

REVISIONS			
ZONE/LTR	DESCRIPTION	DATE	APPROVED

NOTES:

1. TO BE MANUFACTURED IN ACCORDANCE WITH LATEST REVISION OF SPECIFICATION MIL-F-2692.
2. NO FRINGE REQUIRED.
3. THE SEAL SHALL APPEAR AS ILLUSTRATED ON BOTH SIDES OF THE FLAG WITH LETTERING ON DESIGNATION BAND READING FROM LEFT TO RIGHT ON BOTH SIDES OF THE FLAG.
4. SEAL TO BE SCREEN PRINTED ON HEAVYWEIGHT NYLON. IF THE SEAL CAN BE SCREEN PRINTED DIRECTLY ON THE FLAG BASE, THE DESIGN WILL BE AS ILLUSTRATED. IF THE SEAL HAS TO BE SCREEN PRINTED ON NYLON AND APPLIED TO FLAG BASE, AN OUTER CIRCUMFERENCE LINE IS REQUIRED FOR TRIMMING.
5. SEAL TO BE APPLIED TO FLAG BASE USING OLD GOLD CABLE No. 67105 THREAD.
6. DIMENSIONS ARE EXCLUSIVE OF HEADING AND HEMS.
7. FOR HEADINGS SEE TIOH DWG. NO. 5-1-45B.

MATERIAL

FLAG BASE ----- HEAVYWEIGHT NYLON
 SEAL ----- SCREEN PRINTED ON NYLON

COLORS AND CABLE NUMBERS OF COLORS

FLAG BASE ----- ULTRAMARINE BLUE ----- 65010

SEAL

BACKGROUND OF SEAL ----- ULTRAMARINE BLUE ----- 65010
 OUTLINE OF EAGLE, FACES, LETTERS AND BORDERS ----- OLD GOLD ----- 80109



TRIM LINE
IF REQUIRED

NO OF LINE	FOR	DIMENSIONS							HEADING
		A	B	C	D	E	F	G	
1.	DEPARTMENT (OUTDOOR)	5' - 0"	8' - 0"	2' - 6"	4' - 0"	2' - 0"	4' - 0"	4' - 03/4"	5 - 1 - 45B

SUPERSEDES TIOH DWG. NO. 5-1-586 DTD 11 FEBRUARY 2008

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 TOLERANCES ON FRACTIONS
 DECIMALS ANGLES

MATERIAL:

EXAMINED	TLC	
CHECKED	CA	SAD
PREPARED	CA	
APPROVED		

Charles V. Mugno
 CHARLES V. MUGNO
 DIRECTOR

THE INSTITUTE OF HERALDRY, DEPARTMENT OF THE ARMY
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**DEPARTMENT OF HEALTH
 AND HUMAN SERVICES
 (OUTDOOR FLAG)**

SIZE CODE IDENT. NO
 D 22571 **5 - 1 - 586**

SCALE 1/4 ACTUAL SIZE DATE 2 FEBRUARY 2017