

Function	Optimal Process Parameters			Experimental Results	
	$f_z$ ( $\mu\text{m tooth}^{-1}$ )	$V_c$ ( $\text{m min}^{-1}$ )	$a_p$ ( $\mu\text{m}$ )	Top burr width ( $\mu\text{m}$ )	
				Ave.	error
Minimum top burr width	12	10	100	6.78	2.53
Maximum top burr width	8	5	50	31.31	2.55