

**SALES SPECIFICATIONS**

Sales Specification No : 32605-3

Effective Date : 04/01/2017

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**EASTMAN****PRODUCT NAME****Benzoflex(TM) 131 Plasticizer****SPECIFICATIONS**

<b>PROPERTY</b>	<b>LIMITS</b>	<b>TEST METHOD</b>
Appearance (Visual)	Clear and Clean	CH-4341
Assay, %	98.0 MIN	CH-GC1
Apha Color, Pt-Co Scale	75 MAX	CH-4231
Moisture, %	0.1 MAX	CH-4325
Acidity as Benzoic Acid, %	0.05 MAX	CH-4230
Hydroxyl Number, mg/g	4 MAX	CH-4235

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For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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