

DE LA RECHERCHE À L'INDUSTRIE

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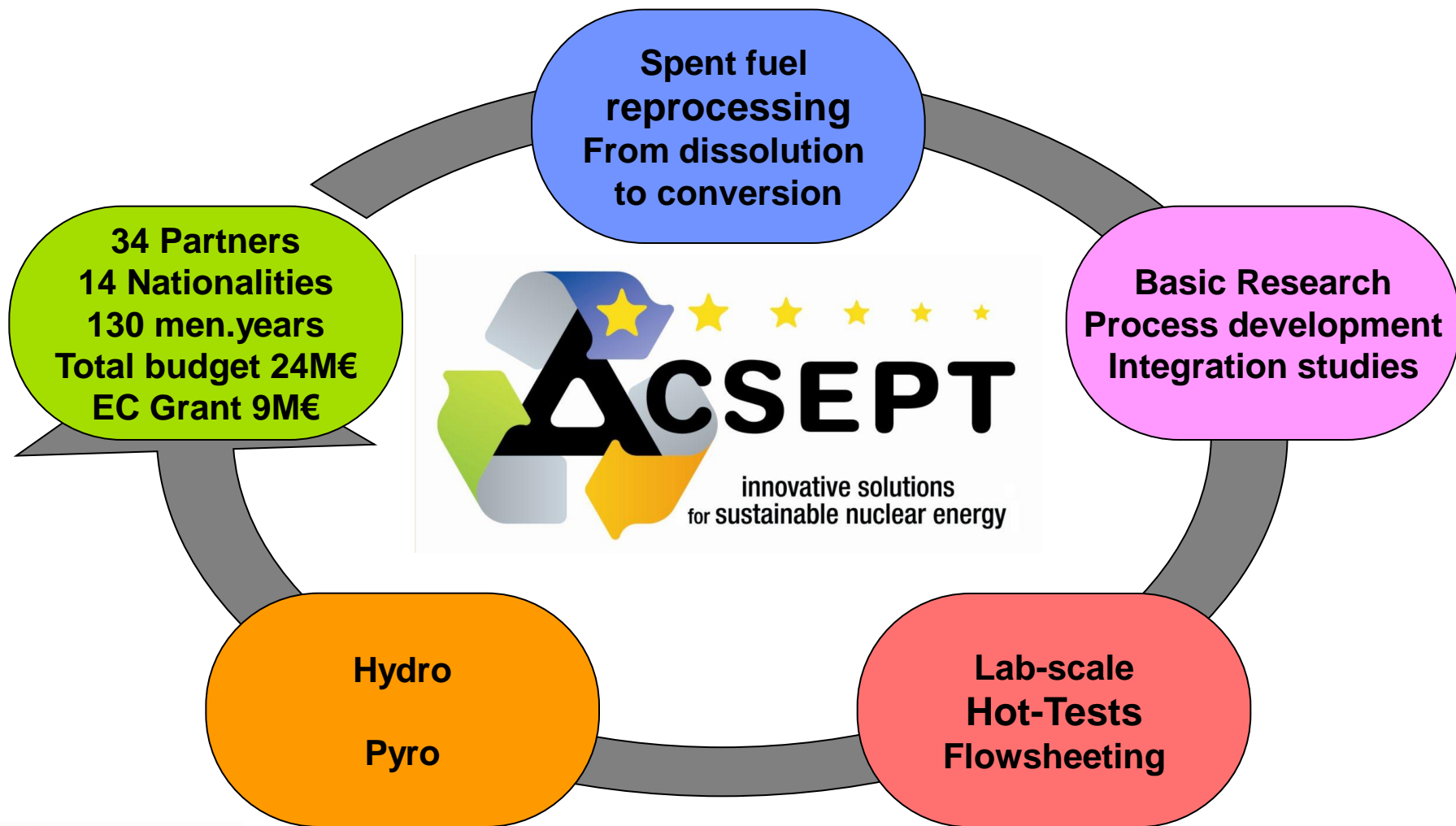


Overview of the Main Achievements of the FP7 EURATOM Collaborative Project ACSEPT

Stephane.Bourg@cea.fr
and Collaborators

www.cea.fr

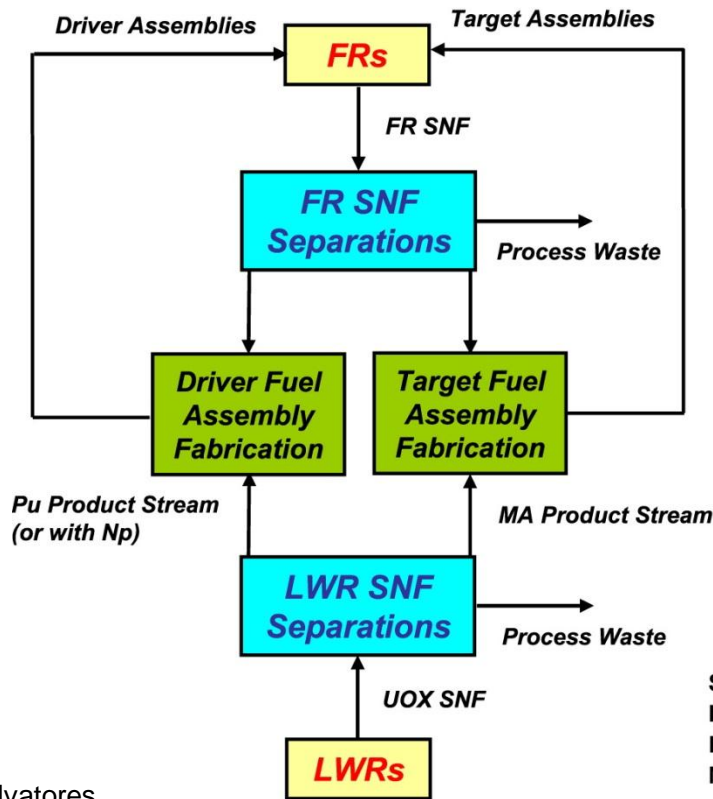




Advanced Fuel Cycles with Minor Actinide Transmutation

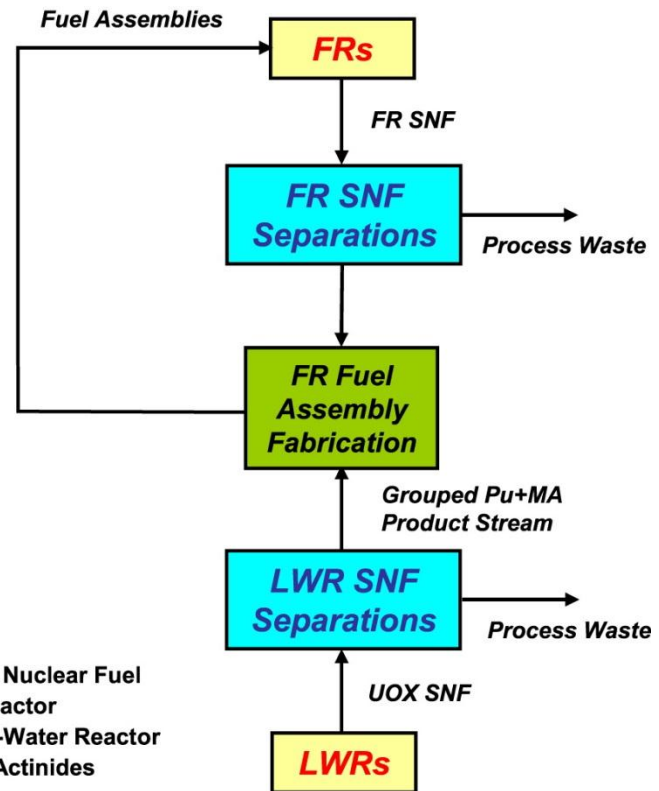
Heterogeneous Recycle

Figure shows TRU path only



Homogeneous Recycle

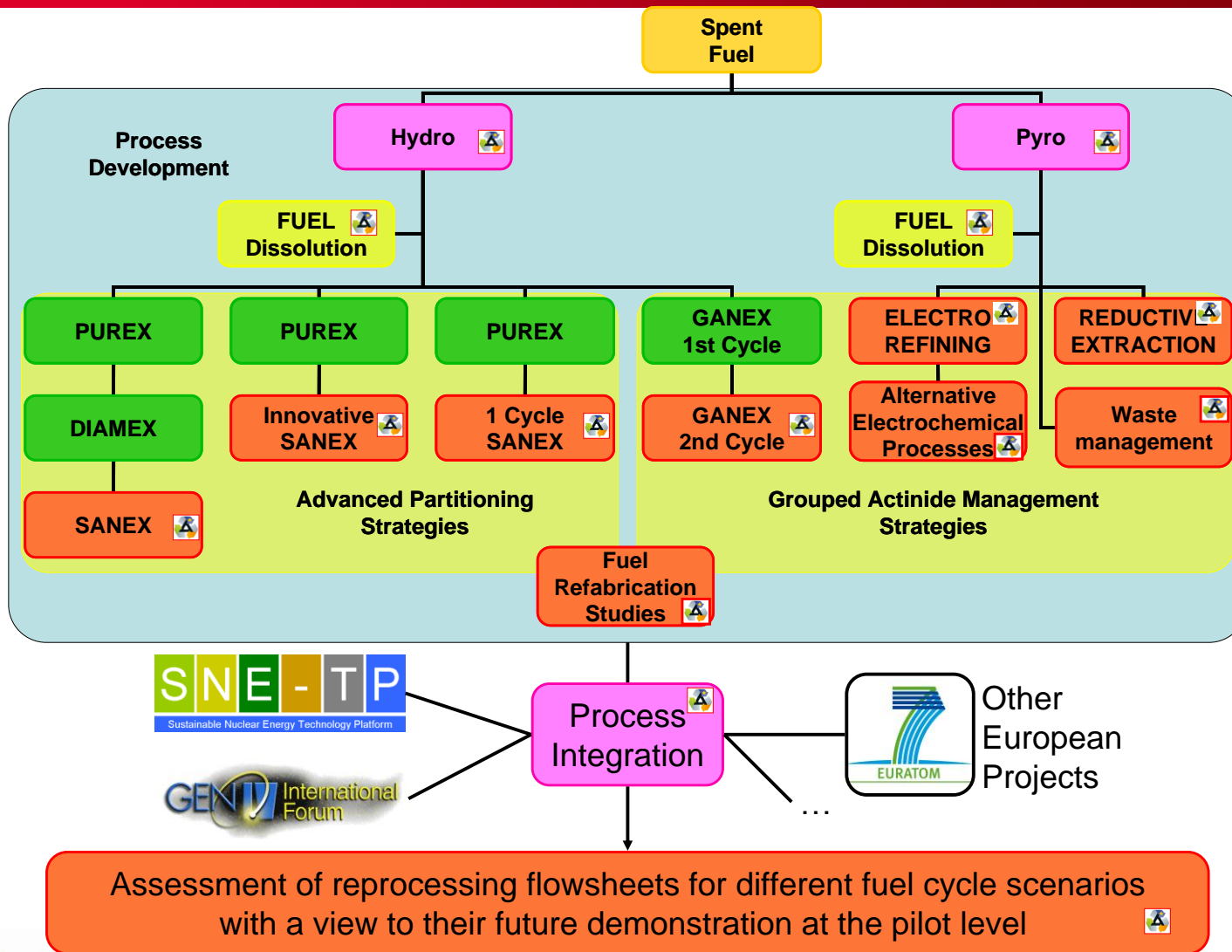
Figure shows TRU path only



SNF = Spent Nuclear Fuel
FR = Fast Reactor
LWR = Light-Water Reactor
MA = Minor Actinides

M. Salvatores,

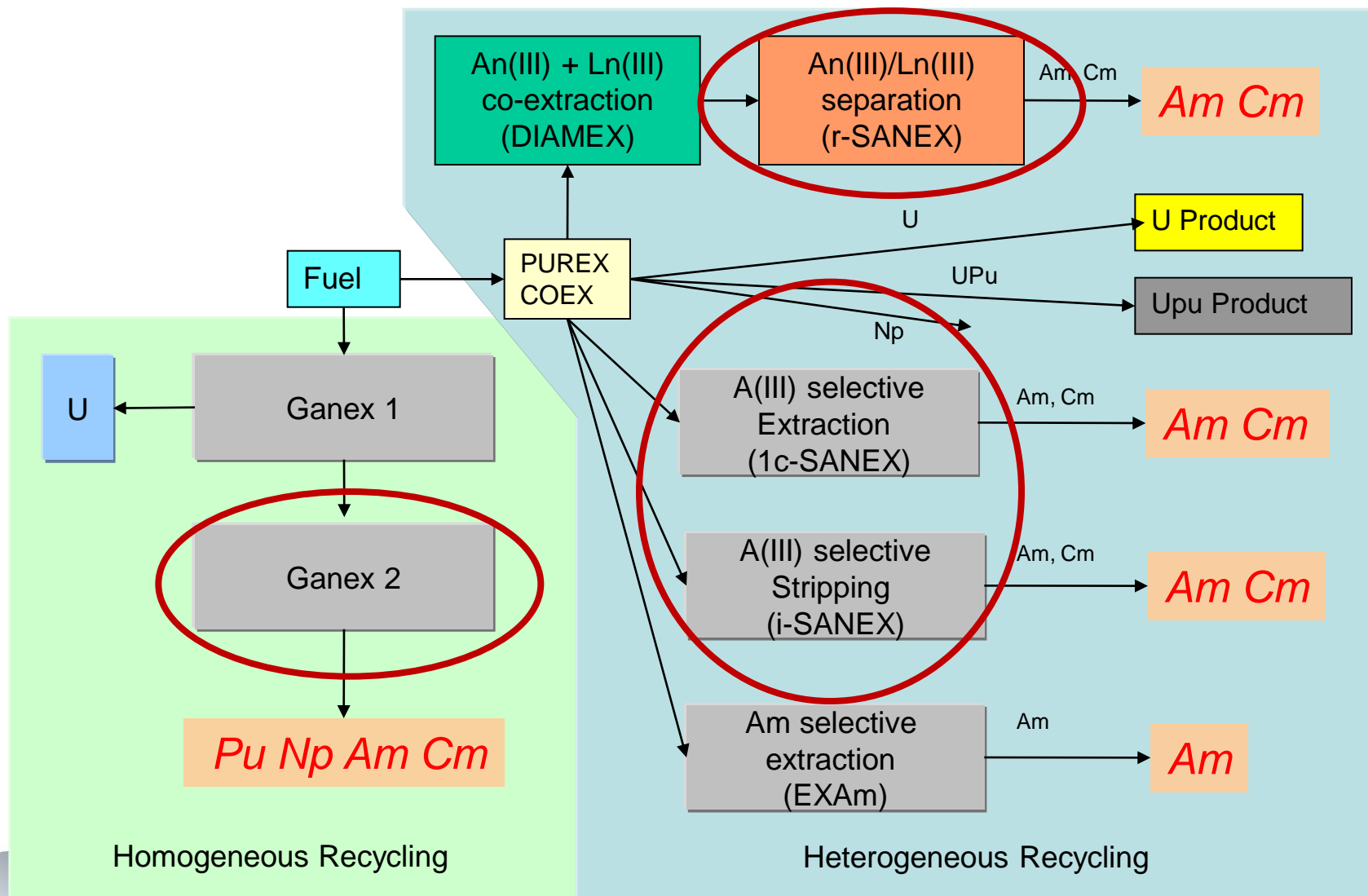
The Objectives



Assessment of reprocessing flowsheets for different fuel cycle scenarios with a view to their future demonstration at the pilot level

Aqueous Reprocessing

based on liquid liquid extraction

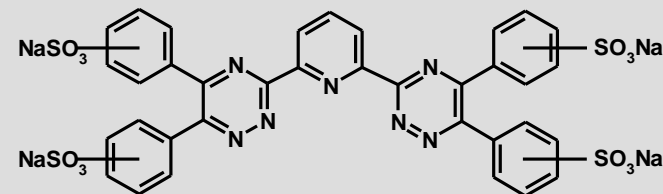


≈ 150 new compounds

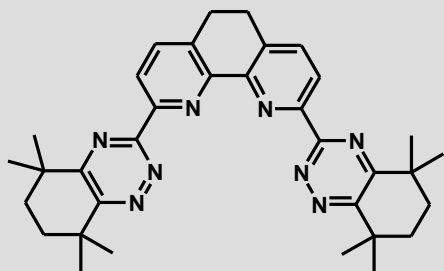
$\frac{3}{4}$ lipophilic extracting agents

$\frac{1}{4}$ hydrophilic complexing agents

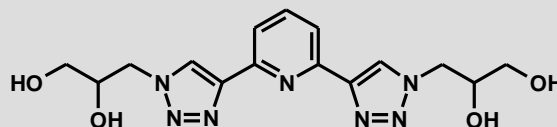
Improvements



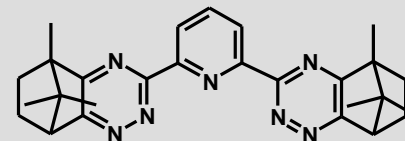
SO₃-Ph-BTP



CyMe₄-BTPPh



PyTri-Tetraol



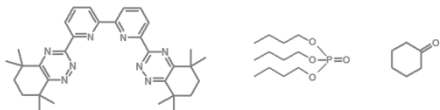
CA-BTP



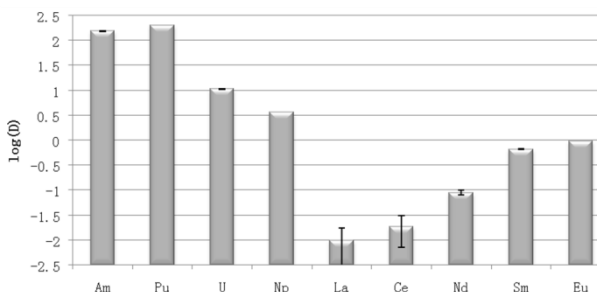
7 teams involved in organic synthesis

CHALMEX

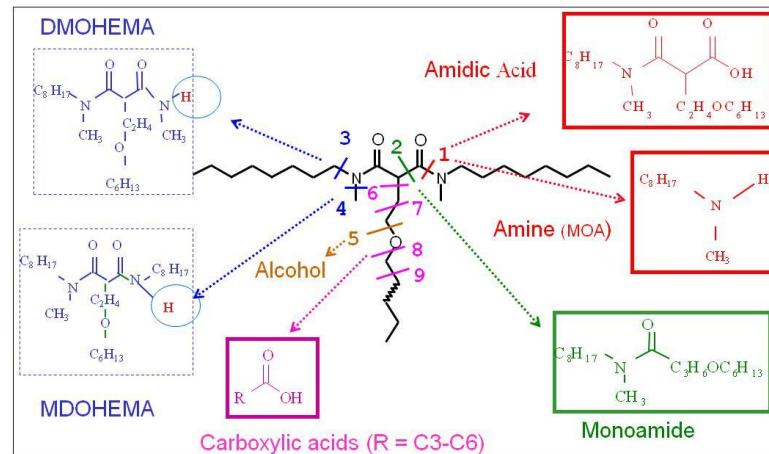
CHALMEX



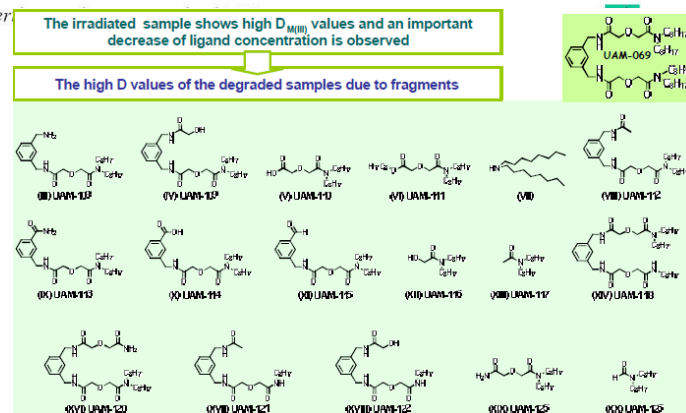
CyMe₄-BTBP + TBP in cyclohexanone
→ direct An extraction



Solvent design and optimisation



L. Ber...
The irradiated sample shows high $D_{M(III)}$ values and an important decrease of ligand concentration is observed
The high D values of the degraded samples due to fragments



Kinetics

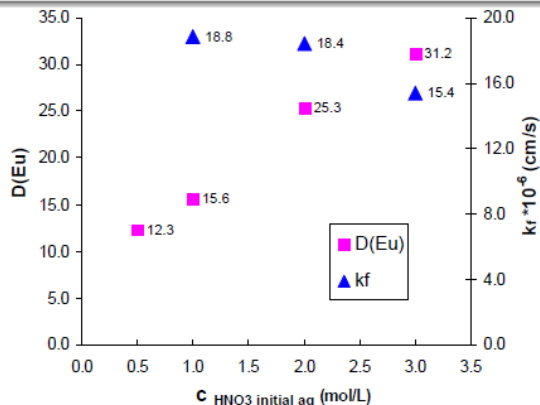


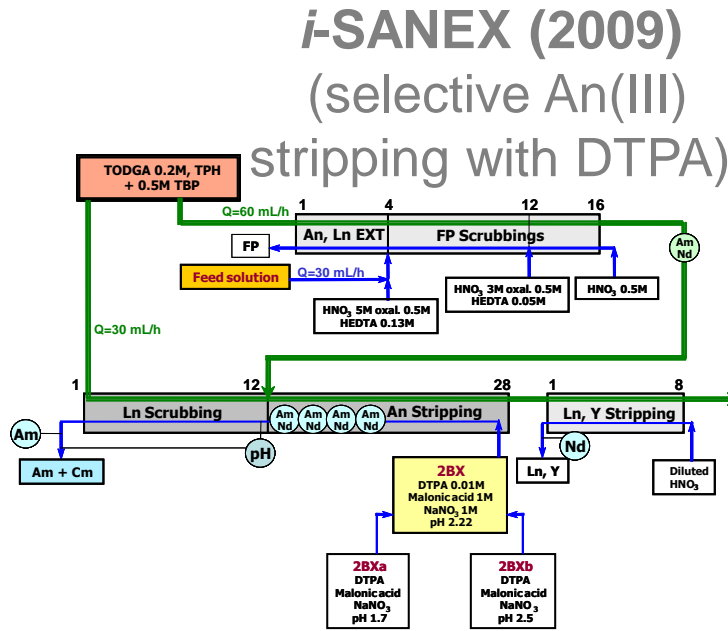
Figure 1: Variation of D and k_f with HNO_3 concentration in the case of 0.01 mol/L CyMe₄-BTPhen diluted in 3-methylcyclohexanone (pre-equilibrated).

Radiolytic stability

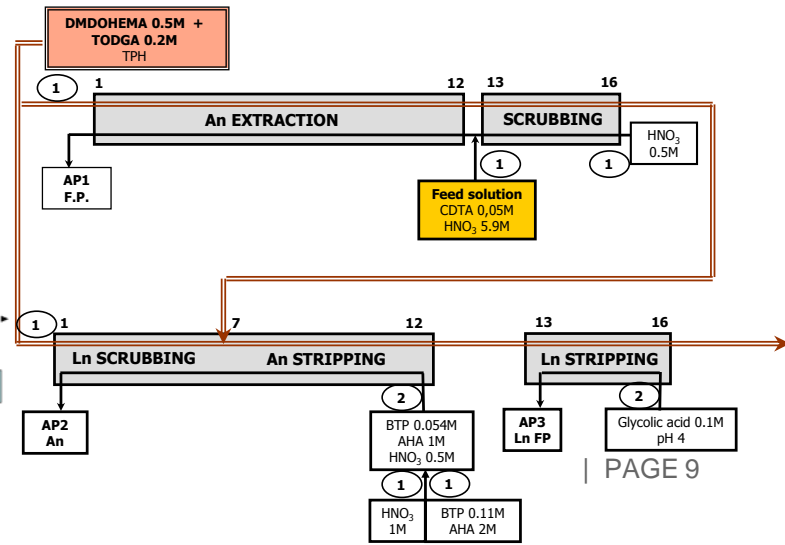
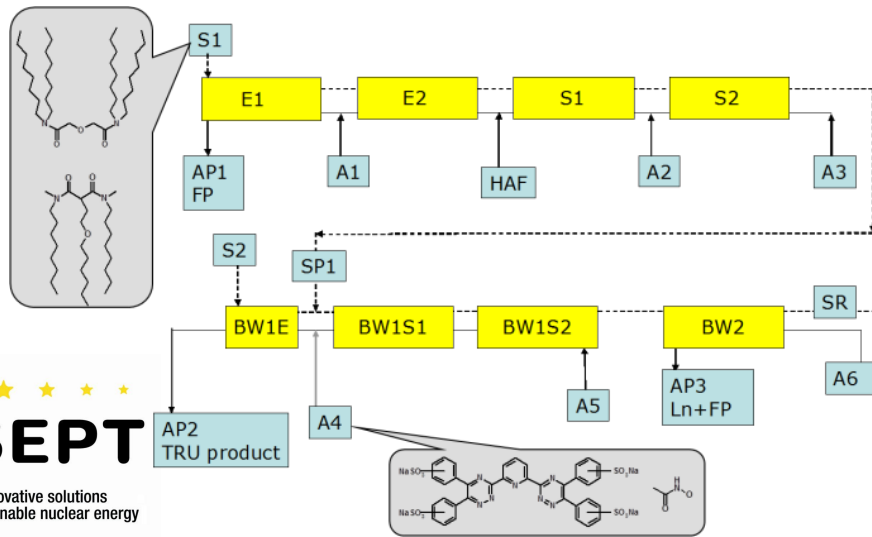
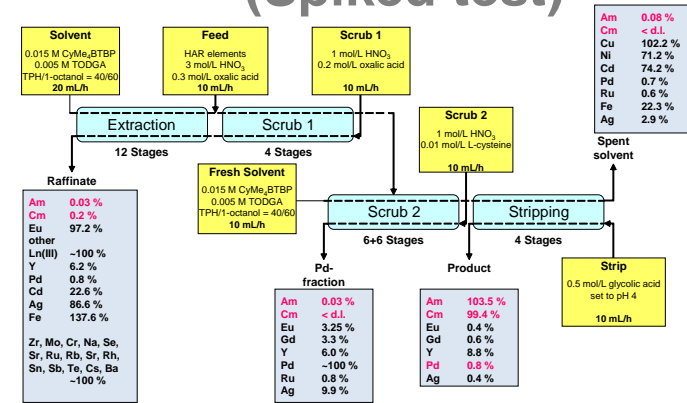


BTBP SANEX
At ITU (2008)

NNL-GANEX
(2012)
Flow sheet



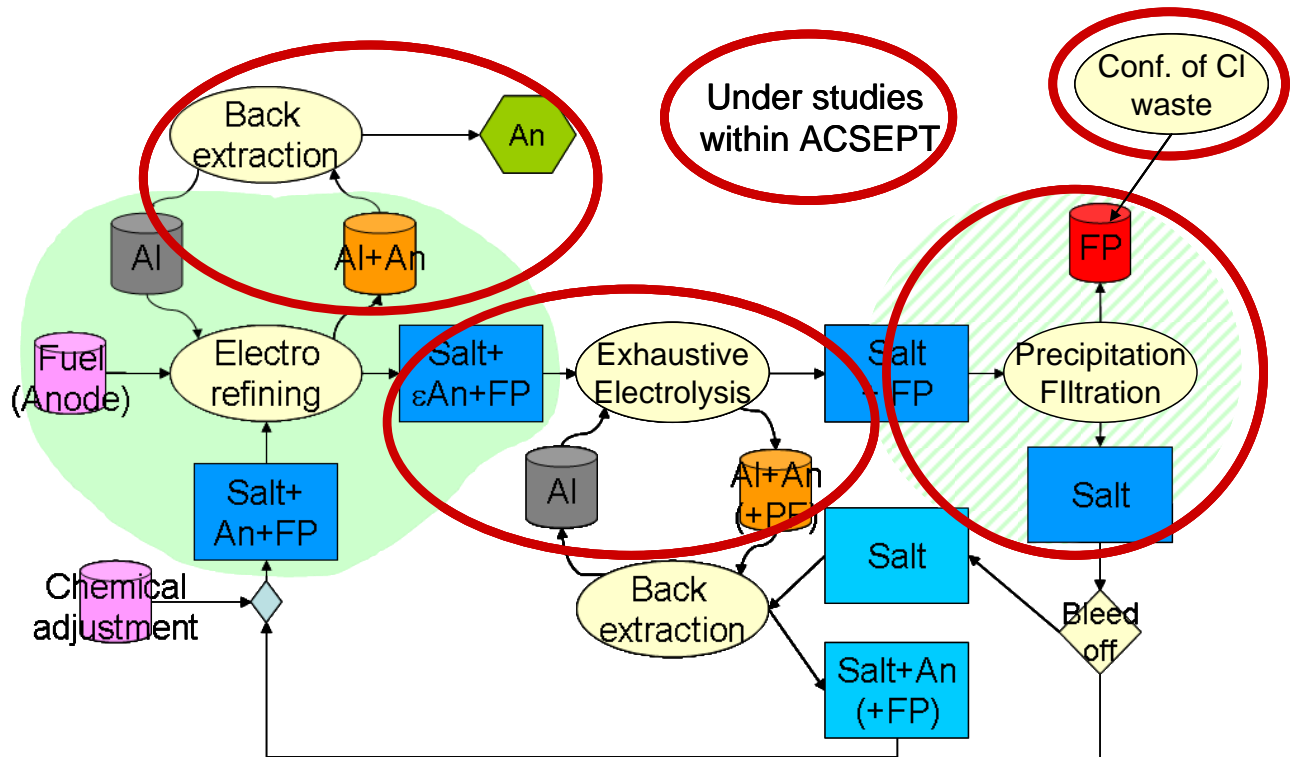
1c-SANEX (2011)
(Spiked test)



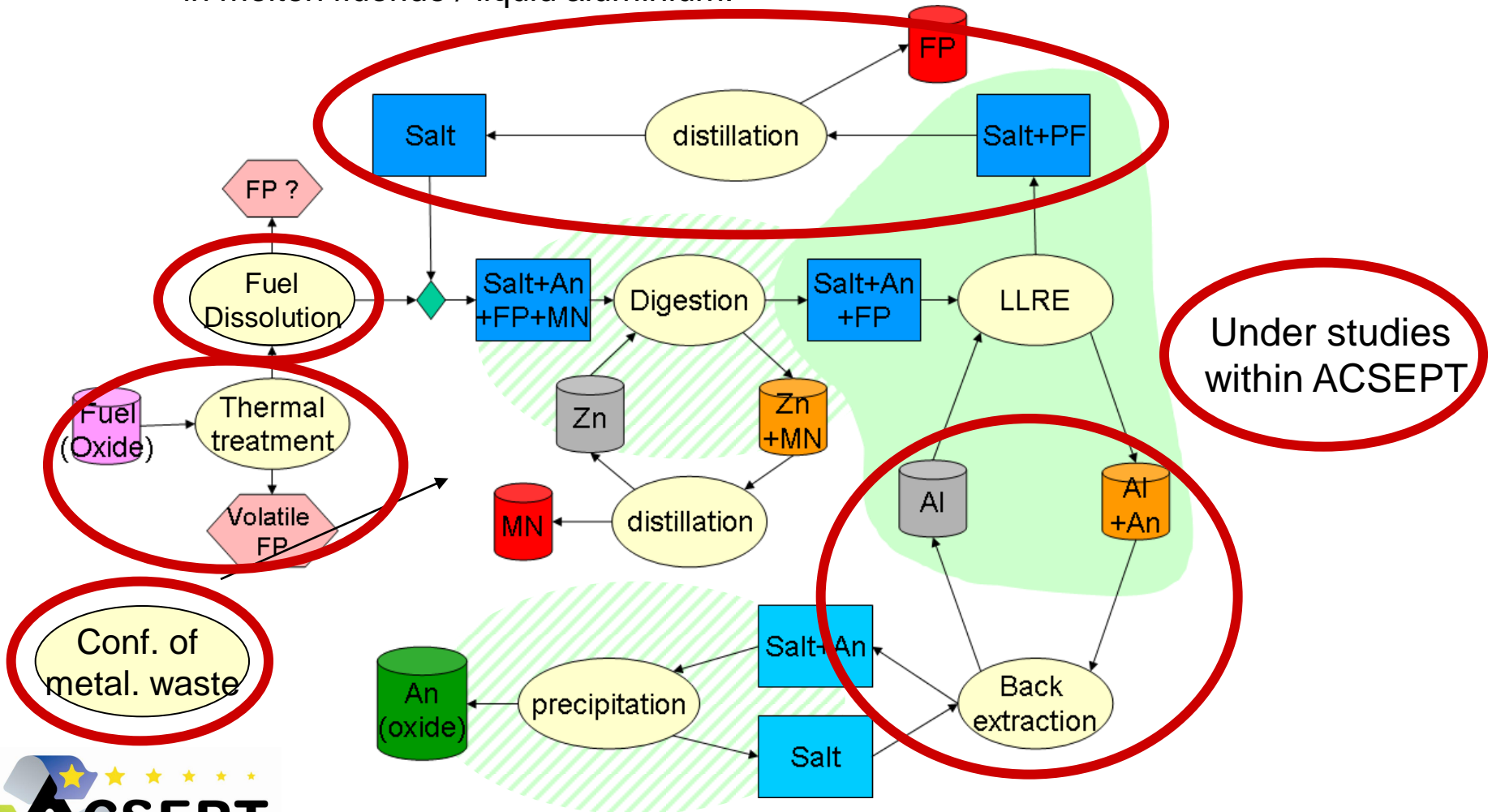
Pyrochemistry

•Based on the IFR concept (USA), the process is centered on the selective electrorefining of An on solid aluminium cathode in molten chloride

- Quantitative recovery not achievable by electrorefining alone
- exhaustive electrolysis step and salt recycling under studies
- Actinide back-extraction from Aluminium is deeply studied



- This process is centered on the selective extraction of An in molten fluoride / liquid aluminium.



Conf. of metal. waste

Under studies within ACSEPT

Chlorination process

Distillation

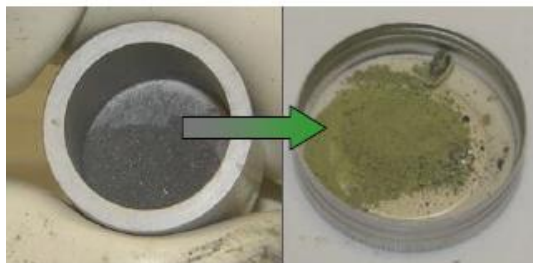
Removal of the remaining salt on the An-Al alloy
1000°C, 10⁻⁵ bar
Efficient except for a few FP (MoCl₂, SrCl₂, BaCl₂)

An Chlorination with Cl₂

150-170°C, low (An,Al)/Cl₂ molar ratio
Full chlorination, no volatilization of An

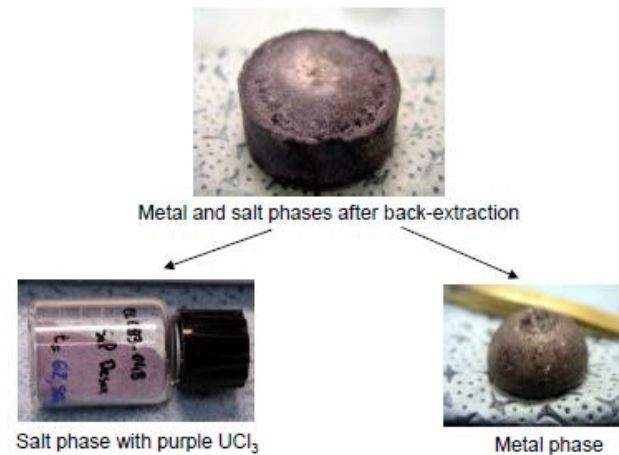
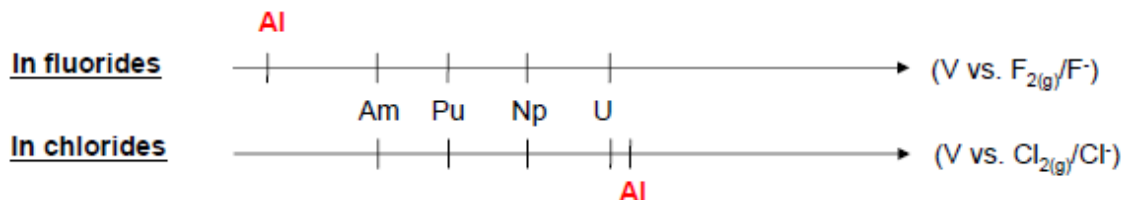
Sublimation

Removal of AlCl₃
200-400°C, inert atmosphere
Efficient without removal of AnCl_x



Liquiq-liquid Oxydative Extraction in molten chloride

Back extraction of An from Al
AlCl₃ as oxydant
U: the most difficult An to recover



FP decontamination in LiCl-KCl molten salt

Precipitation of FP under solid oxide with a gaseous reagent

Zeolite Ion-Exchange for Salt Clean-Up



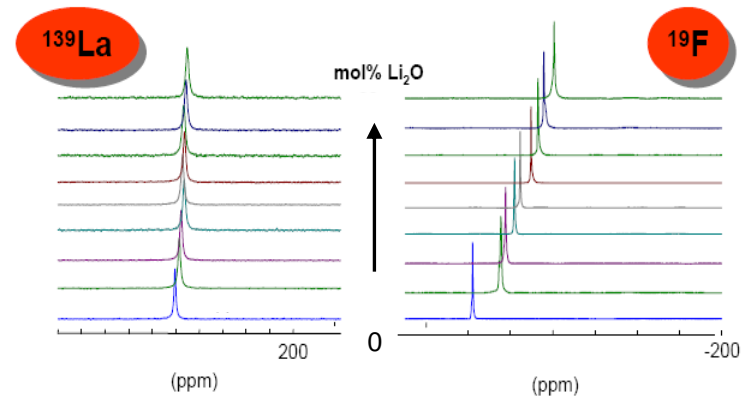
Ceramic waste form for chloride salt

Sodalite not suitable for HLLW
Chloroapatite looks more promising

FP decontamination in fluoride molten salt

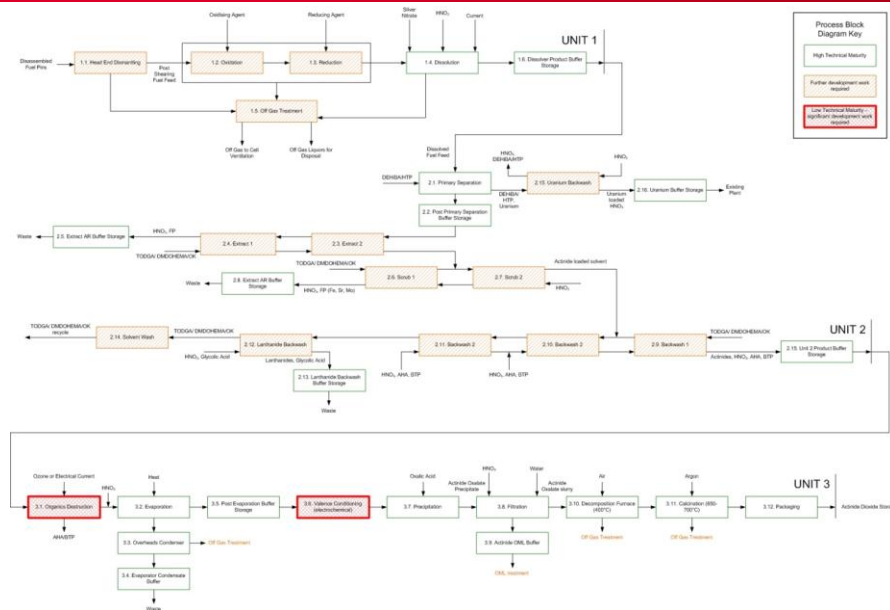
Distillation of molten fluoride

Decontamination by oxide precipitation



Metallic waste form for the conditioning metallic FP
Formulation of a Cu-Ni Alloy
First ageing tests promising

Integration studies



state of the art and associated design for the ACSEPT pilot plant which will undertake group actinide separation from GEN IV feed fuels and convert them into new feed fuels for return to the fuel cycle

Estimation of Spent Fuel Burn-up Based on the Plenum Gas Analysis

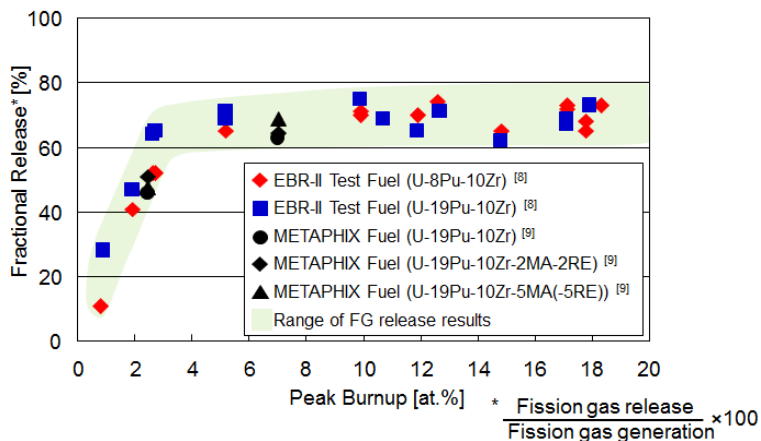


Fig. 8 Burnup dependence of the fission gas release fraction

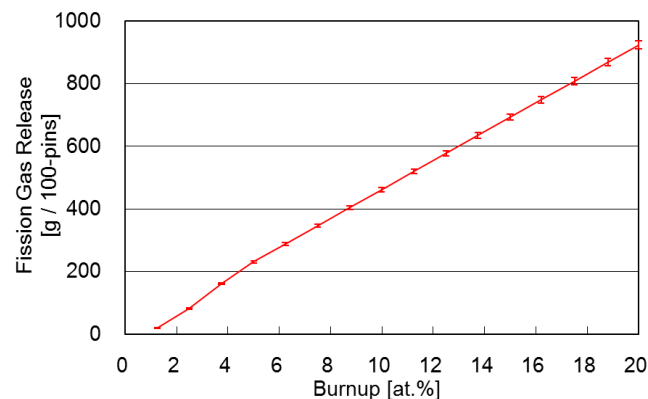
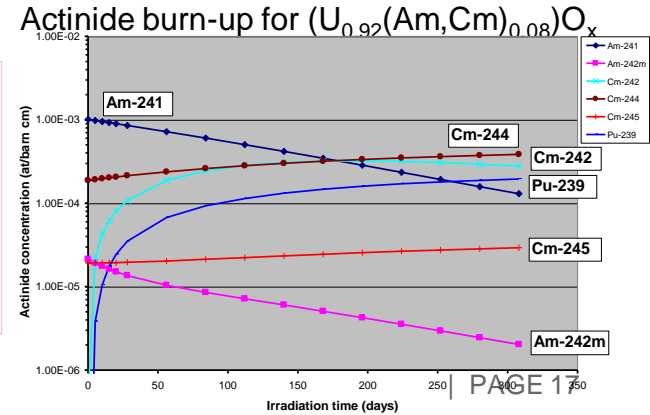
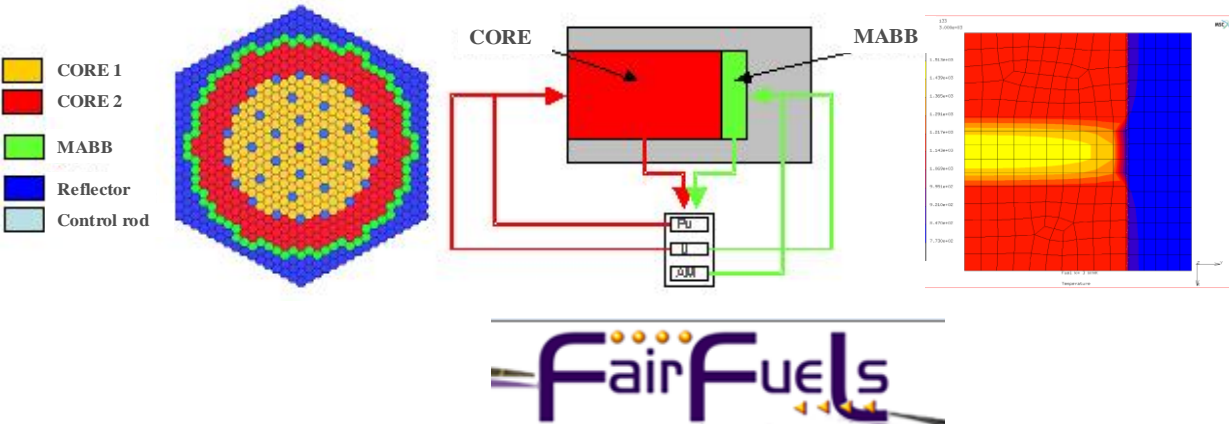


Fig. 9 Burnup dependence of fission gas release from 100 pins of spent fuel

Definition and design of the MARIOS irradiation experiment, to be implemented within FP7 FAIRFUELS



System studies for the treatment of MgO, Mo, UO₂ based actinide bearing matrices: assessment of reprocessing capabilities & waste management



Training and Education

- **More than 30 students contributed to the work (PhD, Post-doc)**
- **Attribution of two ACSEPT Post-doctoral grants**
- **Funding mobility of students between Partners (about 15)**
- **Supporting the participation of ACSEPT students to seminars, scientific workshops or summer schools**
- **Inviting lecturers during ACSEPT meetings,**
- **Organising specific scientific workshops (more targeted audience)**
- **2 training sessions with ISTC (Madrid – with KAERI - and Dimitrovgrad)**

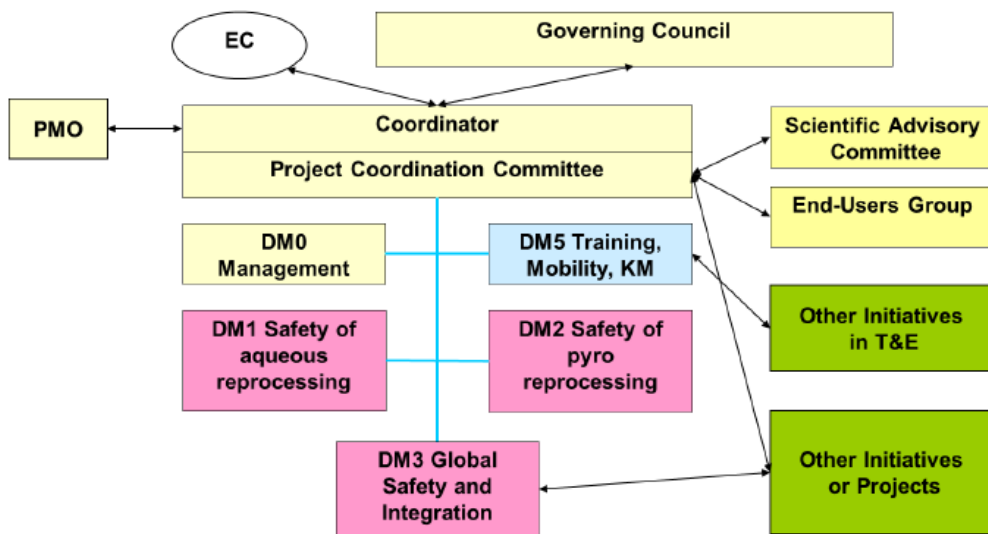
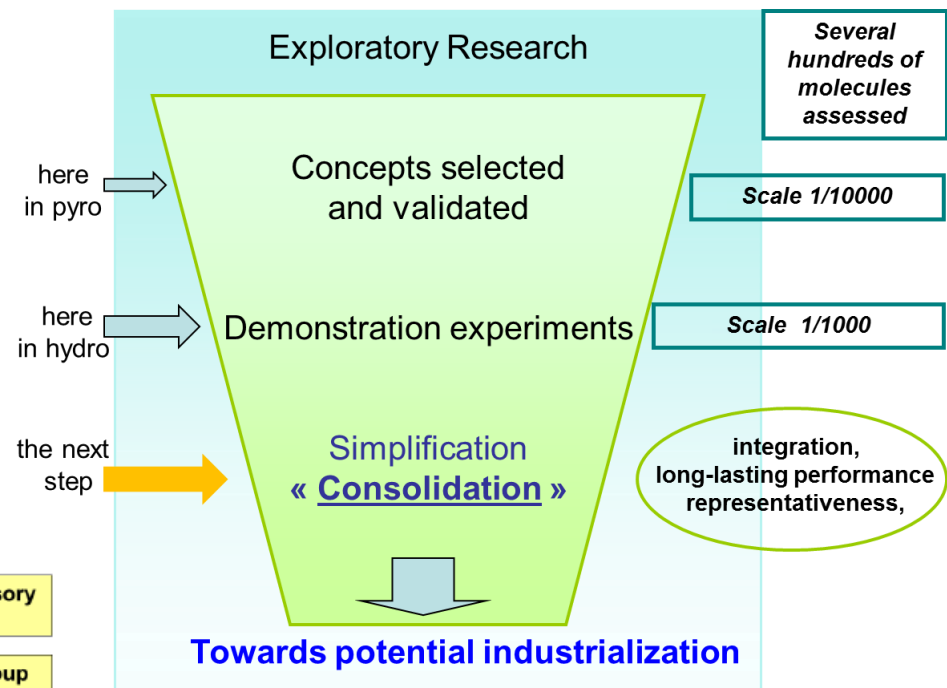


More than **70 papers** in 24 journals with peer review
More than **130 oral presentations** in 35 international conferences
About **50 posters**
About **100 proceedings**

One international workshop (Lisbon 2010) –
“give the floor to the young generation”



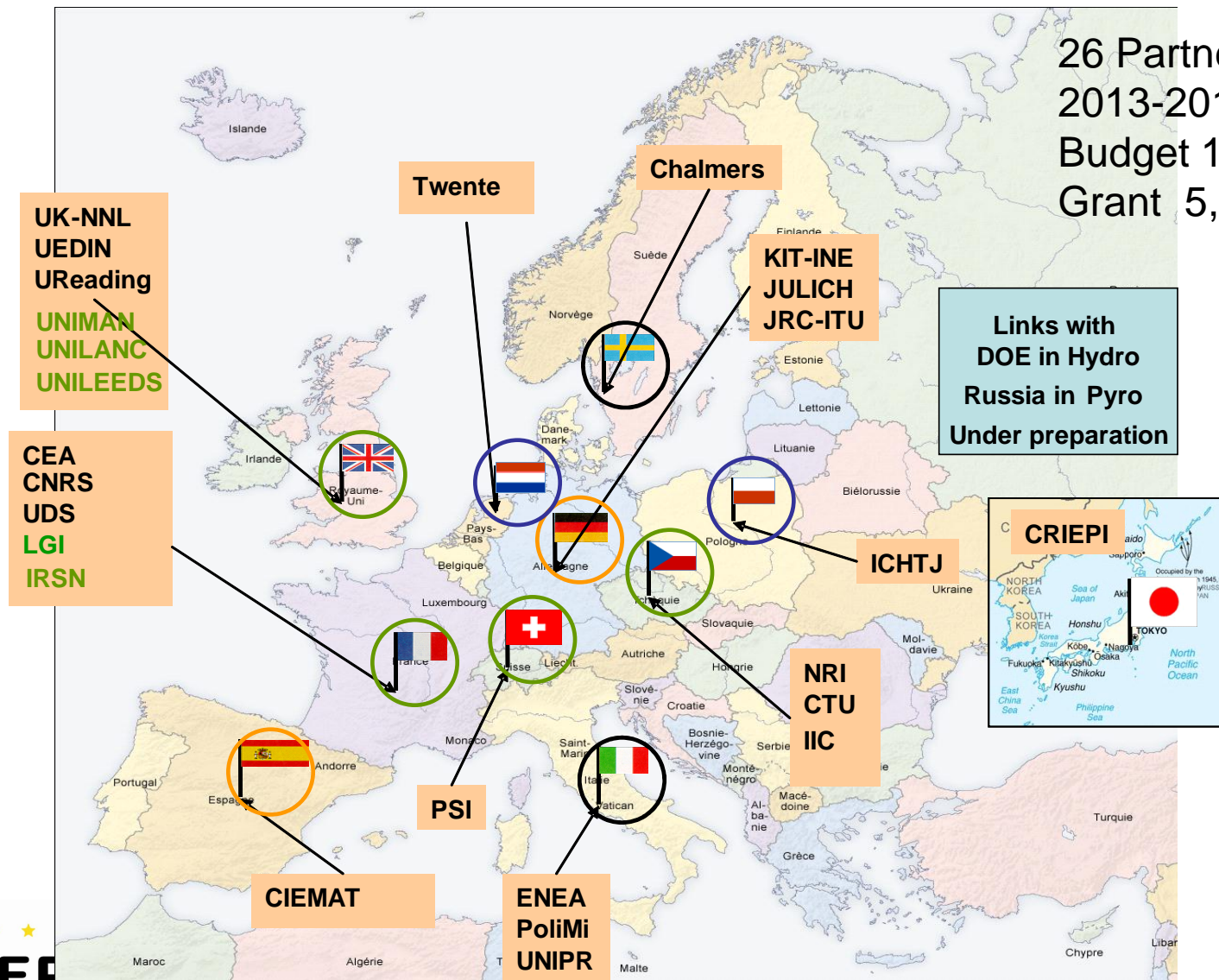
The Future!



Collaborative project
Safety oriented
Optimisation of selected
separation processes

SACSESS Consortium

26 Partners
2013-2015
Budget 11 M€
Grant 5,55 M€



- **4 consolidated flowsheets (r-SANEX, i-SANEX, 1c-SANEX, GANEX2)**
- **3 hots-tests, 1 spiked test (hydro)**
- **A huge amount of work in organic synthesis and screening (hydro)**
- **The best candidate ligand families considered as identified (hydro)**
- **Relevant options for exhaustive electrolysis and actinide back-extraction from aluminum identified (pyro)**
- **Relevant options for salt purification and waste conditioning (pyro)**
- **Progresses in head-end steps**
- **Outputs for other FP7 projects**
- **High involvement in T&E issues**
- **High level of dissemination**

Sylvie Bouvet (ALCAN), Concha Caravaca (CIEMAT), Laurent Cassayre (CNRS), Giorgio de Angelis (ENEA), Christian Ekberg (Chalmers), Amparo Espartero (CIEMAT), Danny Fox (NNL), Andreas Geist (KIT-INE), Philippe Guilbaud (CEA), Mike Harrison (NNL), Clément Hill (CEA), Frodo Klaassen (NRG), Rikard Malmbeck (ITU), Chris Rhodes (NNL), Robin Taylor (NNL), Emmanuel Touron (CEA)

*Thank you for your
kind attention*

