

DE LA RECHERCHE À L'INDUSTRIE



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Non-electric Applications of Fast Reactors

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CEA/DEN

Heat has always been a major issue for mankind

In 2011, total world energy consumption amount to **13500 Mtoe**

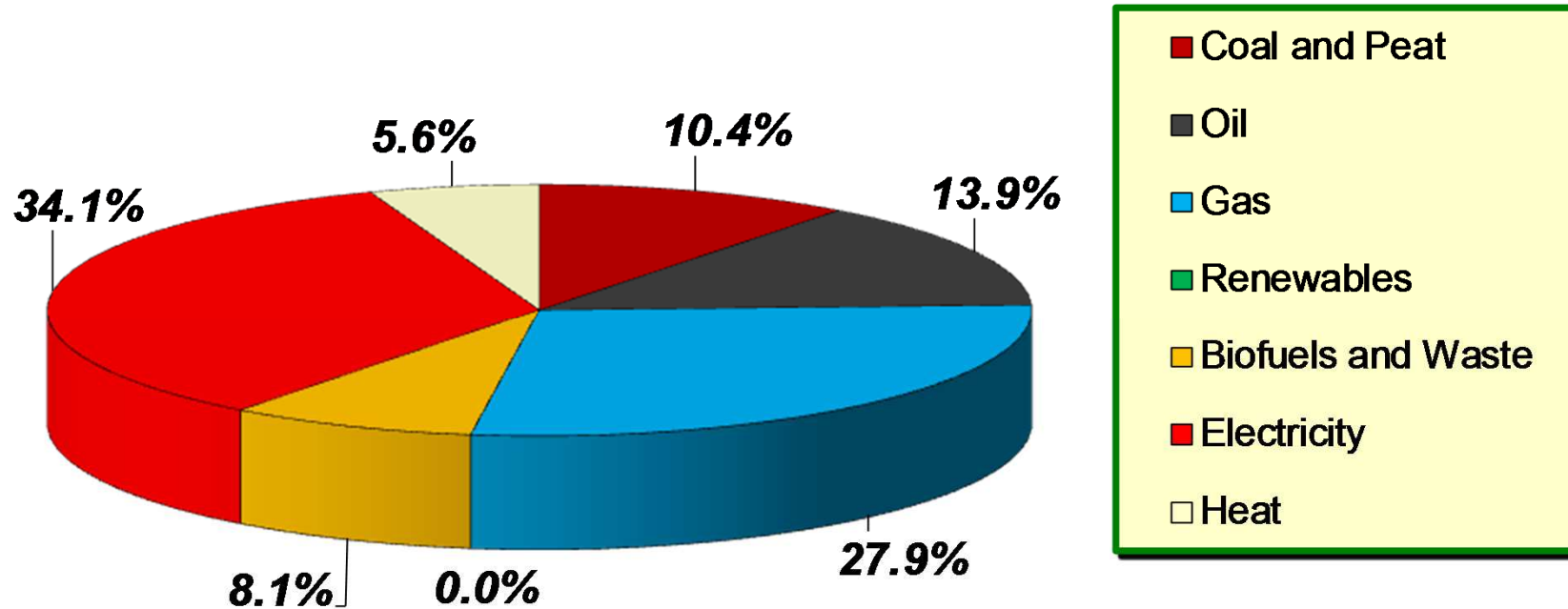
About 40% of this energy (**5300 Mtoe**) was directly used to produce **heat**.

50% of this heat was for residential homes, commercial businesses and public services and **50%** for industrial applications

World total Heat Demand ~ **40000 TWh**



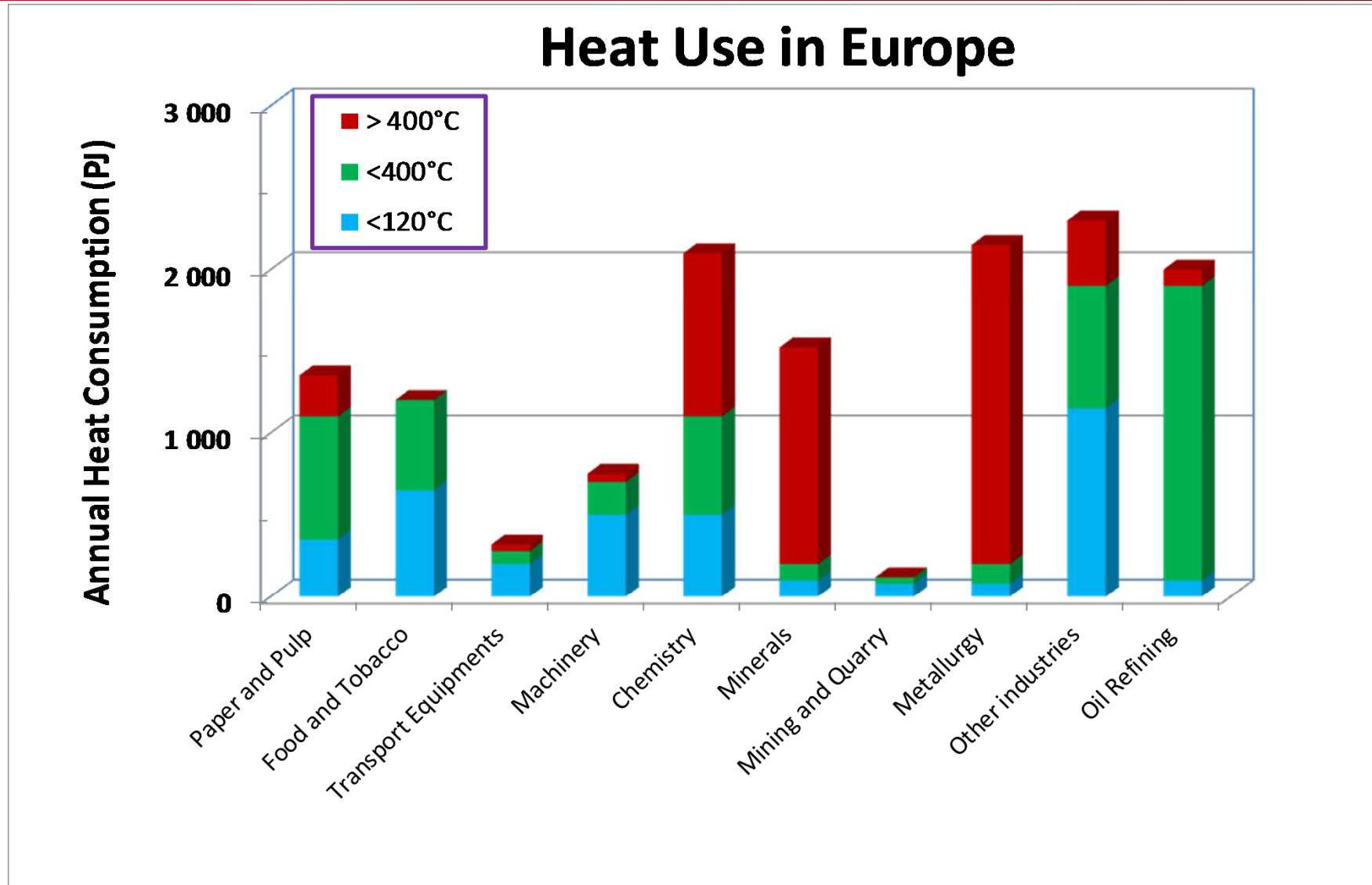
Energy sources in the European Industry (2009)



Total = 271 Mtoe

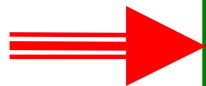
50% of total energy is used for Heat

HEAT USE IN THE EUROPEAN INDUSTRY



In the domestic and industrial sectors,

- **80%** of heat usage request temperatures **below 400°C**
- **65%** of heat usage request temperatures **below 120°C**



The vast majority of heat usage is performed at low, or even very low temperatures

HEAT REQUIREMENTS

Low temperatures
40°C - 250°C

District Heating
Water Desalination

Medium Temperatures
250°C - 550°C

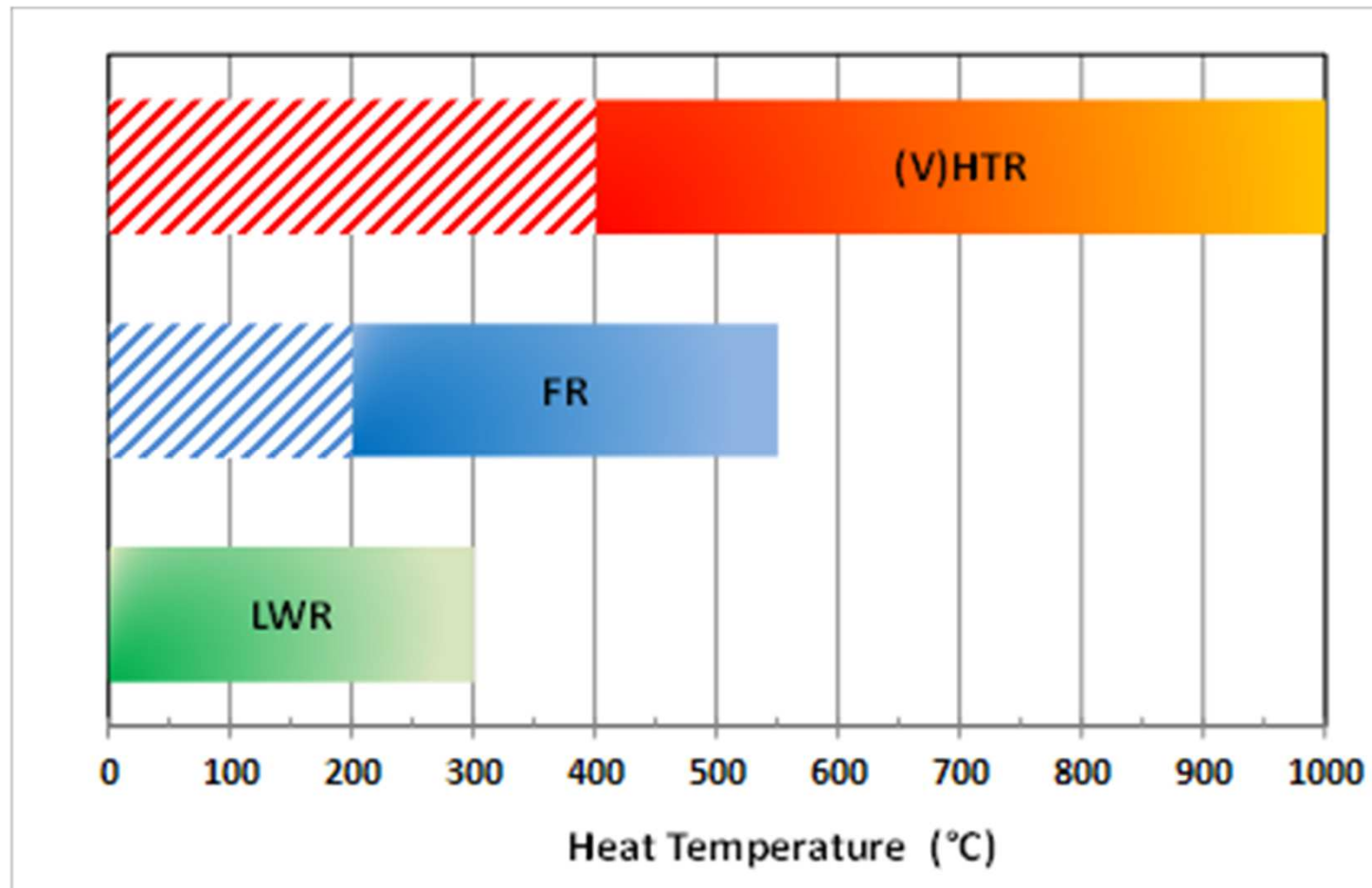
Industrial Steam
Coal Gasification
Gas and Oil Shale extraction
Tar sands
Biomass and Biofuels

High Temperatures
> 550°C

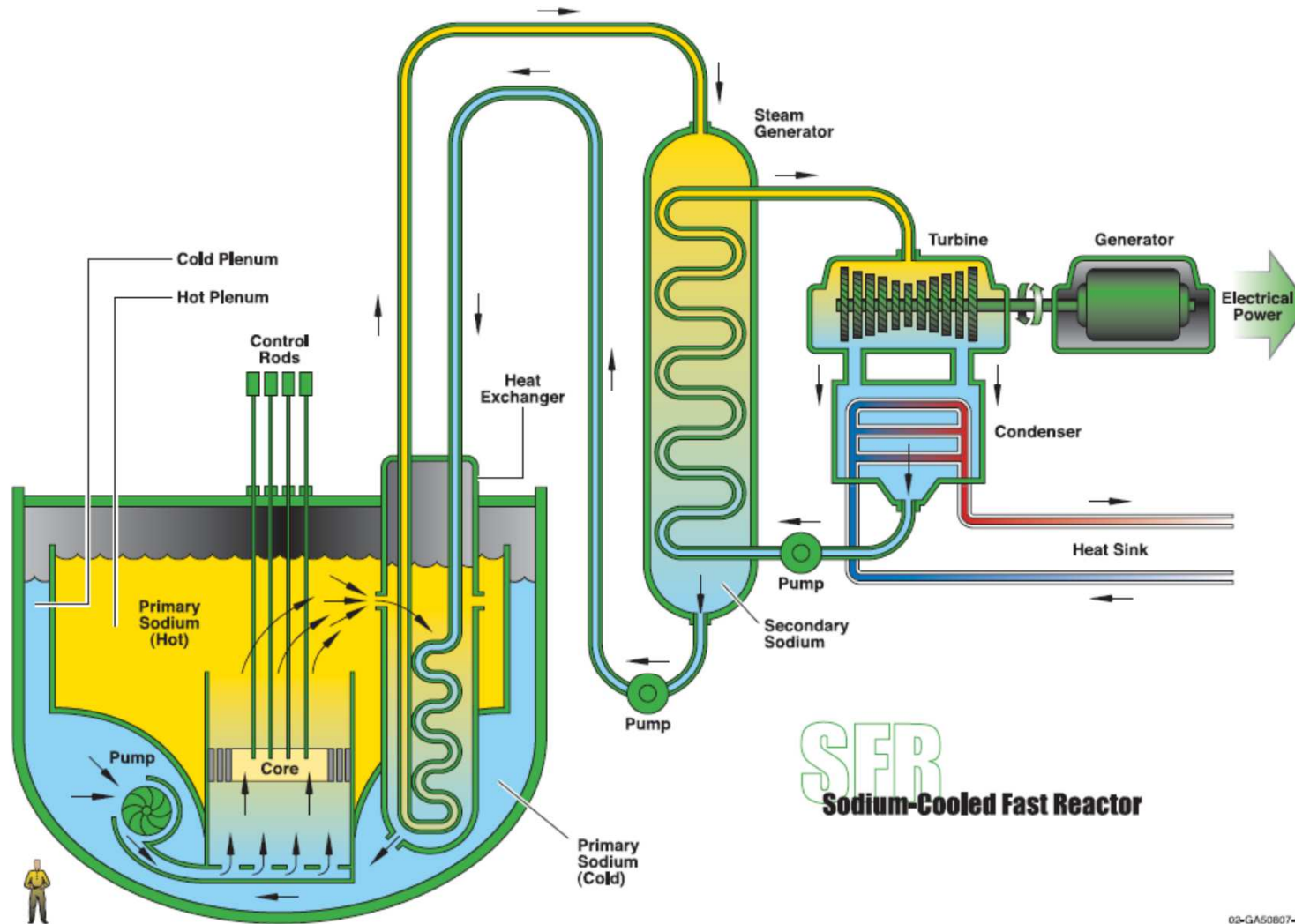
Hydrogen Production
Metallurgy



FAST REACTOR TEMPERATURE DOMAIN



FAST REACTOR SYSTEMS



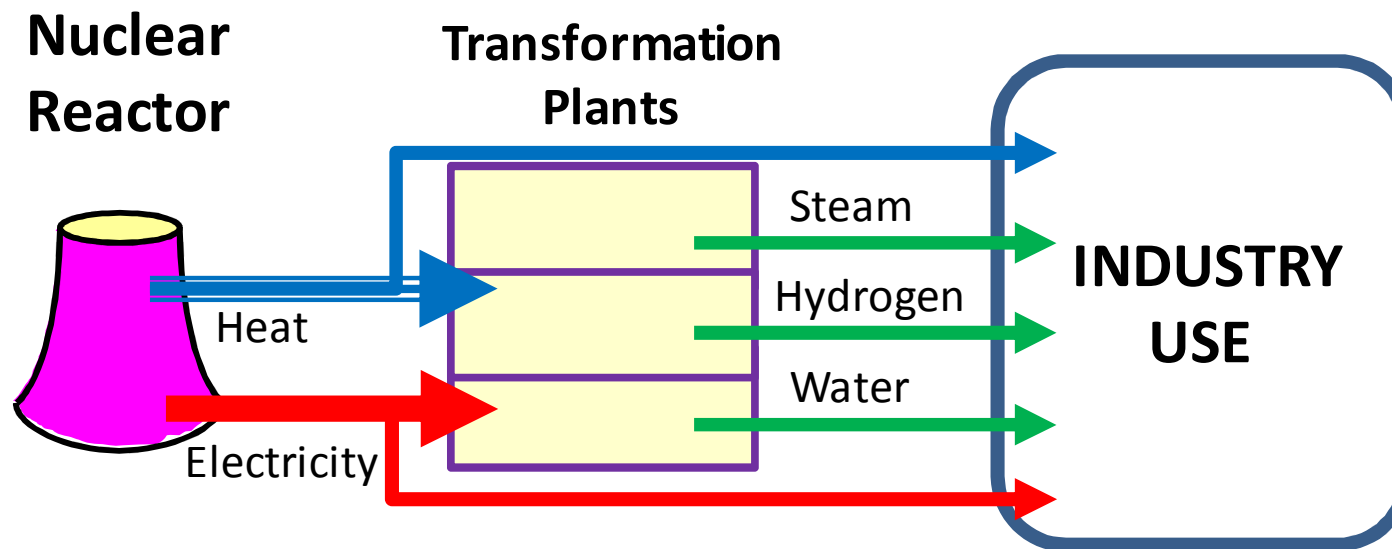
SFR
Sodium-Cooled Fast Reactor

09-GA50807-03

A Technology Roadmap for Generation IV Nuclear Energy Systems

FR13 Conference – Paris, 5 March 2013

Many industries require moderate temperatures for their industrial processes (from 60°C to 400°C)



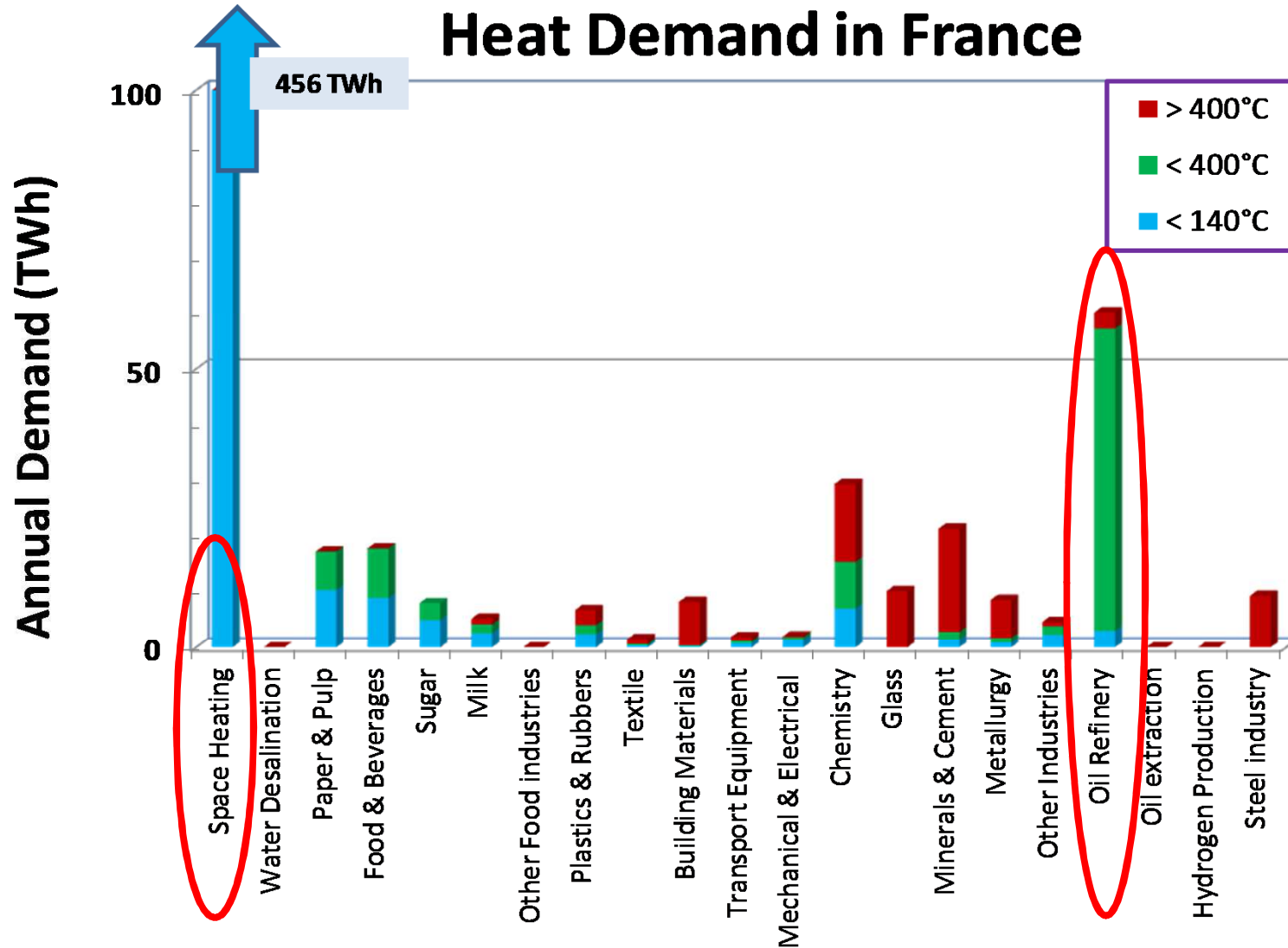
40% of energy use in industry is low temperature heat < 400°C

In France, **Heat** share is

- **80%** of the total energy consumption in the residential and commercial business
- **40%** of the energy needs in industry

Domestic uses: space heating, hot water, cooking

Industrial uses: drying, oil refinery, chemistry, transformation, melting, ...



AN EXAMPLE: OIL REFINING

*A cogeneration unit
and a Steam Methane
Reforming plant built on site.*

Energy Needs for a typical large refinery

Heat	550 kWh/t
High pressure steam	350 kWh/t
Hydrogen	6 kg/t
Electricity	40 kWh/t



**Bird's eye view of Gonfreville refinery
in Normandy, France
having a refining capacity up to 15 Mtons/y of
crude oil (Courtesy of TOTAL)**

Any refinery uses **6%-10%** of the energy content of its end products to generate steam, electricity and hydrogen for its own uses.

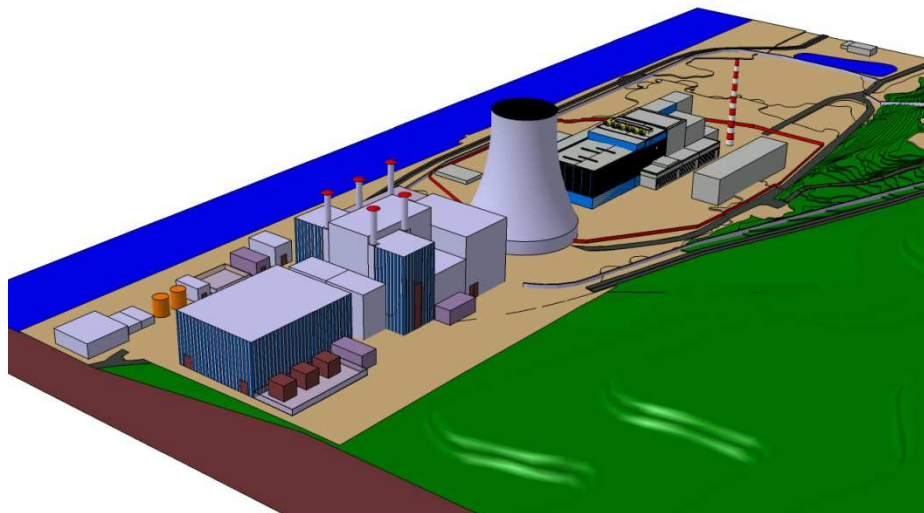
Heat Demand for the main Units

Main unit	Temperature range for heat demand	Heat demand (kWh/baril)	Extra steam (kWh/baril)
Crude oil distillation	370-400	19.8	13.43
Vacuum Distillation	390-450	6.37	6.95
Hydrotreater	260-430	20.1	21.5
Coking	310-370 (preheating)	34.2	-4.25
Catalytic Reformer	450-540	51.8	25.4
Fluid Catalytic Cracker	480-540	16.8	0.07
Hydrocracker	250-450	39.5	21.3
Deasphalting	50-160	41.9	0.78

All main units on site require heat with a temperature below 540°C and in addition, a large amount of extra steam

AN EXAMPLE: OIL REFINING

A single SFR reactor (1800 MW thermal) may provide all energy needs for a typical modern oil refinery



Utility Production

Heat	930 MW
Steam	600 MW
Electricity	70 MWe
Water	2300 m ³ /h

Nuclear cogeneration may save **1.5 Mtoe/year** in **oil and gas input**.
and would cancel most of **CO₂ emissions** of the site (**3 to 4 Mt/y**)

ISSUES NEEDED TO BE ADRESSED

- Operating a FR in a cogeneration mode
 - ✓ Energy conversion modifications
 - ✓ Coupling to the industrial process
 - ✓ Control, Drive modes, Optimization of operation
(Electricity vs. Steam)
- Design of the Heat Transport Steam Line
 - ✓ Connecting the NPP to the site units
- Safety issues
 - ✓ Instrumentation *(operation, surveillance, degraded modes,...)*
 - ✓ Loss of power, Loss of demand, ...
- Technical-economic evaluations
 - ✓ Costs vs Benefits

- Most of industrial applications (**80%**) require **low temperature** heat below **540°C**
- **Fast Reactors** are technically suitable to provide industrial steam at temperatures not accessible by standard LWRs
- As an illustrative example, the application at an **oil refinery** site has been studied showing the **economic benefits**
- **Nuclear Cogeneration** enhances the overall **energy efficiency** of the power plant
- Nuclear Cogeneration allows **massive cut in CO₂ emissions**