

**SALES SPECIFICATIONS**

Sales Specification No : 00175-12  
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**EASTMAN****PRODUCT NAME****Eastman(TM) 2-Ethylhexanol****SPECIFICATIONS**

PROPERTY	LIMITS	TEST METHOD
Appearance, P/F	PASS	ASTM E2680
Color, PTCO	5 MAX	TXAL-A-XX-G-VCC-005
Water, W%	0.05 MAX	ASTM E203
Specific Gravity @ 20/20C	0.8325 - 0.8345	ASTM D4052
Acidity as Acetic Acid, W%	0.010 MAX	ASTM D1613
Carbonyl as C=O, W%	0.030 MAX	TXAL-A-XX-G-GC-024
2-Ethylhexanol, W%	99.60 MIN	TXAL-A-XX-G-GC-024
2-Ethylhexanal, W%	0.030 MAX	TXAL-A-XX-G-GC-024
2-Ethyl Isohexanol, W%	0.250 MAX	TXAL-A-XX-G-GC-024
2-Ethylhexenal, W%	0.005 MAX	TXAL-A-XX-G-GC-024

Appearance: Clear, Clean Liquid per ASTM E2680.

Eastman<sup>TM</sup> is a trademark of Eastman Chemical Company.

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Sales Specification available on Eastman.com

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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