

**SALES SPECIFICATIONS**

Sales Specification No : 413-9

Effective Date : 10/01/2009

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**EASTMAN****PRODUCT NAME****Eastman(TM) DOA Plasticizer****SPECIFICATIONS**

<b>PROPERTY</b>	<b>LIMITS</b>	<b>TEST METHOD</b>
Appearance	Clear and Free of Suspended Matter	TCMD-A-AN-G-MIS-20
Acid as Adipic, %	0.0100 MAX	TCMD-A-AN-G-VA-14
Water, %	0.0500 MAX	TCMD-A-AN-G-VA-336
DOA, %	99.00 MIN	TCMD-A-AN-G-GC-404
Specific Gravity @ 20/20°C	0.925 - 0.929	TCMD-A-AN-G-DEN-2
Refractive Index @ 25C	1.443 - 1.447	TCMD-A-AN-G-RI-3
Color, pcs	15 MAX	TCMD-A-AN-G-VCC-181

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Sales Specification available on [Eastman.com](http://Eastman.com)

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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