

**SALES SPECIFICATIONS**

Sales Specification No : 133-9

Effective Date : 01/01/2020

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**EASTMAN****PRODUCT NAME****Eastman(TM) MAK****SPECIFICATIONS**

PROPERTY	LIMITS	TEST METHOD
Appearance	Clear and Free of Suspended Matter	TCMD-A-AN-G-MIS-20
Acid as Acetic, %	0.0200 MAX	TCMD-A-AN-G-VA-12
Water, %	0.03 MAX	TCMD-A-AN-G-VA-336
Alcohol Content, %	0.20 MAX	TCMD-A-AN-G-GC-165
Other Ketones, %	0.50 MAX	TCMD-A-AN-G-GC-165
Visual Color, pcs	5 MAX	TCMD-A-AN-G-VCC-11
Methyl Amyl Ketone, %	99.00 MIN	TCMD-A-AN-G-GC-165
Specific Gravity @ 20/20°C	0.815 - 0.818	TCMD-A-AN-G-DEN-2
Refractive Index @ 25C	1.406 - 1.409	TCMD-A-AN-G-RI-3

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Sales Specification available on [Eastman.com](http://Eastman.com)

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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