

**SALES SPECIFICATIONS**

Sales Specification No : 36293-1  
Effective Date : 04/13/2016  
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**EASTMAN****PRODUCT NAME****Eastman VersaMax(TM) Plus Plasticizer****SPECIFICATIONS**

| PROPERTY                   | LIMITS                             | TEST METHOD         |
|----------------------------|------------------------------------|---------------------|
| Total Ester, %             | 99.00 MIN                          | TCMD-A-AN-G-GC-2518 |
| Water, %                   | 0.1500 MAX                         | TCMD-A-AN-G-VA-336  |
| Acid Number                | 0.0700 MAX                         | TCMD-A-AN-G-VA-14   |
| Refractive Index @ 20°C    | 1.489 - 1.496                      | TCMD-A-AN-G-RI-1    |
| Specific Gravity @ 20/20°C | 0.999 - 1.007                      | TCMD-A-AN-G-DEN-2   |
| Visual Color, pcs          | 20 MAX                             | TCMD-A-AN-G-VCC-11  |
| Appearance                 | Clear and Free of Suspended Matter | TCMD-A-AN-G-MIS-20  |

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Sales Specification available on [Eastman.com](http://Eastman.com)

For reasons of safety and accuracy, the person performing this procedure must be thoroughly trained and under the supervision of a professional person who is knowledgeable in the relevant science. Equipment and materials described should be used in accordance with safety precautions recommended by their manufacturers. Limits in this specification are applicable only to data obtained by the referenced test method.

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