

**SALES SPECIFICATIONS**

Sales Specification No : 24512-6

Effective Date : 05/23/2023

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**EASTMAN****PRODUCT NAME****Eastman EastaPure(TM) DB Solvent****SPECIFICATIONS**

PROPERTY	LIMITS	TEST METHOD
Appearance, P/F	PASS	ASTM E2680*
Color, PTCO	10 MAX	TXAL-A-XX-G-VCC-05
Water, W%	0.10 MAX	ASTM E203
Specific Gravity @ 20/20C	0.9520 - 0.9550	ASTM D4052
Acidity as Acetic Acid, W%	0.01 MAX	ASTM D1613
DEG Monobutyl Ether, W%	99.4 MIN	TXAL-A-XX-G-GC-38
Aluminum, ppb	10 MAX	TXAL-A-XX-G-ICM-002
Barium, ppb	10 MAX	TXAL-A-XX-G-ICM-002
Cadmium, ppb	10 MAX	TXAL-A-XX-G-ICM-002
Calcium, ppb	10 MAX	TXAL-A-XX-G-ICM-002
Chromium, ppb	10 MAX	TXAL-A-XX-G-ICM-002
Cobalt, ppb	10 MAX	TXAL-A-XX-G-ICM-002
Copper, ppb	10 MAX	TXAL-A-XX-G-ICM-002
Gallium, ppb	10 MAX	TXAL-A-XX-G-ICM-002
Germanium, ppb	10 MAX	TXAL-A-XX-G-ICM-002
Iron, ppb	10 MAX	TXAL-A-XX-G-ICM-002
Lead, ppb	10 MAX	TXAL-A-XX-G-ICM-002
Lithium, ppb	10 MAX	TXAL-A-XX-G-ICM-002
Magnesium, ppb	10 MAX	TXAL-A-XX-G-ICM-002
Manganese, ppb	10 MAX	TXAL-A-XX-G-ICM-002
Nickel, ppb	10 MAX	TXAL-A-XX-G-ICM-002
Potassium, ppb	10 MAX	TXAL-A-XX-G-ICM-002
Silver, ppb	10 MAX	TXAL-A-XX-G-ICM-002
Sodium, ppb	10 MAX	TXAL-A-XX-G-ICM-002
Strontium, ppb	10 MAX	TXAL-A-XX-G-ICM-002
Tin, ppb	10 MAX	TXAL-A-XX-G-ICM-002
Titanium, ppb	10 MAX	TXAL-A-XX-G-ICM-002
Zinc, ppb	10 MAX	TXAL-A-XX-G-ICM-002

Appearance: Clear and Bright Liquid per ASTM E2680.

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Sales Specification available on Eastman.com

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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