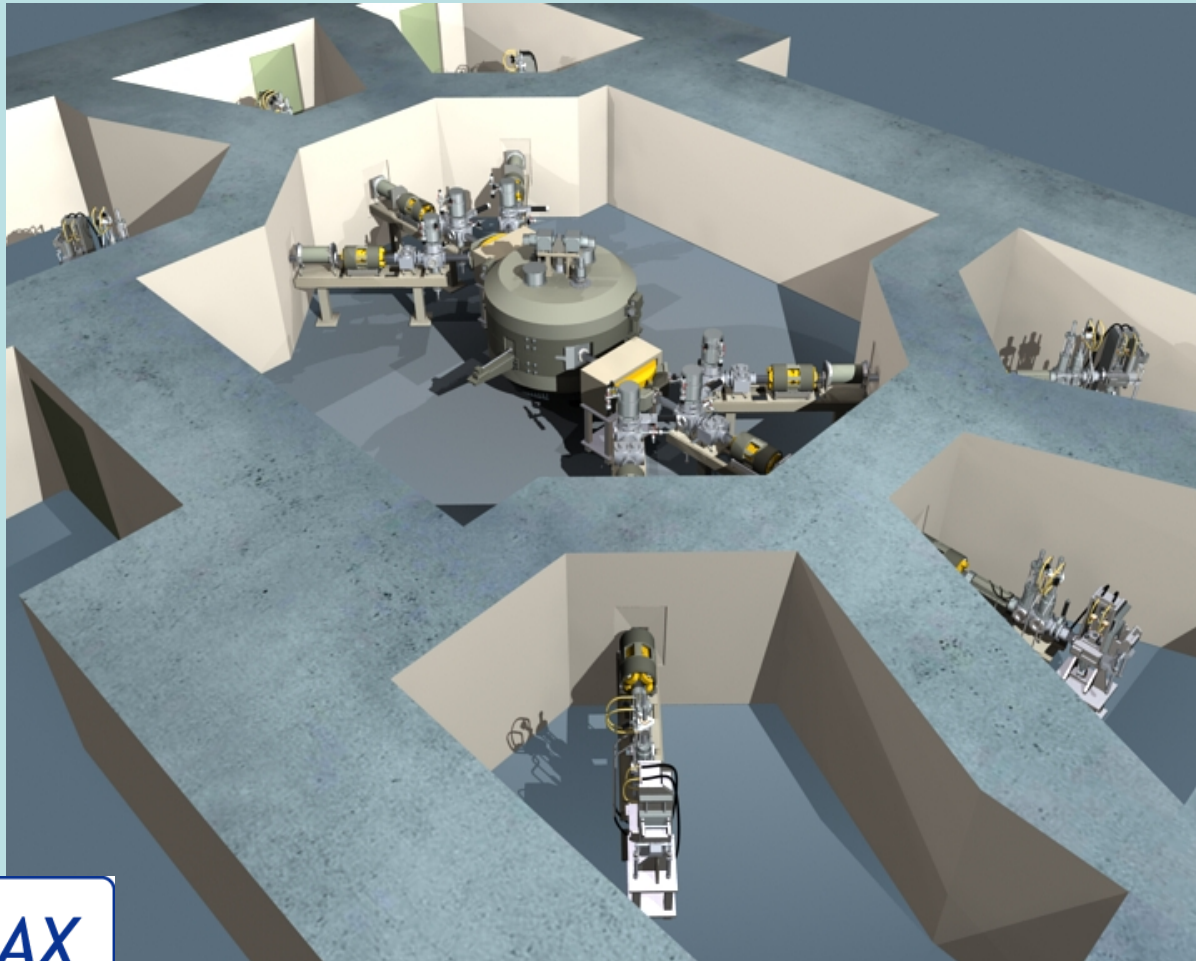


# Production of innovative radionuclides at ARRONAX

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Subatech

Inserm  
Institut national  
de la santé et de la recherche médicale

ARRONAX

# ARRONAX

## an Accelerator for Research in Radiochemistry and Oncology at Nantes Atlantique



Located in **Nantes** (France)

**High energy (up to 70 MeV)**

**High intensity (up to 750  $\mu$ A for protons)**

3 main fields of investigations

- **Radionuclides** for nuclear medicine
- **Radiolysis** and Nuclear Physics
- **Teaching & Training**

# Beam Characteristics

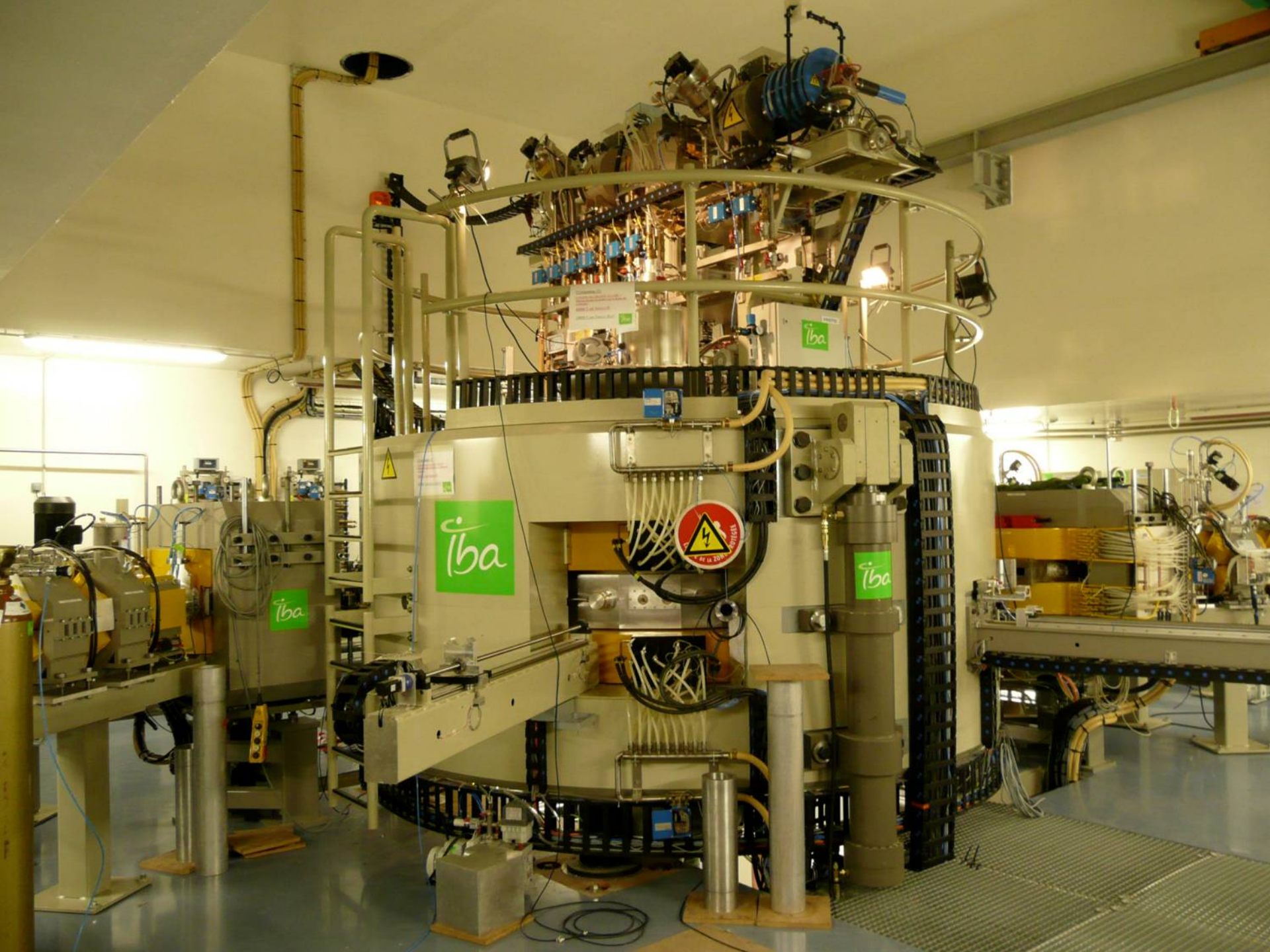
Beam	Accelerated particles	Energy range (MeV)	Intensity ( $\mu\text{A}$ )	Number of beams	Number of vaults
Proton	H-	30-70	<375	2	6
	HH+	17.5	<50	1	3
Deuteron	D-	15-35	<50	2	6
Alpha	He <sup>++</sup>	68	<70	1	3

**6** experimental **vaults** connected to **hot cells** through a **pneumatic system**

**Surrounding labs :**

radiochemistry , biochemistry, cell biology, chemical analysis, nuclear metrology, quality control,...





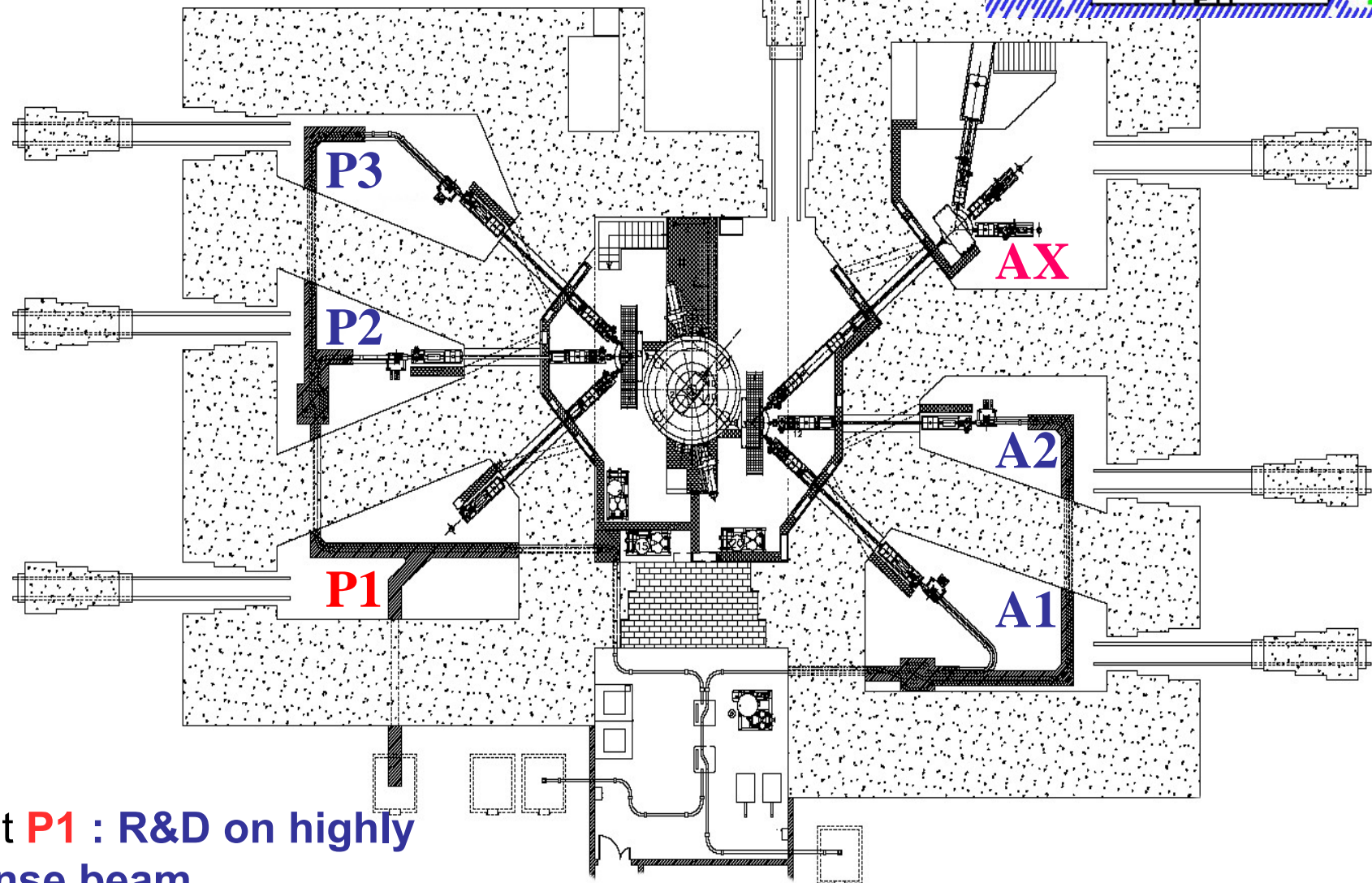
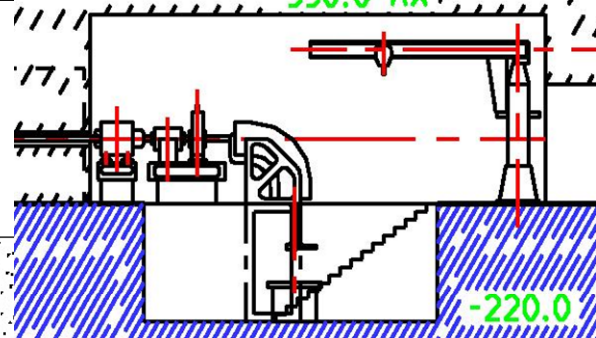


vaults **A1, A2, P2** and **P3**:  
radionuclide production.

Vault **AX**:  
Alpha pulsing  
Vertical beam

Proton beam

Proton and alpha beam



Vault **P1** : R&D on highly  
intense beam

## Beam lines devoted to production



We need to irradiate solid **target under different forms** (powder, foils,...).

**Two target designs** will be available (medium beam current )

- A 15° rabbit (cooling through backing)
- A multi target rabbit with 4 Pi cooling



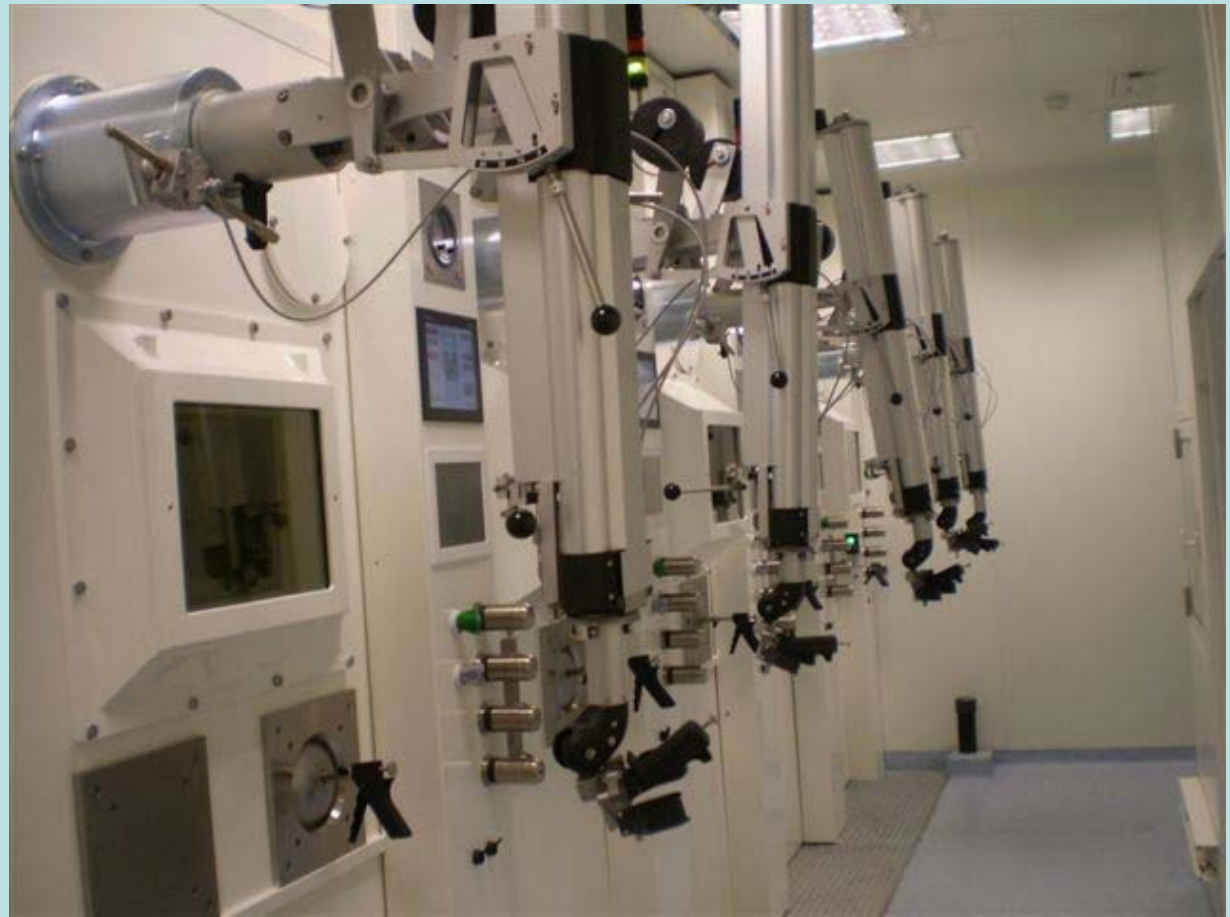
# Hot Cells

3 Rooms:

- 1 sterile equipped with 5 Hot cells (another one exist but not yet equipped)
- 1 GMP equipped with 3 hot cells

**From Von Gahlen**

***Installed last  
September***



# Final Acceptance Test are underway.

**85%** of the acceptance tests passed with success

## **Protons:**

Beam transport validated at 375 $\mu$ A- 70MeV

Dual beam 2x200 $\mu$ A -70MeV extracted

1x500  $\mu$ A - 30 MeV extracted

## **Alpha particles:**

25  $\mu$ Ae – 68 MeV extracted

## **Still to be done:**

### **Protons:**

Dual beam 2x375  $\mu$ A -70MeV

### **Alpha particles:**

70  $\mu$ Ae – 68 MeV

Alpha pulsing integration



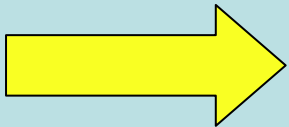
## Radionuclides of interest

Based on ARRONAX capabilities and the analysis of the needs of the community (2006)

A questionnaire was sent to **107 EANM** members and, through the **french nuclear medicine society**, to **119** members.

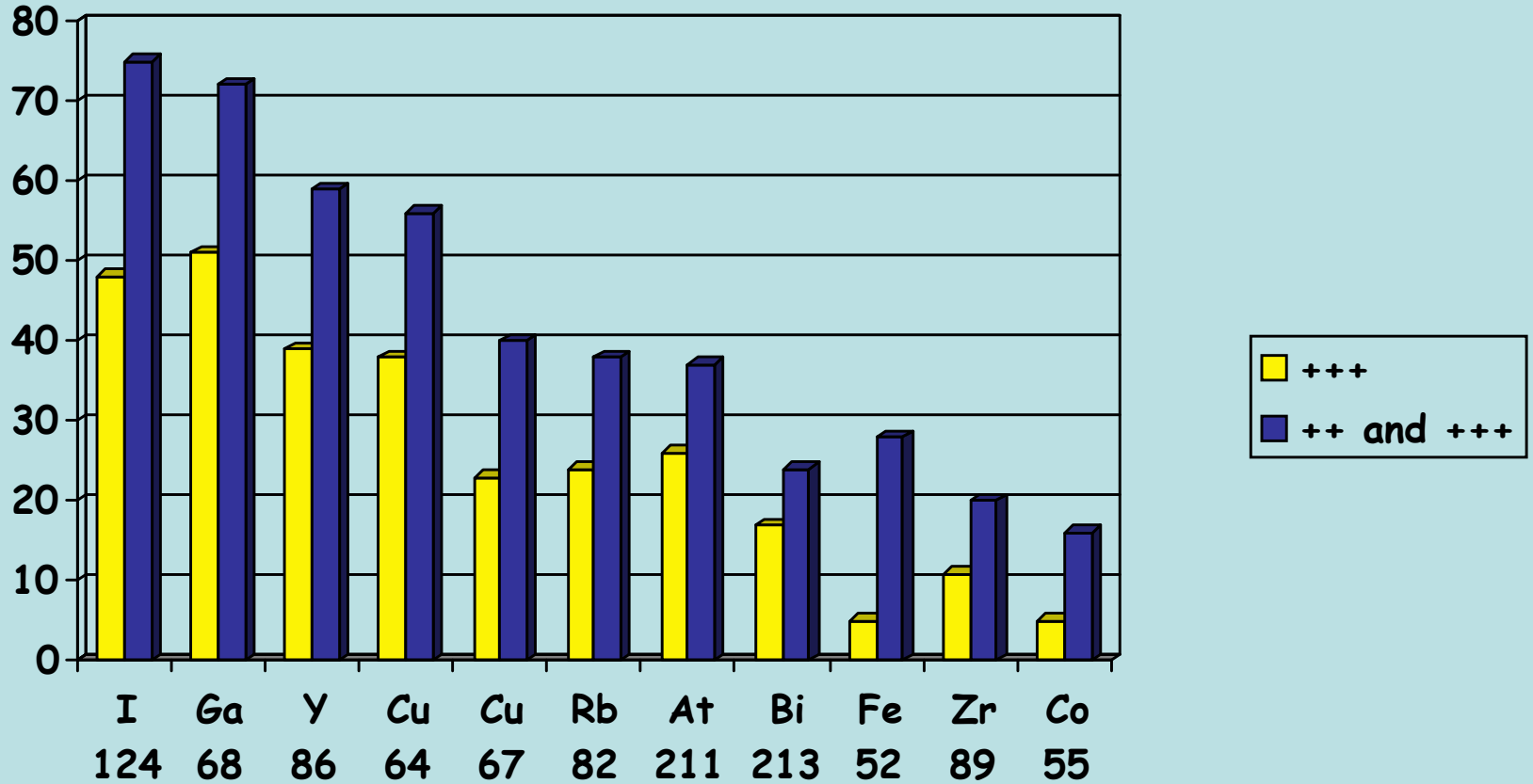
« **European group** » 27 responses (25%) from 10 countries

Italy (7), Germany (5), Great Britain (4),  
The Netherlands (3), Belgium (2), Switzerland (2)  
Spain (1), Austria (1), Poland (1), Romania (1)



« **French group** » 40 responses (34%) from 27 centers

## Merged results (67 responses, 11 countries)



# Our priority list

## Targeted radionuclide therapy:

$^{211}\text{At}$  : appropriate for  $\alpha$ -therapy due to its half-life (7.2 hours).

$^{67}\text{Cu}$  and  $^{47}\text{Sc}$  :  $\beta$ -therapy (same  $\beta$  energy)  
*require high proton energy and high current intensity  
(small production cross sections (p,2p))*

## PET imaging:

$^{64}\text{Cu}$  and  $^{44}\text{Sc}$ : pre-therapeutic PET dosimetry before injection of their beta-emitting counterparts  $^{67}\text{Cu}$  and  $^{47}\text{Sc}$

$^{82}\text{Sr}/^{82}\text{Rb}$  and  $^{68}\text{Ge}/^{68}\text{Ga}$  generators

$^{44}\text{Sc}$ :  $\beta^+$   $\gamma$  emitter (3  $\gamma$  imaging)

# Therapeutic isotopes on ARRONAX

Two projects are being launched on **therapeutic issues** in collaboration with radiopharmaceutical companies:

**Alpha-RIT:** Radio Imuno-Therapy using  $^{211}\text{At}$   
major indication: prostate cancer



## Partners



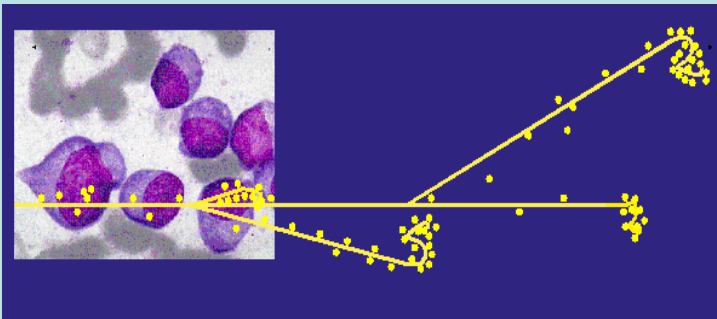
Coordination



# Active agent: $\beta$ or $\alpha$ radio-isotope

## $\beta$ emitter

- <1 MeV dissipated over 1 to 10 mm
- energy deposited outside the target cell
- TARGET: **cell macro-clusters, metastases**

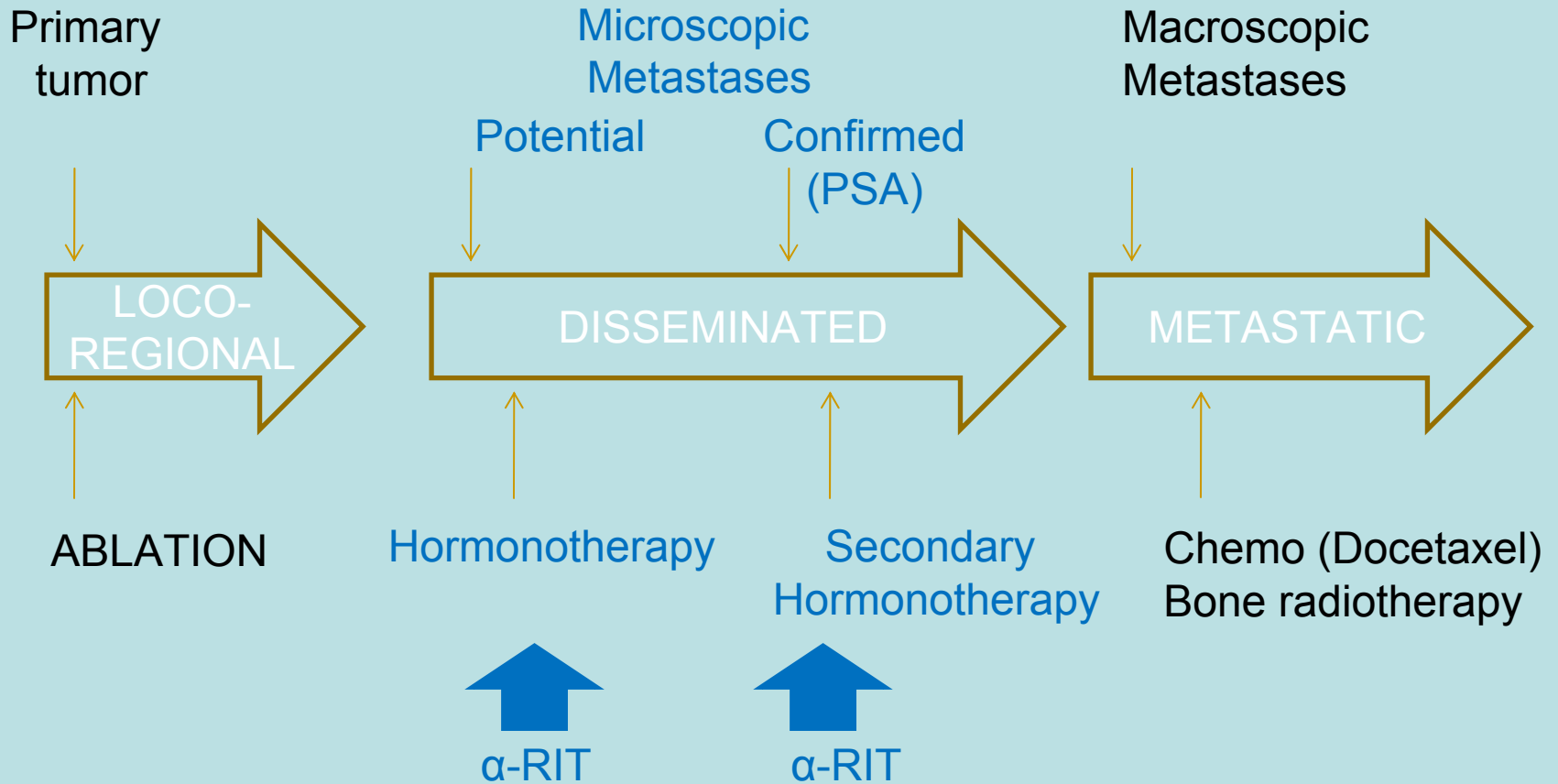


## $\alpha$ emitter

- 5-6 MeV dissipated over 0.1 mm
- energy deposited within the target cells
- TARGET: **isolated cells, micro-clusters**



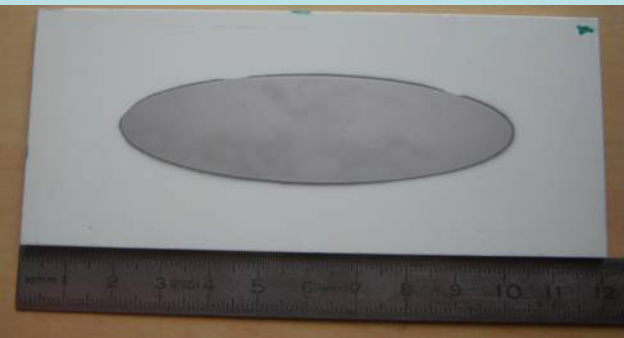
# Alpha-RIT in prostate cancer



Sources: NCI, Eurocare. Inca

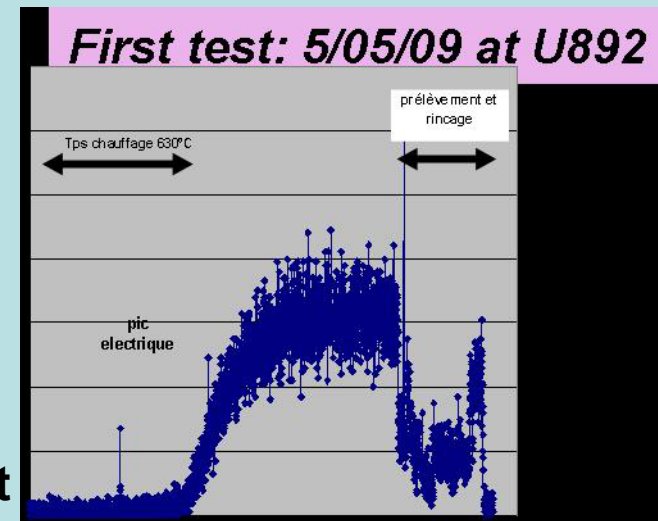
# Alpha-RIT: Why Astatine-211 ?

- Few potential candidates
  - $^{211}\text{At}$ ,  $^{213}\text{Bi}$ ,  $^{223}\text{Ra}$ ,  $^{224}\text{Ra}$ ,  $^{227}\text{Th}$ ,  $^{225}\text{Ac}$
- Medical use
  - Half-life of 7.2 h vs. 46 min (Bi) or >10 jours (Ra, Th)
  - No alpha-emitting decay products
- Easier manufacturing
  - Cyclotron ( $\alpha$ -beam) rather than reactor
  - Stable target (Bi) rather than radioactive target
- Appropriate chemistry
  - Coupling to antibodies vs. encapsulation



Bi target on AlN

Monitoring of the dry extraction of At



# Alpha-RIT: The issues

- Combine the specificity of an **antibody** targeting prostate cancer cells with an alpha-emitter
- **Produce the alpha-emitter** in larger (industrial) amounts
- Chemistry, biology, toxicology and clinical **tests** have to be carefully taken in account
- Alpha-emitters for medical use are new and **new rules** for handling these radionuclides have to be invented, approved and adopted



# THERANEAN project: Therapy through Neutron Activation using Nanoparticles



**L. Maciocco**  
Project Leader AAA  
**M. F. Mariani**  
Head Research and  
Development AAA

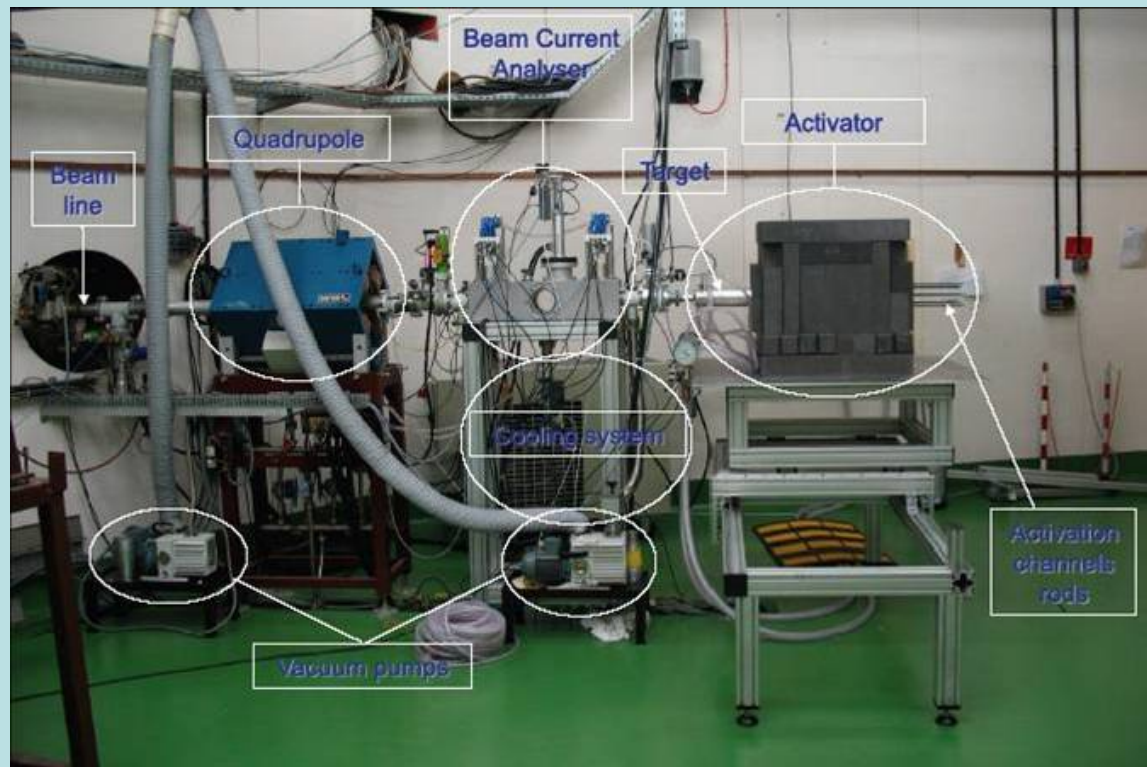


# Theranear:

A method for production by **neutron activation** of isotopes for cancer therapy using medium-sized cyclotrons

Based on a principle of **Adiabatic Resonance Crossing (ARC)** patented by C. Rubbia (CERN). **Experimentally proven** at CERN between 1995 and 1997 with the TARCA experiment

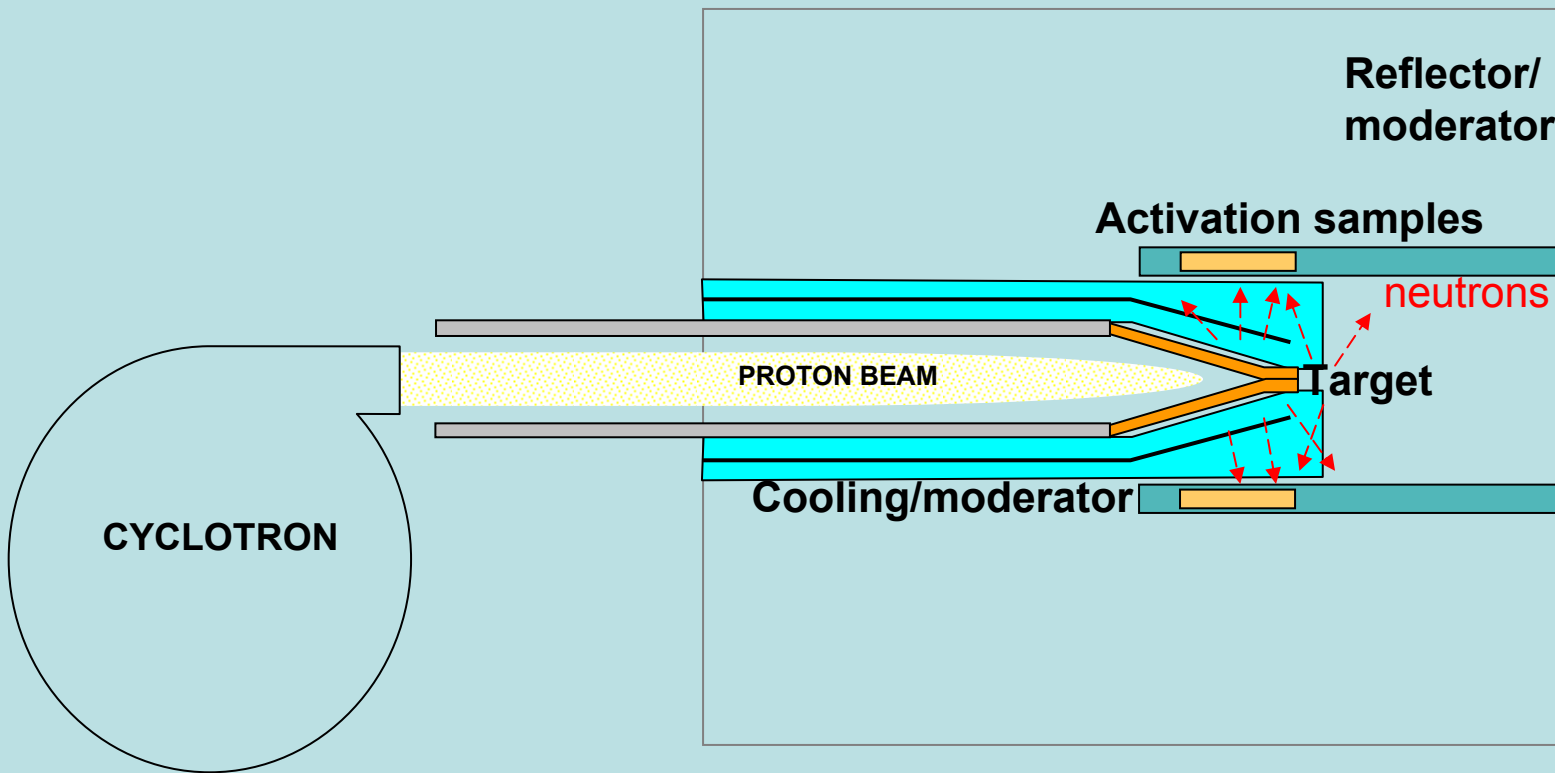
2005-2009: **INBARCA** project at JRC ISPRA



# The neutron activator: principle of operation

- A proton beam is generated by a cyclotron
- Protons interact with a solid target (Be, Ta)
- Fast (high energy) neutrons are generated

- Neutrons are moderated (water)
- Neutrons are reflected and further moderated (graphite)
- Nanoparticles are activated by moderated neutrons



The INBARCA projects officially ends in March 2009 with the following results

- ✓ A prototype of the neutron activator has been built and validated at JRC, coupled with a 40 MeV-50  $\mu$ A cyclotron, demonstrating the possibility to produce radioisotopes for cancer therapy using medium sized cyclotrons for medical applications.
- ✓ Animal tests carried out carried out at HEH using LAGEP and Nano-H nanoparticles gave clear evidences of the anti-tumoural effect of the proposed brachytherapy technique
- ✓ The general methodology, including animal model, nanoparticles activation, injection, follow-up and analysis was successfully demonstrated
- ✓ It is however clear that **a more powerful cyclotron is necessary for an efficient industrial production of activated nanoparticles**



# Objectives of the THERANEAN project

## Global aim:

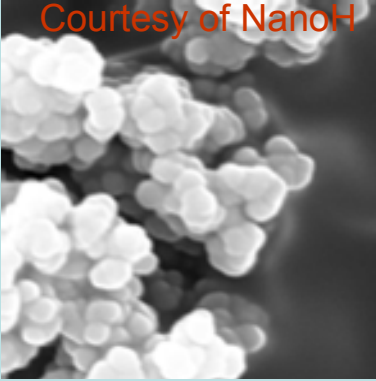
Development of **an innovative brachytherapy technique** using **micro/nanoparticles** activated in an **accelerator-driven neutron activator**

## Project objectives:

- Design and construction of a **high-power neutron activator** using 70 MeV – 350  $\mu$ A proton beam.
- Characterisation of Ho/Lu-oxide, non coated/coated nanoparticles of different sizes (**100-300 nm**).
- Development of a **medical device** for the **safe and effective intra-tumoral/intra arterial injection** of activated nanoparticles
- Development of a **personalised dosimetric method** based on the Monte Carlo-simulation of the dose released in the tissues, starting from SPECT/CT data
- **Potential clinical indications:** Liver cancer, Prostate cancer, Glioblastoma

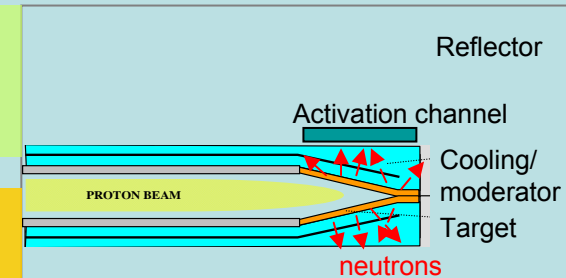
# The THERANEAN method

Courtesy of NanoH



- Synthesis of various types and sizes of nanoparticles with lanthanide-oxide core, containing the stable (non radioactive) isotope to be activated
- Pharmaceutical preparation of sterile injectable nanoparticles suspension

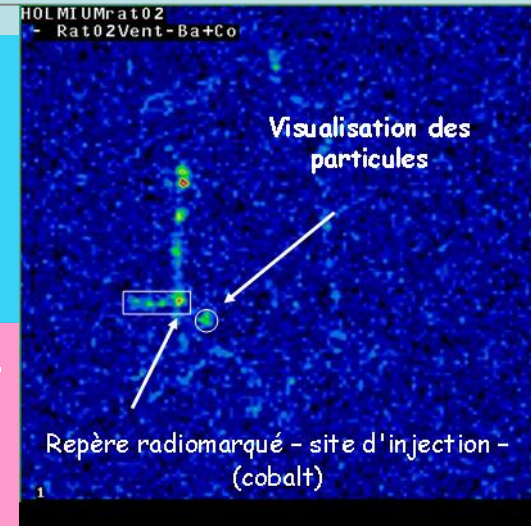
- Insertion of injectable doses in the cyclotron-driven activator for neutron activation (no alteration of pharmaceutical characteristics)



- Intra-tumoral/intra-arterial injection using the TMT injector
- SPECT detection of nanoparticles distribution, CT for morphological data



- Transfer of imaging data to Monte-Carlo dosimetry model for dose distribution calculation



# Conclusions

ARRONAX is under completion

**85%** of the acceptance tests have been passed with success

Several isotopes for therapy are in its priority lists  
( **$^{211}\text{At}$** ,  **$^{67}\text{Cu}$** ,  **$^{47}\text{Sc}$** )

2 projects are being launched for therapeutic purposes:

- **Theranegan**: activation of nanoparticle for brachytherapy
- **Alpha-RIT**: alpha immunotherapy using  $^{211}\text{At}$

Thank you for your attention

The **ARRONAX** project is supported by:  
the **Regional Council of Pays de la Loire**  
the **Université de Nantes**  
the **French government (CNRS, INSERM)**  
the **European Union.**