

SALES SPECIFICATIONS

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EASTMAN**PRODUCT NAME****Eastman BioExtend(TM) 30 Antioxidant Solution****SPECIFICATIONS**

PROPERTY	LIMITS	TEST METHOD
*Citric Acid, %	1.2 - 1.8	TCMD-A-AN-G-GC-875
MTBHQ, %	28.5 - 31.5	TCMD-A-AN-G-GC-875
Clear to Amber Solution, Free from Haze	PASS	TCMD-A-AN-G-MIS-31

*Citric Acid content at time of manufacture. Upon storage, propylene glycol citrate esters are formed and the concentration of free acid decreases accordingly.

The oxidative stability of biodiesel fuel is influenced by many factors including raw material selection, manufacturing process, antioxidant selection, and antioxidant addition. For maximum performance, it is recommended that Eastman BioExtend# 30 Antioxidant Solution be added promptly after manufacture of biodiesel.

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Sales Specification available on Eastman.com

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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