



KR0100837

KAERI/TR-1698/2000

技 術 報 告 書

ABAQUS를 이용한 중수로용 핵연료의  
유한요소해석 모델 개발 및 강도 해석

2000. 12

韓 國 原 子 力 研 究 所

32 / 42

## 제 출 문

한국원자력연구소장 귀하

본 보고서를 “중수로용 핵연료 순환우라늄 핵연료기술개발” 과제의 “ABAQUS를 이용한 중수로용 핵연료의 유한요소해석 모델 개발 및 강도 해석” 기술 보고서로 제출합니다.

2000. 12

주저자 : 조문성  
공동저자 : 석호천

## 목 차

제출문 -----	1
1. 서론 -----	3
2. 유한요소 모델 -----	4
2.1 핵연료 집합체의 모델링 -----	4
2.2 핵연료 집합체열의 유한요소 모델링 -----	5
2.3 경계 조건 -----	5
2.4 하중 -----	6
3. 노외검증시험에의 응용 -----	6
3.1 노외 검증시험 -----	6
3.2 유한요소 모델의 검증 -----	6
3.3 핵연료 집합체열의 거동 분석 -----	7
3.4 유량 증가에 따른 영향 계산 -----	9
4. 결론 -----	10
5. 참고문헌 -----	11

표

그림

부록 1 CANFLEX 핵연료 유한요소해석 입력 자료

부록 2 37봉 핵연료 유한요소해석 입력 자료

## 1. 서론

CANDU-6 원자로에는 380개의 핵연료 채널이 있으며, 각 핵연료 채널마다 12개의 핵연료집합체가 장전된다. 핵연료로부터 발생하는 열을 제거하기 위해 중수로 냉각재가 핵연료 집합체열을 통과한다. 이러한 냉각재 유동으로 인해 집합체열에는 상당한 크기의 압력강하가 발생한다.

CANDU-6 원자로의 경우, 핵연료는 원자로 가동 중에 8 다발씩을 한꺼번에 교체하는 것이 원칙이다. 핵연료 채널의 한쪽 끝에서 냉각재 흐름을 따라 8개의 새로운 핵연료 다발이 장전되고 같은 채널의 반대쪽 끝에서 8개의 조사후 핵연료 다발이 배출된다. 이를 위해 CANDU 원자로에서는 원자로 양편에서 원격 조정되는, 동일한 두 개의 핵연료 장전기를 사용한다. 이들 장치가 핵연료 재장전 중에 동일한 핵연료 채널의 단말고정기(end fitting)에 장착되어 하나는 새로운 다발을 장전하고, 다른 하나는 조사된 다발을 받아낸다. 두 개의 핵연료 분리장치가 각각의 핵연료 장전기 헤드에 설치된다. 핵연료 분리 장치는 센서와 두 개의 걸쇠(side-stop), 그리고 푸셔(pushers)로 구성된다. 센서는 핵연료 두 다발마다의 간격을 감지한다. 두 개의 핵연료 다발이 냉각재 흐름의 하류에 위치한 핵연료 장전기 속으로 거의 다 들어갈 즈음에, 걸쇠가 그 다음 다발과의 틈 사이에 삽입되도록 센서가 신호를 보낸다. 걸쇠는 집합체를 구성하는 연료봉 중 외곽에 위치한 8개 혹은 9개 연료봉의 봉단마개 경사면에 접촉된다. 걸쇠는 핵연료 집합체열을 지탱하게 되며, 따라서 채널 내 냉각재 유동으로 인해 발생하는 수력적 견인력(hydraulic drag)에 의한 집합체의 측방향 움직임을 막아준다. 핵연료 푸셔는 장전기 속에 삽입된 한쌍의 다발을 밀어서 핵연료 장전기 안으로 밀어 넣는다. 상류측 핵연료 장전기는 핵연료 집합체열에 전혀 힘을 가하지 않으므로 걸쇠에 미치는 힘은 보통 견인력과 동일하다. 핵연료 재장전중 견인력의 크기는 냉각재 흐름내 다발 수에 따라 변화하고 따라서 첫 번째 다발이 배출되기 전 즉, 12개의 조사된 핵연료가 걸쇠에 의해 지탱될 때 최대 하중이 걸리게 된다. 정상 상태에서 걸쇠에 걸리는 최대하중은 7,300N으로 추정된다. 두 개의 걸쇠 중 하나가 오작동 하는 경우는 거의 일어나지 않는다. 만약 이러한 일이 발생하더라도 비상신호가 발생하여 필요시 작업자가 적절한 시정 조치를 취하도록 하게 된다. 이 경우에도 핵연료 외곽 4개 혹은 5개 연료봉에 의해 걸쇠에 걸리는 힘은 견인력에 의한 것뿐이며, 그 크기는 7,300N 이다.

CANDU-6 원자로에 사용될 수 있도록 개발된 핵연료는, 심각한 변형 혹은 성능의 저하 없이, 위에 서술된 모든 핵연료 취급 하중을 견딜 수 있어야 한다. 37봉 핵연료 집합체 및 CANFLEX 43봉 핵연료 집합체가 이러한 요구조건을 만족시킨다는 것을 입증하기 위해 쌍걸쇠 시험(double side-stop test) 혹은 외걸쇠 시험(single side-stop test)으로 일컬어지는 노외 시험들이 수행되었다[1]. 쌍걸쇠 시험의 경우 정상상태 최대하중의 1.6배에 달하는 하중조건에서 시험이 실시되었으며, 시험 결과 핵연료의 강도는 우수한 것으로 나타났다.

재장전중 발생하는 결쇠의 반력을 핵연료가 충분히 견딜 수 있음은 시험을 통해 입증될 수 있다. 그러나 재장전 과정 중에 발생하는 다양한 현상들을 조사하기 위해 시험을 반복 수행하는 것은 매우 비용이 많이 드는 일이다. 게다가, 시험을 통해 관측될 수 없는 물리적 변수들 즉, 환봉들 간의 하중 전가, 양단접합판 림(rib) 효과, 집합체열에서 소성변형이 시작되는 견인력의 크기 등을 조사할 필요가 있다. 이런 점에서, 컴퓨터를 이용하여 노외 강도시험을 시뮬레이션하기 위한 기법을 개발코자 하였다.

컴퓨터 구조해석 소프트웨어인 ABAQUS[2]를 이용하여 핵연료 노외강도시험을 시뮬레이션하기 위한 정적 유한요소해석 모델을 개발하였다. 이 유한요소해석 모델에서는 견인력을 받는 연료봉의 휨과 양단접합판의 응력 및 변위 분포를 고려하였다. 본 논문에서는, 전술한 물리적 변수들의 관점에서 강도시험 결과를 분석하기 위해, CANFLEX 43봉 핵연료 및 기존의 37봉 핵연료에 대해 수행된 강도시험 조건에 맞추어 유한요소해석 모델을 개발하였다.

## 2. 유한요소 모델

### 2.1 핵연료 집합체의 모델링

37봉 핵연료 다발은 7개의 부품으로 구성된다. 각 연료봉은 지르칼로이 피복관 내에, 일정한 길이로 맞춰진 이산화우라늄 소결체를 포함하고 있다. 피복관 내면에는 흑연이 얇게 도포되어 있어서 피복관과 소결체를 분리시키며 둘 간의 상호간섭을 감소시킨다. 피복관의 양단에 봉단 마개가 저항용접 방식으로 접합되어 연료봉 내부를 밀폐시킨다. 37개 봉단마개 끝에 양단 집합판이 용접되어 연료봉들을 집합체의 형태로 유지시킨다. 연료봉간 거리를 최소 간격으로 적절히 유지하기 위해 집합체 중앙면을 따라 봉간 인접 위치에 간격체를 접합시킨다. 집합체 외곽 연료봉의 양단 및 중간 지점에는 지지체가 접합되며, 따라서 집합체는 압력관과의 사이에 지지체 두께만큼의 간격을 갖게된다. 또 다른 부품 즉, 버튼은 CANFLEX 핵연료를 위해 고안된 것으로서 임계열유속을 증대시키기 위해 모든 연료봉에 접합된 것이다.

핵연료 집합체의 유한요소 모델은 셸, 빔 및 트러스 요소로 구성된다. 즉, 양단접합판은 셸, 피복관 및 결쇠는 빔 그리고 간격체는 트러스 요소로 만들어졌다. 버튼은 해석결과에 영향을 미치지 않으므로 유한요소 모델에 포함시키지 않았다. 압력관과 지지체 역시 모델링되지 않았으나 2.3 절에서와 같이 적절한 경계조건을 대신 설정함으로써 동일한 효과를 갖도록 하였다. Figure 1과 2는 핵연료 집합체의 유한요소 모델을 보여주고 있다. 각 부품의 유한요소해석 모델에 대한 설명은 Table 1과 같다.

노외시험이 120°C에서 수행되었으므로, 재료의 물성치는 120°C 상태에서의 값을

이용하였다(Table 2 참조).

## 2.2 핵연료 집합체열의 유한요소 모델링

핵연료 집합체열의 유한요소 모델은 시험장치에서의 실제 배열을 근거로 만들어졌다. 인접한 집합체들의 양단접합판은 서로 완전한 접촉 상태를 유지한다고 가정하였으며 접합판의 요철은 무시하였다. 접합판 표면의 접선 방향 운동에 저항하는, 접합판사이의 전단력은 없는 것으로 가정하였으며 법선 방향 힘만 인접 접합판으로 전달된다.

핵연료 집합체열은 13개 핵연료가 일렬로 늘어서 있는 것으로 모델링된다. 이것은 재장전시 핵연료 채널에 들어있는 20개 다발 (조사후 다발 12개 및 새 다발 1개) 중 냉각재 흐름의 영향을 받는 13개 핵연료 다발을 시뮬레이션한 것이다 (Figure 3). CANFLEX 핵연료 집합체열의 해석에 있어서, 냉각재 하류의 3개 다발은, 시험장치에서의 배열과 동일하게, 다발간 비뚤어짐 없이 정렬(회전각=0°) 되어 인접 다발간 대응 봉들이 서로 맞닿아 있는 것으로 모델링 하였다. 나머지 10개 다발은 냉각재 입구측에서 봤을 때, 인접한 하류측 다발에 대해 시계방향으로 28°의 회전각을 가지도록 모델링하였다. 회전각 28°는 CANFLEX 핵연료 집합체열에 대한 압력강하 시험에서, 최빈 압력강하가 얻어지는 다발 상호간의 회전각이다[3]. 그러한 방식으로 시험장치에서 임의로 정렬된 상류측 10개 다발을 모델링하였다. 37봉 핵연료의 해석에 있어서는, 시험장치에서의 배열과 동일하게, 냉각재 하류측에서 두 번째 및 세 번째 다발이 첫 번째 다발에 대해 115°의 회전각을 가지도록 모델링하였다. 나머지 10개 다발은, 냉각재 입구측에서 봤을 때, 인접한 하류측 다발에 대해 시계방향으로 31°의 회전각을 가지도록 모델링하였다. 회전각 31°는 CANFLEX 핵연료 집합체열에 대한 압력강하 시험에서 최빈 압력강하가 얻어지는, 다발 상호간의 회전각이다[3].

## 2.3 경계 조건

최하류측 다발(13번 다발)은 결쇠에 의해 지지된다. 하나의 결쇠는 핵연료 외곽의 4개 봉과 접촉한다. 2 질점 빔요소를 이용하여 결쇠와 1개 핵연료봉 간의 접촉을 모델링하였다. 따라서, 결쇠와 8개 외곽 봉과의 접촉을 모델링 하기 위해 8개의 빔요소가 사용되었다. Figure 2에서 보듯이, 빔 요소의 한쪽은 모든 자유도가 구속되며, 다른 한쪽은 핵연료봉과 접촉된다. 따라서, 최하류 다발의 +z 방향 변위가 구속된다.

모든 핵연료 다발 양단접합판 중심 질점에서 횡변위( $U_x$ ,  $U_y$ ) 및 회전이 구속되며, 따라서 공간상에서 이들 질점들이 고정되게 된다.

## 2.4 하중

견인력은 강도시험에서 가장 지배적인 변수인데, Table 3에서 견인력의 크기를 경계조건 및 핵연료 형태별로 보여주고 있다. 견인력은 핵연료 집합체열 및 모든 핵연료봉에 일정하게 분포, 작용하는 것으로 가정한다. 따라서, 13개 CANFLEX 핵연료 집합체에 가해지는 12,010N의 힘은 각 핵연료봉에 대해 0.04338N/mm의 힘으로 작용한다.

## 3. 노외검증시험에의 응용

### 3.1 노외 검증시험[3]

강도시험을 위한 장치는 15개의 핵연료 다발과 재장전기에 부착된 결쇠 시뮬레이터로 구성된다. 결쇠 시뮬레이터는 시험 장치의 출구 측 단말고정기에 제대로 끼워 맞춰 질 수 있도록 설계되었다. 세 개의 시험 다발과 12개의 충전 다발로 구성되는 집합체열이 핵연료 채널에 장전되었다. 채널 내 유량은 정해진 압력강하에 부합되도록 조절되어, 필요한 만큼의 수력하중이 결쇠에 전달되도록 하였다. 압력강하의 크기는 핵연료 재장전중 냉각수 유동 영역내에 있는 최대 핵연료 다발수(13.1 다발)에 해당되는 것이다. 각각의 시험에 있어서 냉각수 온도와 입구 측 압력은 120° 및 11.2MPa로 설정되었으며, 하중은 약 15분간 가해졌다. 시험 완료 후, 시험 다발의 변형량을 알아내기 위해 정밀 측정을 실시하였다.

### 3.2 유한요소 모델의 검증

#### 3.2.1 최하류 접합판상의 변위

Figure 4는 쌍결쇠 지지조건에서 CANFLEX 핵연료 최하류 접합판의 축방향 변위를 보여주고 있다. 시험결과는 1번 연료봉의 축방향 변위를 기준으로 한 상대변위 값이다. (각 연료봉의 위치는 Figure2(a)와 같다.) 해석 결과는 측정치와 매우 잘 일치하고 있다. 음의 값을 보이는 부분은 결쇠와 접촉하는 부분인데, 집합체 쪽으로 밀려들어갔음을 뜻한다. 해석 결과와 측정치간에 다소 차이를 보이는 것도 이 부분이다. 이 차이는, 해석모델에서 고려할 수 없었던, 시험다발 접합판의 굴곡에 기인한 것으로 판단된다.

Figure 5는 쌍결쇠 지지 37봉 핵연료 최하류 접합판의 축방향 변위를 보여주고 있다. 이 경우에도, 시험결과는 1번 연료봉의 축방향 변위를 기준으로 한 상대변위 값이다. (각 연료봉의 위치는 Figure2(b)와 같다.) 이 그림에서도 Figure 4와 같은

결과가 발견된다: 해석 결과는 측정치와 잘 일치하나, 시험다발 접합판에 존재하는 굴곡으로 인해 결석과 접촉한 부분에서 해석 결과와 측정치간에 다소 차이를 보인다.

Figure 6과 7은 외결석 지지조건에서 CANFLEX 및 37봉 핵연료 최하류 접합판의 축방향 변위를 각각 보여주고 있다. 일반적으로, 해석결과와 측정치가 크기 및 형태 모두에서 잘 일치하고 있다.

### 3.2.2 연료봉의 변형

Figure 8(a)는 쌍결석과 접촉하는 CANFLEX 다발, 12번 연료봉의 반경방향 변위를 나타낸다. 해석결과와 측정치 모두 연료봉의 가운데 지점 부근에서 최대값을 보이나, 측정치가 해석결과에 비해 거의 두 배에 이른다. 이와 같은 현상은 시험 전, 시험 다발에 존재하는 연료봉의 휨에 기인한 것이다. 연료봉의 휨은 얇은 봉에 지지체나 간격체등과 같은 부속물을 경납땜할 때 발생한다. 시험 전 12번 연료봉의 반경방향 변형의 크기는 0.1mm, 21개 외곽 연료봉의 평균치는 0.17mm 이었다. 시험 전에 존재하는 연료봉의 휨으로 인해 측정치가 해석결과보다 큰 값을 나타낸다. Figure 8(b)는 하류측 1/6 지점에서 21개 외곽 연료봉의 반경 방향 변형의 크기를 나타낸다. 측정치와 해석결과가 유사한 변화 형태를 보이고 있다.

## 3.3 핵연료 집합체열의 거동 분석

### 3.3.1 CANFLEX 핵연료 집합체열에 대한 쌍결석 강도 시험

Figure 10은 쌍결석 지지조건에서 CANFLEX 핵연료 집합체열의 각 환봉이 지탱하는 견인력의 크기를 나타낸다. 다발이 하류에 위치할수록 외환봉에 걸리는 견인력의 크기는 커지며, 최하류에 위치한 13번 다발에 있어서는 전체 하중의 93%가 외환봉에 걸린다. (Figure 11) 이것은 내부 연료봉은 지지되지 않기 때문이다. 외환봉의 하중 곡선의 기울기는 8번 다발부터 빠르게 증가한다.

Figure 11은 CANFLEX 핵연료 집합체열과 37봉 핵연료 집합체열의 하중 전가 메커니즘을 상호 비교한 것이다. 상류측 다발의 외환봉에 의해 지탱되는 하중의 크기는 CANFLEX 핵연료보다 37봉 핵연료에서 더 크다. 이것은 접합판의 디자인이 다르기 때문이다. CANFLEX 핵연료의 접합판에 림(rib)이 더 많으므로, 내환의 지지력을 높여주고 따라서 외환에 하중이 집중되는 것을 완화시켜준다.

Figure 12는 쌍결석 지지조건에서 13개 CANFLEX 핵연료 집합체열의 각 다발에 발생하는 최대응력을 나타낸다. 응력 곡선 기울기가 8번 다발에서 크게 변화하는 것을 알 수 있다. 이러한 경향은 Figure 10의 하중전가 곡선에서도 볼 수 있었던 바, 이것은 응력의 급격한 증가가 내·외환봉간 하중전가에 기인한 것임을 나타낸



다. 10번 다발에서 응력 증가가 멈춘 것은 소성 변형이 시작됐음을 의미한다. 12번 및 13번 다발에서 응력이 다소 증가한 것은 최하류 다발의 외곽 8개봉이 결쇠에 의해 지지되는, 경계조건의 변화에 기인한다.

Figure 13은 쌍결쇠에 접한 CANFLEX 집합판(13번 다발의 하류측 집합판)의 응력 분포를 보여준다. 최대 응력은 결쇠와 맞닿는 부분에서 발생하며, 4개의 립에서 높은 응력이 발생한다. 이것은, 앞에서 언급하였듯이, 내환봉으로부터 외환봉으로 하중이 전가됨에 따른 결과이며, 내환봉에 가해진 하중이 이들 립에 의해 지탱되기 때문이다.

Figure 14는 쌍결쇠 지지조건에서 CANFLEX 핵연료 집합체열을 구성하는 각 다발의 최대 축방향 변위를 나타낸다. 축방향 변위는, Figure 10의 하중전가와 Figure 12에서 논의된 재료의 소성 변형으로 인해 다발이 하류에 놓일수록 커진다.

### 3.3.2 CANFLEX 핵연료 집합체열에 대한 외결쇠 강도 시험

Figure 15는 외결쇠 지지조건에서 13개 CANFLEX 핵연료 집합체열의 각 다발에 발생하는 최대응력을 나타낸다. 집합체열을 따라 응력이 변화하는 모습은 그 경향에서 쌍결쇠 지지 CANFLEX 핵연료 집합체열의 경우와 동일하다. 소성 변형은 8번 다발에서 발생하고 있다.

Figure 16은 외결쇠에 접한 CANFLEX 집합판(13번 다발의 하류측 집합판)의 응력 분포를 보여준다. 쌍결쇠 지지 CANFLEX 집합체열의 경우(Figure 13)와 정성적 공통점들을 발견할 수 있다. 즉, 최대응력이 결쇠와 맞닿는 부분에서 발생하며, 내·외환봉간 하중전가로 인해 2개의 외곽 립에서 높은 응력이 발생한다.

Figure 17은 외결쇠 지지조건에서 CANFLEX 집합체열을 구성하는 각 다발에서의 최대 축 방향 변위를 나타낸다. 대체적인 경향은 쌍결쇠 지지 CANFLEX의 경우 (Figure 14)와 유사한 것으로 보인다. 그러나, Figure 14에서의 최대값은 2.5mm로서 총 하중이 훨씬 작은데도 불구하고 Figure 14의 2.2mm에 비해 크다. 이것은 4개의 외환봉만이 결쇠에 의해 지지되므로 더욱 집중된 반력을 받기 때문이다.

### 3.3.3 CANFLEX 43봉 핵연료와 기존의 37봉 핵연료간 집합체열 거동 비교

Figure 18은 쌍결쇠 지지조건에서 CANFLEX 및 37봉 핵연료 집합체열의 각 다발에서 발생하는 최대 응력을 서로 비교한 것이다. 응력 변화의 대체적인 양상은 서로 비슷하다. 그러나 37봉 핵연료의 경우 탄성 영역에서 더 높은 응력값을 나타낸다. 그리고 CANFLEX의 경우 약 9,200N의 축방향 하중이 걸리는 10번 다발에서 소성변형이 시작되는 반면, 37봉 핵연료는 약 8,000N의 하중을 받는 9번 다발에서 상대적으로 일찍 소성변형을 일으킨다. CANFLEX에 비해 37봉 핵연료에서 더 높은 하중 전가가 발생한다는 사실을 보여준 Figure 11로부터 이러한 현상은 예측될

수 있었다. 접합판 립 형상의 상이함에 기인한 불균일한 하중 분포가 37봉 핵연료에서 상대적으로 높은 최대응력을 발생시킨 것이다. CANFLEX 핵연료가 소성변형을 일으키면서 두 곡선은 같이 움직인다.

Figure 19는 결쇠에 접한 외환봉에서의 응력을 비교한 것이다. 37봉(13 mm)에 비해 CANFLEX 외환봉(11.5mm)의 직경이 작으므로 CANFLEX에서 더 큰 응력이 발생한다. 그러나 CANFLEX 핵연료봉에 발생하는 응력은 재료의 항복응력에 비해 매우 작은 값이다.

Figure 20은 외결쇠 지지조건에서 CANFLEX 및 37봉 핵연료 집합체열의 각 다발에서 발생하는 최대 응력을 서로 비교한 것이다. 응력 변화의 대체적인 양상은 거의 비슷하다. 그러나 응력 곡선 기울기의 급작스러운 변화는, 쌍결쇠 지지의 경우와 마찬가지로, 37봉 핵연료(5번 다발)에서 먼저 발생하였다. 그리고 CANFLEX의 경우, 약 5,000N의 축방향 하중이 걸리는 9번 다발에서 소성변형이 시작되는 반면, 37봉 핵연료는 약 4,600N의 하중을 받는 8번 다발에서 상대적으로 일찍 소성변형을 일으킨다.

Figure 21은 쌍결쇠 지지조건에서 CANFLEX 및 37봉 핵연료 집합체열의 각 다발에 발생하는 축방향 변위를 서로 비교한 것이다. 두 개의 곡선은 거의 동일한 크기와 변화 형태를 나타내며 겹치고 있다. 그러나, Figure 18에서 보여진 2종 핵연료 간 최대응력의 차이로 인해, 변위크기에 있어서도 미소하나마 차이가 발생함을 알 수 있다.

Figure 22는 외결쇠 지지조건에서 CANFLEX 및 37봉 핵연료 집합체열의 각 다발에 발생하는 축방향 변위를 서로 비교한 것이다. 변화 형태는 거의 같으나, 크기에 있어서는 비교적 큰 차이를 보이고 있다. 그런데 이것은 Figure 20에서 보여지듯이, 37봉과 CANFLEX 집합체열간의 최대응력 차이가 외결쇠 지지조건에 경우에 더 크다는 사실에 근거할 때 당연한 결과로 이해된다.

#### 3.4 유량 증가에 따른 영향 계산

Figure 23은 극히 높은 유량조건에서, 쌍결쇠에 접한 CANFLEX 핵연료 13번 다발의 접합판에 발생한 변위 및 최대응력을 계산한 것이다. 견인력은 유량의 크기에 비례한다. 즉, 40kg/s의 유량은 12,310N의 견인력에 해당되고, 60kg/s는 27,700N에 해당된다. 유량(즉, 견인력)이 증가함에 따라 응력과 변위도 증가한다. 견인력 28,600N에 해당하는 61kg/s의 유량에서 접합판의 최대인장응력에 도달하였다.

#### 4. 결론

(1) 상용 구조해석 소프트웨어인 ABAQUS를 이용하여 노외 핵연료 정적 강도시험을 시뮬레이션하기 위한 유한요소 모델을 개발하였다. 핵연료 접합판의 변위와 연료봉의 휨에 대한 해석 결과를 CANFLEX 42봉 및 37봉 핵연료에 대한 강도시험결과와 비교함으로써 개발된 모델을 검증하였다. 해석 결과는 측정치와 매우 잘 일치하였다.

(2) 핵연료의 제작공정에서, 부속물을 피복관에 경납땜할 때 발생하는 연료봉의 휨이, 노외 시험으로 인한 연료봉의 반경방향 변형에 매우 큰 영향을 미친다는 사실을 알았다.

(3) 환봉간 하중전가 메커니즘이 접합판의 디자인에 따라 많은 영향을 받는다는 사실을 알았다. CANFLEX 접합판의 립이 37봉 핵연료보다 많으므로 CANFLEX 핵연료에 발생하는 최대응력 및 변위는 37봉 핵연료에 비해 작았다. 그리고, 37봉 핵연료에 비해 CANFLEX 핵연료에서는 더 높은 하중에서 접합판의 소성변형이 발생하였다. 그러나, 소성 변형이 발생하는 하중의 크기는 CANFLEX가 9,200N, 37봉 핵연료가 8,000N으로서 모두 CANDU-6 핵연료 채널내 최대 견인력인 7,300N보다 컸다. CANFLEX 접합판의 최대인장응력을 초과하는 응력은 61kg/s의 유량 혹은 28,600N의 견인력에서 발생하였는데, 이것은 CANFLEX 핵연료가 대단히 높은 유량조건에서도 기하학적 건전성을 유지할 수 있음을 보여주는 것이다.

## 5. 참고문헌

- [1] R. Inch, W. W., Thompson, P., Suk, H. C., CANFLEX from Development Concept to a Proven Fuel, Presented at the 13th KAIF/KNS Annual Conference, Seoul, Korea, 1998 April 15-16
- [2] Hibbitt, Karlson & Sorensen, Inc., ABAQUS/Standard Users Manual, Ver. 5.8, 1998
- [3] Chung, C. H., Chang, S. K., Suk, H. C., Alavi, P., Oldaker, I. E., Performance of the CANFLEX fuel bundle under mechanical flow testing, Proceedings of the 5th International Conference on CANDU Fuel, Vol.1, pp.10-69, September 21-25 1997, Toronto, CANADA

**Table 1 Description of FE model for each component**

Component	ABAQUS element type	Element description	Remark
Endplate	S4R	4-Node, 3D Shell 6 DOF	422 ea. for CANFLEX 328 ea. for CANDU
Fuel sheath	PIPE31	2-Node, 3D Pipe 6 DOF	6 elements per rod
Spacer pad	T3D2	2-Node, 3D Truss 3 DOF	
Side-stop simulator	B31	2-Node, 3D Beam 6 DOF	4 elements consist one side-stop

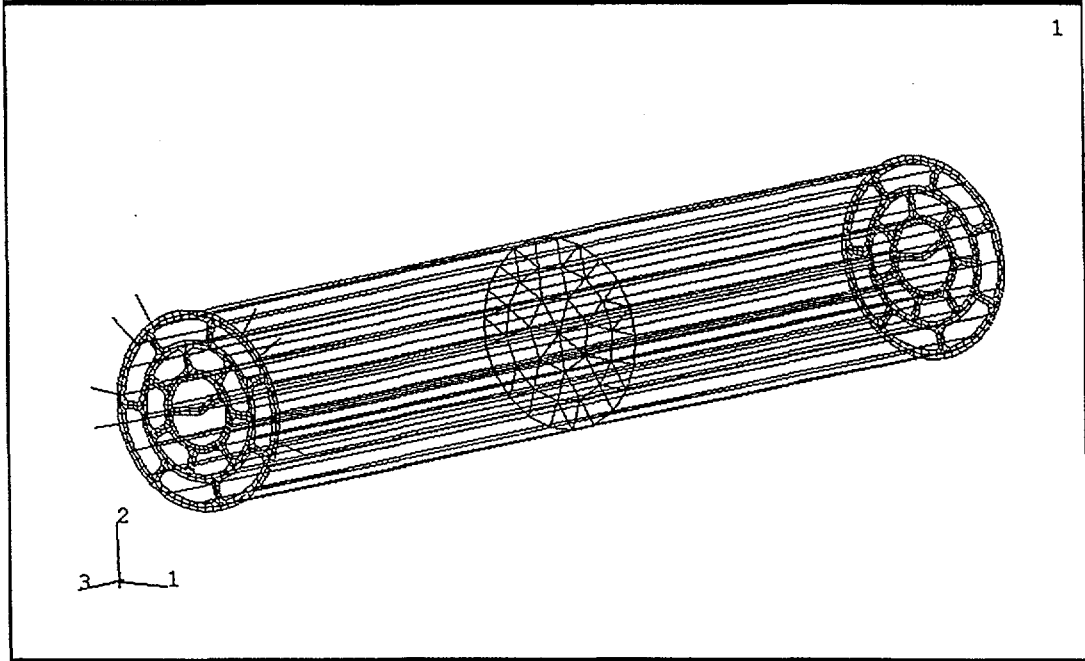
**Table 2 Material properties at 120 °C**

Component	Young's modulus	Yield strength	Ultimate tensile strength	Poisson's ratio
Endplate	87,980 MPa	228 MPa	378 MPa	0.4
Cladding tube	89,015 Mpa	403 MPa	443 MPa	0.4
Spacer	89,015 MPa	-	-	0.3

Ref : Engineering Manual, DE-13(5.3-1), "Zirconium Alloys – Mechanical Properties and Corrosion Resistance", Chalk River Nuclear Laboratories Engineering Manual, 1969

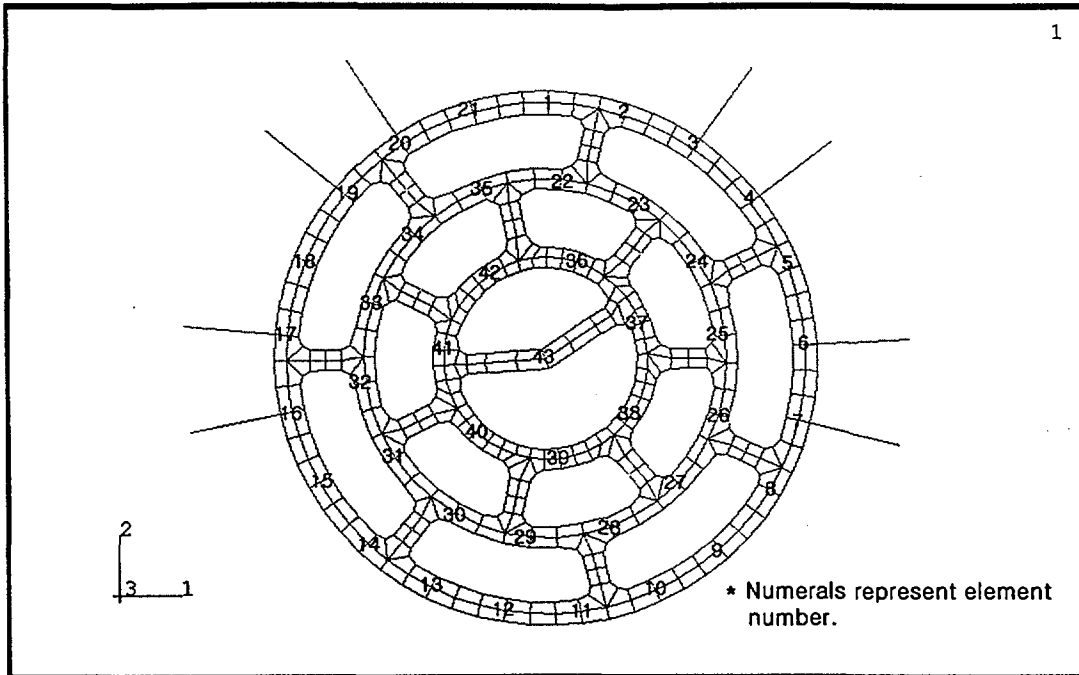
**Table 3 Axial hydraulic drag in strength tests**

Boundary condition	Load in CANFLEX	Load in CANDU
Double side-stops	12,010 N	11,559 N
Single side-stop	7,300 N	7,468 N

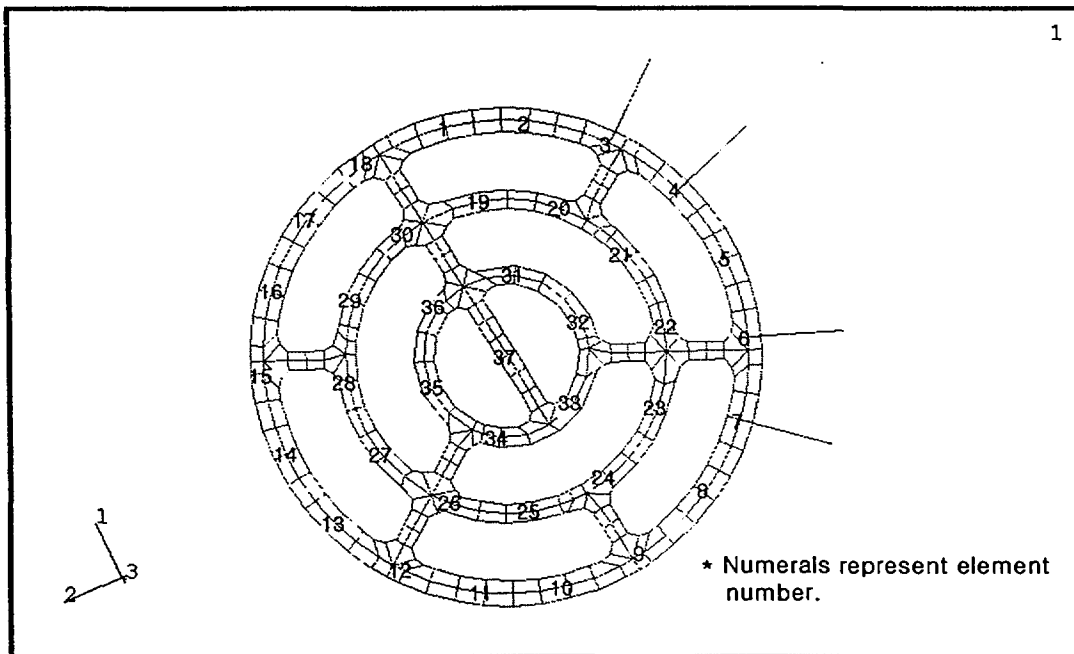


**Figure 1 FEM Model for CANFLEX Fuel Bundle**



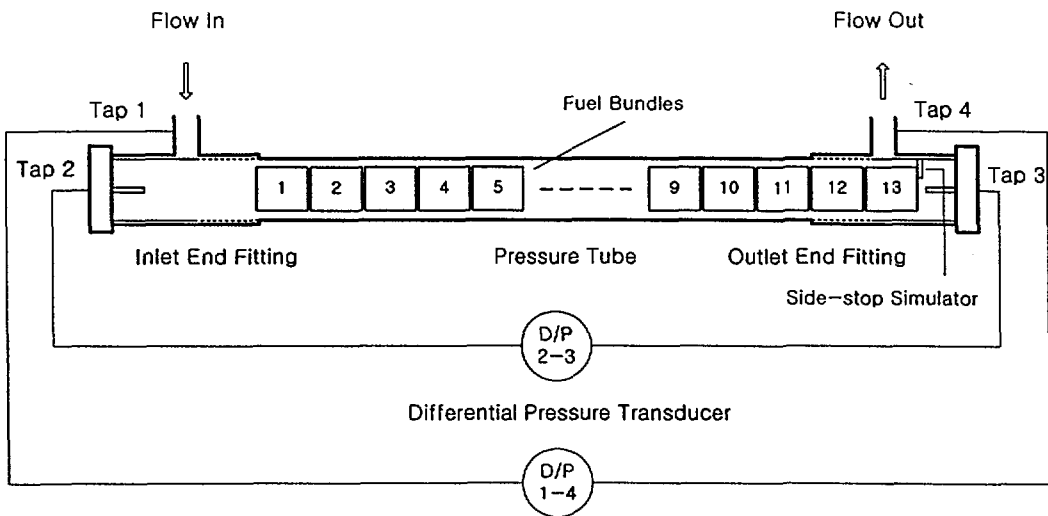


2(a) CANFLEX endplate against double side-stops

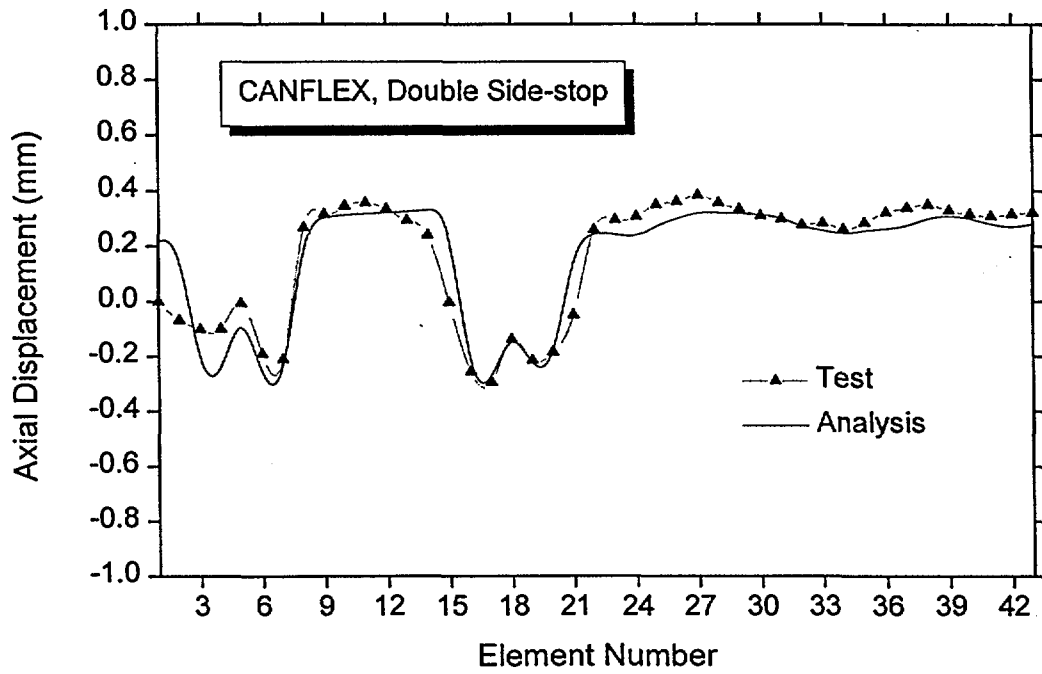


2(b) 37-element fuel endplate against double side-stops

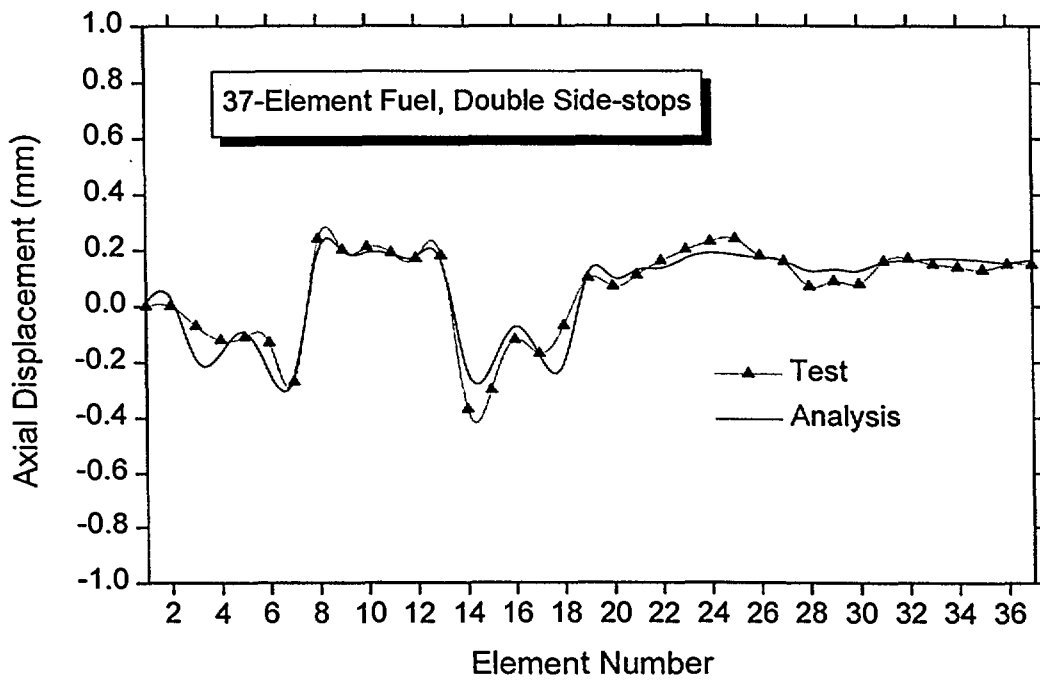
Figure 2 Illustration of FE model for endplate



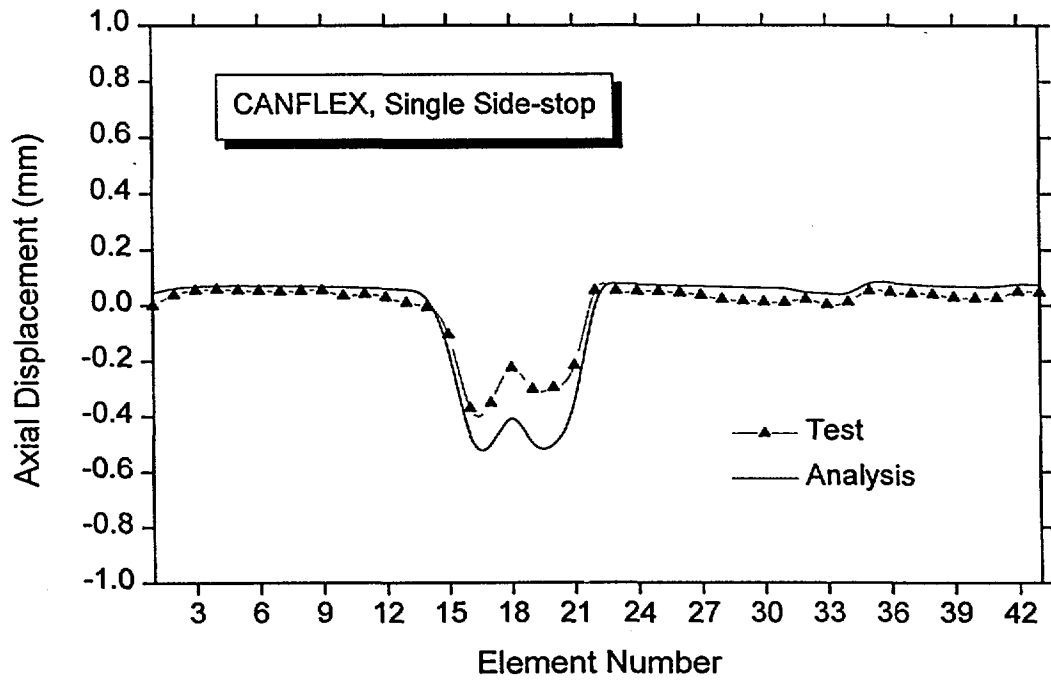
**Figure 3 Schematic diagram of strength test set-up**



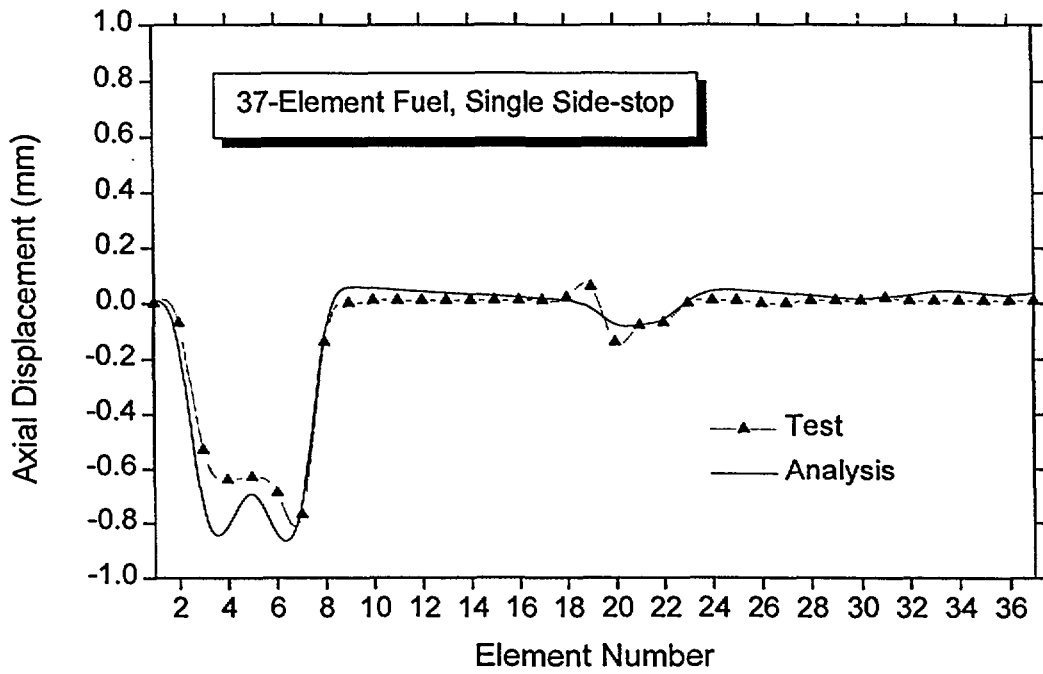
**Figure 4 Predicted vs. measured axial displacement in CANFLEX endplate supported by double side-stops**



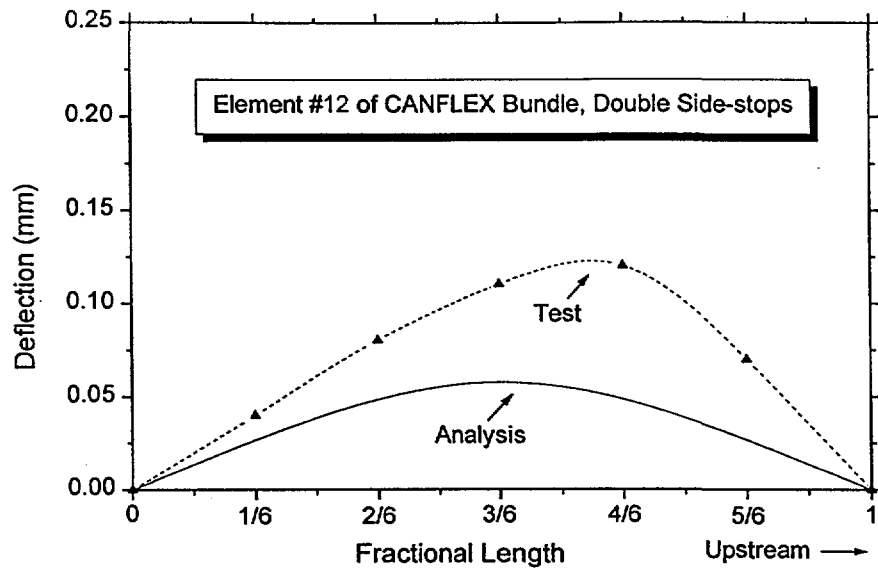
**Figure 5** Predicted vs. measured axial displacement in the 37-element fuel endplate supported by double side-stops



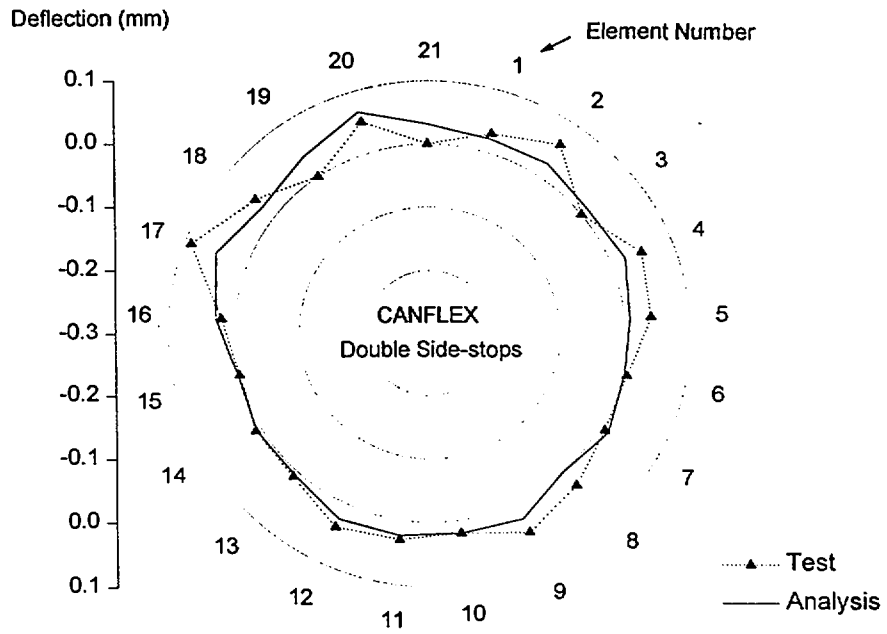
**Figure 6 Predicted vs. measured axial displacement in CANFLEX endplate supported by single side-stop**



**Figure 7 Predicted vs. measured axial displacement in the 37-element fuel endplate supported by single side-stop**

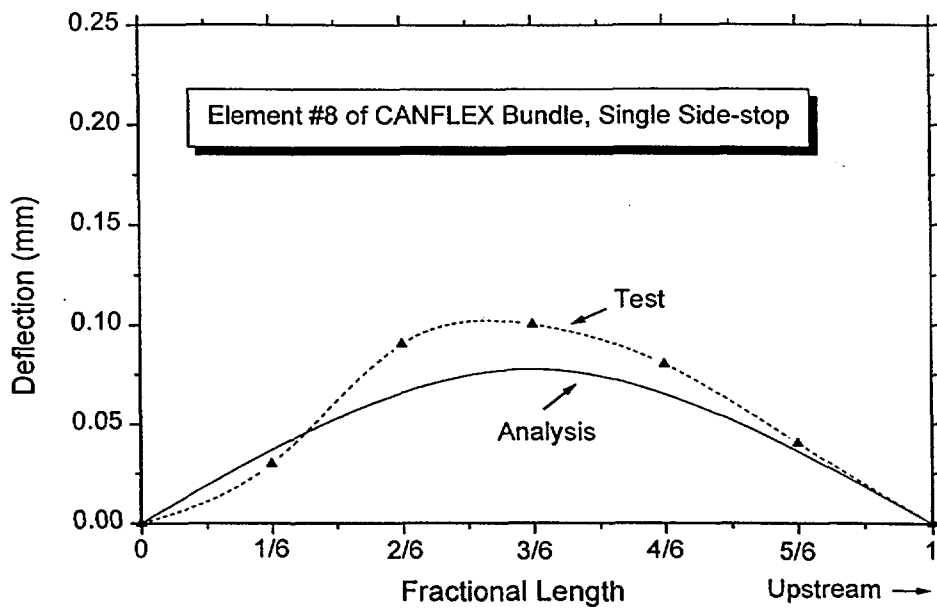


8(a) Radial deflection along fuel element #12

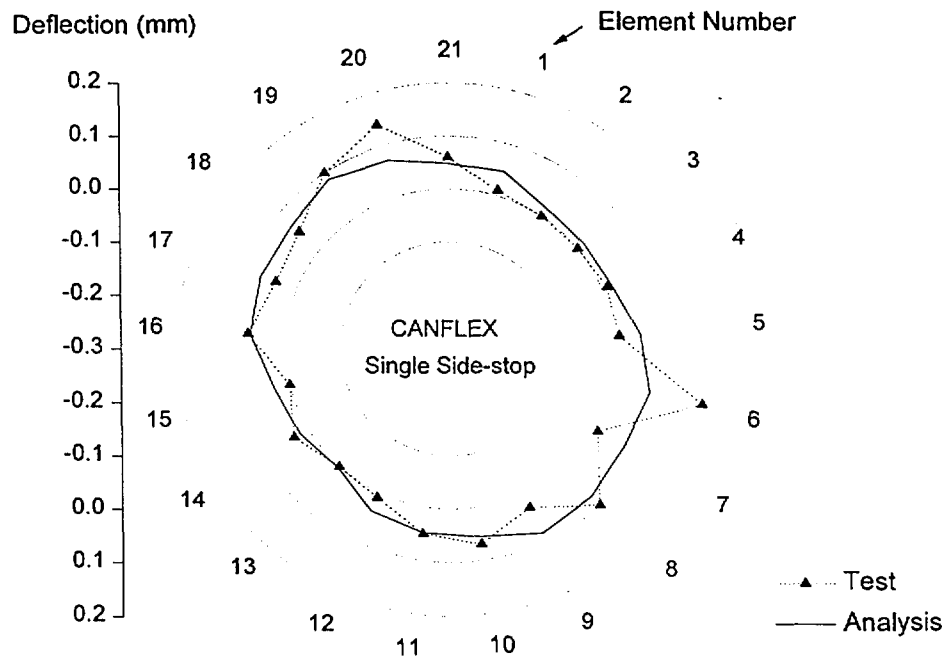


8(b) Radial deflection in 21 outer elements at 1/6 plane

Figure 8 Predicted vs. measured radial deflection in CANFLEX bundle #13 (Double side-stops)



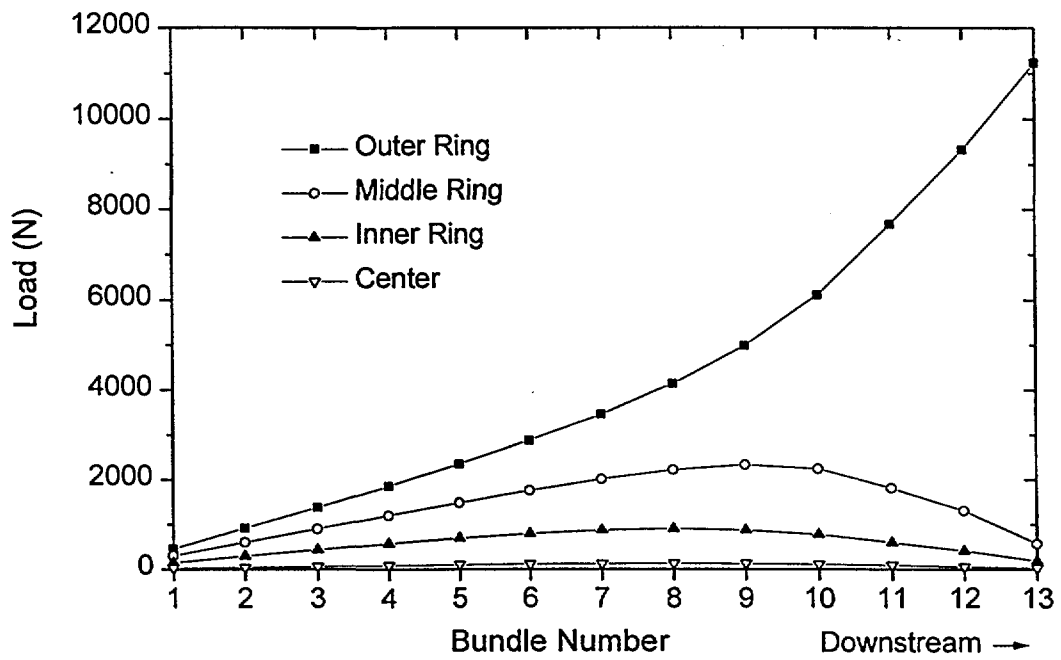
9(a) Radial deflection along fuel element #8



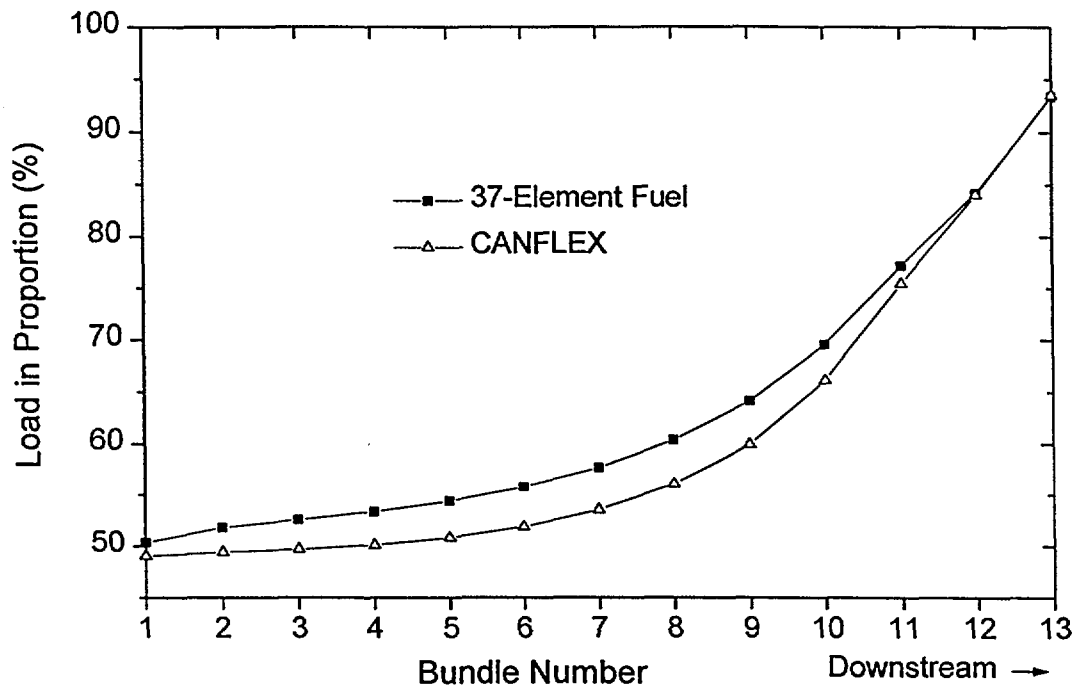
9(b) Radial deflection in 21 outer elements at mid-plane

Figure 9 Predicted vs. measured radial deflection in CANFLEX bundle #13 (Single side-stop)





**Figure 10** Drag load carried by outer, middle & inner ring elements in CANFLEX fuel bundle string



**Figure 11 Comparison of the load carried by outer ring elements of CANFLEX and the 37-element fuel**

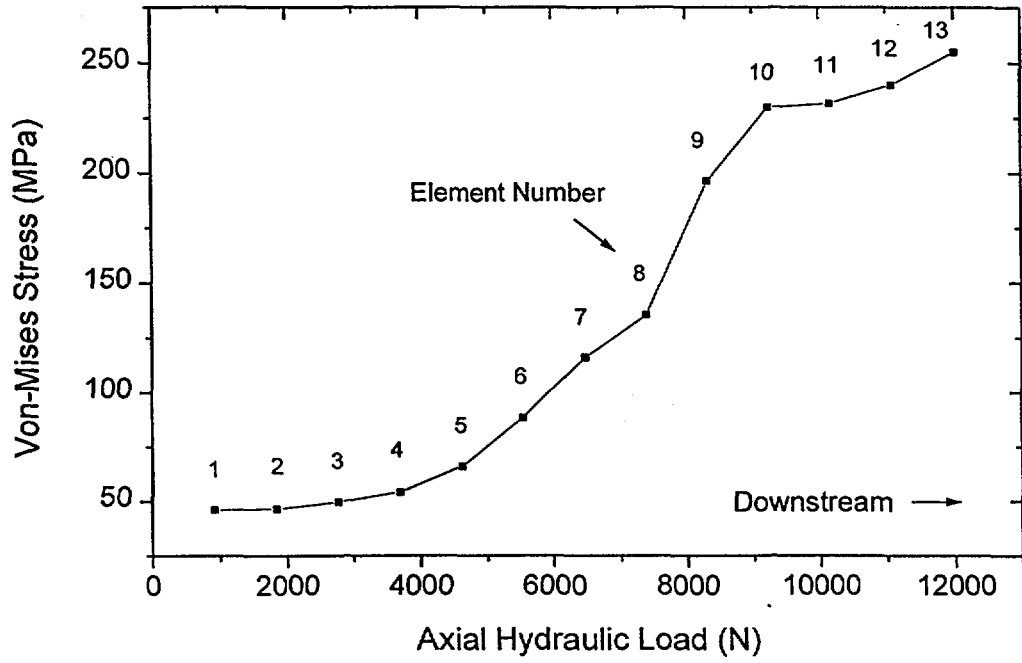


Figure 12 Maximum stress in endplates (CANFLEX bundle 1-13, Double side-stops)

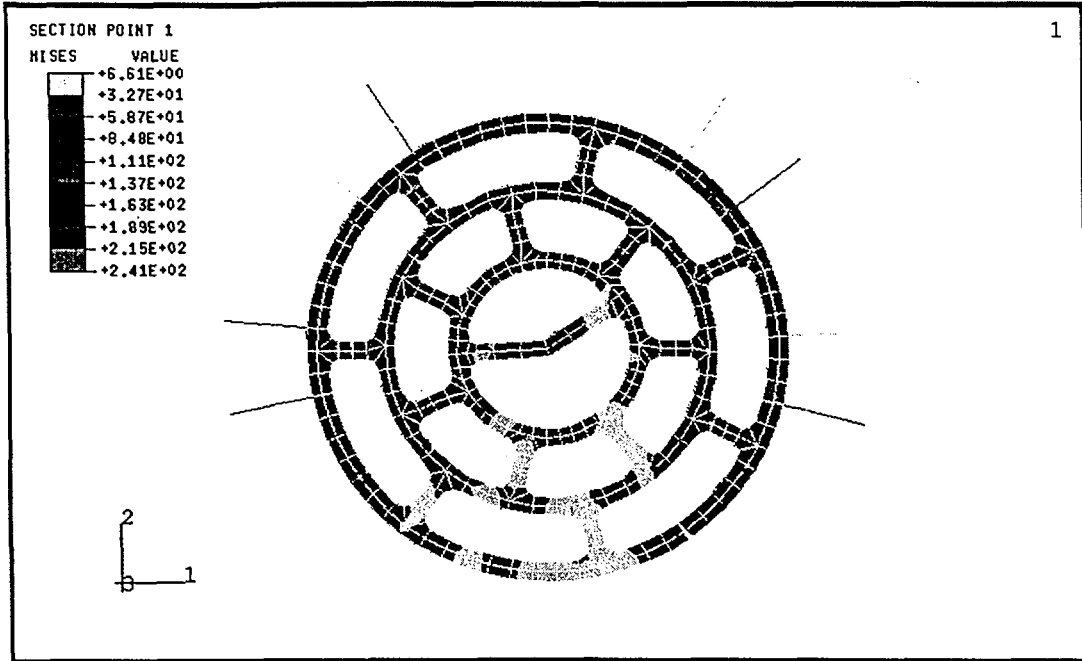
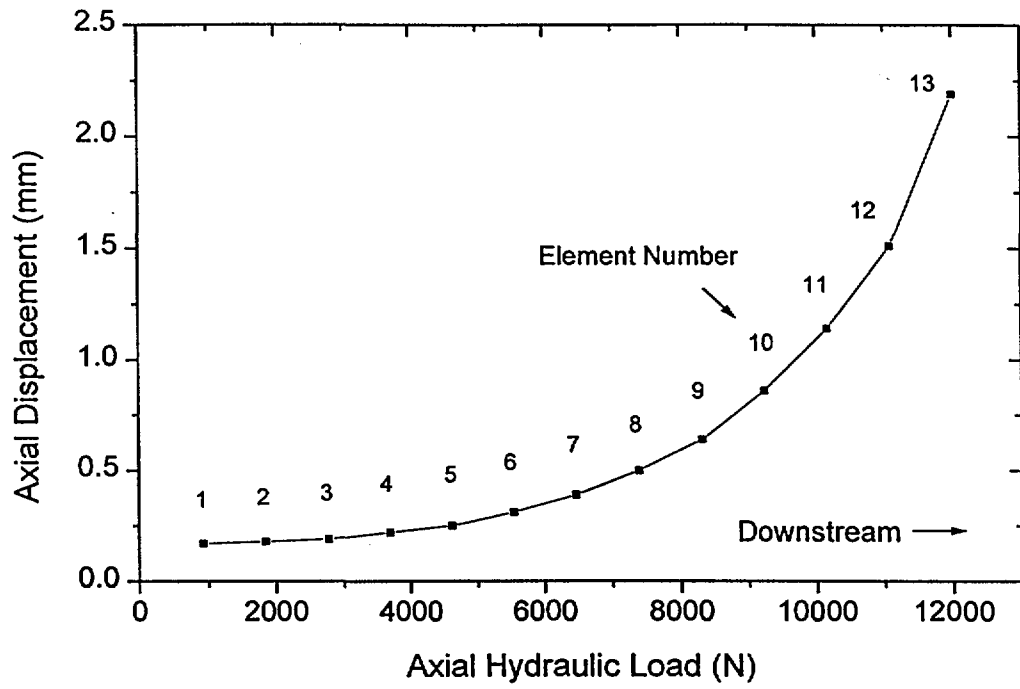


Figure 13 Stress Contour on Endplate of CANFLEX Bundle against double side-stops



**Figure 14** Maximum displacement in endplates (CANFLEX bundle 1-13, Double side-stops)

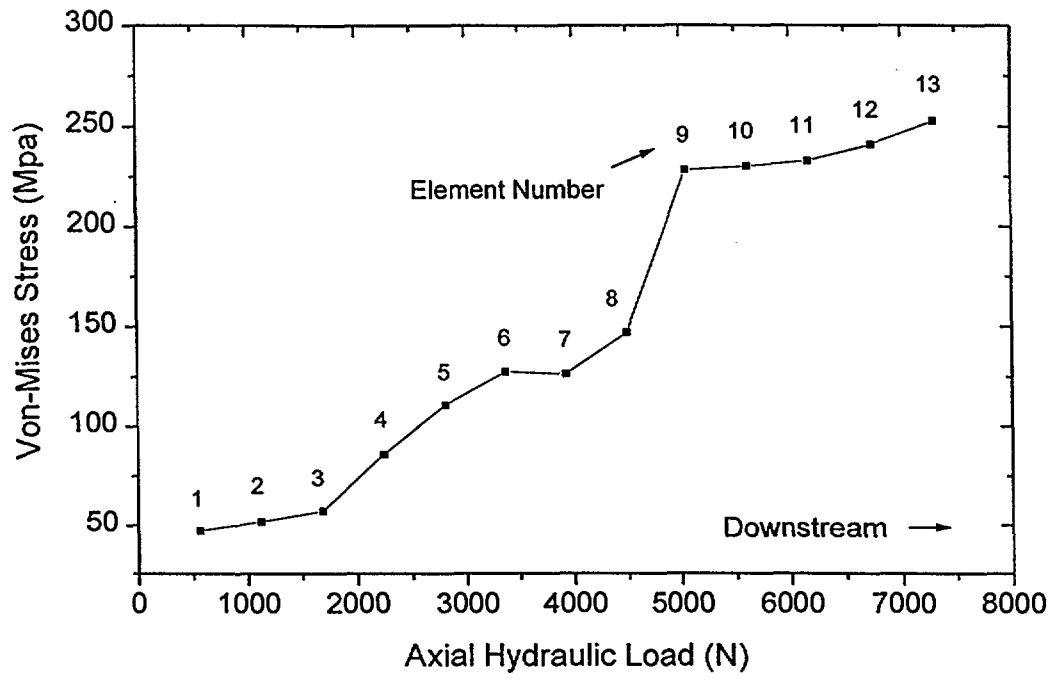


Figure 15 Maximum stress in endplates (CANFLEX bundle 1-13, Single side-stop)

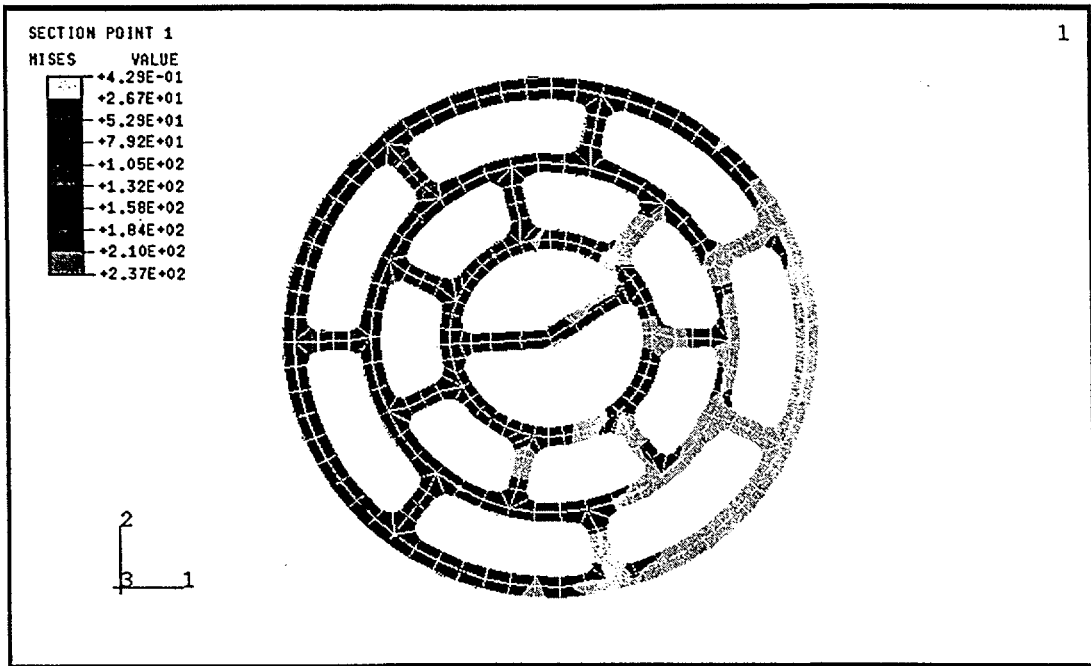
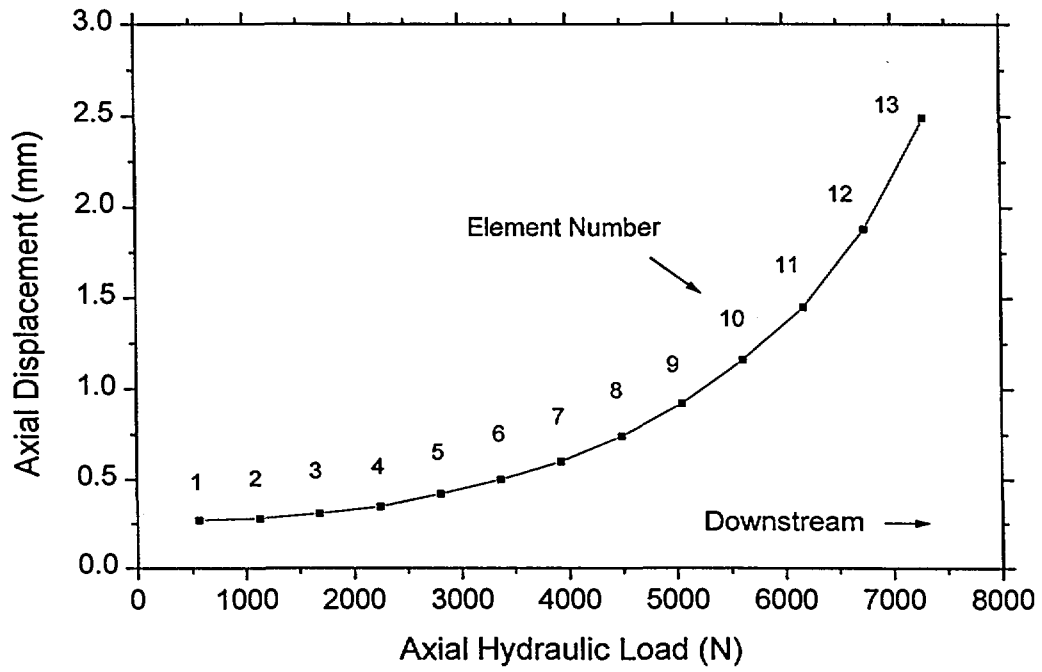
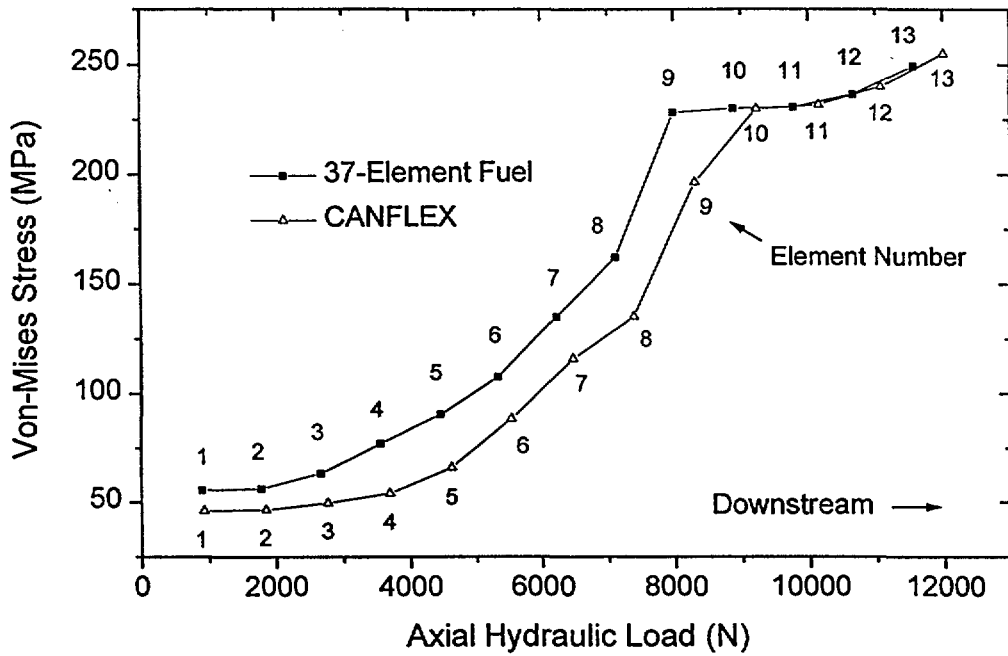


Figure 16 Stress Contour on Endplate of CANFLEX Bundle against single side-stop

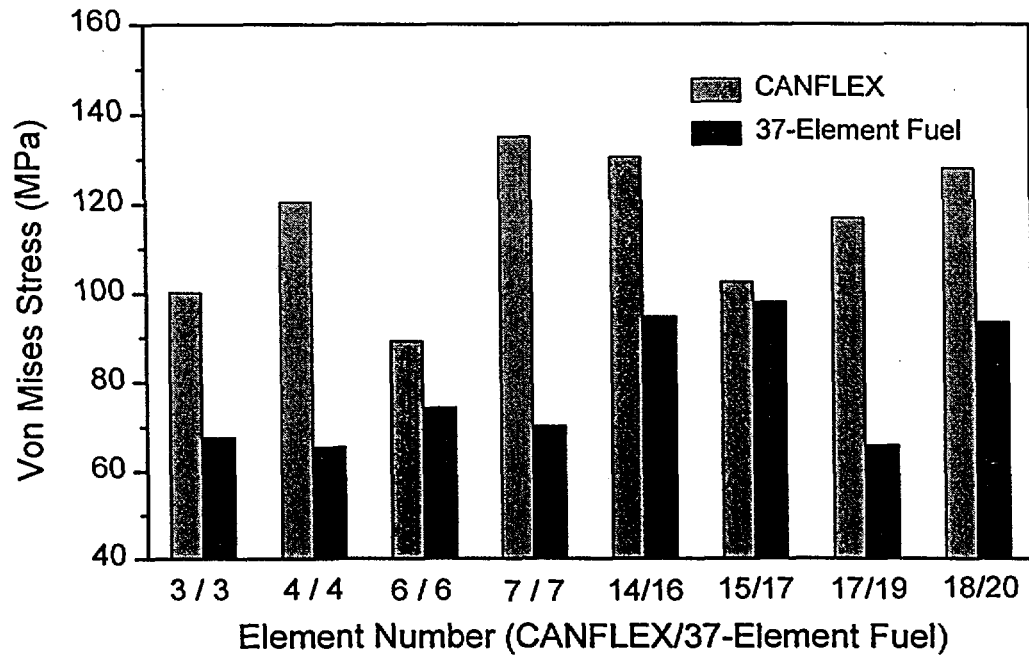


**Figure 17** Maximum displacement in endplates (CANFLEX bundle 1-13, Single side-stop)

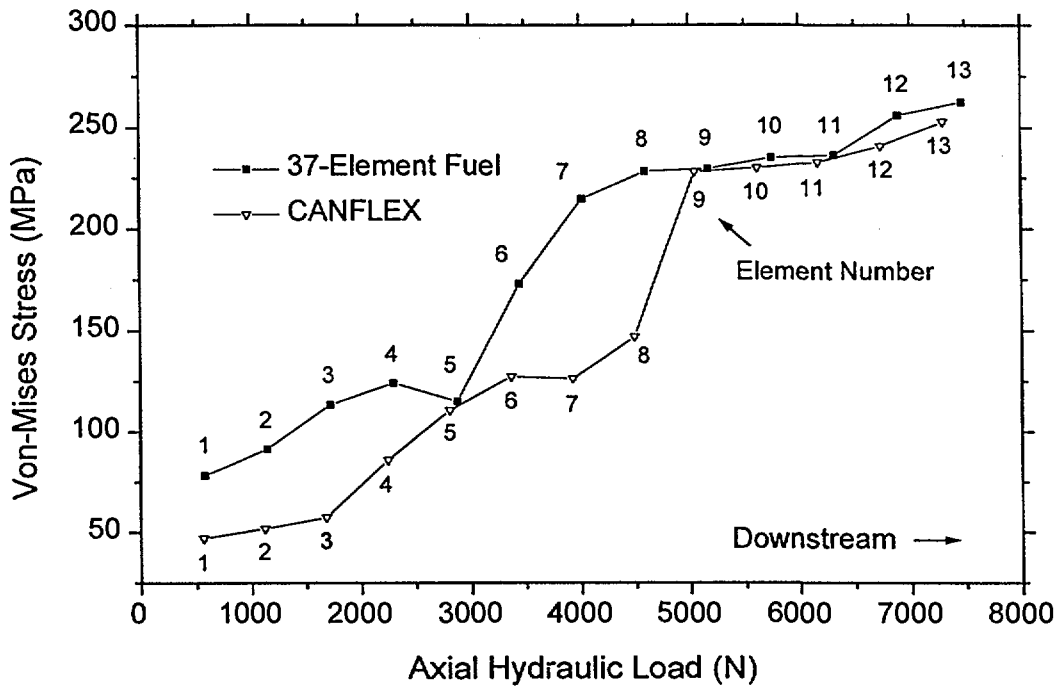




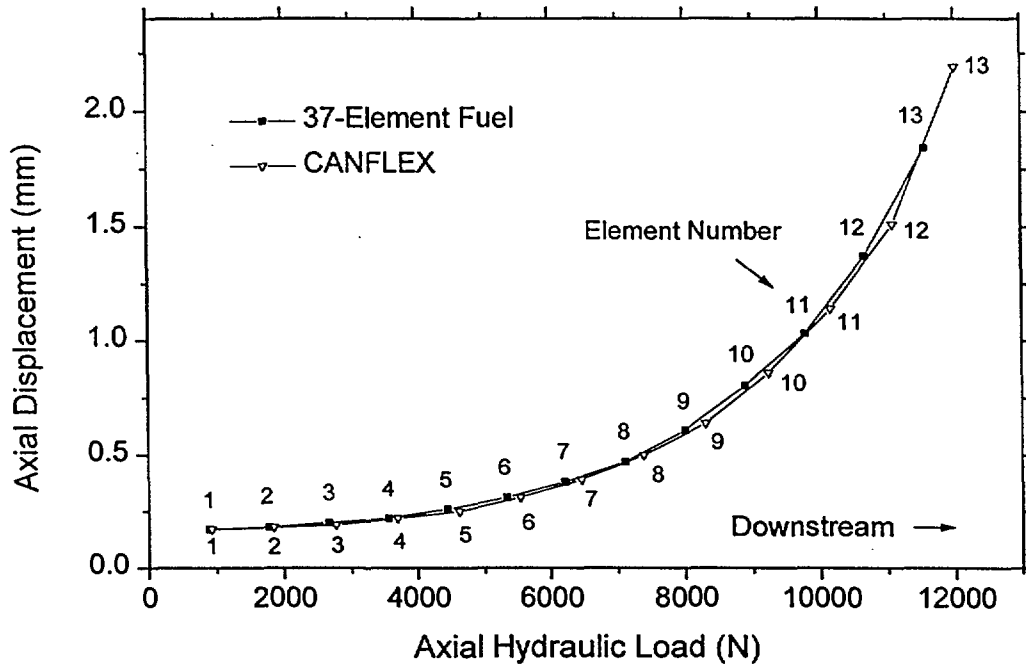
**Figure 18 Comparison of maximum stress in endplates between CANFLEX and the 37-element fuel (double side-stops)**



**Figure 19 Comparison of maximum stress in fuel elements against side-stops between CANFLEX and the 37-element fuel**



**Figure 20 Comparison of maximum stress in endplates between CANFLEX and the 37-element fuel (single side-stop)**



**Figure 21 Comparison of maximum displacement in endplates between CANFLEX and the 37-element fuel (double side-stops)**

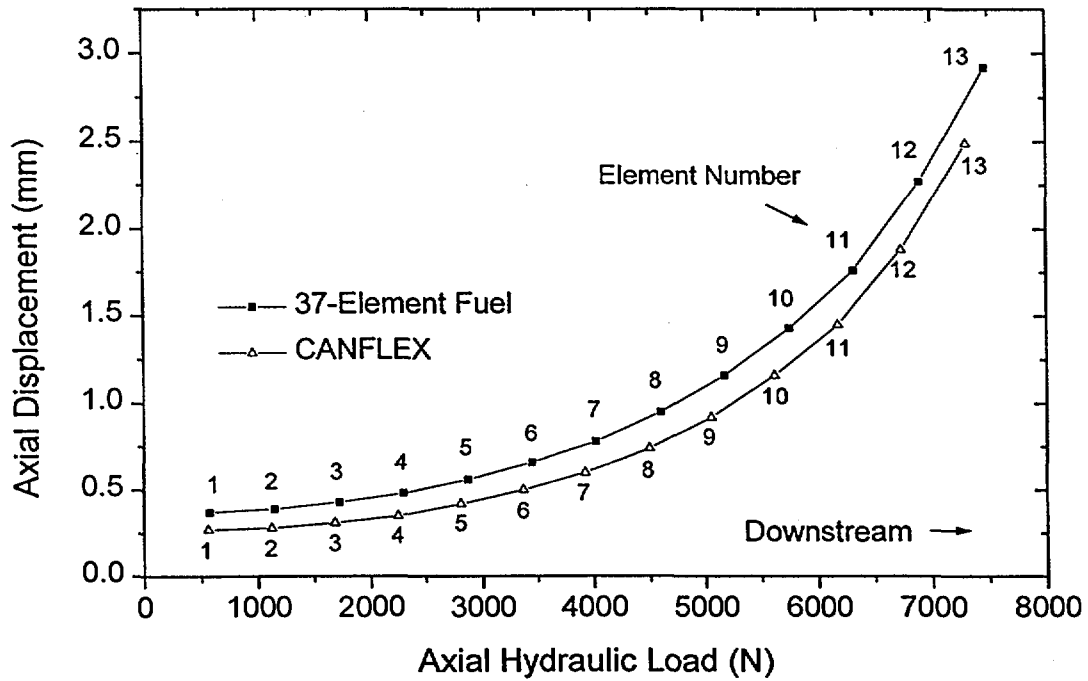
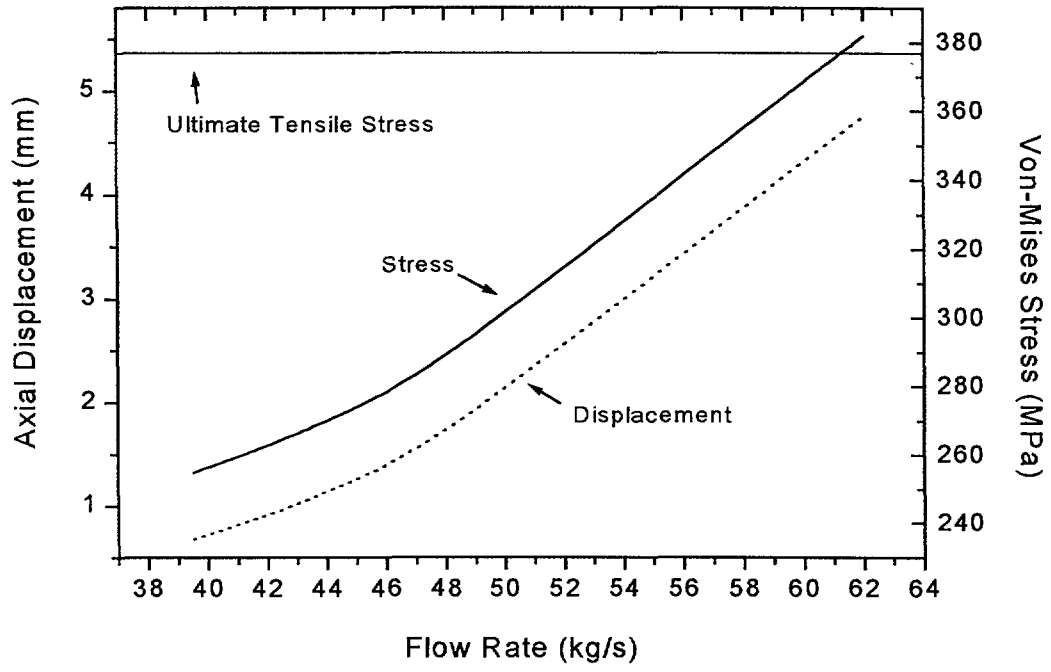


Figure 22 Comparison of maximum displacement in endplates between CANFLEX and the 37-element fuel (single side-stop)



**Figure 23** Max. stress and displacement in downstream endplate with varying flow rate (CANFLEX, double side-stops)

## 부록 1 CANFLEX 핵연료 유한요소해석 입력 자료

```

* HEADING
CANFLEX BUNDLE STRUCTURE ANALYSIS
DOUBLE SIDE-STOPS
SHELL-BEAM MODELLING FOR PLASTIC ANALYSIS
NON-LINEAR MATERIAL PROPERTIES DEFINED
SI UNITS
*PREPRINT,ECHO=NO,MODEL=NO,HISTORY=NO
**
** Model Definition
**
** SIDE-STOP NODES
*NODE, SYSTEM=C, NSET=NCON
1, 43.84, 54.64285715, 0.0
2, 43.84, 37.50000001, 0.0
3, 43.84, 3.21428572, 0.0
4, 43.84, -13.92857142, 0.0
5, 43.84, -168.2142857, 0.0
6, 43.84, -185.3571428, 0.0
7, 43.84, -219.6428571, 0.0
8, 43.84, -236.7857143, 0.0
*NODE, SYSTEM=C, NSET=NO
11, 61.276, 54.64285715, 0.0
12, 61.276, 37.50000001, 0.0
13, 61.276, 3.21428572, 0.0
14, 61.276, -13.92857142, 0.0
15, 61.276, -168.2142857, 0.0
16, 61.276, -185.3571428, 0.0
17, 61.276, -219.6428571, 0.0
18, 61.276, -236.7857143, 0.0
**
** ENDPLATE
** OUTER RING
** OUTER NODES (N101 - N163)
*NODE, SYSTEM=C, NSET=N1
101, 45.84, 88.92857143, 0.0
*NCOPY, NEW SET=NC1, OLD SET=N1, CHANGE NUMBER=1, SHIFT, MULTIPLE=62
0., 0., 0.
0., 0., 0., 0., 0., 1, -5.71428571
*NSET, NSET=NC1
N1, NC1
**
** MIDDLE NODES (N201 - N263)
** ELEMENTS LOCATE AT 3N+1 (N=0,1,2,3,..,20)
*NODE, SYSTEM=C, NSET=N2
201, 43.84, 88.92857143, 0.0
*NCOPY, NEW SET=NC2, OLD SET=N2, CHANGE NUMBER=1, SHIFT, MULTIPLE=62
0., 0., 0.
0., 0., 0., 0., 0., 1, -5.71428571
*NSET, NSET=NC2
N2, NC2
**
** INNER NODES (N301 - N363)
*NODE, SYSTEM=C, NSET=N3
301, 41.84, 88.92857143, 0.0
*NCOPY, NEW SET=NC3, OLD SET=N3, CHANGE NUMBER=1, SHIFT, MULTIPLE=62
0., 0., 0.
0., 0., 0., 0., 0., 1, -5.71428571
*NSET, NSET=NC3
N3, NC3
**
** OUTER RIB
** OUTER ROOT, LEFT (N401, 403, 405,.., 413)
*NODE, SYSTEM=C, NSET=N4
401, 41.17, 81.058, 0.0
*NCOPY, NEW SET=NC4, OLD SET=N4, CHANGE NUMBER=2, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143

```



```

*NSET, NSET=NC4
N4, NC4
**
** OUTER ROOT, RIGHT (N402, 404, 406,,, 414)
*NODE, SYSTEM=C, NSET=N5
402, 41.17, 73.942, 0.0
*NCOPY, NEW SET=NC5, OLD SET=N5, CHANGE NUMBER=2, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC5
N5, NC5
**
** OUT MIDDLE, LEFT (N421, 423, 425,,, 433)
*NODE, SYSTEM=C, NSET=N6
421, 39.84, 80.015, 0.0
*NCOPY, NEW SET=NC6, OLD SET=N6, CHANGE NUMBER=2, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC6
N6, NC6
**
** OUT MIDDLE, RIGHT (N422, 424, 426,,, 434)
*NODE, SYSTEM=C, NSET=N7
422, 39.84, 74.985, 0.0
*NCOPY, NEW SET=NC7, OLD SET=N7, CHANGE NUMBER=2, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC7
N7, NC7
**
**OUT MIDDLE, CENTER (N303, 312, 321,,, 357)
**OVERWRITE TO THE PREVIOUS DEFINED NODES
*NODE, SYSTEM=C, NSET=N8
303, 39.84, 77.5, 0.0
*NCOPY, NEW SET=NC8, OLD SET=N8, CHANGE NUMBER=9, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC8
N8, NC8
**
**CENTER MIDDLE, LEFT (N441, 443, 445,,, 453)
*NODE, SYSTEM=C, NSET=N9
441, 37.17, 80.195, 0.0
*NCOPY, NEW SET=NC9, OLD SET=N9, CHANGE NUMBER=2, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC9
N9, NC9
**
**CENTER MIDDLE, CENTER (N551 - N557)
*NODE, SYSTEM=C, NSET=N10
551, 37.17, 77.5, 0.0
*NCOPY, NEW SET=NC10, OLD SET=N10, CHANGE NUMBER=1, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC10
N10, NC10
**
**CENTER MIDDLE, RIGHT (N442, 444, 446,,, 454)
*NODE, SYSTEM=C, NSET=N11
442, 37.17, 74.805, 0.0
*NCOPY, NEW SET=NC11, OLD SET=N11, CHANGE NUMBER=2, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC11
N11, NC11
**

```

```

**IN MIDDLE, LEFT (N461, 463, 465,,, 473)
*NODE, SYSTEM=C, NSET=N12
461, 34.5, 80.404, 0.0
*NCOPY, NEW SET=NC12, OLD SET=N12, CHANGE NUMBER=2, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC12
N12, NC12
**
**IN MIDDLE, RIGHT (N462, 464, 466,,, 474)
*NODE, SYSTEM=C, NSET=N13
462, 34.5, 74.596, 0.0
*NCOPY, NEW SET=NC13, OLD SET=N13, CHANGE NUMBER=2, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC13
N13, NC13
**
**INNER ROOT, LEFT (N481, 483, 485,,,493)
*NODE, SYSTEM=C, NSET=N14
481, 33.17, 81.913, 0.0
*NCOPY, NEW SET=NC14, OLD SET=N14, CHANGE NUMBER=2, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC14
N14, NC14
**
**INNER ROOT, RIGHT (N482, 484, 486,,,494)
*NODE, SYSTEM=C, NSET=N15
482, 33.17, 73.087, 0.0
*NCOPY, NEW SET=NC15, OLD SET=N15, CHANGE NUMBER=2, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC15
N15, NC15
**
**INTERMEDIATE RING
**OUTER NODES (N501 - N542)
*NODE, SYSTEM=C, NSET=N16
501, 32.5, 84.64285715, 0.0
*NCOPY, NEW SET=NC16, OLD SET=N16, CHANGE NUMBER=1, SHIFT, MULTIPLE=41
0., 0., 0.
0., 0., 0., 0., 0., 1, -8.57142857
*NSET, NSET=NC16
N16, NC16
**
**MIDDLE NODES (N601 - N642)
**ELEMENT LOCATE AT 3N+1 (N=0,1,2,3,,,13)
*NODE, SYSTEM=C, NSET=N17
601, 30.75, 84.64285715, 0.0
*NCOPY, NEW SET=NC17, OLD SET=N17, CHANGE NUMBER=1, SHIFT, MULTIPLE=41
0., 0., 0.
0., 0., 0., 0., 0., 1, -8.57142857
*NSET, NSET=NC17
N17, NC17
**
**INNER NODES (N701 - N742)
*NODE, SYSTEM=C, NSET=N18
701, 29, 84.64285715, 0.0
*NCOPY, NEW SET=NC18, OLD SET=N18, CHANGE NUMBER=1, SHIFT, MULTIPLE=41
0., 0., 0.
0., 0., 0., 0., 0., 1, -8.57142857
*NSET, NSET=NC18
N18, NC18
**
**OUTER RIB AGAIN - OVERWRITING
**OUTER RIB - IN MIDDLE, CENTER (N502, 508, 514,,, 538)

```

```

*NODE, SYSTEM=C, NSET=N19
502, 34.5, 77.5, 0.0
*NCOPY, NEW SET=NC19, OLD SET=N19, CHANGE NUMBER=6, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC19
N19, NC19
**
**INTERMEDIATE RIB
**OUTER ROOT, LEFT (N801, 803, 805,,, 813)
*NODE, SYSTEM=C, NSET=N20
801, 28.33, 57.00931428, 0.0
*NCOPY, NEW SET=NC20, OLD SET=N20, CHANGE NUMBER=2, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC20
N20, NC20
**
**OUTER ROOT, RIGHT (N802, 804, 806,,, 814)
*NODE, SYSTEM=C, NSET=N21
802, 28.33, 46.56211428, 0.0
*NCOPY, NEW SET=NC21, OLD SET=N21, CHANGE NUMBER=2, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC21
N21, NC21
**
**OUT MIDDLE, LEFT (N821, 823, 825,,, 833)
*NODE, SYSTEM=C, NSET=N22
821, 27.3, 55.38031428, 0.0
*NCOPY, NEW SET=NC22, OLD SET=N22, CHANGE NUMBER=2, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC22
N22, NC22
**
**OUT MIDDLE, RIGHT (N822, 824, 826,,, 834)
*NODE, SYSTEM=C, NSET=N23
822, 27.3, 48.19111428, 0.0
*NCOPY, NEW SET=NC23, OLD SET=N23, CHANGE NUMBER=2, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC23
N23, NC23
**
**OUT MIDDLE, CENTER (N705, 711, 717,,, 741)
**OVERWRITE TO THE PREVIOUS DEFINED NODES
*NODE, SYSTEM=C, NSET=N24
705, 27.3, 51.78571428, 0.0
*NCOPY, NEW SET=NC24, OLD SET=N24, CHANGE NUMBER=6, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC24
N24, NC24
**
**CENTER MIDDLE, LEFT (N875, 878, 881,,, 893)
*NODE, SYSTEM=C, NSET=N25
875, 24.3225, 55.8190, 0.0
*NCOPY, NEW SET=NC25, OLD SET=N25, CHANGE NUMBER=3, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC25
N25, NC25
**
**CENTER MIDDLE, CENTER (N876, 879, 882,,, 894)
*NODE, SYSTEM=C, NSET=N26
876, 24.3225, 51.78571428, 0.0

```

```

*NCOPY, NEW SET=NC26, OLD SET=N26, CHANGE NUMBER=3, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC26
N26, NC26
**
**CENTER MIDDLE, RIGHT (N877, 880, 883,,, 895)
*NODE, SYSTEM=C, NSET=N27
877, 24.3225, 47.7524, 0.0
*NCOPY, NEW SET=NC27, OLD SET=N27, CHANGE NUMBER=3, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC27
N27, NC27
**
**IN MIDDLE, LEFT (N841, 843, 845,,, 853)
*NODE, SYSTEM=C, NSET=N28
841, 21.345, 56.37937228, 0.0
*NCOPY, NEW SET=NC28, OLD SET=N28, CHANGE NUMBER=2, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC28
N28, NC28
**
**IN MIDDLE, RIGHT (N842, 844, 846,,, 854)
*NODE, SYSTEM=C, NSET=N29
842, 21.345, 47.19205628, 0.0
*NCOPY, NEW SET=NC29, OLD SET=N29, CHANGE NUMBER=2, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC29
N29, NC29
**
**INNER ROOT, LEFT (N861, 863, 865,,, 873)
*NODE, SYSTEM=C, NSET=N30
861, 19.7175, 58.76852448, 0.0
*NCOPY, NEW SET=NC30, OLD SET=N30, CHANGE NUMBER=2, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC30
N30, NC30
**
**INNER ROOT, RIGHT (N862, 864, 866,,, 874)
*NODE, SYSTEM=C, NSET=N31
862, 19.7175, 44.80290408, 0.0
*NCOPY, NEW SET=NC31, OLD SET=N31, CHANGE NUMBER=2, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC31
N31, NC31
**
**INNER RING
**OUTER NODES (N901 - N942)
*NODE, SYSTEM=C, NSET=N32
901, 19.09, 71.7857, 0.0
*NCOPY, NEW SET=NC32, OLD SET=N32, CHANGE NUMBER=1, SHIFT, MULTIPLE=41
0., 0., 0.
0., 0., 0., 0., 0., 1, -8.57142857
*NSET, NSET=NC32
N32, NC32
**
** OUTER NODES (N904, 910,,, 940)
*NODE, SYSTEM=C, NSET=N33
904, 19.09, 40.7, 0.0
*NCOPY, NEW SET=NC33, OLD SET=N33, CHANGE NUMBER=6, SHIFT, MULTIPLE=7
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143

```

```

*NSET, NSET=NC33
N33, NC33
**
** MIDDLE NODES (N1001 - N1042)
** ELEMENTS LOCATE at 6N+1 (N=0,1,2,3,..6)
*NODE, SYSTEM=C, NSET=N34
1001, 17.34, 71.7857, 0.0
*NCOPY, NEW SET=NC34, OLD SET=N34, CHANGE NUMBER=1, SHIFT, MULTIPLE=41
0., 0., 0.
0., 0., 0., 0., 0., 1, -8.57142857
*NSET, NSET=NC34
N34, NC34
**
** INNER NODES (N1101 - N1142)
*NODE, SYSTEM=C, NSET=N35
1101, 15.59, 71.7857, 0.0
*NCOPY, NEW SET=NC35, OLD SET=N35, CHANGE NUMBER=1, SHIFT, MULTIPLE=41
0., 0., 0.
0., 0., 0., 0., 0., 1, -8.57142857
*NSET, NSET=NC35
N35, NC35
**
** INTERMEDIATE RIB AGAIN - OVERWRITING
** INTERMEDIATE RIB - IN MIDDLE, CENTER (N903, 909, 915,.., 939)
*NODE, SYSTEM=C, NSET=N36
903, 21.345, 51.78571428, 0.0
*NCOPY, NEW SET=NC36, OLD SET=N36, CHANGE NUMBER=6, SHIFT, MULTIPLE=6
0., 0., 0.
0., 0., 0., 0., 0., 1, -51.42857143
*NSET, NSET=NC36
N36, NC36
**
** INNER RIB
** INNER RIB ROOTS (N1104, 1106, 1129, 1131)
** OVERWRITE
*NODE, SYSTEM=C, NSET=N37
1104, 14.92, 42.85314286, 0.0
*NCOPY, NEW SET=NC37, OLD SET=N37, CHANGE NUMBER=2, SHIFT, MULTIPLE=1
0., 0., 0.
0., 0., 0., 0., 0., 1, -19.292
*NSET, NSET=NC37
N37, NC37
**
*NODE, SYSTEM=C, NSET=N38
1129, 14.92, -166.854, 0.0
*NCOPY, NEW SET=NC38, OLD SET=N38, CHANGE NUMBER=2, SHIFT, MULTIPLE=1
0., 0., 0.
0., 0., 0., 0., 0., 1, -19.292
*NSET, NSET=NC38
N38, NC38
**
**N1201 - N1203
*NODE, SYSTEM=C, NSET=N39
1201, 10.4, 42.6987916, 0.0
*NCOPY, NEW SET=NC39, OLD SET=N39, CHANGE NUMBER=1, SHIFT, MULTIPLE=2
0., 0., 0.
0., 0., 0., 0., 0., 1, -9.49164874
*NSET, NSET=NC39
N39, NC39
**
**N1204 - N1206
*NODE, SYSTEM=C, NSET=N40
1204, 10.4, -167.0083513, 0.0
*NCOPY, NEW SET=NC40, OLD SET=N40, CHANGE NUMBER=1, SHIFT, MULTIPLE=2
0., 0., 0.
0., 0., 0., 0., 0., 1, -9.49164874
*NSET, NSET=NC40

```

N40, NC40  
 \*\*  
 \*\*N1207 - N1209  
 \*NODE, SYSTEM=C, NSET=N41  
 1207, 5.2, 52.46424648, 0.0  
 \*NCOPY, NEW SET=NC41, OLD SET=N41, CHANGE NUMBER=1, SHIFT, MULTIPLE=2  
 0., 0., 0.  
 0., 0., 0., 0., 0., 1, -19.25710362  
 \*NSET, NSET=NC41  
 N41, NC41  
 \*\*  
 \*\*N1210 - N1212  
 \*NODE, SYSTEM=C, NSET=N42  
 1210, 5.2, -157.2428964, 0.0  
 \*NCOPY, NEW SET=NC42, OLD SET=N42, CHANGE NUMBER=1, SHIFT, MULTIPLE=2  
 0., 0., 0.  
 0., 0., 0., 0., 0., 1, -19.25710362  
 \*NSET, NSET=NC42  
 N42, NC42  
 \*\*  
 \*\*N1213, N1215  
 \*NODE, SYSTEM=C, NSET=N43  
 1213, 1.715, 108.354, 0.0  
 \*NCOPY, NEW SET=NC43, OLD SET=N43, CHANGE NUMBER=2, SHIFT, MULTIPLE=1  
 0., 0., 0.  
 0., 0., 0., 0., 0., 1, -180  
 \*NSET, NSET=NC43  
 N43, NC43  
 \*\*  
 \*\*N1214  
 \*NODE, SYSTEM=C, NSET=N44  
 1214, 0., 0., 0.  
 \*\*  
 \*\* ADDITIONAL NODES FOR "ROUNDNESS" AT JUNCTION BETWEEN  
 \*\* INNER RING AND INNER RIB (N1216 - N1221)  
 \*NODE, SYSTEM=C, NSET=N45  
 1216, 13.59, 40.39964286, 0.0  
 \*NCOPY, NEW SET=NC45, OLD SET=N45, CHANGE NUMBER=1, SHIFT, MULTIPLE=2  
 0., 0., 0.  
 0., 0., 0., 0., 0., 1, -7.1925  
 \*NSET, NSET=NC45  
 N45, NC45  
 \*\*  
 \*NODE, SYSTEM=C, NSET=N46  
 1219, 13.59, -169.3075, 0.0  
 \*NCOPY, NEW SET=NC46, OLD SET=N46, CHANGE NUMBER=1, SHIFT, MULTIPLE=2  
 0., 0., 0.  
 0., 0., 0., 0., 0., 1, -7.1925  
 \*NSET, NSET=NC46  
 N46, NC46  
 \*\*  
 \*\* Nset for Downstream Endplate of #1 Bundle  
 \*NSET, NSET=NPLT1D  
 NC1,NC2,NC3,NC4,NC5,NC6,NC7,NC8,NC9,NC10,NC11,NC12,NC13,NC14,NC15,  
 NC16,NC17,NC18,NC19,NC20,NC21,NC22,NC23,NC24,NC25,NC26,NC27,NC28,  
 NC29,NC30,NC31,NC32,NC33,NC34,NC35,NC36,NC37,NC38,NC39,NC40,NC41,  
 NC42,NC43,NC44,NC45,NC46  
 \*\*  
 \*\* AXIAL SEGMENTS  
 \*\*  
 \*\*N1301 TO N1448 : NODES BETWEEN 1ST AND 2ND AXIAL SEGMENTS  
 \*NCOPY, NEW SET=N1C2, OLD SET=NC2, CHANGE NUMBER=1100, SHIFT  
 0., 0., -82.55  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=N1C17, OLD SET=NC17, CHANGE NUMBER=763, SHIFT  
 0., 0., -82.55  
 0.,0.,0.,0.,0.,1.,0.

\*NCOPY, NEW SET=N1C34, OLD SET=NC34, CHANGE NUMBER=405, SHIFT  
 0., 0., -82.55  
 0.,0.,0.,0.,0.,1.,0.

\*NCOPY, NEW SET=N1C44, OLD SET=N44, CHANGE NUMBER=234, SHIFT  
 0., 0., -82.55  
 0.,0.,0.,0.,0.,1.,0.

\*NSET, NSET=NA1  
 N1C2, N1C17, N1C34, N1C44  
 \*\*

\*\*N1501 TO N1648 : NODES BETWEEN 2ND AND 3RD AXIAL SEGMENTS  
 \*NCOPY, NEW SET=NA2, OLD SET=NA1, CHANGE NUMBER=200, SHIFT  
 0., 0., -82.55  
 0.,0.,0.,0.,0.,1.,0.

\*\*  
 \*\*N1701 TO N1848 : NODES BETWEEN 3RD AND 4TH AXIAL SEGMENTS  
 \*NCOPY, NEW SET=NA3, OLD SET=NA2, CHANGE NUMBER=200, SHIFT  
 0., 0., -82.55  
 0.,0.,0.,0.,0.,1.,0.

\*\*  
 \*\* N1901 TO N2048 : NODES BETWEEN 4TH AND 5TH AXIAL SEGMENTS  
 \*NCOPY, NEW SET=NA4, OLD SET=NA3, CHANGE NUMBER=200, SHIFT  
 0., 0., -82.55  
 0.,0.,0.,0.,0.,1.,0.

\*\*  
 \*\* N2101 TO N2248 : NODES BETWEEN 5TH AND 6TH AXIAL SEGMENTS  
 \*NCOPY, NEW SET=NA5, OLD SET=NA4, CHANGE NUMBER=200, SHIFT  
 0., 0., -82.55  
 0.,0.,0.,0.,0.,1.,0.

\*\*  
 \*NSET, NSET=NAA1  
 NA1, NA2, NA3, NA4, NA5  
 \*\*

\*\* UPSTREAM ENDPLATE - NPLT1U(N3101 - N4221)  
 \*\* COPY OF NODES 101-163, 201-263, 301-363, 401-414, 421-434, 441-454, 551-557, 461-474, 481-494  
 \*\* NODES 501-542, 601-642, 701-742, 801-814, 821-834, 841-854, 861-895  
 \*\* NODES 901-942, 1001-1042, 1101-1142, 1201-1221  
 \*NCOPY, OLD SET=NPLT1D, NEW SET=NPLT1U, CHANGE NUMBER=3000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,0.

\*\*  
 \*\* NODALIZATION FOR REMAINING 12 BUNDLES  
 \*\*

\*\* DOWNSTREAM ENDPLATES 12 MORE  
 \*NCOPY, NEW SET=NPLT2D, OLD SET=NPLT1D, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.

\*NCOPY, NEW SET=NPLT3D, OLD SET=NPLT2D, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.

\*NCOPY, NEW SET=NPLT4D, OLD SET=NPLT3D, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.

\*NCOPY, NEW SET=NPLT5D, OLD SET=NPLT4D, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.

\*NCOPY, NEW SET=NPLT6D, OLD SET=NPLT5D, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.

\*NCOPY, NEW SET=NPLT7D, OLD SET=NPLT6D, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.

\*NCOPY, NEW SET=NPLT8D, OLD SET=NPLT7D, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.

\*NCOPY, NEW SET=NPLT9D, OLD SET=NPLT8D, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.

\*NCOPY, NEW SET=NPLT10D, OLD SET=NPLT9D, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=NPLT11D, OLD SET=NPLT10D, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=NPLT12D, OLD SET=NPLT11D, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=NPLT13D, OLD SET=NPLT12D, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.  
 \*\*  
 \*\* SHEATH 12SET MORE  
 \*\* NODES BETWEEN SEGMENTS  
 \*NCOPY, NEW SET=NAA2, OLD SET=NAA1, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=NAA3, OLD SET=NAA2, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=NAA4, OLD SET=NAA3, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=NAA5, OLD SET=NAA4, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=NAA6, OLD SET=NAA5, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=NAA7, OLD SET=NAA6, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=NAA8, OLD SET=NAA7, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=NAA9, OLD SET=NAA8, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=NAA10, OLD SET=NAA9, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=NAA11, OLD SET=NAA10, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=NAA12, OLD SET=NAA11, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=NAA13, OLD SET=NAA12, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.  
 \*\*  
 \*\* UPSTREAM ENDPLATES 12 MORE  
 \*NCOPY, NEW SET=NPLT2U, OLD SET=NPLT1U, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=NPLT3U, OLD SET=NPLT2U, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=NPLT4U, OLD SET=NPLT3U, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=NPLT5U, OLD SET=NPLT4U, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=NPLT6U, OLD SET=NPLT5U, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.5



```

0.,0.,0.,0.,0.,1.,0.
*NCOPY, NEW SET=NPLT7U, OLD SET=NPLT6U, CHANGE NUMBER=10000, SHIFT
0., 0., -495.5
0.,0.,0.,0.,0.,1.,0.
*NCOPY, NEW SET=NPLT8U, OLD SET=NPLT7U, CHANGE NUMBER=10000, SHIFT
0., 0., -495.5
0.,0.,0.,0.,0.,1.,0.
*NCOPY, NEW SET=NPLT9U, OLD SET=NPLT8U, CHANGE NUMBER=10000, SHIFT
0., 0., -495.5
0.,0.,0.,0.,0.,1.,0.
*NCOPY, NEW SET=NPLT10U, OLD SET=NPLT9U, CHANGE NUMBER=10000, SHIFT
0., 0., -495.5
0.,0.,0.,0.,0.,1.,0.
*NCOPY, NEW SET=NPLT11U, OLD SET=NPLT10U, CHANGE NUMBER=10000, SHIFT
0., 0., -495.5
0.,0.,0.,0.,0.,1.,0.
*NCOPY, NEW SET=NPLT12U, OLD SET=NPLT11U, CHANGE NUMBER=10000, SHIFT
0., 0., -495.5
0.,0.,0.,0.,0.,1.,0.
*NCOPY, NEW SET=NPLT13U, OLD SET=NPLT12U, CHANGE NUMBER=10000, SHIFT
0., 0., -495.5
0.,0.,0.,0.,0.,1.,0.
**
**
**ELEMENTS
** Side-stop Elements (E1 - E8)
*ELEMENT, TYPE=B31, ELSET=ESTOP
1, 11, 1
2, 12, 2
3, 13, 3
4, 14, 4
5, 15, 5
6, 16, 6
7, 17, 7
8, 18, 8
*BEAM SECTION, ELSET=ESTOP, MATERIAL=MSTOP, SECTION=RECT
9.525, 25.0
*MATERIAL, NAME=MSTOP
*ELASTIC
9.12E7, 0.3
**ENDPLATE
**OUTER RING - OUTER HALF (E9 - E71)
*ELEMENT, TYPE=S4R, ELSET=EPT1D
9, 101, 201, 202, 102
10, 102, 202, 203, 103
11, 103, 203, 204, 104
12, 104, 204, 205, 105
13, 105, 205, 206, 106
14, 106, 206, 207, 107
15, 107, 207, 208, 108
16, 108, 208, 209, 109
17, 109, 209, 210, 110
18, 110, 210, 211, 111
19, 111, 211, 212, 112
20, 112, 212, 213, 113
21, 113, 213, 214, 114
22, 114, 214, 215, 115
23, 115, 215, 216, 116
24, 116, 216, 217, 117
25, 117, 217, 218, 118
26, 118, 218, 219, 119
27, 119, 219, 220, 120
28, 120, 220, 221, 121
29, 121, 221, 222, 122
30, 122, 222, 223, 123
31, 123, 223, 224, 124
32, 124, 224, 225, 125

```

33, 125, 225, 226, 126  
34, 126, 226, 227, 127  
35, 127, 227, 228, 128  
36, 128, 228, 229, 129  
37, 129, 229, 230, 130  
38, 130, 230, 231, 131  
39, 131, 231, 232, 132  
40, 132, 232, 233, 133  
41, 133, 233, 234, 134  
42, 134, 234, 235, 135  
43, 135, 235, 236, 136  
44, 136, 236, 237, 137  
45, 137, 237, 238, 138  
46, 138, 238, 239, 139  
47, 139, 239, 240, 140  
48, 140, 240, 241, 141  
49, 141, 241, 242, 142  
50, 142, 242, 243, 143  
51, 143, 243, 244, 144  
52, 144, 244, 245, 145  
53, 145, 245, 246, 146  
54, 146, 246, 247, 147  
55, 147, 247, 248, 148  
56, 148, 248, 249, 149  
57, 149, 249, 250, 150  
58, 150, 250, 251, 151  
59, 151, 251, 252, 152  
60, 152, 252, 253, 153  
61, 153, 253, 254, 154  
62, 154, 254, 255, 155  
63, 155, 255, 256, 156  
64, 156, 256, 257, 157  
65, 157, 257, 258, 158  
66, 158, 258, 259, 159  
67, 159, 259, 260, 160  
68, 160, 260, 261, 161  
69, 161, 261, 262, 162  
70, 162, 262, 263, 163  
71, 163, 263, 201, 101  
\*\*OUTER RING - INNER HALF (E72 - E134)  
72, 201, 301, 302, 202  
73, 202, 302, 401, 203  
74, 203, 402, 304, 204  
75, 204, 304, 305, 205  
76, 205, 305, 306, 206  
77, 206, 306, 307, 207  
78, 207, 307, 308, 208  
79, 208, 308, 309, 209  
80, 209, 309, 310, 210  
81, 210, 310, 311, 211  
82, 211, 311, 403, 212  
83, 212, 404, 313, 213  
84, 213, 313, 314, 214  
85, 214, 314, 315, 215  
86, 215, 315, 316, 216  
87, 216, 316, 317, 217  
88, 217, 317, 318, 218  
89, 218, 318, 319, 219  
90, 219, 319, 320, 220  
91, 220, 320, 405, 221  
92, 221, 406, 322, 222  
93, 222, 322, 323, 223  
94, 223, 323, 324, 224  
95, 224, 324, 325, 225  
96, 225, 325, 326, 226  
97, 226, 326, 327, 227  
98, 227, 327, 328, 228

99, 228, 328, 329, 229  
100, 229, 329, 407, 230  
101, 230, 408, 331, 231  
102, 231, 331, 332, 232  
103, 232, 332, 333, 233  
104, 233, 333, 334, 234  
105, 234, 334, 335, 235  
106, 235, 335, 336, 236  
107, 236, 336, 337, 237  
108, 237, 337, 338, 238  
109, 238, 338, 409, 239  
110, 239, 410, 340, 240  
111, 240, 340, 341, 241  
112, 241, 341, 342, 242  
113, 242, 342, 343, 243  
114, 243, 343, 344, 244  
115, 244, 344, 345, 245  
116, 245, 345, 346, 246  
117, 246, 346, 347, 247  
118, 247, 347, 411, 248  
119, 248, 412, 349, 249  
120, 249, 349, 350, 250  
121, 250, 350, 351, 251  
122, 251, 351, 352, 252  
123, 252, 352, 353, 253  
124, 253, 353, 354, 254  
125, 254, 354, 355, 255  
126, 255, 355, 356, 256  
127, 256, 356, 413, 257  
128, 257, 414, 358, 258  
129, 258, 358, 359, 259  
130, 259, 359, 360, 260  
131, 260, 360, 361, 261  
132, 261, 361, 362, 262  
133, 262, 362, 363, 263  
134, 263, 363, 301, 201  
\*\* OUTER RIB (E135 - E190)  
135, 401, 421, 303, 203  
136, 203, 303, 422, 402  
137, 421, 441, 551, 303  
138, 303, 551, 442, 422  
139, 441, 461, 502, 551  
140, 551, 502, 462, 442  
141, 461, 481, 602, 502  
142, 502, 602, 482, 462  
143, 403, 423, 312, 212  
144, 212, 312, 424, 404  
145, 423, 443, 552, 312  
146, 312, 552, 444, 424  
147, 443, 463, 508, 552  
148, 552, 508, 464, 444  
149, 483, 608, 508, 463  
150, 508, 608, 484, 464  
151, 425, 321, 221, 405  
152, 321, 426, 406, 221  
153, 445, 553, 321, 425  
154, 553, 446, 426, 321  
155, 465, 514, 553, 445  
156, 514, 466, 446, 553  
157, 485, 614, 514, 465  
158, 614, 486, 466, 514  
159, 428, 408, 230, 330  
160, 330, 230, 407, 427  
161, 448, 428, 330, 554  
162, 554, 330, 427, 447  
163, 468, 448, 554, 520  
164, 520, 554, 447, 467

165, 488, 468, 520, 620  
166, 620, 520, 467, 487  
167, 339, 239, 409, 429  
168, 410, 239, 339, 430  
169, 555, 339, 429, 449  
170, 450, 430, 339, 555  
171, 526, 555, 449, 469  
172, 470, 450, 555, 526  
173, 626, 526, 469, 489  
174, 490, 470, 526, 626  
175, 412, 248, 348, 432  
176, 248, 411, 431, 348  
177, 432, 348, 556, 452  
178, 348, 431, 451, 556  
179, 452, 556, 532, 472  
180, 556, 451, 471, 532  
181, 472, 532, 632, 492  
182, 532, 471, 491, 632  
183, 413, 433, 357, 257  
184, 257, 357, 434, 414  
185, 433, 453, 557, 357  
186, 357, 557, 454, 434  
187, 453, 473, 538, 557  
188, 557, 538, 474, 454  
189, 473, 493, 638, 538  
190, 538, 638, 494, 474  
\*\* INTERMEDIATE RING – OUTER HALF (E191-E232)  
191, 501, 601, 602, 481  
192, 482, 602, 603, 503  
193, 503, 603, 604, 504  
194, 504, 604, 605, 505  
195, 505, 605, 606, 506  
196, 506, 606, 607, 507  
197, 507, 607, 608, 483  
198, 484, 608, 609, 509  
199, 509, 609, 610, 510  
200, 510, 610, 611, 511  
201, 511, 611, 612, 512  
202, 512, 612, 613, 513  
203, 513, 613, 614, 485  
204, 486, 614, 615, 515  
205, 515, 615, 616, 516  
206, 516, 616, 617, 517  
207, 517, 617, 618, 518  
208, 518, 618, 619, 519  
209, 519, 619, 620, 487  
210, 488, 620, 621, 521  
211, 521, 621, 622, 522  
212, 522, 622, 623, 523  
213, 523, 623, 624, 524  
214, 524, 624, 625, 525  
215, 525, 625, 626, 489  
216, 490, 626, 627, 527  
217, 527, 627, 628, 528  
218, 528, 628, 629, 529  
219, 529, 629, 630, 530  
220, 530, 630, 631, 531  
221, 531, 631, 632, 491  
222, 492, 632, 633, 533  
223, 533, 633, 634, 534  
224, 534, 634, 635, 535  
225, 535, 635, 636, 536  
226, 536, 636, 637, 537  
227, 537, 637, 638, 493  
228, 494, 638, 639, 539  
229, 539, 639, 640, 540  
230, 540, 640, 641, 541

231, 541, 641, 642, 542  
232, 542, 642, 601, 501  
\*\* INTERMEDIATE RING – INNER HALF (E233–E274)  
233, 601, 701, 702, 602  
234, 602, 702, 703, 603  
235, 603, 703, 704, 604  
236, 604, 704, 801, 605  
237, 605, 802, 706, 606  
238, 606, 706, 707, 607  
239, 607, 707, 708, 608  
240, 608, 708, 709, 609  
241, 609, 709, 710, 610  
242, 610, 710, 803, 611  
243, 611, 804, 712, 612  
244, 612, 712, 713, 613  
245, 613, 713, 714, 614  
246, 614, 714, 715, 615  
247, 615, 715, 716, 616  
248, 616, 716, 805, 617  
249, 617, 806, 718, 618  
250, 618, 718, 719, 619  
251, 619, 719, 720, 620  
252, 620, 720, 721, 621  
253, 621, 721, 722, 622  
254, 622, 722, 807, 623  
255, 623, 808, 724, 624  
256, 624, 724, 725, 625  
257, 625, 725, 726, 626  
258, 626, 726, 727, 627  
259, 627, 727, 728, 628  
260, 628, 728, 809, 629  
261, 629, 810, 730, 630  
262, 630, 730, 731, 631  
263, 631, 731, 732, 632  
264, 632, 732, 733, 633  
265, 633, 733, 734, 634  
266, 634, 734, 811, 635  
267, 635, 812, 736, 636  
268, 636, 736, 737, 637  
269, 637, 737, 738, 638  
270, 638, 738, 739, 639  
271, 639, 739, 740, 640  
272, 640, 740, 813, 641  
273, 641, 814, 742, 642  
274, 642, 742, 701, 601  
\*\* INTERMEDIATE RIB (E275 – E330)  
275, 801, 821, 705, 605  
276, 605, 705, 822, 802  
277, 821, 875, 876, 705  
278, 705, 876, 877, 822  
279, 875, 841, 903, 876  
280, 876, 903, 842, 877  
281, 861, 1003, 903, 841  
282, 903, 1003, 862, 842  
283, 823, 711, 611, 803  
284, 711, 824, 804, 611  
285, 878, 879, 711, 823  
286, 879, 880, 824, 711  
287, 843, 909, 879, 878  
288, 909, 844, 880, 879  
289, 863, 1009, 909, 843  
290, 1009, 864, 844, 909  
291, 825, 717, 617, 805  
292, 717, 826, 806, 617  
293, 881, 882, 717, 825  
294, 882, 883, 826, 717  
295, 845, 915, 882, 881

296, 915, 846, 883, 882  
297, 865, 1015, 915, 845  
298, 1015, 866, 846, 915  
299, 723, 623, 807, 827  
300, 828, 808, 623, 723  
301, 885, 723, 827, 884  
302, 886, 828, 723, 885  
303, 921, 885, 884, 847  
304, 848, 886, 885, 921  
305, 1021, 921, 847, 867  
306, 868, 848, 921, 1021  
307, 629, 809, 829, 729  
308, 810, 629, 729, 830  
309, 729, 829, 887, 888  
310, 830, 729, 888, 889  
311, 888, 887, 849, 927  
312, 889, 888, 927, 850  
313, 927, 849, 869, 1027  
314, 850, 927, 1027, 870  
315, 635, 811, 831, 735  
316, 812, 635, 735, 832  
317, 735, 831, 890, 891  
318, 832, 735, 891, 892  
319, 891, 890, 851, 933  
320, 892, 891, 933, 852  
321, 933, 851, 871, 1033  
322, 852, 933, 1033, 872  
323, 813, 833, 741, 641  
324, 641, 741, 834, 814  
325, 833, 893, 894, 741  
326, 741, 894, 895, 834  
327, 893, 853, 939, 894  
328, 894, 939, 854, 895  
329, 853, 873, 1039, 939  
330, 939, 1039, 874, 854  
\*\* INNER RING - OUTER HALF (E331-E372)  
331, 901, 1001, 1002, 902  
332, 902, 1002, 1003, 861  
333, 862, 1003, 1004, 904  
334, 904, 1004, 1005, 905  
335, 905, 1005, 1006, 906  
336, 906, 1006, 1007, 907  
337, 907, 1007, 1008, 908  
338, 908, 1008, 1009, 863  
339, 1009, 1010, 910, 864  
340, 910, 1010, 1011, 911  
341, 911, 1011, 1012, 912  
342, 912, 1012, 1013, 913  
343, 913, 1013, 1014, 914  
344, 914, 1014, 1015, 865  
345, 866, 1015, 1016, 916  
346, 916, 1016, 1017, 917  
347, 917, 1017, 1018, 918  
348, 918, 1018, 1019, 919  
349, 919, 1019, 1020, 920  
350, 920, 1020, 1021, 867  
351, 868, 1021, 1022, 922  
352, 922, 1022, 1023, 923  
353, 923, 1023, 1024, 924  
354, 924, 1024, 1025, 925  
355, 925, 1025, 1026, 926  
356, 926, 1026, 1027, 869  
357, 870, 1027, 1028, 928  
358, 928, 1028, 1029, 929  
359, 929, 1029, 1030, 930  
360, 930, 1030, 1031, 931  
361, 931, 1031, 1032, 932

362, 932, 1032, 1033, 871  
363, 872, 1033, 1034, 934  
364, 934, 1034, 1035, 935  
365, 935, 1035, 1036, 936  
366, 936, 1036, 1037, 937  
367, 937, 1037, 1038, 938  
368, 938, 1038, 1039, 873  
369, 874, 1039, 1040, 940  
370, 940, 1040, 1041, 941  
371, 941, 1041, 1042, 942  
372, 942, 1042, 1001, 901  
\*\* INNER RING - INNER HALF(E373-E414)  
373, 1001, 1101, 1102, 1002  
374, 1002, 1102, 1103, 1003  
375, 1003, 1103, 1104, 1004  
376, 1004, 1104, 1105, 1005  
377, 1005, 1105, 1106, 1006  
378, 1006, 1106, 1107, 1007  
379, 1007, 1107, 1108, 1008  
380, 1008, 1108, 1109, 1009  
381, 1009, 1109, 1110, 1010  
382, 1010, 1110, 1111, 1011  
383, 1011, 1111, 1112, 1012  
384, 1012, 1112, 1113, 1013  
385, 1013, 1113, 1114, 1014  
386, 1014, 1114, 1115, 1015  
387, 1015, 1115, 1116, 1016  
388, 1016, 1116, 1117, 1017  
389, 1017, 1117, 1118, 1018  
390, 1018, 1118, 1119, 1019  
391, 1019, 1119, 1120, 1020  
392, 1020, 1120, 1121, 1021  
393, 1021, 1121, 1122, 1022  
394, 1022, 1122, 1123, 1023  
395, 1023, 1123, 1124, 1024  
396, 1024, 1124, 1125, 1025  
397, 1025, 1125, 1126, 1026  
398, 1026, 1126, 1127, 1027  
399, 1027, 1127, 1128, 1028  
400, 1028, 1128, 1129, 1029  
401, 1029, 1129, 1130, 1030  
402, 1030, 1130, 1131, 1031  
403, 1031, 1131, 1132, 1032  
404, 1032, 1132, 1133, 1033  
405, 1033, 1133, 1134, 1034  
406, 1034, 1134, 1135, 1035  
407, 1035, 1135, 1136, 1036  
408, 1036, 1136, 1137, 1037  
409, 1037, 1137, 1138, 1038  
410, 1038, 1138, 1139, 1039  
411, 1039, 1139, 1140, 1040  
412, 1040, 1140, 1141, 1041  
413, 1041, 1141, 1142, 1042  
414, 1042, 1142, 1101, 1001  
\*\* INNER RIB (E415 - E430)  
415, 1104, 1216, 1217, 1105  
416, 1105, 1217, 1218, 1106  
417, 1216, 1201, 1202, 1217  
418, 1217, 1202, 1203, 1218  
419, 1201, 1207, 1208, 1202  
420, 1202, 1208, 1209, 1203  
421, 1207, 1213, 1214, 1208  
422, 1208, 1214, 1215, 1209  
423, 1213, 1212, 1211, 1214  
424, 1214, 1211, 1210, 1215  
425, 1212, 1206, 1205, 1211  
426, 1211, 1205, 1204, 1210

427, 1221, 1220, 1205, 1206  
428, 1220, 1219, 1204, 1205  
429, 1131, 1130, 1220, 1221  
430, 1130, 1129, 1219, 1220  
\*\*GENERATION OF UPSTREAM ENDPLATE ELEMENTS (ELE.NO431-852/NODE NO3101-4221)  
\*ELEMENT, TYPE=S4R, ELSET=EPLT1U  
\*ELCOPY,ELEMENT SHIFT=422,OLD SET=EPT1D,SHIFT NODES=3000,NEW SET=EPLT1U  
\*\*  
\*\* SHEATH ELEMENTS  
\*\* 1ST SEGMENT (EL. 853 - 895)  
\*ELEMENT, TYPE=PIPE31, ELSET=ETUBES1  
853, 201, 1301  
854, 204, 1304  
855, 207, 1307  
856, 210, 1310  
857, 213, 1313  
858, 216, 1316  
859, 219, 1319  
860, 222, 1322  
861, 225, 1325  
862, 228, 1328  
863, 231, 1331  
864, 234, 1334  
865, 237, 1337  
866, 240, 1340  
867, 243, 1343  
868, 246, 1346  
869, 249, 1349  
870, 252, 1352  
871, 255, 1355  
872, 258, 1358  
873, 261, 1361  
874, 601, 1364  
875, 604, 1367  
876, 607, 1370  
877, 610, 1373  
878, 613, 1376  
879, 616, 1379  
880, 619, 1382  
881, 622, 1385  
882, 625, 1388  
883, 628, 1391  
884, 631, 1394  
885, 634, 1397  
886, 637, 1400  
887, 640, 1403  
\*\*  
\*ELEMENT, TYPE=PIPE31, ELSET=ETUBEL1  
888, 1001, 1406  
889, 1007, 1412  
890, 1013, 1418  
891, 1019, 1424  
892, 1025, 1430  
893, 1031, 1436  
894, 1037, 1442  
895, 1214, 1448  
\*\*  
\*\* 2ND SEGMENT (EL 896-938)  
\*ELEMENT, TYPE=PIPE31, ELSET=ETUBES2  
896, 1301, 1501  
897, 1304, 1504  
898, 1307, 1507  
899, 1310, 1510  
900, 1313, 1513  
901, 1316, 1516  
902, 1319, 1519  
903, 1322, 1522



904, 1325, 1525  
905, 1328, 1528  
906, 1331, 1531  
907, 1334, 1534  
908, 1337, 1537  
909, 1340, 1540  
910, 1343, 1543  
911, 1346, 1546  
912, 1349, 1549  
913, 1352, 1552  
914, 1355, 1555  
915, 1358, 1558  
916, 1361, 1561  
917, 1364, 1564  
918, 1367, 1567  
919, 1370, 1570  
920, 1373, 1573  
921, 1376, 1576  
922, 1379, 1579  
923, 1382, 1582  
924, 1385, 1585  
925, 1388, 1588  
926, 1391, 1591  
927, 1394, 1594  
928, 1397, 1597  
929, 1400, 1600  
930, 1403, 1603

**\*\*Consecutive Copy of Segments**

**\*\*3rd Segment (EL 939-973) by copying 2nd segment**

\*ELEMENT, TYPE=PIPE31, ELSET=ETUBES3

\*ELCOPY, ELEMENT SHIFT=43, OLD SET=ETUBES2, SHIFT NODES=200, NEW SET=ETUBES3

**\*\*4th Segment (EL 982-1017) by copying 3rd segment**

\*ELEMENT, TYPE=PIPE31, ELSET=ETUBES4

\*ELCOPY, ELEMENT SHIFT=43, OLD SET=ETUBES3, SHIFT NODES=200, NEW SET=ETUBES4

**\*\*5th Segment (EL 1025-1059) by copying 4th segment**

\*ELEMENT, TYPE=PIPE31, ELSET=ETUBES5

\*ELCOPY, ELEMENT SHIFT=43, OLD SET=ETUBES4, SHIFT NODES=200, NEW SET=ETUBES5

**\*\***

\*ELEMENT, TYPE=PIPE31, ELSET=ETUBEL2

931, 1406, 1606

932, 1412, 1612

933, 1418, 1618

934, 1424, 1624

935, 1430, 1630

936, 1436, 1636

937, 1442, 1642

938, 1448, 1648

**\*\*Consecutive Copy of Segments**

**\*\*3rd Segment (EL 974-981) by copying 2nd segment**

\*ELEMENT, TYPE=PIPE31, ELSET=ETUBEL3

\*ELCOPY, ELEMENT SHIFT=43, OLD SET=ETUBEL2, SHIFT NODES=200, NEW SET=ETUBEL3

**\*\*4th Segment (EL 1018-1024) by copying 3rd segment**

\*ELEMENT, TYPE=PIPE31, ELSET=ETUBEL4

\*ELCOPY, ELEMENT SHIFT=43, OLD SET=ETUBEL3, SHIFT NODES=200, NEW SET=ETUBEL4

**\*\*5th Segment (EL 1060-1067) by copying 4th segment**

\*ELEMENT, TYPE=PIPE31, ELSET=ETUBEL5

\*ELCOPY, ELEMENT SHIFT=43, OLD SET=ETUBEL4, SHIFT NODES=200, NEW SET=ETUBEL5

**\*\***

**\*\*6TH SEGMENT (EL 1068-1110)**

\*ELEMENT, TYPE=PIPE31, ELSET=ETUBES6

1068, 2101, 3201

1069, 2104, 3204

1070, 2107, 3207

1071, 2110, 3210

1072, 2113, 3213

1073, 2116, 3216

1074, 2119, 3219

1075, 2122, 3222  
1076, 2125, 3225  
1077, 2128, 3228  
1078, 2131, 3231  
1079, 2134, 3234  
1080, 2137, 3237  
1081, 2140, 3240  
1082, 2143, 3243  
1083, 2146, 3246  
1084, 2149, 3249  
1085, 2152, 3252  
1086, 2155, 3255  
1087, 2158, 3258  
1088, 2161, 3261  
1089, 2164, 3601  
1090, 2167, 3604  
1091, 2170, 3607  
1092, 2173, 3610  
1093, 2176, 3613  
1094, 2179, 3616  
1095, 2182, 3619  
1096, 2185, 3622  
1097, 2188, 3625  
1098, 2191, 3628  
1099, 2194, 3631  
1100, 2197, 3634  
1101, 2200, 3637  
1102, 2203, 3640  
\*ELSET, ELSET=ESTUBE1  
ETUBES1,ETUBES2,ETUBES3,ETUBES4,ETUBES5,ETUBES6,  
\*\*  
\*ELEMENT, TYPE=PIPE31, ELSET=ETUBEL6  
1103, 2206, 4001  
1104, 2212, 4007  
1105, 2218, 4013  
1106, 2224, 4019  
1107, 2230, 4025  
1108, 2236, 4031  
1109, 2242, 4037  
1110, 2248, 4214  
\*ELSET, ELSET=ELTUBE1  
ETUBEL1, ETUBEL2, ETUBEL3, ETUBEL4, ETUBEL5, ETUBEL6  
\*\*  
\*\*SPACER (EL 1111-1201)  
\*ELEMENT, TYPE=T3D2, ELSET=ESPACER1  
1111, 1701, 1704  
1112, 1704, 1707  
1113, 1707, 1710  
1114, 1710, 1713  
1115, 1713, 1716  
1116, 1716, 1719  
1117, 1719, 1722  
1118, 1722, 1725  
1119, 1725, 1728  
1120, 1728, 1731  
1121, 1731, 1734  
1122, 1734, 1737  
1123, 1737, 1740  
1124, 1740, 1743  
1125, 1743, 1746  
1126, 1746, 1749  
1127, 1749, 1752  
1128, 1752, 1755  
1129, 1755, 1758  
1130, 1758, 1761  
1131, 1761, 1701  
1132, 1764, 1767

1133, 1767, 1770  
1134, 1770, 1773  
1135, 1773, 1776  
1136, 1776, 1779  
1137, 1779, 1782  
1138, 1782, 1785  
1139, 1785, 1788  
1140, 1788, 1791  
1141, 1791, 1794  
1142, 1794, 1797  
1143, 1797, 1800  
1144, 1800, 1803  
1145, 1803, 1764  
1146, 1806, 1812  
1147, 1812, 1818  
1148, 1818, 1824  
1149, 1824, 1830  
1150, 1830, 1836  
1151, 1836, 1842  
1152, 1842, 1806  
1153, 1701, 1764  
1154, 1764, 1806  
1155, 1806, 1848  
1156, 1704, 1764  
1157, 1704, 1767  
1158, 1767, 1806  
1159, 1707, 1767  
1160, 1710, 1770  
1161, 1770, 1812  
1162, 1713, 1770  
1163, 1713, 1773  
1164, 1773, 1812  
1165, 1716, 1773  
1166, 1812, 1848  
1167, 1719, 1776  
1168, 1776, 1818  
1169, 1818, 1848  
1170, 1722, 1776  
1171, 1722, 1779  
1172, 1779, 1818  
1173, 1725, 1779  
1174, 1728, 1782  
1175, 1782, 1824  
1176, 1824, 1848  
1177, 1731, 1782  
1178, 1731, 1785  
1179, 1785, 1824  
1180, 1734, 1785  
1181, 1737, 1788  
1182, 1788, 1830  
1183, 1830, 1848  
1184, 1740, 1788  
1185, 1740, 1791  
1186, 1791, 1830  
1187, 1743, 1791  
1188, 1746, 1794  
1189, 1794, 1836  
1190, 1836, 1848  
1191, 1749, 1794  
1192, 1749, 1797  
1193, 1797, 1836  
1194, 1752, 1797  
1195, 1755, 1800  
1196, 1800, 1842  
1197, 1842, 1848  
1198, 1758, 1800  
1199, 1758, 1803

1200, 1803, 1842  
1201, 1761, 1803

\*\*

\*\*INTER-BUNDLE ELEMENTS (EL 1202-1244)

\*ELEMENT, TYPE=T3D2, ELSET=ETRUS1

1202, 3201, 10201  
1203, 3204, 10204  
1204, 3207, 10207  
1205, 3210, 10210  
1206, 3213, 10213  
1207, 3216, 10216  
1208, 3219, 10219  
1209, 3222, 10222  
1210, 3225, 10225  
1211, 3228, 10228  
1212, 3231, 10231  
1213, 3234, 10234  
1214, 3237, 10237  
1215, 3240, 10240  
1216, 3243, 10243  
1217, 3246, 10246  
1218, 3249, 10249  
1219, 3252, 10252  
1220, 3255, 10255  
1221, 3258, 10258  
1222, 3261, 10261  
1223, 3601, 10601  
1224, 3604, 10604  
1225, 3607, 10607  
1226, 3610, 10610  
1227, 3613, 10613  
1228, 3616, 10616  
1229, 3619, 10619  
1230, 3622, 10622  
1231, 3625, 10625  
1232, 3628, 10628  
1233, 3631, 10631  
1234, 3634, 10634  
1235, 3637, 10637  
1236, 3640, 10640  
1237, 4001, 11001  
1238, 4007, 11007  
1239, 4013, 11013  
1240, 4019, 11019  
1241, 4025, 11025  
1242, 4031, 11031  
1243, 4037, 11037  
1244, 4214, 11214

\*\*

\*\*Generation of Elements for Bundles #2 - #13 (EL 1245-11372)

\*\*Element Shift=1236 for #2, 844 for others, Shift Nodes:10000

\*\*Bundle #2, Downstream Endplate, EL 1245-1666

\*ELEMENT, TYPE=S4R, ELSET=EPLT2D

\*ELCOPY, ELEMENT SHIFT=1236, OLD SET=EPT1D, SHIFT NODES=10000, NEW SET=EPLT2D

\*\*Bundle #2, Upstream Endplate, EL 1667-2088

\*ELEMENT, TYPE=S4R, ELSET=EPLT2U

\*ELCOPY, ELEMENT SHIFT=1236, OLD SET=EPLT1U, SHIFT NODES=10000, NEW SET=EPLT2U

\*\*Bundle #3, Downstream Endplate, EL 2089-2510

\*ELEMENT, TYPE=S4R, ELSET=EPLT3D

\*ELCOPY, ELEMENT SHIFT=844, OLD SET=EPLT2D, SHIFT NODES=10000, NEW SET=EPLT3D

\*\*Bundle #3, Upstream Endplate, EL 2511-2932

\*ELEMENT, TYPE=S4R, ELSET=EPLT3U

\*ELCOPY, ELEMENT SHIFT=844, OLD SET=EPLT2U, SHIFT NODES=10000, NEW SET=EPLT3U

\*\*Bundle #4, Downstream Endplate, EL 2933-3354

\*ELEMENT, TYPE=S4R, ELSET=EPLT4D

\*ELCOPY, ELEMENT SHIFT=844, OLD SET=EPLT3D, SHIFT NODES=10000, NEW SET=EPLT4D

\*\*Bundle #4, Upstream Endplate, EL 3355-3776

\*ELEMENT, TYPE=S4R, ELSET=EPLT4U  
 \*ELCOPY, ELEMENT SHIFT=844, OLD SET=EPLT3U, SHIFT NODES=10000, NEW SET=EPLT4U  
 \*\*Bundle #5, Downstream Endplate, EL 3777-4198  
 \*ELEMENT, TYPE=S4R, ELSET=EPLT5D  
 \*ELCOPY, ELEMENT SHIFT=844, OLD SET=EPLT4D, SHIFT NODES=10000, NEW SET=EPLT5D  
 \*\*Bundle #5, Upstream Endplate, EL 4199-4620  
 \*ELEMENT, TYPE=S4R, ELSET=EPLT5U  
 \*ELCOPY, ELEMENT SHIFT=844, OLD SET=EPLT4U, SHIFT NODES=10000, NEW SET=EPLT5U  
 \*\*Bundle #6, Downstream Endplate, EL 4621-5042  
 \*ELEMENT, TYPE=S4R, ELSET=EPLT6D  
 \*ELCOPY, ELEMENT SHIFT=844, OLD SET=EPLT5D, SHIFT NODES=10000, NEW SET=EPLT6D  
 \*\*Bundle #6, Upstream Endplate, EL 5043-5464  
 \*ELEMENT, TYPE=S4R, ELSET=EPLT6U  
 \*ELCOPY, ELEMENT SHIFT=844, OLD SET=EPLT5U, SHIFT NODES=10000, NEW SET=EPLT6U  
 \*\*Bundle #7, Downstream Endplate, EL 5465-5886  
 \*ELEMENT, TYPE=S4R, ELSET=EPLT7D  
 \*ELCOPY, ELEMENT SHIFT=844, OLD SET=EPLT6D, SHIFT NODES=10000, NEW SET=EPLT7D  
 \*\*Bundle #7, Upstream Endplate, EL 5887-6308  
 \*ELEMENT, TYPE=S4R, ELSET=EPLT7U  
 \*ELCOPY, ELEMENT SHIFT=844, OLD SET=EPLT6U, SHIFT NODES=10000, NEW SET=EPLT7U  
 \*\*Bundle #8, Downstream Endplate, EL 6309-6730  
 \*ELEMENT, TYPE=S4R, ELSET=EPLT8D  
 \*ELCOPY, ELEMENT SHIFT=844, OLD SET=EPLT7D, SHIFT NODES=10000, NEW SET=EPLT8D  
 \*\*Bundle #8, Upstream Endplate, EL 6731-7152  
 \*ELEMENT, TYPE=S4R, ELSET=EPLT8U  
 \*ELCOPY, ELEMENT SHIFT=844, OLD SET=EPLT7U, SHIFT NODES=10000, NEW SET=EPLT8U  
 \*\*Bundle #9, Downstream Endplate, EL 7153-7574  
 \*ELEMENT, TYPE=S4R, ELSET=EPLT9D  
 \*ELCOPY, ELEMENT SHIFT=844, OLD SET=EPLT8D, SHIFT NODES=10000, NEW SET=EPLT9D  
 \*\*Bundle #9, Upstream Endplate, EL 7575-7996  
 \*ELEMENT, TYPE=S4R, ELSET=EPLT9U  
 \*ELCOPY, ELEMENT SHIFT=844, OLD SET=EPLT8U, SHIFT NODES=10000, NEW SET=EPLT9U  
 \*\*Bundle #10, Downstream Endplate, EL 7997-8418  
 \*ELEMENT, TYPE=S4R, ELSET=EPLT10D  
 \*ELCOPY, ELEMENT SHIFT=844, OLD SET=EPLT9D, SHIFT NODES=10000, NEW SET=EPLT10D  
 \*\*Bundle #10, Upstream Endplate, EL 8419-8840  
 \*ELEMENT, TYPE=S4R, ELSET=EPLT10U  
 \*ELCOPY, ELEMENT SHIFT=844, OLD SET=EPLT9U, SHIFT NODES=10000, NEW SET=EPLT10U  
 \*\*Bundle #11, Downstream Endplate, EL 8841-9262  
 \*ELEMENT, TYPE=S4R, ELSET=EPLT11D  
 \*ELCOPY, ELEMENT SHIFT=844, OLD SET=EPLT10D, SHIFT NODES=10000, NEW SET=EPLT11D  
 \*\*Bundle #11, Upstream Endplate, EL 9263-9684  
 \*ELEMENT, TYPE=S4R, ELSET=EPLT11U  
 \*ELCOPY, ELEMENT SHIFT=844, OLD SET=EPLT10U, SHIFT NODES=10000, NEW SET=EPLT11U  
 \*\*Bundle #12, Downstream Endplate, EL 9685-10106  
 \*ELEMENT, TYPE=S4R, ELSET=EPLT12D  
 \*ELCOPY, ELEMENT SHIFT=844, OLD SET=EPLT11D, SHIFT NODES=10000, NEW SET=EPLT12D  
 \*\*Bundle #12, Upstream Endplate, EL 10107-10528  
 \*ELEMENT, TYPE=S4R, ELSET=EPLT12U  
 \*ELCOPY, ELEMENT SHIFT=844, OLD SET=EPLT11U, SHIFT NODES=10000, NEW SET=EPLT12U  
 \*\*Bundle #13, Downstream Endplate, EL 10529-10950  
 \*ELEMENT, TYPE=S4R, ELSET=EPLT13D  
 \*ELCOPY, ELEMENT SHIFT=844, OLD SET=EPLT12D, SHIFT NODES=10000, NEW SET=EPLT13D  
 \*\*Bundle #13, Upstream Endplate, EL 10951-11372  
 \*ELEMENT, TYPE=S4R, ELSET=EPLT13U  
 \*ELCOPY, ELEMENT SHIFT=844, OLD SET=EPLT12U, SHIFT NODES=10000, NEW SET=EPLT13U  
 \*ELSET, ELSET=EPLATE  
 EPT1D,EPLT2D,EPLT3D,EPLT4D,EPLT5D,EPLT6D,EPLT7D,EPLT8D,EPLT9D,EPLT10D,EPLT11D,  
 EPLT12D,EPLT13D,EPLT1U,EPLT2U,EPLT3U,EPLT4U,EPLT5U,EPLT6U,EPLT7U,EPLT8U,EPLT9U,  
 EPLT10U,EPLT11U,EPLT12U,EPLT13U  
 \*SHELL SECTION, ELSET=EPLATE, MATERIAL=MPLATE  
 1.60  
 \*MATERIAL, NAME=MPLATE  
 \*ELASTIC  
 87980.0, 0.42  
 \*PLASTIC  
 228., 0.0

378., 0.144

\*\*

\*\* Tube Elements for #2 - #13 Bundles (EL 11373-14468)

\*\* SMALL DIA TUBE

\*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE2

\*ELCOPY, ELEMENT SHIFT=10520, OLD SET=ESTUBE1, SHIFT NODES=10000, NEW SET=ESTUBE2

\*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE3

\*ELCOPY, ELEMENT SHIFT=258, OLD SET=ESTUBE2, SHIFT NODES=10000, NEW SET=ESTUBE3

\*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE4

\*ELCOPY, ELEMENT SHIFT=258, OLD SET=ESTUBE3, SHIFT NODES=10000, NEW SET=ESTUBE4

\*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE5

\*ELCOPY, ELEMENT SHIFT=258, OLD SET=ESTUBE4, SHIFT NODES=10000, NEW SET=ESTUBE5

\*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE6

\*ELCOPY, ELEMENT SHIFT=258, OLD SET=ESTUBE5, SHIFT NODES=10000, NEW SET=ESTUBE6

\*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE7

\*ELCOPY, ELEMENT SHIFT=258, OLD SET=ESTUBE6, SHIFT NODES=10000, NEW SET=ESTUBE7

\*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE8

\*ELCOPY, ELEMENT SHIFT=258, OLD SET=ESTUBE7, SHIFT NODES=10000, NEW SET=ESTUBE8

\*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE9

\*ELCOPY, ELEMENT SHIFT=258, OLD SET=ESTUBE8, SHIFT NODES=10000, NEW SET=ESTUBE9

\*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE10

\*ELCOPY, ELEMENT SHIFT=258, OLD SET=ESTUBE9, SHIFT NODES=10000, NEW SET=ESTUBE10

\*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE11

\*ELCOPY, ELEMENT SHIFT=258, OLD SET=ESTUBE10, SHIFT NODES=10000, NEW SET=ESTUBE11

\*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE12

\*ELCOPY, ELEMENT SHIFT=258, OLD SET=ESTUBE11, SHIFT NODES=10000, NEW SET=ESTUBE12

\*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE13

\*ELCOPY, ELEMENT SHIFT=258, OLD SET=ESTUBE12, SHIFT NODES=10000, NEW SET=ESTUBE13

\*ELSET, ELSET=ESTUBE

ESTUBE1, ESTUBE2, ESTUBE3, ESTUBE4, ESTUBE5, ESTUBE6, ESTUBE7, ESTUBE8, ESTUBE9,

ESTUBE10, ESTUBE11, ESTUBE12, ESTUBE13

\*BEAM SECTION, ELSET=ESTUBE, MATERIAL=MSTUBE, SECTION=PIPE

5.75, 0.33

1., 0., 0.

\*MATERIAL, NAME=MSTUBE

\*ELASTIC

89015.0, 0.4

\*PLASTIC

403., 0.0

443., 0.144

\*\*

\*\* LARGE DIA TUBE

\*ELEMENT, TYPE=PIPE31, ELSET=ELTUBE2

\*ELCOPY, ELEMENT SHIFT=10520, OLD SET=ELTUBE1, SHIFT NODES=10000, NEW SET=ELTUBE2

\*ELEMENT, TYPE=PIPE31, ELSET=ELTUBE3

\*ELCOPY, ELEMENT SHIFT=258, OLD SET=ELTUBE2, SHIFT NODES=10000, NEW SET=ELTUBE3

\*ELEMENT, TYPE=PIPE31, ELSET=ELTUBE4

\*ELCOPY, ELEMENT SHIFT=258, OLD SET=ELTUBE3, SHIFT NODES=10000, NEW SET=ELTUBE4

\*ELEMENT, TYPE=PIPE31, ELSET=ELTUBE5

\*ELCOPY, ELEMENT SHIFT=258, OLD SET=ELTUBE4, SHIFT NODES=10000, NEW SET=ELTUBE5

\*ELEMENT, TYPE=PIPE31, ELSET=ELTUBE6

\*ELCOPY, ELEMENT SHIFT=258, OLD SET=ELTUBE5, SHIFT NODES=10000, NEW SET=ELTUBE6

\*ELEMENT, TYPE=PIPE31, ELSET=ELTUBE7

\*ELCOPY, ELEMENT SHIFT=258, OLD SET=ELTUBE6, SHIFT NODES=10000, NEW SET=ELTUBE7

\*ELEMENT, TYPE=PIPE31, ELSET=ELTUBE8

\*ELCOPY, ELEMENT SHIFT=258, OLD SET=ELTUBE7, SHIFT NODES=10000, NEW SET=ELTUBE8

\*ELEMENT, TYPE=PIPE31, ELSET=ELTUBE9

\*ELCOPY, ELEMENT SHIFT=258, OLD SET=ELTUBE8, SHIFT NODES=10000, NEW SET=ELTUBE9

\*ELEMENT, TYPE=PIPE31, ELSET=ELTUBE10

\*ELCOPY, ELEMENT SHIFT=258, OLD SET=ELTUBE9, SHIFT NODES=10000, NEW SET=ELTUBE10

\*ELEMENT, TYPE=PIPE31, ELSET=ELTUBE11

\*ELCOPY, ELEMENT SHIFT=258, OLD SET=ELTUBE10, SHIFT NODES=10000, NEW SET=ELTUBE11

\*ELEMENT, TYPE=PIPE31, ELSET=ELTUBE12

\*ELCOPY, ELEMENT SHIFT=258, OLD SET=ELTUBE11, SHIFT NODES=10000, NEW SET=ELTUBE12

\*ELEMENT, TYPE=PIPE31, ELSET=ELTUBE13

\*ELCOPY, ELEMENT SHIFT=258, OLD SET=ELTUBE12, SHIFT NODES=10000, NEW SET=ELTUBE13

\*ELSET, ELSET=ELTUBE

ELTUBE1, ELTUBE2, ELTUBE3, ELTUBE4, ELTUBE5, ELTUBE6, ELTUBE7, ELTUBE8, ELTUBE9,  
 ELTUBE10, ELTUBE11, ELTUBE12, ELTUBE13  
 \*BEAM SECTION, ELSET=ELTUBE, MATERIAL=MLTUBE, SECTION=PIPE  
 6.75, 0.36  
 1., 0., 0.  
 \*MATERIAL, NAME=MLTUBE  
 \*ELASTIC  
 89015.0, 0.4  
 \*PLASTIC  
 403., 0.0  
 443., 0.144  
 \*\*  
 \*\* Spacer Elements for #2 - #13 Bundles (EL 14469-15560)  
 \*ELEMENT, TYPE=T3D2, ELSET=ESPACER2  
 \*ELCOPY, ELEMENT SHIFT=13358, OLD SET=ESPACER1, SHIFT NODES=10000, NEW SET=ESPACER2  
 \*ELEMENT, TYPE=T3D2, ELSET=ESPACER3  
 \*ELCOPY, ELEMENT SHIFT=91, OLD SET=ESPACER2, SHIFT NODES=10000, NEW SET=ESPACER3  
 \*ELEMENT, TYPE=T3D2, ELSET=ESPACER4  
 \*ELCOPY, ELEMENT SHIFT=91, OLD SET=ESPACER3, SHIFT NODES=10000, NEW SET=ESPACER4  
 \*ELEMENT, TYPE=T3D2, ELSET=ESPACER5  
 \*ELCOPY, ELEMENT SHIFT=91, OLD SET=ESPACER4, SHIFT NODES=10000, NEW SET=ESPACER5  
 \*ELEMENT, TYPE=T3D2, ELSET=ESPACER6  
 \*ELCOPY, ELEMENT SHIFT=91, OLD SET=ESPACER5, SHIFT NODES=10000, NEW SET=ESPACER6  
 \*ELEMENT, TYPE=T3D2, ELSET=ESPACER7  
 \*ELCOPY, ELEMENT SHIFT=91, OLD SET=ESPACER6, SHIFT NODES=10000, NEW SET=ESPACER7  
 \*ELEMENT, TYPE=T3D2, ELSET=ESPACER8  
 \*ELCOPY, ELEMENT SHIFT=91, OLD SET=ESPACER7, SHIFT NODES=10000, NEW SET=ESPACER8  
 \*ELEMENT, TYPE=T3D2, ELSET=ESPACER9  
 \*ELCOPY, ELEMENT SHIFT=91, OLD SET=ESPACER8, SHIFT NODES=10000, NEW SET=ESPACER9  
 \*ELEMENT, TYPE=T3D2, ELSET=ESPACER10  
 \*ELCOPY, ELEMENT SHIFT=91, OLD SET=ESPACER9, SHIFT NODES=10000, NEW SET=ESPACER10  
 \*ELEMENT, TYPE=T3D2, ELSET=ESPACER11  
 \*ELCOPY, ELEMENT SHIFT=91, OLD SET=ESPACER10, SHIFT NODES=10000, NEW SET=ESPACER11  
 \*ELEMENT, TYPE=T3D2, ELSET=ESPACER12  
 \*ELCOPY, ELEMENT SHIFT=91, OLD SET=ESPACER11, SHIFT NODES=10000, NEW SET=ESPACER12  
 \*ELEMENT, TYPE=T3D2, ELSET=ESPACER13  
 \*ELCOPY, ELEMENT SHIFT=91, OLD SET=ESPACER12, SHIFT NODES=10000, NEW SET=ESPACER13  
 \*ELSET, ELSET=ESPACER  
 ESPACER1,ESPACER2,ESPACER3,ESPACER4,ESPACER5,ESPACER6,ESPACER7,ESPACER8,ESPACER9,  
 ESPACER10,ESPACER11,ESPACER12,ESPACER13  
 \*SOLID SECTION, ELSET=ESPACER, MATERIAL=MSPACER  
 100  
 \*MATERIAL, NAME=MSPACER  
 \*ELASTIC  
 89015., 0.3  
 \*\*  
 \*\* Inter-bundle Elements for #2 - #12 (EL 15561-16033)  
 \*ELEMENT, TYPE=T3D2, ELSET=ETRUSS2  
 \*ELCOPY, ELEMENT SHIFT=14359, OLD SET=ETRUSS1, SHIFT NODES=10000, NEW SET=ETRUSS2  
 \*ELEMENT, TYPE=T3D2, ELSET=ETRUSS3  
 \*ELCOPY, ELEMENT SHIFT=43, OLD SET=ETRUSS2, SHIFT NODES=10000, NEW SET=ETRUSS3  
 \*ELEMENT, TYPE=T3D2, ELSET=ETRUSS4  
 \*ELCOPY, ELEMENT SHIFT=43, OLD SET=ETRUSS3, SHIFT NODES=10000, NEW SET=ETRUSS4  
 \*ELEMENT, TYPE=T3D2, ELSET=ETRUSS5  
 \*ELCOPY, ELEMENT SHIFT=43, OLD SET=ETRUSS4, SHIFT NODES=10000, NEW SET=ETRUSS5  
 \*ELEMENT, TYPE=T3D2, ELSET=ETRUSS6  
 \*ELCOPY, ELEMENT SHIFT=43, OLD SET=ETRUSS5, SHIFT NODES=10000, NEW SET=ETRUSS6  
 \*ELEMENT, TYPE=T3D2, ELSET=ETRUSS7  
 \*ELCOPY, ELEMENT SHIFT=43, OLD SET=ETRUSS6, SHIFT NODES=10000, NEW SET=ETRUSS7  
 \*ELEMENT, TYPE=T3D2, ELSET=ETRUSS8  
 \*ELCOPY, ELEMENT SHIFT=43, OLD SET=ETRUSS7, SHIFT NODES=10000, NEW SET=ETRUSS8  
 \*ELEMENT, TYPE=T3D2, ELSET=ETRUSS9  
 \*ELCOPY, ELEMENT SHIFT=43, OLD SET=ETRUSS8, SHIFT NODES=10000, NEW SET=ETRUSS9  
 \*ELEMENT, TYPE=T3D2, ELSET=ETRUSS10  
 \*ELCOPY, ELEMENT SHIFT=43, OLD SET=ETRUSS9, SHIFT NODES=10000, NEW SET=ETRUSS10  
 \*ELEMENT, TYPE=T3D2, ELSET=ETRUSS11  
 \*ELCOPY, ELEMENT SHIFT=43, OLD SET=ETRUSS10, SHIFT NODES=10000, NEW SET=ETRUSS11

```
*ELEMENT, TYPE=T3D2, ELSET=ETRUS12
*ELCOPY, ELEMENT SHIFT=43, OLD SET=ETRUS11, SHIFT NODES=10000, NEW SET=ETRUS12
*ELSET, ELSET=ETRUS
ETRUS1,ETRUS2,ETRUS3,ETRUS4,ETRUS5,ETRUS6,ETRUS7,ETRUS8,ETRUS9,
ETRUS10,ETRUS11,ETRUS12
*SOLID SECTION, ELSET=ETRUS, MATERIAL=MTRUSS
100
*MATERIAL, NAME=MTRUSS
*ELASTIC
87980., 0.3
** CONTACT DEFINITION
*SURFACE DEFINITION, NAME=PLATE
EPT1D, SPOS
*CONTACT NODE SET, NAME=TIP
1,2,3,4,5,6,7,8
*CONTACT PAIR, INTERACTION=NOFRIC, SMALL SLIDING
TIP, PLATE
*SURFACE INTERACTION, NAME=NOFRIC
1.5
** APPLY BOUNDARY CONDITIONS
*NSET,NSET=NCNTR,GENERATE
1214,121214,10000
4214,124214,10000
*BOUNDARY
NO, 1, 6
NCNTR, 1, 2
NCNTR, 6
**
** LOADING
*NSET, NSET=NLOAD, GENERATE
1701, 1803, 3
1806, 1848, 6
11701, 11803, 3
11806, 11848, 6
21701, 21803, 3
21806, 21848, 6
31701, 31803, 3
31806, 31848, 6
41701, 41803, 3
41806, 41848, 6
51701, 51803, 3
51806, 51848, 6
61701, 61803, 3
61806, 61848, 6
71701, 71803, 3
71806, 71848, 6
81701, 81803, 3
81806, 81848, 6
91701, 91803, 3
91806, 91848, 6
101701, 101803, 3
101806, 101848, 6
111701, 111803, 3
111806, 111848, 6
121701, 121803, 3
121806, 121848, 6
**
*RESTART,WRITE,FREQ=1000
*STEP,INC=1000
Step 1
*STATIC
0.001, 1.0
*CLOAD
NLOAD, 3, 21.485
**
*NSET, NSET=NOUTPUT, GENERATE
1, 8, 1
```



11, 18, 1  
201, 261, 3  
601, 640, 3  
1001, 1037, 6  
1214, 1214  
\*NODE PRINT, NSET=NOUTPUT, FREQ=1000  
U  
RF  
\*ELSET, ELSET=EOUTPUT  
EPT1D  
\*ELSET, ELSET=EPIP  
855,856,858,859,868,869,871,872  
\*EL PRINT, ELSET=EPIP, FREQ=1000  
SF  
\*EL PRINT, ELSET=EOUTPUT, FREQ=1000  
MISES  
\*NODE FILE, NSET=NOUTPUT, FREQ=0  
U, RF  
\*PRINT, CONTACT=YES  
\*CONTACT CONTROLS, AUTOMATIC TOLERANCE  
\*END STEP  
\*\*  
\*STEP,INC=1000  
Step 2  
\*STATIC  
0.001, 1.0  
\*CLOAD, OP=NEW  
\*NODE PRINT, NSET=NOUTPUT, FREQ=1000  
U  
RF  
\*EL PRINT, ELSET=EOUTPUT, FREQ=1000  
MISES  
\*NODE FILE, NSET=NOUTPUT, FREQ=0  
U, RF  
\*PRINT, CONTACT=YES  
\*CONTACT CONTROLS, AUTOMATIC TOLERANCE  
\*END STEP

## 부록 2 37봉 핵연료 유한요소해석 입력 자료

```

* HEADING
CANDU BUNDLE STRUCTURE ANALYSIS
DOUBLE SIDE-STOPS
SHELL-BEAM MODELLING FOR PLASTIC ANALYSIS
NON-LINEAR MATERIAL PROPERTIES DEFINED
SI UNITS
*PREPRINT,ECHO=NO,MODEL=NO,HISTORY=NO
**
** Model Definition
**
** SIDE-STOP NODES
*NODE, SYSTEM=C, NSET=NCON
1, 43.275, -50, 0.0
2, 43.275, -70, 0.0
3, 43.275, -110, 0.0
4, 43.275, -130, 0.0
5, 43.275, 90, 0.0
6, 43.275, 70, 0.0
7, 43.275, 30, 0.0
8, 43.275, 10, 0.0
*NODE, SYSTEM=C, NSET=N0
11, 60.35, -50, 0.0
12, 60.35, -70, 0.0
13, 60.35, -110, 0.0
14, 60.35, -130, 0.0
15, 60.35, 90, 0.0
16, 60.35, 70, 0.0
17, 60.35, 30, 0.0
18, 60.35, 10, 0.0
**
***** ENDPLATE (N101-N988)
*** OUTER RING
*NODE, SYSTEM=C, NSET=A1
101, 45.55, -10, 0.0
*NCOPY, NEW SET=NA1, OLD SET=A1, CHANGE NUMBER=1, SHIFT, MULTIPLE=53
0., 0., 0.
0., 0., 0., 0., 0., 1, -6.666666667
*NODE, SYSTEM=C, NSET=B1
161, 45.55, 7, 0.0
*NCOPY, NEW SET=NB1, OLD SET=B1, CHANGE NUMBER=1, SHIFT, MULTIPLE=5
0., 0., 0.
0., 0., 0., 0., 0., 1, -60
*NSET, NSET=NC1
A1, NA1, B1, NB1
** ELEMENTS LOCATE AT 3N+1 (N=0,1,2,3,..,17)
*NODE, SYSTEM=C, NSET=A2
201, 43.275, -10, 0.0
*NCOPY, NEW SET=NA2, OLD SET=A2, CHANGE NUMBER=1, SHIFT, MULTIPLE=53
0., 0., 0.
0., 0., 0., 0., 0., 1, -6.666666667
*NODE, SYSTEM=C, NSET=B2
261, 43.275, 7, 0.0
*NCOPY, NEW SET=NB2, OLD SET=B2, CHANGE NUMBER=1, SHIFT, MULTIPLE=5
0., 0., 0.
0., 0., 0., 0., 0., 1, -60
*NSET, NSET=NC2
A2, NA2, B2, NB2
**
*NODE, SYSTEM=C, NSET=A3
301, 41., -10, 0.0
*NCOPY, NEW SET=NA3, OLD SET=A3, CHANGE NUMBER=1, SHIFT, MULTIPLE=53
0., 0., 0.
0., 0., 0., 0., 0., 1, -6.666666667
**
*NODE, SYSTEM=C, NSET=B3
361, 41, 14, 0.0
*NCOPY, NEW SET=NB3, OLD SET=B3, CHANGE NUMBER=1, SHIFT, MULTIPLE=5

```

```

0., 0., 0.
0., 0., 0., 0., 0., 1, -60
*NODE, SYSTEM=C, NSET=D3
371, 41, 0., 0.
*NCOPY, NEW SET=ND3, OLD SET=D3, CHANGE NUMBER=1, SHIFT, MULTIPLE=5
0., 0., 0.
0., 0., 0., 0., 0., 1, -60
*NODE, SYSTEM=C, NSET=E3
381, 40.4, 11.357, 0.
*NCOPY, NEW SET=NE3, OLD SET=E3, CHANGE NUMBER=1, SHIFT, MULTIPLE=5
0., 0., 0.
0., 0., 0., 0., 0., 1, -60
*NODE, SYSTEM=C, NSET=F3
391, 40.4, 2.643, 0.
*NCOPY, NEW SET=NF3, OLD SET=F3, CHANGE NUMBER=1, SHIFT, MULTIPLE=5
0., 0., 0.
0., 0., 0., 0., 0., 1, -60
*NSET, NSET=NC3
A3, NA3, B3, NB3, D3, ND3, E3, NE3, F3, NF3
**
*** OUTER RIB
** LOCAL COORDINATE SYSTEM **
*SYSTEM
0, 0, 0, .12186943, -.992546151, 0
*NODE, NSET=A4
401, -1.65, 38.9, 0.
402, -1.65, 35.7375, 0.
403, -1.65, 32.575, 0.
404, 0., 38.9, 0.
405, 0., 35.7375, 0.
406, 0., 32.575, 0.
407, 1.65, 38.9, 0.
408, 1.65, 35.7375, 0.
409, 1.65, 32.575, 0.
*SYSTEM
*NCOPY, NEW SET=NA4, OLD SET=A4, CHANGE NUMBER=9, SHIFT, MULTIPLE=5
0., 0., 0.
0., 0., 0., 0., 0., 1, -60
*NODE, SYSTEM=C, NSET=B4
461, 31.075, 11.857, 0.0
*NCOPY, NEW SET=NB4, OLD SET=B4, CHANGE NUMBER=1, SHIFT, MULTIPLE=5
0., 0., 0.
0., 0., 0., 0., 0., 1, -60
*NODE, SYSTEM=C, NSET=D4
471, 31.075, 2.143, 0.0
*NCOPY, NEW SET=ND4, OLD SET=D4, CHANGE NUMBER=1, SHIFT, MULTIPLE=5
0., 0., 0.
0., 0., 0., 0., 0., 1, -60
*NSET, NSET=NC4
A4, NA4, B4, NB4, D4, ND4
**
*** MIDDLE RING
*NODE, SYSTEM=C, NSET=A5
501, 30.475, -15, 0.0
*NCOPY, NEW SET=NA5, OLD SET=A5, CHANGE NUMBER=1, SHIFT, MULTIPLE=35
0., 0., 0.
0., 0., 0., 0., 0., 1, -10
*NODE, SYSTEM=C, NSET=B5
541, 30.475, 14, 0.0
*NCOPY, NEW SET=NB5, OLD SET=B5, CHANGE NUMBER=1, SHIFT, MULTIPLE=5
0., 0., 0.
0., 0., 0., 0., 0., 1, -60
*NODE, SYSTEM=C, NSET=D5
551, 30.475, -3, 0.0
*NCOPY, NEW SET=ND5, OLD SET=D5, CHANGE NUMBER=1, SHIFT, MULTIPLE=5
0., 0., 0.
0., 0., 0., 0., 0., 1, -60

```

```

*NSET, NSET=NC5
A5, NA5, B5, NB5, D5, ND5
*NODE, SYSTEM=C, NSET=A6
601, 28.75, -15, 0.0
*NCOPY, NEW SET=NA6, OLD SET=A6, CHANGE NUMBER=1, SHIFT, MULTIPLE=35
0., 0., 0.
0., 0., 0., 0., 0., 1, -10
*NODE, SYSTEM=C, NSET=A61
611, 28.75, -113, 0.0
*NODE, SYSTEM=C, NSET=A62
623, 28.75, -233, 0.0
*NODE, SYSTEM=C, NSET=A63
635, 28.75, 7, 0.0
*NODE, SYSTEM=C, NSET=D6
651, 28.75, -60, 0.0
*NCOPY, NEW SET=ND6, OLD SET=D6, CHANGE NUMBER=1, SHIFT, MULTIPLE=2
0., 0., 0.
0., 0., 0., 0., 0., 1, -120
*NSET, NSET=NC6
A6, NA6, A61, A62, A63, D6, ND6
*NODE, SYSTEM=C, NSET=A7
701, 27.025, -15, 0.0
*NCOPY, NEW SET=NA7, OLD SET=A7, CHANGE NUMBER=1, SHIFT, MULTIPLE=35
0., 0., 0.
0., 0., 0., 0., 0., 1, -10
*NODE, SYSTEM=C, NSET=B7
741, 27.025, 17.62, 0.0
*NCOPY, NEW SET=NB7, OLD SET=B7, CHANGE NUMBER=1, SHIFT, MULTIPLE=2
0., 0., 0.
0., 0., 0., 0., 0., 1, -120
*NODE, SYSTEM=C, NSET=D7
751, 27.025, -3.62, 0.0
*NCOPY, NEW SET=ND7, OLD SET=D7, CHANGE NUMBER=1, SHIFT, MULTIPLE=2
0., 0., 0.
0., 0., 0., 0., 0., 1, -120
*NODE, SYSTEM=C, NSET=E7
761, 26.125, 14.33, 0.0
*NCOPY, NEW SET=NE7, OLD SET=E7, CHANGE NUMBER=1, SHIFT, MULTIPLE=2
0., 0., 0.
0., 0., 0., 0., 0., 1, -120
*NODE, SYSTEM=C, NSET=F7
771, 26.125, -0.3303, 0.0
*NCOPY, NEW SET=NF7, OLD SET=F7, CHANGE NUMBER=1, SHIFT, MULTIPLE=2
0., 0., 0.
0., 0., 0., 0., 0., 1, -120
*NODE, SYSTEM=C, NSET=G7
781, 27.025, -60, 0.0
*NCOPY, NEW SET=NG7, OLD SET=G7, CHANGE NUMBER=1, SHIFT, MULTIPLE=2
0., 0., 0.
0., 0., 0., 0., 0., 1, -120

*NSET, NSET=NC7
A7, NA7, B7, NB7, D7, ND7, E7, NE7, F7, NF7, G7, NG7
**
*** MIDDLE RIB
** LOCAL COORDINATE SYSTEM **
*SYSTEM
0, 0, 0, .12186943, -.992546151, 0
*NODE, NSET=A8
801, -1.65, 24.925, 0.
802, -1.65, 21.825, 0.
803, -1.65, 18.725, 0.
804, 0., 24.925, 0.
805, 0., 21.825, 0.
806, 0., 18.725, 0.
807, 1.65, 24.925, 0.
808, 1.65, 21.825, 0.

```

809, 1.65, 18.725, 0.  
 \*SYSTEM  
 \*NCOPY, NEW SET=NA8, OLD SET=A8, CHANGE NUMBER=9, SHIFT, MULTIPLE=2  
 0., 0., 0.  
 0., 0., 0., 0., 0., 1, -120  
 \*NODE, SYSTEM=C, NSET=B8  
 831, 17.525, 14.33, 0.0  
 \*NCOPY, NEW SET=NB8, OLD SET=B8, CHANGE NUMBER=1, SHIFT, MULTIPLE=2  
 0., 0., 0.  
 0., 0., 0., 0., 0., 1, -120  
 \*NODE, SYSTEM=C, NSET=D8  
 841, 17.525, -0.33, 0.0  
 \*NCOPY, NEW SET=ND8, OLD SET=D8, CHANGE NUMBER=1, SHIFT, MULTIPLE=2  
 0., 0., 0.  
 0., 0., 0., 0., 0., 1, -120  
 \*NSET, NSET=NC8  
 A8, NA8, B8, NB8, D8, ND8  
 \*\*  
 \*\*\* INNER RING  
 \*NODE, SYSTEM=C, NSET=A9  
 901, 16.625, -30, 0.0  
 \*NCOPY, NEW SET=NA9, OLD SET=A9, CHANGE NUMBER=1, SHIFT, MULTIPLE=17  
 0., 0., 0.  
 0., 0., 0., 0., 0., 1, -20  
 \*NODE, SYSTEM=C, NSET=B9  
 921, 16.625, 17.62, 0.0  
 \*NCOPY, NEW SET=NB9, OLD SET=B9, CHANGE NUMBER=1, SHIFT, MULTIPLE=2  
 0., 0., 0.  
 0., 0., 0., 0., 0., 1, -120  
 \*NODE, SYSTEM=C, NSET=D9  
 931, 16.625, -3.62, 0.0  
 \*NCOPY, NEW SET=ND9, OLD SET=D9, CHANGE NUMBER=1, SHIFT, MULTIPLE=2  
 0., 0., 0.  
 0., 0., 0., 0., 0., 1, -120  
 \*NODE, SYSTEM=C, NSET=E9  
 941, 14.9, -30, 0.0  
 \*NCOPY, NEW SET=NE9, OLD SET=E9, CHANGE NUMBER=1, SHIFT, MULTIPLE=17  
 0., 0., 0.  
 0., 0., 0., 0., 0., 1, -20  
 \*NODE, SYSTEM=C, NSET=E91  
 948, 14.9, -173, 0.0  
 \*NODE, SYSTEM=C, NSET=E92  
 957, 14.9, 7, 0.0  
 \*NODE, SYSTEM=C, NSET=F9  
 961, 13.175, -30, 0.0  
 \*NCOPY, NEW SET=NF9, OLD SET=F9, CHANGE NUMBER=1, SHIFT, MULTIPLE=17  
 0., 0., 0.  
 0., 0., 0., 0., 0., 1, -20  
 \*NODE, SYSTEM=C, NSET=G9  
 981, 13.175, 30, 0.0  
 \*NCOPY, NEW SET=NG9, OLD SET=G9, CHANGE NUMBER=1, SHIFT, MULTIPLE=1  
 0., 0., 0.  
 0., 0., 0., 0., 0., 1, -180  
 \*NODE, SYSTEM=C, NSET=H9  
 983, 13.175, -16, 0.0  
 \*NCOPY, NEW SET=NH9, OLD SET=H9, CHANGE NUMBER=1, SHIFT, MULTIPLE=1  
 0., 0., 0.  
 0., 0., 0., 0., 0., 1, -180  
 \*NODE, SYSTEM=C, NSET=I9  
 985, 12.5, 20.62, 0.0  
 \*NCOPY, NEW SET=NI9, OLD SET=I9, CHANGE NUMBER=1, SHIFT, MULTIPLE=1  
 0., 0., 0.  
 0., 0., 0., 0., 0., 1, -180  
 \*NODE, SYSTEM=C, NSET=J9  
 987, 12.5, -6.62, 0.0  
 \*NCOPY, NEW SET=NJ9, OLD SET=J9, CHANGE NUMBER=1, SHIFT, MULTIPLE=1  
 0., 0., 0.

0., 0., 0., 0., 0., 1, -180  
 \*NODE, SYSTEM=C, NSET=K9  
 991, 14.9, -102.38, 0.0  
 \*NCOPY, NEW SET=NK9, OLD SET=K9, CHANGE NUMBER=1, SHIFT, MULTIPLE=1  
 0., 0., 0.  
 0., 0., 0., 0., 0., 1, -120  
 \*NODE, SYSTEM=C, NSET=L9  
 993, 14.9, -337.38, 0.0  
 \*NODE, SYSTEM=C, NSET=M9  
 994, 13.175, -102.38, 0.0  
 \*NCOPY, NEW SET=NM9, OLD SET=M9, CHANGE NUMBER=1, SHIFT, MULTIPLE=1  
 0., 0., 0.  
 0., 0., 0., 0., 0., 1, -120  
 \*NODE, SYSTEM=C, NSET=N9  
 996, 12.675, 23, 0.0  
 \*NSET, NSET=NC9  
 A9,NA9,B9,NB9,D9,ND9,E9,NE9,E91,E92,F9,NF9,G9,  
 NG9,H9,NH9,I9,NI9,J9,NJ9,K9,NK9,L9,M9,NM9,N9  
 \*\*  
 \*\*\* CENTER RIB  
 \*\* LOCAL COORDINATE SYSTEM \*\*  
 \*SYSTEM  
 0, 0, 0, .12186943, -.992546151, 0  
 \*NODE, NSET=NC85  
 851, -1.65, 11.075, 0.  
 852, -1.65, 7.383, 0.  
 853, -1.65, 3.692, 0.  
 854, -1.65, 0., 0.  
 855, -1.65, -3.692, 0.  
 856, -1.65, -7.383, 0.  
 857, -1.65, -11.075, 0.  
 861, 0., 11.075, 0.  
 862, 0., 7.383, 0.  
 863, 0., 3.692, 0.  
 864, 0., 0., 0.  
 865, 0., -3.692, 0.  
 866, 0., -7.383, 0.  
 867, 0., -11.075, 0.  
 871, 1.65, 11.075, 0.  
 872, 1.65, 7.383, 0.  
 873, 1.65, 3.692, 0.  
 874, 1.65, 0., 0.  
 875, 1.65, -3.692, 0.  
 876, 1.65, -7.383, 0.  
 877, 1.65, -11.075, 0.  
 \*SYSTEM  
 \*\*  
 \*\* Nset of #1 Bundle Downstream Endplate  
 \*NSET, NSET=NPLT1D  
 NC1,NC2,NC3,NC4,NC5,NC6,NC7,NC8,NC9,NC85  
 \*\*  
 \*\* AXIAL SEGMENTS  
 \*\* NSETS FOR NODES WHERE RODS LOCATE  
 \*NSET, NSET=N200, GENERATE  
 201, 252, 3  
 \*NSET, NSET=N600, GENERATE  
 601, 634, 3  
 \*NSET, NSET=N900, GENERATE  
 941, 956, 3  
 \*NSET, NSET=N864  
 864  
 \*\*  
 \*\*N1001 TO N1109 : NODES BETWEEN 1ST AND 2ND AXIAL SEGMENTS  
 \*NCOPY, NEW SET=N1A, OLD SET=N200, CHANGE NUMBER=800, SHIFT  
 0., 0., -82.55  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=N2A, OLD SET=N600, CHANGE NUMBER=454, SHIFT

0., 0., -82.55  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=N3A, OLD SET=N900, CHANGE NUMBER=150, SHIFT  
 0., 0., -82.55  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=N4A, OLD SET=N864, CHANGE NUMBER=245, SHIFT  
 0., 0., -82.55  
 0.,0.,0.,0.,0.,1.,0.  
 \*NSET, NSET=NR1  
 N1A, N2A, N3A, N4A  
 \*\*  
 \*\*N1201 TO N1309 : NODES BETWEEN 2ND AND 3RD AXIAL SEGMENTS  
 \*NCOPY, NEW SET=NR2, OLD SET=NR1, CHANGE NUMBER=200, SHIFT  
 0., 0., -82.55  
 0.,0.,0.,0.,0.,1.,0.  
 \*\*  
 \*\*N1401 TO N1509 : NODES BETWEEN 3RD AND 4TH AXIAL SEGMENTS  
 \*NCOPY, NEW SET=NR3, OLD SET=NR2, CHANGE NUMBER=200, SHIFT  
 0., 0., -82.55  
 0.,0.,0.,0.,0.,1.,0.  
 \*\*  
 \*\* N1601 TO N1709 : NODES BETWEEN 4TH AND 5TH AXIAL SEGMENTS  
 \*NCOPY, NEW SET=NR4, OLD SET=NR3, CHANGE NUMBER=200, SHIFT  
 0., 0., -82.55  
 0.,0.,0.,0.,0.,1.,0.  
 \*\*  
 \*\* N1801 TO N1909 : NODES BETWEEN 5TH AND 6TH AXIAL SEGMENTS  
 \*NCOPY, NEW SET=NR5, OLD SET=NR4, CHANGE NUMBER=200, SHIFT  
 0., 0., -82.55  
 0.,0.,0.,0.,0.,1.,0.  
 \*\*  
 \*NSET, NSET=NRA1  
 NR1, NR2, NR3, NR4, NR5  
 \*\*  
 \*\* UPSTREAM ENDPLATE - NPLT1U(N2101-N2996)  
 \*NCOPY, OLD SET=NPLT1D, NEW SET=NPLT1U, CHANGE NUMBER=2000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,0.  
 \*\*  
 \*\* NODALIZATION FOR REMAINING 12 BUNDLES  
 \*\*  
 \*\* DOWNSTREAM ENDPLATES 12 MORE  
 \*NCOPY, NEW SET=NPLT2D, OLD SET=NPLT1D, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,-115  
 \*NCOPY, NEW SET=NPLT3D, OLD SET=NPLT2D, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=NPLT4D, OLD SET=NPLT3D, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,.31  
 \*NCOPY, NEW SET=NPLT5D, OLD SET=NPLT4D, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,.31  
 \*NCOPY, NEW SET=NPLT6D, OLD SET=NPLT5D, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,.31  
 \*NCOPY, NEW SET=NPLT7D, OLD SET=NPLT6D, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,.31  
 \*NCOPY, NEW SET=NPLT8D, OLD SET=NPLT7D, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,.31  
 \*NCOPY, NEW SET=NPLT9D, OLD SET=NPLT8D, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,.31  
 \*NCOPY, NEW SET=NPLT10D, OLD SET=NPLT9D, CHANGE NUMBER=10000, SHIFT



0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,31  
 \*NCOPY, NEW SET=NPLT11D, OLD SET=NPLT10D, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,31  
 \*NCOPY, NEW SET=NPLT12D, OLD SET=NPLT11D, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,31  
 \*NCOPY, NEW SET=NPLT13D, OLD SET=NPLT12D, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,31  
 \*\*  
 \*\* SHEATH 12SET MORE  
 \*\* NODES BETWEEN SEGMENTS  
 \*NCOPY, NEW SET=NRA2, OLD SET=NRA1, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,-115  
 \*NCOPY, NEW SET=NRA3, OLD SET=NRA2, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,0  
 \*NCOPY, NEW SET=NRA4, OLD SET=NRA3, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,31  
 \*NCOPY, NEW SET=NRA5, OLD SET=NRA4, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,31  
 \*NCOPY, NEW SET=NRA6, OLD SET=NRA5, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,31  
 \*NCOPY, NEW SET=NRA7, OLD SET=NRA6, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,31  
 \*NCOPY, NEW SET=NRA8, OLD SET=NRA7, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,31  
 \*NCOPY, NEW SET=NRA9, OLD SET=NRA8, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,31  
 \*NCOPY, NEW SET=NRA10, OLD SET=NRA9, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,31  
 \*NCOPY, NEW SET=NRA11, OLD SET=NRA10, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,31  
 \*NCOPY, NEW SET=NRA12, OLD SET=NRA11, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,31  
 \*NCOPY, NEW SET=NRA13, OLD SET=NRA12, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,31  
 \*\*  
 \*\* UPSTREAM ENDPLATES 12 MORE  
 \*NCOPY, NEW SET=NPLT2U, OLD SET=NPLT1U, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,-115  
 \*NCOPY, NEW SET=NPLT3U, OLD SET=NPLT2U, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,0.  
 \*NCOPY, NEW SET=NPLT4U, OLD SET=NPLT3U, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,31  
 \*NCOPY, NEW SET=NPLT5U, OLD SET=NPLT4U, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,31  
 \*NCOPY, NEW SET=NPLT6U, OLD SET=NPLT5U, CHANGE NUMBER=10000, SHIFT  
 0., 0., -495.3  
 0.,0.,0.,0.,0.,1.,31

```

*NCOPY, NEW SET=NPLT7U, OLD SET=NPLT6U, CHANGE NUMBER=10000, SHIFT
0., 0., -495.3
0.,0.,0.,0.,0.,1.,31
*NCOPY, NEW SET=NPLT8U, OLD SET=NPLT7U, CHANGE NUMBER=10000, SHIFT
0., 0., -495.3
0.,0.,0.,0.,0.,1.,31
*NCOPY, NEW SET=NPLT9U, OLD SET=NPLT8U, CHANGE NUMBER=10000, SHIFT
0., 0., -495.3
0.,0.,0.,0.,0.,1.,31
*NCOPY, NEW SET=NPLT10U, OLD SET=NPLT9U, CHANGE NUMBER=10000, SHIFT
0., 0., -495.3
0.,0.,0.,0.,0.,1.,31
*NCOPY, NEW SET=NPLT11U, OLD SET=NPLT10U, CHANGE NUMBER=10000, SHIFT
0., 0., -495.3
0.,0.,0.,0.,0.,1.,31
*NCOPY, NEW SET=NPLT12U, OLD SET=NPLT11U, CHANGE NUMBER=10000, SHIFT
0., 0., -495.3
0.,0.,0.,0.,0.,1.,31
*NCOPY, NEW SET=NPLT13U, OLD SET=NPLT12U, CHANGE NUMBER=10000, SHIFT
0., 0., -495.3
0.,0.,0.,0.,0.,1.,31
**
**ELEMENTS
** Side-stop Elements (E1 - E8)
*ELEMENT, TYPE=B31, ELSET=ESTOP
1, 11, 1
2, 12, 2
3, 13, 3
4, 14, 4
5, 15, 5
6, 16, 6
7, 17, 7
8, 18, 8
*BEAM SECTION, ELSET=ESTOP, MATERIAL=MSTOP, SECTION=RECT
9.525, 25.0
*MATERIAL, NAME=MSTOP
*ELASTIC
9.12E7, 0.3
**ENDPLATE
**OUTER RING - OUTER HALF (E9 - E68)
*ELEMENT, TYPE=S4R, ELSET=EPT1
9, 101, 201, 202, 102
10, 102, 202, 203, 103
11, 103, 203, 204, 104
12, 104, 204, 205, 105
13, 105, 205, 206, 106
14, 106, 206, 207, 107
15, 107, 207, 262, 162
16, 162, 262, 208, 108
17, 108, 208, 209, 109
18, 109, 209, 210, 110
19, 110, 210, 211, 111
20, 111, 211, 212, 112
21, 112, 212, 213, 113
22, 113, 213, 214, 114
23, 114, 214, 215, 115
24, 115, 215, 216, 116
25, 116, 216, 263, 163
26, 163, 263, 217, 117
27, 117, 217, 218, 118
28, 118, 218, 219, 119
29, 119, 219, 220, 120
30, 120, 220, 221, 121
31, 121, 221, 222, 122
32, 122, 222, 223, 123
33, 123, 223, 224, 124
34, 124, 224, 225, 125

```

35, 125, 225, 264, 164  
36, 164, 264, 226, 126  
37, 126, 226, 227, 127  
38, 127, 227, 228, 128  
39, 128, 228, 229, 129  
40, 129, 229, 230, 130  
41, 130, 230, 231, 131  
42, 131, 231, 232, 132  
43, 132, 232, 233, 133  
44, 133, 233, 234, 134  
45, 134, 234, 265, 165  
46, 165, 265, 235, 135  
47, 135, 235, 236, 136  
48, 136, 236, 237, 137  
49, 137, 237, 238, 138  
50, 138, 238, 239, 139  
51, 139, 239, 240, 140  
52, 140, 240, 241, 141  
53, 141, 241, 242, 142  
54, 142, 242, 243, 143  
55, 143, 243, 266, 166  
56, 166, 266, 244, 144  
57, 144, 244, 245, 145  
58, 145, 245, 246, 146  
59, 146, 246, 247, 147  
60, 147, 247, 248, 148  
61, 148, 248, 249, 149  
62, 149, 249, 250, 150  
63, 150, 250, 251, 151  
64, 151, 251, 252, 152  
65, 152, 252, 261, 161  
66, 161, 261, 253, 153  
67, 153, 253, 254, 154  
68, 154, 254, 201, 101  
\*\* OUTER RING - INNER HALF (69-140)  
69, 201, 301, 302, 202  
70, 202, 302, 303, 203  
71, 203, 303, 304, 204  
72, 204, 304, 305, 205  
73, 205, 305, 306, 206  
74, 206, 306, 362, 207  
75, 207, 362, 382, 262  
76, 382, 410, 413, 262  
77, 262, 413, 416, 392  
78, 262, 392, 372, 208  
79, 208, 372, 309, 209  
80, 209, 309, 310, 210  
81, 210, 310, 311, 211  
82, 211, 311, 312, 212  
83, 212, 312, 313, 213  
84, 213, 313, 314, 214  
85, 214, 314, 315, 215  
86, 215, 315, 363, 216  
87, 216, 363, 383, 263  
88, 383, 419, 422, 263  
89, 263, 422, 425, 393  
90, 263, 393, 373, 217  
91, 217, 373, 318, 218  
92, 218, 318, 319, 219  
93, 219, 319, 320, 220  
94, 220, 320, 321, 221  
95, 221, 321, 322, 222  
96, 222, 322, 323, 223  
97, 223, 323, 324, 224  
98, 224, 324, 364, 225  
99, 225, 364, 384, 264  
100, 384, 428, 431, 264

101, 264, 431, 434, 394  
102, 264, 394, 374, 226  
103, 226, 374, 327, 227  
104, 227, 327, 328, 228  
105, 228, 328, 329, 229  
106, 229, 329, 330, 230  
107, 230, 330, 331, 231  
108, 231, 331, 332, 232  
109, 232, 332, 333, 233  
110, 233, 333, 365, 234  
111, 234, 365, 385, 265  
112, 385, 437, 440, 265  
113, 265, 440, 443, 395  
114, 265, 395, 375, 235  
115, 235, 375, 336, 236  
116, 236, 336, 337, 237  
117, 237, 337, 338, 238  
118, 238, 338, 339, 239  
119, 239, 339, 340, 240  
120, 240, 340, 341, 241  
121, 241, 341, 342, 242  
122, 242, 342, 366, 243  
123, 243, 366, 386, 266  
124, 386, 446, 449, 266  
125, 266, 449, 452, 396  
126, 266, 396, 376, 244  
127, 244, 376, 345, 245  
128, 245, 345, 346, 246  
129, 246, 346, 347, 247  
130, 247, 347, 348, 248  
131, 248, 348, 349, 249  
132, 249, 349, 350, 250  
133, 250, 350, 351, 251  
134, 251, 351, 361, 252  
135, 252, 361, 381, 261  
136, 381, 401, 404, 261  
137, 261, 404, 407, 391  
138, 261, 391, 371, 253  
139, 253, 371, 354, 254  
140, 254, 354, 301, 201  
\*\* OUTER RIB (141 - 164)  
141, 401, 402, 405, 404  
\*ELGEN, ELSET=EORIB1  
141, 2, 1, 1, 2, 3, 2  
\*ELCOPY, NEWSSET=EORIB2, OLDSET=EORIB1, ELEMENT SHIFT=4, SHIFT NODES=9  
\*ELCOPY, NEWSSET=EORIB3, OLDSET=EORIB2, ELEMENT SHIFT=4, SHIFT NODES=9  
\*ELCOPY, NEWSSET=EORIB4, OLDSET=EORIB3, ELEMENT SHIFT=4, SHIFT NODES=9  
\*ELCOPY, NEWSSET=EORIB5, OLDSET=EORIB4, ELEMENT SHIFT=4, SHIFT NODES=9  
\*ELCOPY, NEWSSET=EORIB6, OLDSET=EORIB5, ELEMENT SHIFT=4, SHIFT NODES=9  
\*ELSET, ELSET= EORIB  
EORIB1, EORIB2, EORIB3, EORIB4, EORIB5, EORIB6  
\*\* MIDDLE RING - OUTER HALF (165 - 215)  
\*ELEMENT, TYPE=S4R, ELSET=EPT2  
165, 501, 601, 602, 502  
166, 502, 602, 603, 503  
167, 503, 603, 604, 542  
168, 542, 604, 605, 462  
169, 412, 462, 605, 415  
170, 415, 605, 472, 418  
171, 472, 605, 651, 552  
172, 552, 651, 606, 506  
173, 506, 606, 607, 507  
174, 507, 607, 608, 508  
175, 508, 608, 609, 509  
176, 509, 609, 610, 543  
177, 543, 610, 611, 463  
178, 421, 463, 611, 424

179, 424, 611, 473, 427  
180, 473, 611, 612, 553  
181, 553, 612, 613, 513  
182, 513, 613, 614, 514  
183, 514, 614, 615, 515  
184, 515, 615, 616, 544  
185, 544, 616, 617, 464  
186, 430, 464, 617, 433  
187, 433, 617, 474, 436  
188, 474, 617, 652, 554  
189, 554, 652, 618, 518  
190, 518, 618, 619, 519  
191, 519, 619, 620, 520  
192, 520, 620, 621, 521  
193, 521, 621, 622, 545  
194, 545, 622, 623, 465  
195, 439, 465, 623, 442  
196, 442, 623, 475, 445  
197, 475, 623, 624, 555  
198, 555, 624, 625, 525  
199, 525, 625, 626, 526  
200, 526, 626, 627, 527  
201, 527, 627, 628, 546  
202, 546, 628, 629, 466  
203, 448, 466, 629, 451  
204, 451, 629, 476, 454  
205, 476, 629, 653, 556  
206, 556, 653, 630, 530  
207, 530, 630, 631, 531  
208, 531, 631, 632, 532  
209, 532, 632, 633, 533  
210, 533, 633, 634, 541  
211, 541, 634, 635, 461  
212, 403, 461, 635, 406  
213, 406, 635, 471, 409  
214, 471, 635, 636, 551  
215, 551, 636, 601, 501  
\*\* MIDDLE RING - INNER HALF (216-260)  
216, 601, 701, 702, 602  
217, 602, 702, 703, 603  
218, 603, 703, 704, 604  
219, 604, 704, 705, 605  
220, 605, 705, 781, 651  
221, 651, 781, 706, 606  
222, 606, 706, 707, 607  
223, 607, 707, 708, 608  
224, 608, 708, 709, 609  
225, 609, 709, 742, 610  
226, 610, 742, 762, 611  
227, 762, 810, 813, 611  
228, 611, 813, 816, 772  
229, 611, 772, 752, 612  
230, 612, 752, 713, 613  
231, 613, 713, 714, 614  
232, 614, 714, 715, 615  
233, 615, 715, 716, 616  
234, 616, 716, 717, 617  
235, 617, 717, 782, 652  
236, 652, 782, 718, 618  
237, 618, 718, 719, 619  
238, 619, 719, 720, 620  
239, 620, 720, 721, 621  
240, 621, 721, 743, 622  
241, 622, 743, 763, 623  
242, 763, 819, 822, 623  
243, 623, 822, 825, 773  
244, 623, 773, 753, 624

245, 624, 753, 725, 625  
246, 625, 725, 726, 626  
247, 626, 726, 727, 627  
248, 627, 727, 728, 628  
249, 628, 728, 729, 629  
250, 629, 729, 783, 653  
251, 653, 783, 730, 630  
252, 630, 730, 731, 631  
253, 631, 731, 732, 632  
254, 632, 732, 733, 633  
255, 633, 733, 741, 634  
256, 634, 741, 761, 635  
257, 761, 801, 804, 635  
258, 635, 804, 807, 771  
259, 635, 771, 751, 636  
260, 636, 751, 701, 601  
\*\* MIDDLE RIB (261 - 272)  
261, 801, 802, 805, 804  
\*ELGEN, ELSET=EMRIB1  
261, 2, 1, 1, 2, 3, 2  
\*ELCOPY, NEWSET=EMRIB2, OLDSET=EMRIB1, ELEMENT SHIFT=4, SHIFT NODES=9  
\*ELCOPY, NEWSET=EMRIB3, OLDSET=EMRIB2, ELEMENT SHIFT=4, SHIFT NODES=9  
\*ELSET, ELSET=EMRIB  
EMRIB1, EMRIB2, EMRIB3  
\*\* INNER RING - OUTER HALF (273-299)  
\*ELEMENT, TYPE=S4R, ELSET=EPT3  
273, 901, 941, 942, 902  
274, 902, 942, 943, 903  
275, 903, 943, 944, 904  
276, 904, 944, 991, 922  
277, 922, 991, 945, 832  
278, 812, 832, 945, 815  
279, 815, 945, 842, 818  
280, 842, 945, 946, 932  
281, 932, 946, 947, 907  
282, 907, 947, 948, 908  
283, 908, 948, 949, 909  
284, 909, 949, 950, 910  
285, 910, 950, 992, 923  
286, 923, 992, 951, 833  
287, 821, 833, 951, 824  
288, 824, 951, 843, 827  
289, 843, 951, 952, 933  
290, 933, 952, 953, 913  
291, 913, 953, 954, 914  
292, 914, 954, 955, 915  
293, 915, 955, 956, 916  
294, 916, 956, 993, 921  
295, 921, 993, 957, 831  
296, 803, 831, 957, 806  
297, 806, 957, 841, 809  
298, 841, 957, 958, 931  
299, 931, 958, 941, 901  
\*\* INNER RING - INNER HALF (300-324)  
300, 941, 961, 962, 942  
301, 942, 962, 963, 943  
302, 943, 963, 964, 944  
303, 944, 964, 994, 991  
304, 991, 994, 965, 945  
305, 945, 965, 966, 946  
306, 946, 966, 982, 947  
307, 947, 982, 986, 948  
308, 867, 948, 986, 877  
309, 857, 988, 948, 867  
310, 984, 949, 948, 988  
311, 949, 984, 970, 950  
312, 950, 970, 995, 992

313, 992, 995, 971, 951  
314, 951, 971, 972, 952  
315, 952, 972, 973, 953  
316, 953, 973, 974, 954  
317, 954, 974, 975, 955  
318, 955, 975, 981, 956  
319, 956, 981, 996, 993  
320, 993, 996, 985, 957  
321, 985, 851, 861, 957  
322, 957, 861, 871, 987  
323, 957, 987, 983, 958  
324, 958, 983, 961, 941  
\*\* CENTER RIB (325-336)  
325, 851, 852, 862, 861  
\*ELGEN, ELSET=ECRIB  
325, 6, 1, 1, 2, 10, 6  
\*\*GENERATION OF DOWNSTREAM ENDPLATE ELEMENTS  
\*ELSET, ELSET=EPT1D  
EPT1, EPT2, EPT3, EORIB, EMRIB, ECRIB  
\*\*  
\*\*GENERATION OF UPSTREAM ENDPLATE ELEMENTS (326-654)  
\*ELEMENT, TYPE=S4R, ELSET=EPLT1U  
\*ELCOPY,ELEMENT SHIFT=328,OLD SET=EPT1D,SHIFT NODES=2000,NEW SET=EPLT1U  
\*\*  
\*\* SHEATH ELEMENTS  
\*\* 1ST SEGMENT  
\*ELEMENT, TYPE=PIPE31, ELSET=ETUBES1  
741, 201, 1001  
742, 204, 1004  
743, 207, 1007  
744, 210, 1010  
745, 213, 1013  
746, 216, 1016  
747, 219, 1019  
748, 222, 1022  
749, 225, 1025  
750, 228, 1028  
751, 231, 1031  
752, 234, 1034  
753, 237, 1037  
754, 240, 1040  
755, 243, 1043  
756, 246, 1046  
757, 249, 1049  
758, 252, 1052  
759, 601, 1055  
760, 604, 1058  
761, 607, 1061  
762, 610, 1064  
763, 613, 1067  
764, 616, 1070  
765, 619, 1073  
766, 622, 1076  
767, 625, 1079  
768, 628, 1082  
769, 631, 1085  
770, 634, 1088  
771, 941, 1091  
772, 944, 1094  
773, 947, 1097  
774, 950, 1100  
775, 953, 1103  
776, 956, 1106  
777, 864, 1109  
\*\*  
\*\* 2ND SEGMENT  
\*ELEMENT, TYPE=PIPE31, ELSET=ETUBES2

778, 1001, 1201  
779, 1004, 1204  
780, 1007, 1207  
781, 1010, 1210  
782, 1013, 1213  
783, 1016, 1216  
784, 1019, 1219  
785, 1022, 1222  
786, 1025, 1225  
787, 1028, 1228  
788, 1031, 1231  
789, 1034, 1234  
790, 1037, 1237  
791, 1040, 1240  
792, 1043, 1243  
793, 1046, 1246  
794, 1049, 1249  
795, 1052, 1252  
796, 1055, 1255  
797, 1058, 1258  
798, 1061, 1261  
799, 1064, 1264  
800, 1067, 1267  
801, 1070, 1270  
802, 1073, 1273  
803, 1076, 1276  
804, 1079, 1279  
805, 1082, 1282  
806, 1085, 1285  
807, 1088, 1288  
808, 1091, 1291  
809, 1094, 1294  
810, 1097, 1297  
811, 1100, 1300  
812, 1103, 1303  
813, 1106, 1306  
814, 1109, 1309

\*\*Consecutive Copy of Segments

\*\*3rd Segment (815-851) by copying 2nd segment

\*ELEMENT, TYPE=PIPE31, ELSET=ETUBES3

\*ELCOPY, ELEMENT SHIFT=37, OLD SET=ETUBES2, SHIFT NODES=200, NEW SET=ETUBES3

\*\*4th Segment (852-888) by copying 3rd segment

\*ELEMENT, TYPE=PIPE31, ELSET=ETUBES4

\*ELCOPY, ELEMENT SHIFT=37, OLD SET=ETUBES3, SHIFT NODES=200, NEW SET=ETUBES4

\*\*5th Segment (889-925) by copying 4th segment

\*ELEMENT, TYPE=PIPE31, ELSET=ETUBES5

\*ELCOPY, ELEMENT SHIFT=37, OLD SET=ETUBES4, SHIFT NODES=200, NEW SET=ETUBES5

\*\*

\*\*6TH SEGMENT (EL 926-962)

\*ELEMENT, TYPE=PIPE31, ELSET=ETUBES6

926, 1801, 2201  
927, 1804, 2204  
928, 1807, 2207  
929, 1810, 2210  
930, 1813, 2213  
931, 1816, 2216  
932, 1819, 2219  
933, 1822, 2222  
934, 1825, 2225  
935, 1828, 2228  
936, 1831, 2231  
937, 1834, 2234  
938, 1837, 2237  
939, 1840, 2240  
940, 1843, 2243  
941, 1846, 2246  
942, 1849, 2249



943, 1852, 2252  
944, 1855, 2601  
945, 1858, 2604  
946, 1861, 2607  
947, 1864, 2610  
948, 1867, 2613  
949, 1870, 2616  
950, 1873, 2619  
951, 1876, 2622  
952, 1879, 2625  
953, 1882, 2628  
954, 1885, 2631  
955, 1888, 2634  
956, 1891, 2941  
957, 1894, 2944  
958, 1897, 2947  
959, 1900, 2950  
960, 1903, 2953  
961, 1906, 2956  
962, 1909, 2864  
\*ELSET, ELSET=ESTUBE1  
ETUBES1,ETUBES2,ETUBES3,ETUBES4,ETUBES5,ETUBES6  
\*\*SPACER  
\*ELEMENT, TYPE=T3D2, ELSET=ESP1  
963, 1401, 1404  
964, 1404, 1407  
965, 1407, 1410  
966, 1410, 1413  
967, 1413, 1416  
968, 1416, 1419  
969, 1419, 1422  
970, 1422, 1425  
971, 1425, 1428  
972, 1428, 1431  
973, 1431, 1434  
974, 1434, 1437  
975, 1437, 1440  
976, 1440, 1443  
977, 1443, 1446  
978, 1446, 1449  
979, 1449, 1452  
980, 1452, 1401  
981, 1455, 1458  
982, 1458, 1461  
983, 1461, 1464  
984, 1464, 1467  
985, 1467, 1470  
986, 1470, 1473  
987, 1473, 1476  
988, 1476, 1479  
989, 1479, 1482  
990, 1482, 1485  
991, 1485, 1488  
992, 1488, 1455  
993, 1491, 1494  
994, 1494, 1497  
995, 1497, 1500  
996, 1500, 1503  
997, 1503, 1506  
998, 1506, 1491  
999, 1401, 1455  
1000, 1404, 1455  
1001, 1404, 1458  
1002, 1407, 1458  
1003, 1410, 1461  
1004, 1413, 1461  
1005, 1413, 1464

1006, 1416, 1464  
1007, 1419, 1467  
1008, 1422, 1467  
1009, 1422, 1470  
1010, 1425, 1470  
1011, 1428, 1473  
1012, 1431, 1473  
1013, 1431, 1476  
1014, 1434, 1476  
1015, 1437, 1479  
1016, 1440, 1479  
1017, 1440, 1482  
1018, 1443, 1482  
1019, 1446, 1485  
1020, 1449, 1485  
1021, 1449, 1488  
1022, 1452, 1488  
1023, 1455, 1491  
1024, 1458, 1491  
1025, 1461, 1494  
1026, 1464, 1494  
1027, 1467, 1497  
1028, 1470, 1497  
1029, 1473, 1500  
1030, 1476, 1500  
1031, 1479, 1503  
1032, 1482, 1503  
1033, 1485, 1506  
1034, 1488, 1506  
1035, 1491, 1509  
1036, 1494, 1509  
1037, 1497, 1509  
1038, 1500, 1509  
1039, 1503, 1509  
1040, 1506, 1509

\*\*

\*\*Generation of Elements for Bundles #2 - #13 (EL 1041-8912)

\*\*Element Shift=1032 for #2, 656 for others, Shift Nodes:10000

\*\*Bundle #2, Downstream Endplate

\*ELEMENT, TYPE=S4R, ELSET=EPLT2D

\*ELCOPY, ELEMENT SHIFT=1032, OLD SET=EPT1D, SHIFT NODES=10000, NEW SET=EPLT2D

\*\*Bundle #2, Upstream Endplate

\*ELEMENT, TYPE=S4R, ELSET=EPLT2U

\*ELCOPY, ELEMENT SHIFT=1032, OLD SET=EPLT1U, SHIFT NODES=10000, NEW SET=EPLT2U

\*\*Bundle #3, Downstream Endplate

\*ELEMENT, TYPE=S4R, ELSET=EPLT3D

\*ELCOPY, ELEMENT SHIFT=656, OLD SET=EPLT2D, SHIFT NODES=10000, NEW SET=EPLT3D

\*\*Bundle #3, Upstream Endplate

\*ELEMENT, TYPE=S4R, ELSET=EPLT3U

\*ELCOPY, ELEMENT SHIFT=656, OLD SET=EPLT2U, SHIFT NODES=10000, NEW SET=EPLT3U

\*\*Bundle #4, Downstream Endplate

\*ELEMENT, TYPE=S4R, ELSET=EPLT4D

\*ELCOPY, ELEMENT SHIFT=656, OLD SET=EPLT3D, SHIFT NODES=10000, NEW SET=EPLT4D

\*\*Bundle #4, Upstream Endplate

\*ELEMENT, TYPE=S4R, ELSET=EPLT4U

\*ELCOPY, ELEMENT SHIFT=656, OLD SET=EPLT3U, SHIFT NODES=10000, NEW SET=EPLT4U

\*\*Bundle #5, Downstream Endplate

\*ELEMENT, TYPE=S4R, ELSET=EPLT5D

\*ELCOPY, ELEMENT SHIFT=656, OLD SET=EPLT4D, SHIFT NODES=10000, NEW SET=EPLT5D

\*\*Bundle #5, Upstream Endplate

\*ELEMENT, TYPE=S4R, ELSET=EPLT5U

\*ELCOPY, ELEMENT SHIFT=656, OLD SET=EPLT4U, SHIFT NODES=10000, NEW SET=EPLT5U

\*\*Bundle #6, Downstream Endplate

\*ELEMENT, TYPE=S4R, ELSET=EPLT6D

\*ELCOPY, ELEMENT SHIFT=656, OLD SET=EPLT5D, SHIFT NODES=10000, NEW SET=EPLT6D

\*\*Bundle #6, Upstream Endplate

\*ELEMENT, TYPE=S4R, ELSET=EPLT6U

\*ELCOPY, ELEMENT SHIFT=656, OLD SET=EPLT5U, SHIFT NODES=10000, NEW SET=EPLT6U  
\*\*Bundle #7, Downstream Endplate  
\*ELEMENT, TYPE=S4R, ELSET=EPLT7D  
\*ELCOPY, ELEMENT SHIFT=656, OLD SET=EPLT6D, SHIFT NODES=10000, NEW SET=EPLT7D  
\*\*Bundle #7, Upstream Endplate  
\*ELEMENT, TYPE=S4R, ELSET=EPLT7U  
\*ELCOPY, ELEMENT SHIFT=656, OLD SET=EPLT6U, SHIFT NODES=10000, NEW SET=EPLT7U  
\*\*Bundle #8, Downstream Endplate  
\*ELEMENT, TYPE=S4R, ELSET=EPLT8D  
\*ELCOPY, ELEMENT SHIFT=656, OLD SET=EPLT7D, SHIFT NODES=10000, NEW SET=EPLT8D  
\*\*Bundle #8, Upstream Endplate  
\*ELEMENT, TYPE=S4R, ELSET=EPLT8U  
\*ELCOPY, ELEMENT SHIFT=656, OLD SET=EPLT7U, SHIFT NODES=10000, NEW SET=EPLT8U  
\*\*Bundle #9, Downstream Endplate  
\*ELEMENT, TYPE=S4R, ELSET=EPLT9D  
\*ELCOPY, ELEMENT SHIFT=656, OLD SET=EPLT8D, SHIFT NODES=10000, NEW SET=EPLT9D  
\*\*Bundle #9, Upstream Endplate  
\*ELEMENT, TYPE=S4R, ELSET=EPLT9U  
\*ELCOPY, ELEMENT SHIFT=656, OLD SET=EPLT8U, SHIFT NODES=10000, NEW SET=EPLT9U  
\*\*Bundle #10, Downstream Endplate  
\*ELEMENT, TYPE=S4R, ELSET=EPLT10D  
\*ELCOPY, ELEMENT SHIFT=656, OLD SET=EPLT9D, SHIFT NODES=10000, NEW SET=EPLT10D  
\*\*Bundle #10, Upstream Endplate  
\*ELEMENT, TYPE=S4R, ELSET=EPLT10U  
\*ELCOPY, ELEMENT SHIFT=656, OLD SET=EPLT9U, SHIFT NODES=10000, NEW SET=EPLT10U  
\*\*Bundle #11, Downstream Endplate  
\*ELEMENT, TYPE=S4R, ELSET=EPLT11D  
\*ELCOPY, ELEMENT SHIFT=656, OLD SET=EPLT10D, SHIFT NODES=10000, NEW SET=EPLT11D  
\*\*Bundle #11, Upstream Endplate  
\*ELEMENT, TYPE=S4R, ELSET=EPLT11U  
\*ELCOPY, ELEMENT SHIFT=656, OLD SET=EPLT10U, SHIFT NODES=10000, NEW SET=EPLT11U  
\*\*Bundle #12, Downstream Endplate  
\*ELEMENT, TYPE=S4R, ELSET=EPLT12D  
\*ELCOPY, ELEMENT SHIFT=656, OLD SET=EPLT11D, SHIFT NODES=10000, NEW SET=EPLT12D  
\*\*Bundle #12, Upstream Endplate  
\*ELEMENT, TYPE=S4R, ELSET=EPLT12U  
\*ELCOPY, ELEMENT SHIFT=656, OLD SET=EPLT11U, SHIFT NODES=10000, NEW SET=EPLT12U  
\*\*Bundle #13, Downstream Endplate  
\*ELEMENT, TYPE=S4R, ELSET=EPLT13D  
\*ELCOPY, ELEMENT SHIFT=656, OLD SET=EPLT12D, SHIFT NODES=10000, NEW SET=EPLT13D  
\*\*Bundle #13, Upstream Endplate  
\*ELEMENT, TYPE=S4R, ELSET=EPLT13U  
\*ELCOPY, ELEMENT SHIFT=656, OLD SET=EPLT12U, SHIFT NODES=10000, NEW SET=EPLT13U  
\*ELSET, ELSET=EPLATE  
EPLT1D,EPLT2D,EPLT3D,EPLT4D,EPLT5D,EPLT6D,EPLT7D,EPLT8D,EPLT9D,EPLT10D,EPLT11D,  
EPLT12D,EPLT13D,EPLT1U,EPLT2U,EPLT3U,EPLT4U,EPLT5U,EPLT6U,EPLT7U,EPLT8U,EPLT9U,  
EPLT10U,EPLT11U,EPLT12U,EPLT13U  
\*SHELL SECTION, ELSET=EPLATE, MATERIAL=MPLATE  
1.60  
\*MATERIAL, NAME=MPLATE  
\*ELASTIC  
87980.0, 0.42  
\*PLASTIC  
228., 0.0  
378., 0.144  
\*\*  
\*\* Tube Elements for #2 - #13 Bundles (EL 8913-11576)  
\*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE2  
\*ELCOPY, ELEMENT SHIFT=8172, OLD SET=ESTUBE1, SHIFT NODES=10000, NEW SET=ESTUBE2  
\*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE3  
\*ELCOPY, ELEMENT SHIFT=222, OLD SET=ESTUBE2, SHIFT NODES=10000, NEW SET=ESTUBE3  
\*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE4  
\*ELCOPY, ELEMENT SHIFT=222, OLD SET=ESTUBE3, SHIFT NODES=10000, NEW SET=ESTUBE4  
\*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE5  
\*ELCOPY, ELEMENT SHIFT=222, OLD SET=ESTUBE4, SHIFT NODES=10000, NEW SET=ESTUBE5  
\*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE6  
\*ELCOPY, ELEMENT SHIFT=222, OLD SET=ESTUBE5, SHIFT NODES=10000, NEW SET=ESTUBE6

```

*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE7
*ELCOPY, ELEMENT SHIFT=222, OLD SET=ESTUBE6, SHIFT NODES=10000, NEW SET=ESTUBE7
*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE8
*ELCOPY, ELEMENT SHIFT=222, OLD SET=ESTUBE7, SHIFT NODES=10000, NEW SET=ESTUBE8
*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE9
*ELCOPY, ELEMENT SHIFT=222, OLD SET=ESTUBE8, SHIFT NODES=10000, NEW SET=ESTUBE9
*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE10
*ELCOPY, ELEMENT SHIFT=222, OLD SET=ESTUBE9, SHIFT NODES=10000, NEW SET=ESTUBE10
*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE11
*ELCOPY, ELEMENT SHIFT=222, OLD SET=ESTUBE10, SHIFT NODES=10000, NEW SET=ESTUBE11
*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE12
*ELCOPY, ELEMENT SHIFT=222, OLD SET=ESTUBE11, SHIFT NODES=10000, NEW SET=ESTUBE12
*ELEMENT, TYPE=PIPE31, ELSET=ESTUBE13
*ELCOPY, ELEMENT SHIFT=222, OLD SET=ESTUBE12, SHIFT NODES=10000, NEW SET=ESTUBE13
*ELSET, ELSET=ESTUBE
ESTUBE1, ESTUBE2, ESTUBE3, ESTUBE4, ESTUBE5, ESTUBE6, ESTUBE7, ESTUBE8, ESTUBE9,
ESTUBE10, ESTUBE11, ESTUBE12, ESTUBE13
*BEAM SECTION, ELSET=ESTUBE, MATERIAL=MSTUBE, SECTION=PIPE
6.5, 0.38
1., 0., 0.
*MATERIAL, NAME=MSTUBE
*ELASTIC
89015.0, 0.4
*PLASTIC
403., 0.0
443., 0.144
**
** Spacer Elements for #2 - #13 Bundles (EL 11577-12488)
*ELEMENT, TYPE=T3D2, ELSET=ESP2
*ELCOPY, ELEMENT SHIFT=10614, OLD SET=ESP1, SHIFT NODES=10000, NEW SET=ESP2
*ELEMENT, TYPE=T3D2, ELSET=ESP3
*ELCOPY, ELEMENT SHIFT=78, OLD SET=ESP2, SHIFT NODES=10000, NEW SET=ESP3
*ELEMENT, TYPE=T3D2, ELSET=ESP4
*ELCOPY, ELEMENT SHIFT=78, OLD SET=ESP3, SHIFT NODES=10000, NEW SET=ESP4
*ELEMENT, TYPE=T3D2, ELSET=ESP5
*ELCOPY, ELEMENT SHIFT=78, OLD SET=ESP4, SHIFT NODES=10000, NEW SET=ESP5
*ELEMENT, TYPE=T3D2, ELSET=ESP6
*ELCOPY, ELEMENT SHIFT=78, OLD SET=ESP5, SHIFT NODES=10000, NEW SET=ESP6
*ELEMENT, TYPE=T3D2, ELSET=ESP7
*ELCOPY, ELEMENT SHIFT=78, OLD SET=ESP6, SHIFT NODES=10000, NEW SET=ESP7
*ELEMENT, TYPE=T3D2, ELSET=ESP8
*ELCOPY, ELEMENT SHIFT=78, OLD SET=ESP7, SHIFT NODES=10000, NEW SET=ESP8
*ELEMENT, TYPE=T3D2, ELSET=ESP9
*ELCOPY, ELEMENT SHIFT=78, OLD SET=ESP8, SHIFT NODES=10000, NEW SET=ESP9
*ELEMENT, TYPE=T3D2, ELSET=ESP10
*ELCOPY, ELEMENT SHIFT=78, OLD SET=ESP9, SHIFT NODES=10000, NEW SET=ESP10
*ELEMENT, TYPE=T3D2, ELSET=ESP11
*ELCOPY, ELEMENT SHIFT=78, OLD SET=ESP10, SHIFT NODES=10000, NEW SET=ESP11
*ELEMENT, TYPE=T3D2, ELSET=ESP12
*ELCOPY, ELEMENT SHIFT=78, OLD SET=ESP11, SHIFT NODES=10000, NEW SET=ESP12
*ELEMENT, TYPE=T3D2, ELSET=ESP13
*ELCOPY, ELEMENT SHIFT=78, OLD SET=ESP12, SHIFT NODES=10000, NEW SET=ESP13
*ELSET, ELSET=ESP
ESP1,ESP2,ESP3,ESP4,ESP5,ESP6,ESP7,ESP8,ESP9,
ESP10,ESP11,ESP12,ESP13
*SOLID SECTION, ELSET=ESP, MATERIAL=MSPACER
100
*MATERIAL, NAME=MSPACER
*ELASTIC
89015., 0.3
**
** CONTACT DEFINITION for side stop
*SURFACE DEFINITION, NAME=PLATE
EPT1D, SPOS
*CONTACT NODE SET, NAME=TIP
1,2,3,4,5,6,7,8
*CONTACT PAIR, INTERACTION=NOFRIC, SMALL SLIDING

```

TIP, PLATE  
\*SURFACE INTERACTION, NAME=NOFRIC  
1.5  
\*\* DEFINITION FOR 1st CONTACT  
\*SURFACE DEFINITION, NAME=SURF1U  
EPLT1U, SNEG  
\*SURFACE DEFINITION, NAME=SURF2D  
EPLT2D, SPOS  
\*CONTACT PAIR, INTERACTION=NOFRIC1, SMALL SLIDING  
SURF1U, SURF2D  
\*SURFACE INTERACTION, NAME=NOFRIC1  
\*\*  
\*\* DEFINITION FOR 2nd CONTACT  
\*SURFACE DEFINITION, NAME=SURF2U  
EPLT2U, SNEG  
\*SURFACE DEFINITION, NAME=SURF3D  
EPLT3D, SPOS  
\*CONTACT PAIR, INTERACTION=NOFRIC2, SMALL SLIDING  
SURF2U, SURF3D  
\*SURFACE INTERACTION, NAME=NOFRIC2  
\*\*  
\*\* DEFINITION FOR 3rd CONTACT  
\*SURFACE DEFINITION, NAME=SURF3U  
EPLT3U, SNEG  
\*SURFACE DEFINITION, NAME=SURF4D  
EPLT4D, SPOS  
\*CONTACT PAIR, INTERACTION=NOFRIC3, SMALL SLIDING  
SURF3U, SURF4D  
\*SURFACE INTERACTION, NAME=NOFRIC3  
\*\*  
\*\* DEFINITION FOR 4th CONTACT  
\*SURFACE DEFINITION, NAME=SURF4U  
EPLT4U, SNEG  
\*SURFACE DEFINITION, NAME=SURF5D  
EPLT5D, SPOS  
\*CONTACT PAIR, INTERACTION=NOFRIC4, SMALL SLIDING  
SURF4U, SURF5D  
\*SURFACE INTERACTION, NAME=NOFRIC4  
\*\*  
\*\* DEFINITION FOR 5th CONTACT  
\*SURFACE DEFINITION, NAME=SURF5U  
EPLT5U, SNEG  
\*SURFACE DEFINITION, NAME=SURF6D  
EPLT6D, SPOS  
\*CONTACT PAIR, INTERACTION=NOFRIC5, SMALL SLIDING  
SURF5U, SURF6D  
\*SURFACE INTERACTION, NAME=NOFRIC5  
\*\*  
\*\* DEFINITION FOR 6th CONTACT  
\*SURFACE DEFINITION, NAME=SURF6U  
EPLT6U, SNEG  
\*SURFACE DEFINITION, NAME=SURF7D  
EPLT7D, SPOS  
\*CONTACT PAIR, INTERACTION=NOFRIC6, SMALL SLIDING  
SURF6U, SURF7D  
\*SURFACE INTERACTION, NAME=NOFRIC6  
\*\*  
\*\* DEFINITION FOR 7th CONTACT  
\*SURFACE DEFINITION, NAME=SURF7U  
EPLT7U, SNEG  
\*SURFACE DEFINITION, NAME=SURF8D  
EPLT8D, SPOS  
\*CONTACT PAIR, INTERACTION=NOFRIC7, SMALL SLIDING  
SURF7U, SURF8D  
\*SURFACE INTERACTION, NAME=NOFRIC7  
\*\*  
\*\* DEFINITION FOR 8th CONTACT

```

*SURFACE DEFINITION, NAME=SURF8U
EPLT8U, SNEG
*SURFACE DEFINITION, NAME=SURF9D
EPLT9D, SPOS
*CONTACT PAIR, INTERACTION=NOFRIC8, SMALL SLIDING
SURF8U, SURF9D
*SURFACE INTERACTION, NAME=NOFRIC8
**
** DEFINITION FOR 9th CONTACT
*SURFACE DEFINITION, NAME=SURF9U
EPLT9U, SNEG
*SURFACE DEFINITION, NAME=SURF10D
EPLT10D, SPOS
*CONTACT PAIR, INTERACTION=NOFRIC9, SMALL SLIDING
SURF9U, SURF10D
*SURFACE INTERACTION, NAME=NOFRIC9
**
** DEFINITION FOR 10th CONTACT
*SURFACE DEFINITION, NAME=SURF10U
EPLT10U, SNEG
*SURFACE DEFINITION, NAME=SURF11D
EPLT11D, SPOS
*CONTACT PAIR, INTERACTION=NOFRIC10, SMALL SLIDING
SURF10U, SURF11D
*SURFACE INTERACTION, NAME=NOFRIC10
**
** DEFINITION FOR 11th CONTACT
*SURFACE DEFINITION, NAME=SURF11U
EPLT11U, SNEG
*SURFACE DEFINITION, NAME=SURF12D
EPLT12D, SPOS
*CONTACT PAIR, INTERACTION=NOFRIC11, SMALL SLIDING
SURF11U, SURF12D
*SURFACE INTERACTION, NAME=NOFRIC11
**
** DEFINITION FOR 12th CONTACT
*SURFACE DEFINITION, NAME=SURF12U
EPLT12U, SNEG
*SURFACE DEFINITION, NAME=SURF13D
EPLT13D, SPOS
*CONTACT PAIR, INTERACTION=NOFRIC12, SMALL SLIDING
SURF12U, SURF13D
*SURFACE INTERACTION, NAME=NOFRIC12
** APPLY BOUNDARY CONDITIONS
*NSET,NSET=NCNTR,GENERATE
864, 120864, 10000
2864, 122864, 10000
*BOUNDARY
N0, 1, 6
NCNTR, 1, 2
NCNTR, 6
**
** LOADING (not gonna be used)
*NSET, NSET=NLOAD, GENERATE
1401, 1509, 3
11401, 11509, 3
21401, 21509, 3
31401, 31509, 3
41401, 41509, 3
51401, 51509, 3
61401, 61509, 3
71401, 71509, 3
81401, 81509, 3
91401, 91509, 3
101401, 101509, 3
111401, 111509, 3
121401, 121509, 3

```

```
**
**Load Transfer Output
*ELSET, ELSET=LOUTPUT, GENERATE
741, 777, 1
8913, 8949, 1
9135, 9171, 1
9357, 9393, 1
9579, 9615, 1
9801, 9837, 1
10023, 10059, 1
10245, 10281, 1
10467, 10503, 1
10689, 10725, 1
10911, 10947, 1
11133, 11169, 1
11355, 11391, 1
*RESTART,WRITE,FREQ=100
*STEP,INC=1000
  Step 1
*STATIC
0.0005, 1.0
*DLOAD
ESTUBE, PZ, 0.04852
**
*NSET, NSET=NOUTPUT, GENERATE
1, 8, 1
11, 18, 1
201, 252, 3
601, 634, 3
941, 956, 3
864, 864
*NODE PRINT, NSET=NOUTPUT, FREQ=100
U
RF
*ELSET, ELSET=EOUTPUT
EPT1D
*EL PRINT, ELSET=EOUTPUT, FREQ=100
MISES
*EL PRINT, ELSET=LOUTPUT, FREQ=100
SF
*NODE FILE, NSET=NOUTPUT, FREQ=0
U, RF
*PRINT, CONTACT=YES
*CONTACT CONTROLS, AUTOMATIC TOLERANCE
*END STEP
**
*STEP,INC=1000
  Step 2
*STATIC
0.0005, 1.0
*DLOAD, OP=NEW
*NODE PRINT, NSET=NOUTPUT, FREQ=100
U
RF
*EL PRINT, ELSET=EOUTPUT, FREQ=100
MISES
*NODE FILE, NSET=NOUTPUT, FREQ=0
U, RF
*PRINT, CONTACT=YES
*CONTACT CONTROLS, AUTOMATIC TOLERANCE
*END STEP
```

**서 지 정 보 양 식**

수행기관보고서번호	위탁기관보고서번호	표준보고서번호	INIS 주제코드
KAERI/TR-1698/2000			
제목/부제	ABAQUS를 이용한 중수로용 핵연료의 유한요소해석 모델 개발 및 강도 해석		
주저자 및 부서명	조문성 (핵연료설계기술개발팀)		
연구자 및 부서명	석호천 (핵연료설계기술개발팀)		
출판지	대전	발행기관	한국원자력연구소
페이지	p.87	도표	있음( V ), 없음( )
참고사항		발행년	2000. 12
크기		크기	19 x 26 Cm.
비밀여부	공개( V )	보고서종류	기술보고서
연구위탁기관		계약 번호	
초록 (15-20줄 내외)			
상용 구조해석 소프트웨어인 ABAQUS를 이용하여 노의 핵연료 강도시험을 시뮬레이션하기 위한 유한요소 정적 해석모델을 개발하였다. 본 유한요소 모델은 수력적 견인력을 받는 핵연료 연료봉의 변형과, 집합판에 발생하는 응력 및 변위 등을 계산하기 위한 것이다. CANFLEX 43-연료봉과 기존의 37-연료봉 핵연료에 대해 수행된 노의 강도시험의 하중 조건 및 경계조건을 근거로 해석을 수행하였으며 해석 결과를 시험결과 측정치와 비교하여 유한요소 모델을 검증하였다. 계산결과는 측정치와 매우 잘 일치하였다. 개발된 유한요소 모델을 이용하여 환봉간의 하중전가, 집합판 립(rib) 효과, 집합체열내 소성변형을 일으키는 수력적 견인력의 크기 및 유량 증가에 따른 영향 등과 같은 핵연료 집합체열의 정적 거동을 분석하였다.			
주제명 키워드 (10단어내외)			
CANFLEX 핵연료, 37봉 핵연료, 정적 강도해석, 하중전가, 중수 원자로, 수력적 견인력, 집합판 립 효과			



BIBLIOGRAPHIC INFORMATION SHEET					
Performing Org. Report No.		Sponsoring Org. Report No.		Standard Report No.	
KAERI/TR-1698/2000					
Title/Subtitle		Finite Element Analysis Model Development and Static Strength Analysis for CANDU-6 Reactor Fuel Bundle			
Author and Department		Moon-Sung Cho (Nuclear Fuel Design Technology Development Team)			
Researcher and Department		Ho Chun Suk (Nuclear Fuel Design Technology Development Team)			
Publication Place	Taejon	Publisher	KAERI	Publication Date	December, 2000
Page	p.87	Fig. & Tab.	Yes( v ), No ( )	Size	19 x 26 Cm.
Note					
Classified	Open( v )		Report Type	Technical Report	
Sponsoring Org.				Contract No.	
Abstract (15-20 Lines)		<p>A static and finite-element (FE) analysis model was developed to simulate out-reactor fuel string strength tests with use of the structural analysis computer code ABAQUS. The FE model takes into account the deflection of fuel elements and stress and displacement in end-plates subjected to hydraulic drag loads. It was adapted to the strength tests performed for CANFLEX 43-element bundles and the existing 37-element bundles. The FE model was found to be in good agreement with the experiment results. With use of the FE model, the static behavior of the fuel bundle strings, such as load transfer between ring elements, end-plate rib effects, hydraulic drag load incurring plastic deformation in fuel string and hydraulic flow rate effects were investigated.</p>			
Subject Keywords (About 10 words)		CANFLEX fuel, 37-element fuel, static strength analysis, load transfer, CANDU-6 reactor, hydraulic drag, end-plate rib effects			