

### Chemical Purge

Product	101	204	301	500	600
Temperatures	150°C - 250°C	150°C - 250°C	160°C - 300°C	160°C-230°C	120°C-280°C
Specialty	General purpose	General purpose	General purpose	PVC / ABS	Blown film, PVC
Works Best On These Resins	PP, PE, PA, ABS, PC, ABS, ASA, EVOH, POM Copolymer	PP, PE, PA, ABS, PC, ABS, ASA, EVOH, POM Copolymer	PP, PE, PA, ABS, PC, ABS, ASA, EVOH, POM Homopolymer	PVC / ABS	PE, PP, PVC
Foaming %	Medium	High	Medium	Medium	High
Hot runner compatible	Yes	Yes	Yes	Yes	Yes
Injection molding	Excellent	Excellent	Excellent	Good	Good
Extrusion	Excellent	Excellent	Excellent	Good	Good
Blown film	Good			Good	Excellent
Food contact approval	Yes	Yes	Yes	Yes	Yes



## Mechanical Purge

Product	206	800	801	901
Temperatures	230°C - 320°C	230°C-310°C	230°C-400°C	180°C-240°C
Specialty	Transparent PC	General purpose	Very High temps	Transparent PMMA
Works Best On These Resins	PC, Acrylics	PP, PE, PA, ABS, PC, ABS, ASA, EVOH, PET POM Copolymer	PP, PE, PA, PC, PS, Styrenic, PEI	PMMA
Foaming %	None	None	None	None
Hot runner compatible	Yes	Yes	No	No
Injection molding	Excellent	Excellent	Excellent	Excellent
Extrusion	Excellent	Excellent	Excellent	Excellent
Blown film				
Food contact approval	No	Yes	Yes	Yes



Before



After

