

**SALES SPECIFICATIONS**

Sales Specification No : DN004/N-6

Effective Date : 05/30/2023

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**EASTMAN****PRODUCT NAME****Eastar(TM) Copolyester DN004 Natural****SPECIFICATIONS**

PROPERTY	LIMITS	TEST METHOD
Inherent Viscosity of Base Resin	0.71 - 0.75	EMN-A-AC-G-V-1
Color of Molded Plaques: CIE L*	94.32 MIN	TESP-A-SP-G-CA-1 (OR EQUIVALENT)
Color of Molded Plaques: CIE a*	-0.17 - 0.08	TESP-A-SP-G-CA-1 (OR EQUIVALENT)
Color of Molded Plaques: CIE b*	-0.32 - 0.69	TESP-A-SP-G-CA-1 (OR EQUIVALENT)

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Sales Specification available on [Eastman.com](http://Eastman.com)

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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