

SALES SPECIFICATIONS

Sales Specification No : 33861-1

Effective Date : 10/15/2014

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EASTMAN**PRODUCT NAME****Eastman (TM) Glacial Acetic Acid, Low Metals****SPECIFICATIONS**

PROPERTY	LIMITS	TEST METHOD
Assay by GC, %	99.85 MIN	TECE-A-CL-G-GC-37
APHA Color, ppm	5 MAX	TECE-A-CL-G-VIS-54
Aluminum, ppm	0.020 MAX	TMCD-A-AN-G-ICP-2506
Calcium, ppm	0.110 MAX	TMCD-A-AN-G-ICP-2506
Copper, ppm	0.040 MAX	TMCD-A-AN-G-ICP-2506
Iron, ppm	0.400 MAX	TMCD-A-AN-G-ICP-2506
Phosphorus, ppm	3.80 MAX	TMCD-A-AN-G-ICP-2506
Manganese, ppm	0.050 MAX	TMCD-A-AN-G-ICP-2506
Nickel, ppm	0.380 MAX	TMCD-A-AN-G-ICP-2506
Sodium, ppm	0.130 MAX	TMCD-A-AN-G-ICP-2506
Silicon, ppm	1.60 MAX	TMCD-A-AN-G-ICP-2506
Sulfur, ppm	1.00 MAX	TMCD-A-AN-G-ICP-2506
Zinc, ppm	0.050 MAX	TMCD-A-AN-G-ICP-2506

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For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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