

## SALES SPECIFICATION

# EASTMAN

Specification No: MN004-2

Effective Date: 5/16/2017

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PRODUCT NAME
EASTAR™ Copolyester MN004, Natural

SPECIFICATIONS		
PROPERTY	LIMITS	TEST METHOD
Inherent Viscosity	0.73 +/- 0.02	EMN-A-AC-G-V-1
Color of Molded Plaques: CIE L*	94.32 Minimum	TESP-A-SP-G-CA-1 (or equivalent)
CIE a*	-0.17 to 0.08	TESP-A-SP-G-CA-1 (or equivalent)
CIE b*	-0.32 to 0.69	TESP-A-SP-G-CA-1 (or equivalent)

The inherent viscosity of the base resin material meets the above limits and is certified through in-process testing and monitoring. The Certificate of Analysis will state these limits as Eastman controls to target, and it is our best estimate of the true mean.

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Eastman Chemical Company · P.O. Box 511 · Kingsport, Tennessee 37662 USA · 1-800-EASTMAN · 1-423-229-2000 · [www.EASTMAN.com](http://www.EASTMAN.com)

*For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.*

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