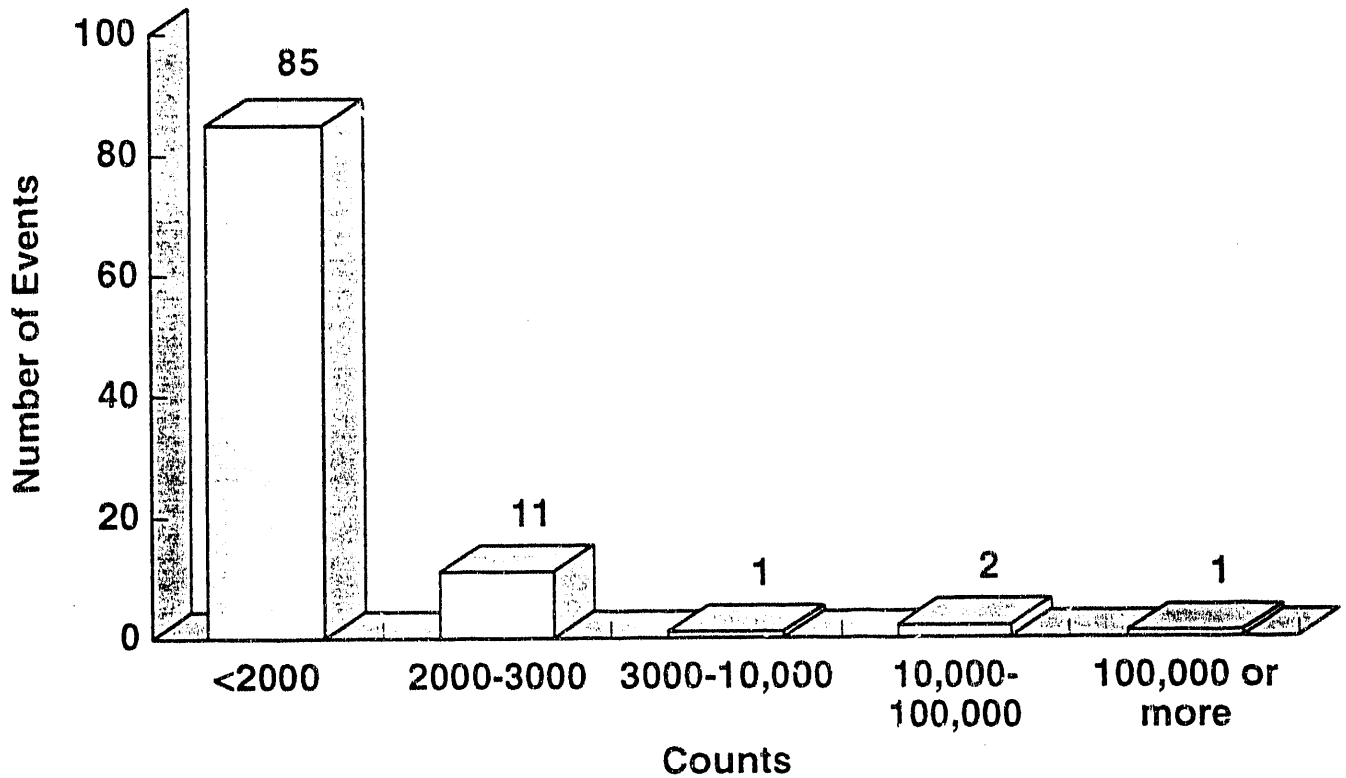


100X

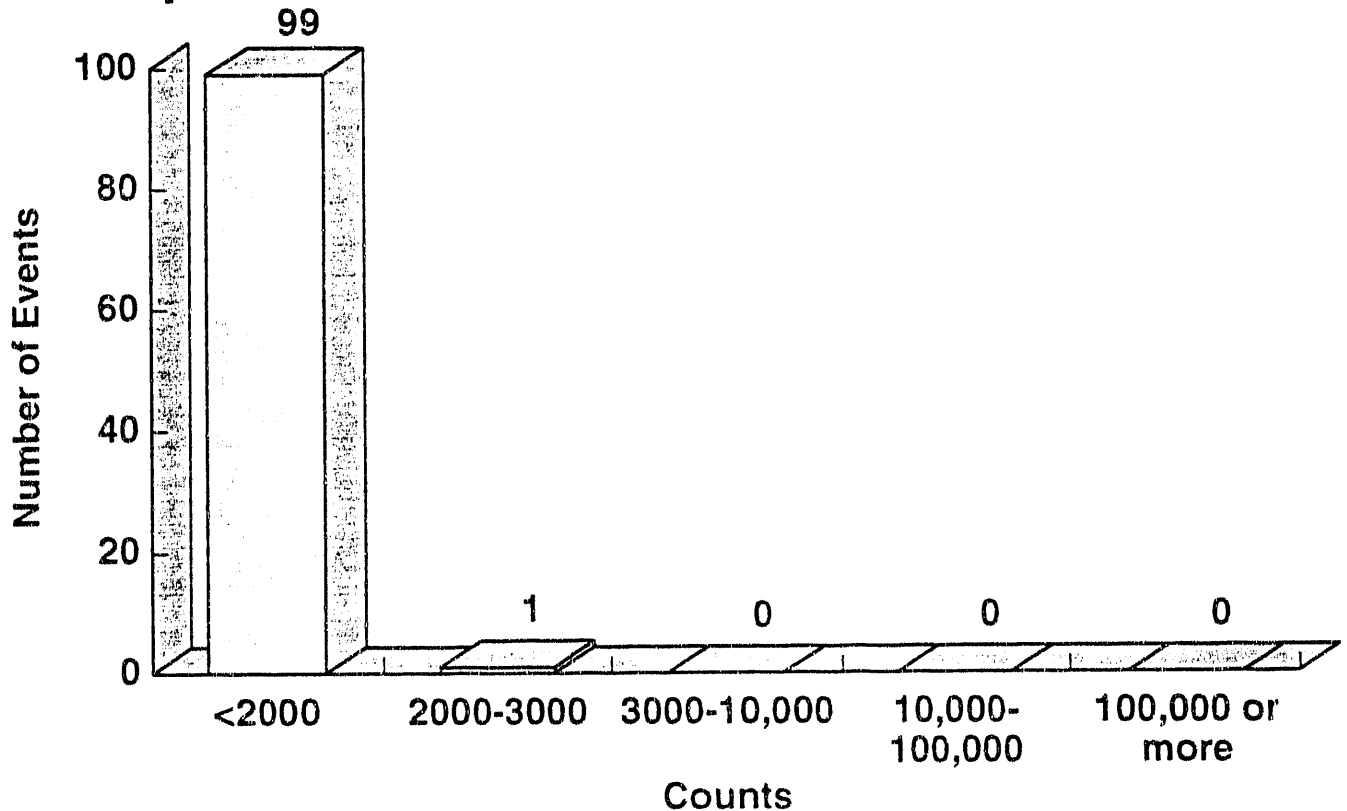
COSL Emission from a Single Grain of CaF₂:Mn



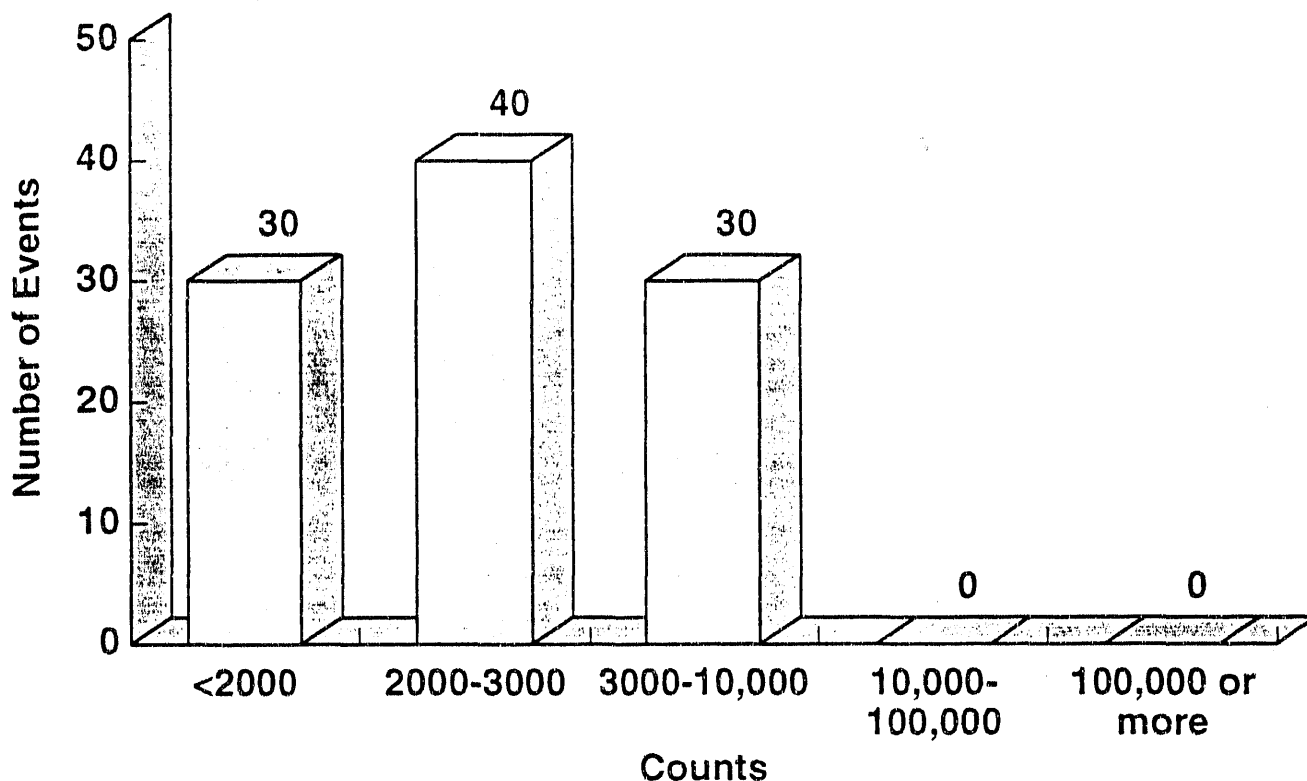
Pulse Height Distribution from 1 cSv (1 Rem) Dose Equivalent of Fast Neutrons



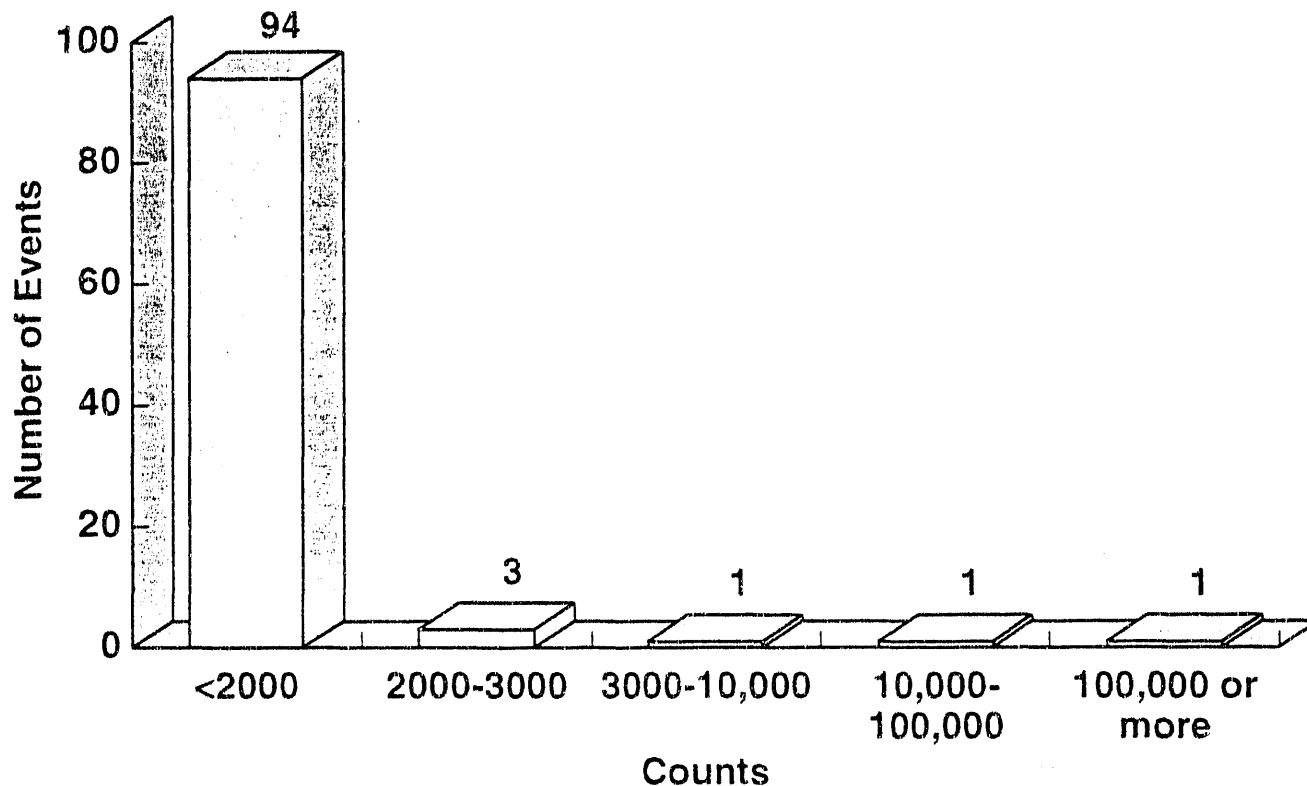
Pulse Height Distribution from an Unexposed Dosimeter (control)



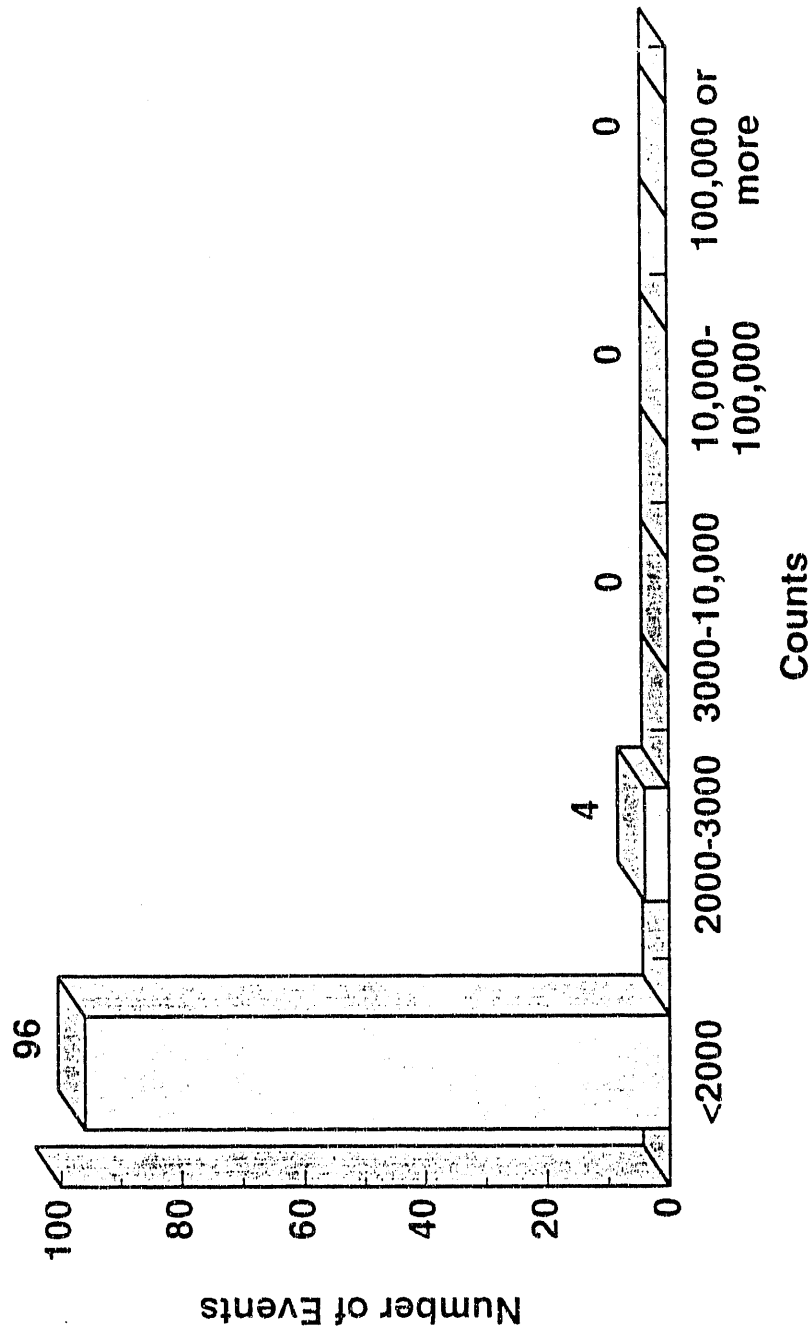
Pulse Height Distribution from 100 cSv (100 Rem) Dose Equivalent of Fast Neutrons



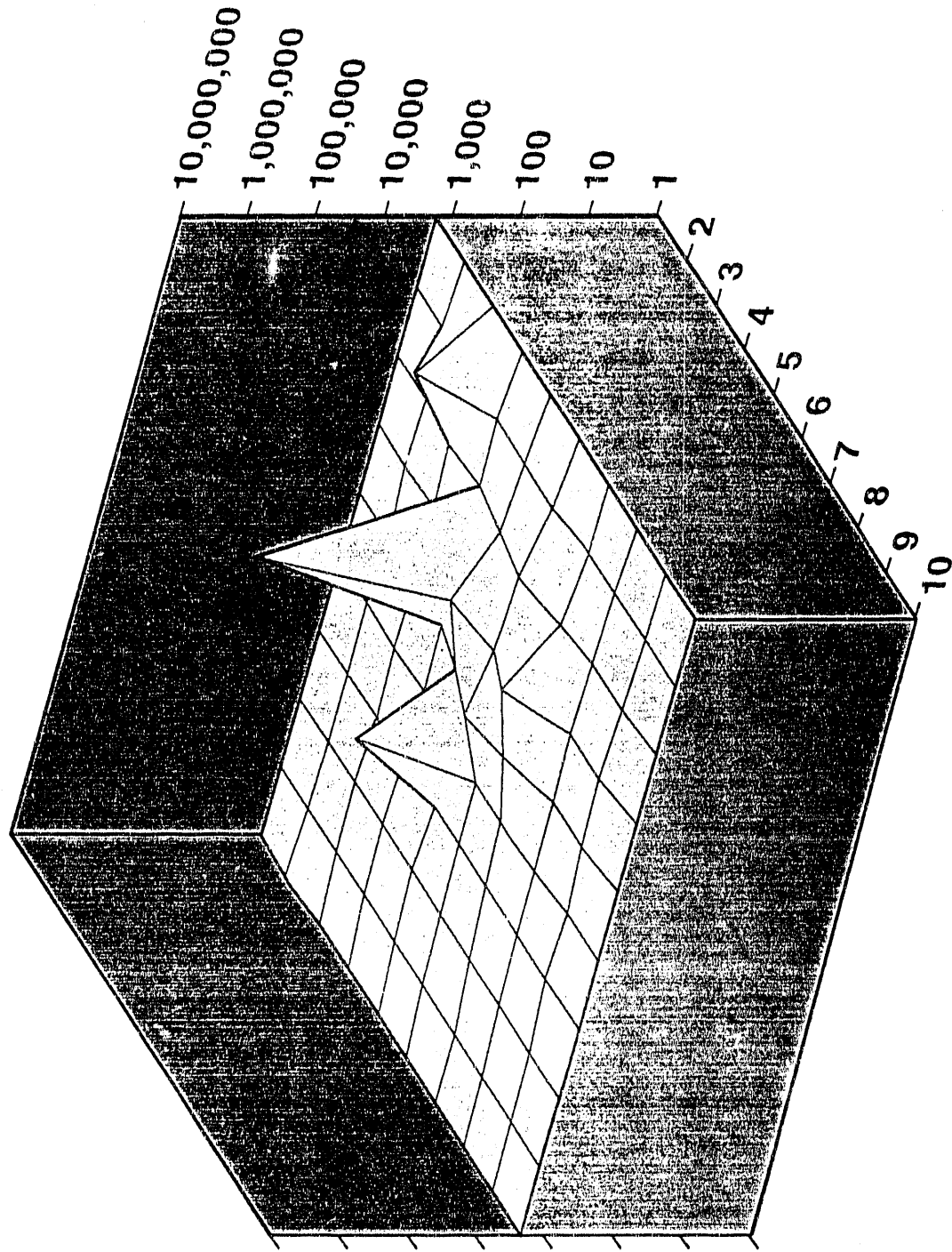
Pulse Height Distribution from an Unexposed Dosimeter (control)



Response of CaF₂:Mn/Polyethylene Dosemeter to 6 cSv (6 Rem)



**COSL emission from 100 sites on a polyethylene/
CaF₂:Mn dosemeter exposed to a 5.5 μ Curie
⁶⁰Co particle. The particle had a major axis
diameter of 50 microns.**



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