

**SALES SPECIFICATIONS**

Sales Specification No : 32600-3

Effective Date : 04/01/2017

Page No. 1 of 1

**EASTMAN****PRODUCT NAME****Benzoflex(TM) 2-45 Plasticizer****SPECIFICATIONS**

PROPERTY	LIMITS	TEST METHOD
Appearance (Visual)	Clear and Clean	CH-4341
Assay, %	98.0 MIN	CH-4233
Specific Gravity @ 25/25 C	1.167 - 1.173	CH-4217
Moisture, %	0.1 MAX	CH-4325
Acidity as Benzoic Acid, %	0.1 MAX	CH-4233
Hydroxyl Number, mg/g	15 MAX	CH-4233
APHA Color, Pt-Co Scale	100 MAX	CH-4231

---

Eastman Chemical Company · P.O. BOX 511 · Kingsport, Tennessee 37662 USA · 1-800-EASTMAN · 1-423-229-2000 · [www.EASTMAN.com](http://www.EASTMAN.com)

Sales Specification available on [Eastman.com](http://Eastman.com)

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

Neither Eastman Chemical Company nor its marketing affiliates shall be responsible for the use of this information, or of any product, method, or apparatus mentioned, and you must make your own determination of its suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. No warranty is made of the merchantability or fitness of any product, and nothing herein waives any of the seller's conditions of sale.