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International Fertiliser Society

THE CARBON FOOTPRINT OF FERTILISER PRODUCTION: REGIONAL REFERENCE VALUES

by

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SUMMARY.

Fertilizers Europe as the representative of the EU fertiliser industry has commissioned a calculator for assessing the greenhouse gas emissions of the production of fertilisers. The Carbon Footprint Calculator is a cradle to plant gate calculator for fertiliser products. It is freely available on-line and can be used to evaluate the footprint of a given fertiliser produced in a specific plant. For comparison purposes, it also contains reference values for the main regions in the world.

The paper provides tables with regional reference values for the main fertilisers (urea, AN, CAN, UAN).

RELATED PROCEEDINGS OF THE SOCIETY.

- **183,** (1979), Energy Conservation in a Large Chemical Company, G V Ellis.
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- **434,** (1999), Environment and Energy A Business Opportunity for Fertiliser Producers?, J J B Ward, M S Morrell.
- **479,** (2001), Energy Conservation: Key to Survival for Fertiliser Producers, W D Verduijn, J J de Wit.
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- **687,** (2011), LCA to Assess the Environmental Impact of Different Fertilisers and Agricultural Systems, F Brentrup, J Lammel.
- **751,** (2014), Assessing the Carbon Footprint of Fertilisers, at Production and Full LCA, B Christensen, F Bentrup, L Six, C Pallière, A Hoxha.

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Keywords: greenhouse gases, carbon footprint, fertilisers, Carbon Footprint Calculator.

1. INTRODUCTION.

Fertilizers Europe has commissioned a tool for estimating the carbon footprint related to the production of selected fertiliser products.

The calculator estimates the emission factor (tonnes CO₂ equivalent [CO₂eq] per tonne product) related to the production of fertilisers. All emissions with GWP (Global Warming Potential) are included. The calculator includes direct and indirect emissions from all materials related to the production of the particular final product delivered in the final product storage at the production site.

The Calculator also includes the estimated emissions related to exploitation and transport of energy from the source to the user.

The online Carbon Footprint Calculator (web-CFC) is freely available through the Fertilizers Europe web-site¹.

The Calculator provides options for selecting and inserting the basic assumptions related to raw materials, transportation, energy and production specific data.

The tool has been developed to

- calculate and provide reference values for carbon emissions for selected fertilisers based on EU average (ammonia and nitric acid), EU BAT (ammonia and nitric acid) as well as other defined references.
- calculate emission factors required in the LCA (Life Cycle Assessment) calculator for agriculture, such as the CoolFarmTool or other similar tools for calculating the LCA for food products and from agriculture.
- provide regional data (North America, Latin America, Africa, Middle East, CIS, South East Asia, South Asia, Oceania, China) for ammonia and nitric acid for inclusion in the Calculator for reference calculation of emission factors. The goal is to obtain carbon emission averages for the selected fertilisers in the above regions, to be used as reference points for global comparisons. The regional averages can also be used as an input for LCA calculators (such as Cool Farm Tool).

The tool is also intended to be used by fertiliser manufacturers to calculate their own emission factors for internal company reference purposes. Provided that the data are verified by an external auditor (The Carbon Trust has been appointed by Fertilizers Europe as such auditor) fertiliser producers can use the calculator for:

- the purpose of legal reporting and/or sustainability and CSR reports.
- the purpose of communicating with local or national authorities concerning energy and environmental issues.

¹ https://www.fertilizerseurope.com

2. CALCULATION OF CARBON FOOTPRINT.

The Calculator is divided into four main parts:

- Defining the fertilisers to be calculated.
- Energy sources using either built-in average data or own specified data.
- Components part for specifying imported materials and own produced intermediates.
- Summary part showing the calculated CO₂eq for the selected fertilisers.
- A detailed pdf report containing all the details can be generated and downloaded.

The main structure in the calculations is based on the principles described by Kongshaug, (1998), as shown in Figure 1.

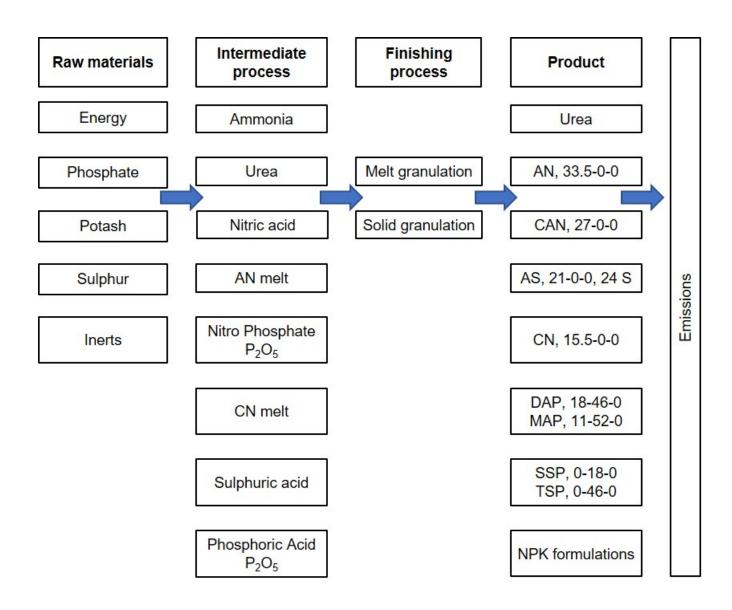


Figure 1: Principles of carbon footprint calculator for fertiliser products.

3. DATA BUILT INTO THE FERTILIZERS EUROPE CALCULATOR.

To improve the ease of use of the calculator a large amount of data has been built into it. This enables products produced in different regions to be compared.

3.1. Energy sources.

In this section this regional data on energy sources is shown. Table 1 covers fossil sources of fuel and feedstock carbon.

Table 1: Fossil fuels. Source: IPCC guidelines 2006 (Fuel carbon factor). Thinkstep, GaBi database (energy supply). CF supply is the additional Carbon Factor of the exploration and transport of the energy source to the end user.

| | Carbon factor | GaBi: CF supply |
|--|---------------|-----------------|
| | kg CO₂eq/GJ | kg CO₂eq/GJ |
| Natural Gas, EU-27 | 56.1 | 11.4 |
| LPG, Liq. Petroleum Gas | 63.1 | 16.9 |
| Heavy Fuel Oil (HFO) | 77.4 | 11.2 |
| High Viscosity Residue (HVR) | 80.7 | 0.0 |
| Coal (Bituminous), EU-27 | 94.6 | 10.9 |
| Natural Gas, North America | 56.1 | 15.3 |
| Natural Gas, Latin America | 56.1 | 5.7 |
| Natural Gas, Africa | 56.1 | 8.7 |
| Natural Gas, Middle East | 56.1 | 5.3 |
| Natural Gas, CIS (Russia Commonwealth) | 56.1 | 11.6 |
| Natural Gas, South East Asia | 56.1 | 7.4 |
| Natural Gas, South Asia | 56.1 | 12.2 |
| Natural Gas, Oceania | 56.1 | 7.9 |
| Natural Gas, China | 56.1 | 13.5 |
| Coal (Bituminous), China | 94.6 | 11.2 |
| Own data | optional | optional |

Table 2 shows the regional model data for electricity.

Table 2: Electricity. Source: IEA, Carbon factors for electricity generation, 2011. CF supply is the additional Carbon Factor of the exploration and transport of the energy source to the end user.

| | Carbon factor | GaBi: CF supply |
|---|---------------|-----------------|
| | kg CO₂eq/GJ | kg CO₂eq/GJ |
| EU-27 average ¹ | 97.8 | 31.5 |
| Conventional coal (EU-27) | 238.9 | 27.3 |
| North America ¹ | 113.4 | 25.4 |
| Latin America ¹ | 113.2 | 68.1 |
| Africa ¹ | 149.7 | 48.3 |
| Middle East ¹ | 176.2 | 49.6 |
| CIS (Russian Commonwealth) ¹ | 128.0 | 57.3 |
| South East Asia ¹ | 192.1 | 64.9 |
| South Asia ¹ | 212.7 | 101.9 |
| Oceania ¹ | 212.2 | 41.4 |
| China ¹ | 212.2 | 58.9 |
| Own data | optional | optional |

¹ These data are from the International Energy Agency (IEA), 2011.

Table 3 shows the emission factors from boiler steam, based on a variety of fuels.

Table 3: Emission factors from steam boiler using selected fuels. The figures are based on 93% fuel efficiency except for coal at 90% efficiency. CF supply is the additional Carbon Factor of the exploration and transport of the energy source to the end user.

| | Carbon factor | GaBi: CF supply |
|---|---------------|-----------------|
| | kg CO₂eq/GJ | kg CO₂eq/GJ |
| Steam boiler (gas-EU) | 60.3 | 12.2 |
| Steam boiler (LPG-EU) | 67.8 | 18.2 |
| Steam boiler (oil-EU) | 83.2 | 12.0 |
| Steam boiler (coal-EU) | 105.1 | 12.1 |
| Steam boiler (gas-North America) | 60.3 | 16.4 |
| Steam boiler (gas-Latin America) | 60.3 | 6.1 |
| Steam boiler (gas-Africa) | 60.3 | 9.4 |
| Steam boiler (gas-Middle East) | 60.3 | 5.7 |
| Steam boiler (gas-CIS Russian Commonwealth) | 60.3 | 12.5 |
| Steam boiler (gas-South East Asia) | 60.3 | 8.0 |
| Steam boiler (gas-South Asia) | 60.3 | 13.1 |
| Steam boiler (gas-Oceania) | 60.3 | 8.5 |
| Steam boiler (gas-China) | 60.3 | 14.6 |
| Own data for steam emission factor | optional | |
| Eff: gas, LPG, oil 93%, coal 90%, own data* | optional | |

^{*} Eff: gas, LPG, oil 93%, coal 90% shows default efficiency factors for steam boilers using different fuels.

The direct emission factors are related to the fuel composition, while the emission factors for the supply are related to the fuel mining and transportation to the plant site. The online tool enables the user to enter their own data for the efficiency of the steam boiler.

3.2. Plant specific energy and emission data.

Typical energy consumption for the fertiliser processes are built-in, and companies' own data can also be inserted. Ammonia and nitric acid production have the most significant impact on the carbon foot print and the data for these processes has been included on a regional basis, as shown in Tables 4 and 5.

Table 4: Energy consumption data in fertiliser processes for ammonia.

| Duadwat | | nergy inpu er tonne pro | Emissions kg/t product ³ | | |
|---|-----------------------|----------------------------|---|------------------|-----|
| Product | Feedstock and fuel | Steam | Electricity | N ₂ O | CH₄ |
| EU average 2013/14 ¹ | 34.03 | -1.49 | 0.84 | | 0 |
| EU ETS benchmark | 30.23 | -3.6 | 1.2 | | 0 |
| EU BAT | 31.6 | -1.8 | 2.0 | | 0 |
| North America ² | 34.891 | 0 | 0 | | 0 |
| Latin America ² | 41.379 | 0 | 0 | | 0 |
| Africa ² | 36.705 | 0 | 0 | | 0 |
| Middle East ² | 35.745 | 0 | 0 | | 0 |
| CIS (Russian Commonwealth) ² | 39.491 | 0 | 0 | | 0 |
| South East Asia ² | 37.454 | 0 | 0 | | 0 |
| South Asia ² | 42.814 | 0 | 0 | | 0 |
| Oceania ² | 32.105 | 0 | 0 | | 0 |
| China, Coal based ² | 44.255 | 0 | 0 | | 0 |
| China, Gas based ² | 39.491 | 0 | 0 | | 0 |
| Own data | insert | insert | insert | | 0 |

¹ EU average 2013/14 is based on the PTAI Benchmarking of Fertilizers Europe ammonia plant 2013/14.

² The energy data (feed and fuel) for this regions include steam and electricity based on PSI methodology. These data are from Integer Research, March 2016.

³ The online tool has options to include emissions of N₂O and CH₄, but these are seldom reported.

Table 5: Energy consumption data in fertiliser processes for nitric acid (100%).

| Pro doct | E r GJ pe | Energy input, GJ per tonne product | | | | |
|---|-----------------------|---------------------------------------|-------------|--------|--------|--|
| Product | Feedstock and fuel | Steam | Electricity | N_2O | CH₄ | |
| EU average 2014 ¹ | | -1.75 | 0.03 | 0.7 | 0 | |
| EU ETS benchmark ² | | -1.75 | 0.03 | 0.974 | 0 | |
| EU BAT, existing plants ³ | | -1.75 | 0.03 | 1.85 | 0 | |
| North America ⁴ | | -1.75 | 0.03 | 5.4 | 0 | |
| Latin America ⁴ | | -1.75 | 0.03 | 4.7 | 0 | |
| Africa ⁴ | | -1.75 | 0.03 | 4.7 | 0 | |
| Middle East ⁴ | | -1.75 | 0.03 | 6.5 | 0 | |
| CIS (Russian Commonwealth) ⁴ | | -1.75 | 0.03 | 5.6 | 0 | |
| South East Asia ⁴ | | -1.75 | 0.03 | 5.9 | 0 | |
| South Asia ⁴ | | -1.75 | 0.03 | 4.5 | 0 | |
| Oceania ⁴ | | -1.75 | 0.03 | 5.2 | 0 | |
| China ⁴ | | -1.75 | 0.03 | 7.4 | 0 | |
| Own data | | insert | insert | insert | insert | |

¹ The EU average 2014 is based on a survey done by Fertilizers Europe.

4. CARBON FOOTPRINT COMPARISON OF REGIONAL NITROGEN FERTILISERS.

Fertilizers Europe commissioned Integer Research to estimate the emission factors from ammonia and nitric acid plant in various global regions (North America, Latin America, Africa, Middle East, CIS (Russia Commonwealth), South East Asia, South Asia, Oceania and China). The emission factors are shown in the tables in the previous section.

The regional emission data and regional energy supply data have been used to calculate the carbon footprint of the following four nitrogen fertilisers: ammonium nitrate, calcium ammonium nitrate, urea and the liquid fertiliser UAN-30.

² The EU ETS benchmark for nitric acid is set to 0.974 kg N₂O/t 100% acid.

 $^{^3}$ The EU BAT for existing plants is given as 0.12-1.85 kg N_2 O/t 100% acid. In the calculator 1.85 kg N_2 O/t 100% acid is used. The energy balance is given as typical and accepted by Fertilizers Europe Technical Committee.

⁴ These data are from Integer Research, March 2016.

The results are given below. The graphs are given in CO₂eq. per tonne N in the product. The tables are given in both per tonne N and per tonne product and also provide information about the elements in the carbon footprint.

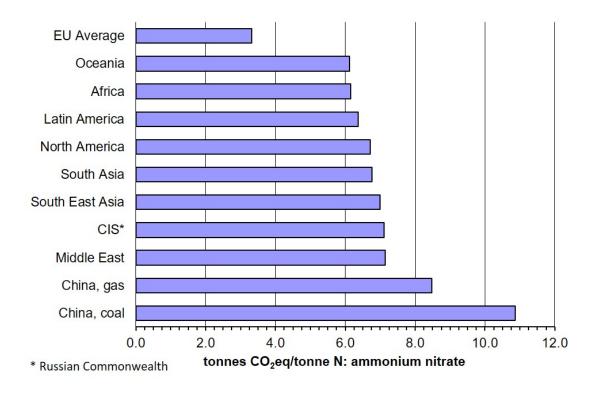


Figure 2: Variations in the carbon footprint of ammonium nitrate (33.5-0-0) prilled fertiliser products between selected regions of the world.

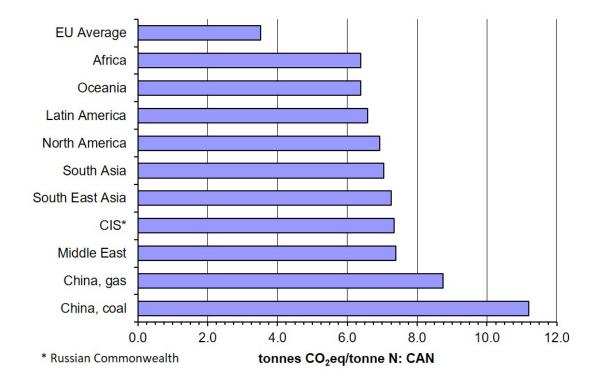


Figure 3: Variations in the carbon footprint of calcium ammonium nitrate (CAN) (27-0-0) fertiliser products between selected regions of the world.

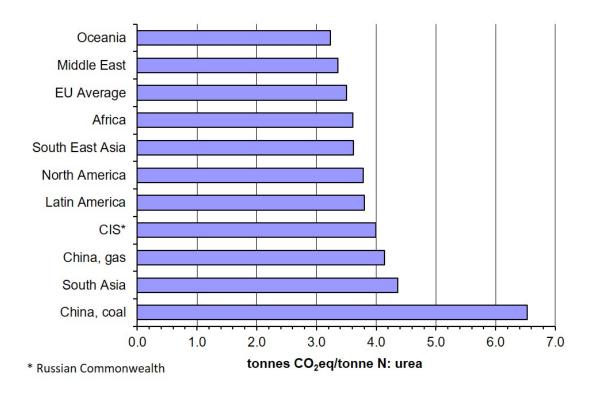


Figure 4: Variations in the carbon footprint of urea (46-0-0) fertiliser products between selected regions of the world.

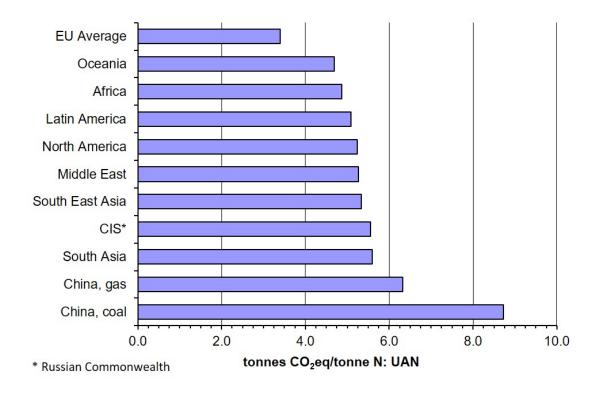


Figure 5: Variations in the carbon footprint of urea ammonium nitrate (UAN) (30-0-0) fertiliser products between selected regions of the world.

Table 6: Variations in the carbon footprint of ammonium nitrate (33.5-0-0), prilled fertiliser products, per tonne of product, between selected regions of the world.

Sources: Regional references (sources of data are validated by DNV GL.)

| Fertiliser, AN (33.5-0-0) prilled | 00 (| N 0 1 0 1 1 | CO₂ from production | | Total Carbon Footprint | | |
|--------------------------------------|--|------------------------------|-----------------------------------|--|--|---|---|
| | CO ₂ from raw materials (excl. natural gas) | CO₂ from energy supply | N₂O and CH₄ from production | CO ₂ released during production | CO ₂ captured in product* | (incl. CO ₂ captured in product) | (excl. CO ₂ captured in product) |
| | kg C | CO₂eq/kg proc | luct | kg CO₂eq/k | g product | kg CO₂eq/ | kg product |
| EU average | 0.000 | 0.166 | 0.157 | 0.788 | 0.000 | 1.112 | 1.112 |
| North America | 0.000 | 0.221 | 1.213 | 0.815 | 0.000 | 2.249 | 2.249 |
| Latin America | 0.000 | 0.111 | 1.056 | 0.967 | 0.000 | 2.134 | 2.134 |
| Africa | 0.000 | 0.140 | 1.056 | 0.865 | 0.000 | 2.061 | 2.061 |
| Middle East | 0.000 | 0.087 | 1.460 | 0.849 | 0.000 | 2.396 | 2.396 |
| CIS (Russian Commonwealth) | 0.000 | 0.199 | 1.258 | 0.926 | 0.000 | 2.383 | 2.383 |
| South East Asia | 0.000 | 0.127 | 1.325 | 0.892 | 0.000 | 2.344 | 2.344 |
| South Asia | 0.000 | 0.234 | 1.011 | 1.022 | 0.000 | 2.267 | 2.267 |
| Oceania | 0.000 | 0.111 | 1.168 | 0.771 | 0.000 | 2.051 | 2.051 |
| China, coal | 0.000 | 0.214 | 1.662 | 1.767 | 0.000 | 3.643 | 3.643 |
| China, gas | 0.000 | 0.229 | 1.662 | 0.944 | 0.000 | 2.836 | 2.836 |

^{*} Captured CO₂ will be released when applied in agriculture.

Table 7: Variations in the carbon footprint of ammonium nitrate (33.5-0-0), prilled fertiliser products, per tonne of nitrogen (N), between selected regions of the world.

Sources: Regional references (sources of data are validated by DNV GL.)

| Fertiliser, AN (33.5-0-0) prilled | CO from row CO from | N.O. amel Oll | CO ₂ from production | | Total Carbon Footprint | | |
|--------------------------------------|--|-------------------------|-----------------------------------|--|--|---|---|
| | CO ₂ from raw materials (excl. natural gas) | materials (excl. energy | N₂O and CH₄ from production | CO ₂ released during production | CO ₂ captured in product* | (incl. CO ₂ captured in product) | (excl. CO ₂ captured in product) |
| | kg C | O₂eq/kg nitro | gen | kg CO₂eq/kṭ | g nitrogen | kg CO₂eq/l | kg nitrogen |
| EU average | 0.000 | 0.497 | 0.469 | 2.353 | 0.000 | 3.319 | 3.319 |
| North America | 0.000 | 0.659 | 3.621 | 2.433 | 0.000 | 6.712 | 6.712 |
| Latin America | 0.000 | 0.331 | 3.151 | 2.886 | 0.000 | 6.369 | 6.369 |
| Africa | 0.000 | 0.418 | 3.151 | 2.583 | 0.000 | 6.153 | 6.153 |
| Middle East | 0.000 | 0.261 | 4.358 | 2.534 | 0.000 | 7.153 | 7.153 |
| CIS (Russia Commonwealth) | 0.000 | 0.593 | 3.755 | 2.764 | 0.000 | 7.112 | 7.112 |
| South East Asia | 0.000 | 0.378 | 3.956 | 2.664 | 0.000 | 6.997 | 6.997 |
| South Asia | 0.000 | 0.698 | 3.017 | 3.052 | 0.000 | 6.767 | 6.767 |
| Oceania | 0.000 | 0.332 | 3.487 | 2.303 | 0.000 | 6.121 | 6.121 |
| China, coal | 0.000 | 0.638 | 4.962 | 5.275 | 0.000 | 10.875 | 10.875 |
| China, gas | 0.000 | 0.685 | 4.962 | 2.819 | 0.000 | 8.466 | 8.466 |

^{*} Captured CO₂ will be released when applied in agriculture.

Table 8: Variations in the carbon footprint of calcium ammonium nitrate(CAN) (27-0-0) fertiliser products, per tonne of product, between selected regions of the world.

Sources: Regional references (sources of data are validated by DNV GL.)

| Fertiliser, CAN (27-0-0) | 00 for many | als (excl. energy | | CO ₂ from production | | Total Carbon Footprint | |
|---------------------------|--|-------------------|-----------------------------------|--|--|---|---|
| | CO ₂ from raw materials (excl. natural gas) | | N₂O and CH₄ from production | CO ₂ released during production | CO ₂ captured in product* | (incl. CO ₂ captured in product) | (excl. CO ₂ captured in product) |
| | kg (| CO₂eq/kg prod | luct | kg CO₂eq/k | g product | kg CO₂eq/ | kg product |
| EU average | 0.016 | 0.142 | 0.127 | 0.667 | 0.000 | 0.951 | 0.951 |
| North America | 0.016 | 0.186 | 0.978 | 0.690 | 0.000 | 1.870 | 1.870 |
| Latin America | 0.016 | 0.100 | 0.851 | 0.813 | 0.000 | 1.779 | 1.779 |
| Africa | 0.016 | 0.122 | 0.851 | 0.735 | 0.000 | 1.724 | 1.724 |
| Middle East | 0.016 | 0.078 | 1.177 | 0.725 | 0.000 | 1.996 | 1.996 |
| CIS (Russia Commonwealth) | 0.016 | 0.171 | 1.014 | 0.781 | 0.000 | 1.982 | 1.982 |
| South East Asia | 0.016 | 0.112 | 1.068 | 0.762 | 0.000 | 1.958 | 1.958 |
| South Asia | 0.016 | 0.205 | 0.815 | 0.869 | 0.000 | 1.905 | 1.905 |
| Oceania | 0.016 | 0.097 | 0.941 | 0.667 | 0.000 | 1.721 | 1.721 |
| China, coal | 0.016 | 0.183 | 1.340 | 1.485 | 0.000 | 3.023 | 3.023 |
| China, gas | 0.016 | 0.197 | 1.340 | 0.806 | 0.000 | 2.358 | 2.358 |

^{*} Captured CO₂ will be released when applied in agriculture.

Table 9: Variations in the carbon footprint of calcium ammonium nitrate(CAN) (27-0-0) fertiliser products, per tonne of nitrogen (N), between selected regions of the world. Sources: Regional references (sources of data are validated by DNV GL.)

| Fertiliser, CAN (27-0-0) | 00 (| | N 0 2 2 4 0 1 | CO ₂ from p | roduction | Total Carbon Footprint | |
|----------------------------|---|-----------------------------------|--|--|---|---|-------------|
| | CO ₂ from raw CO ₂ from materials (excl. energy natural gas) supply | N₂O and CH₄ from production | CO ₂ released during production | CO ₂ captured in product* | (incl. CO ₂ captured in product) | (excl. CO ₂ captured in product) | |
| | kg C | O₂eq/kg nitro | gen | kg CO₂eq/kṭ | g nitrogen | kg CO₂eq/l | kg nitrogen |
| EU average | 0.058 | 0.526 | 0.469 | 2.470 | 0.000 | 3.523 | 3.523 |
| North America | 0.058 | 0.690 | 3.621 | 2.557 | 0.000 | 6.926 | 6.926 |
| Latin America | 0.058 | 0.369 | 3.151 | 3.010 | 0.000 | 6.588 | 6.588 |
| Africa | 0.058 | 0.451 | 3.151 | 2.723 | 0.000 | 6.384 | 6.384 |
| Middle East | 0.058 | 0.290 | 4.358 | 2.685 | 0.000 | 7.391 | 7.391 |
| CIS (Russian Commonwealth) | 0.058 | 0.634 | 3.755 | 2.894 | 0.000 | 7.341 | 7.341 |
| South East Asia | 0.058 | 0.416 | 3.956 | 2.822 | 0.000 | 7.252 | 7.252 |
| South Asia | 0.058 | 0.759 | 3.017 | 3.219 | 0.000 | 7.054 | 7.054 |
| Oceania | 0.058 | 0.360 | 3.487 | 2.470 | 0.000 | 6.375 | 6.375 |
| China, coal | 0.058 | 0.678 | 4.962 | 5.500 | 0.000 | 11.198 | 11.198 |
| China, gas | 0.058 | 0.729 | 4.962 | 2.987 | 0.000 | 8.735 | 8.735 |

^{*} Captured CO₂ will be released when applied in agriculture.

Table 10: Variations in the carbon footprint of urea (46-0-0) fertiliser products, per tonne of product, between selected regions of the world.
Sources: Regional references (sources of data are validated by DNV GL.)

| | 00 for many | 20.1 | | CO ₂ from production | | Total Carbon Footprint | |
|---------------------------|--|--|-----------------------------------|--|--|---|---|
| Fertiliser, Urea (46-0-0) | CO ₂ from raw materials (excl. natural gas) | CO ₂ from energy supply | N₂O and CH₄ from production | CO ₂ released during production | CO ₂ captured in product* | (incl. CO ₂ captured in product) | (excl. CO ₂ captured in product) |
| | kg (| CO₂eq/kg prod | luct | kg CO₂eq/k | g product | kg CO₂eq/ | kg product |
| EU average | 0.000 | 0.278 | 0.000 | 0.600 | 0.733 | 1.611 | 0.878 |
| North America | 0.000 | 0.371 | 0.000 | 0.635 | 0.733 | 1.739 | 1.006 |
| Latin America | 0.000 | 0.172 | 0.000 | 0.841 | 0.733 | 1.746 | 1.013 |
| Africa | 0.000 | 0.228 | 0.000 | 0.700 | 0.733 | 1.661 | 0.928 |
| Middle East | 0.000 | 0.139 | 0.000 | 0.675 | 0.733 | 1.547 | 0.814 |
| CIS (Russia Commonwealth) | 0.000 | 0.321 | 0.000 | 0.784 | 0.733 | 1.838 | 1.105 |
| South East Asia | 0.000 | 0.201 | 0.000 | 0.732 | 0.733 | 1.667 | 0.934 |
| South Asia | 0.000 | 0.367 | 0.000 | 0.907 | 0.733 | 2.007 | 1.274 |
| Oceania | 0.000 | 0.185 | 0.000 | 0.566 | 0.733 | 1.484 | 0.751 |
| China, coal | 0.000 | 0.350 | 0.000 | 1.918 | 0.733 | 3.002 | 2.269 |
| China, gas | 0.000 | 0.372 | 0.000 | 0.801 | 0.733 | 1.905 | 1.172 |

^{*} Captured CO₂ will be released when applied in agriculture.

Table 11: Variations in the carbon footprint of urea (46-0-0) fertiliser products, per tonne of nitrogen (N), between selected regions of the world.

Sources: Regional references (sources of data are validated by DNV GL.)

| Fertiliser, Urea (46-0-0) | 00 6 | • | | CO ₂ from production | | Total Carbon Footprint | |
|---------------------------|-------------------------------|---------------|-----------------------------------|--|--|---|---|
| | materials (excl. natural gas) | | N₂O and CH₄ from production | CO ₂ released during production | CO ₂ captured in product* | (incl. CO ₂ captured in product) | (excl. CO ₂ captured in product) |
| | kg C | O₂eq/kg nitro | gen | kg CO₂eq/kṭ | g nitrogen | kg CO₂eq/l | kg nitrogen |
| EU average | 0.000 | 0.605 | 0.000 | 1.304 | 1.593 | 3.502 | 1.909 |
| North America | 0.000 | 0.807 | 0.000 | 1.380 | 1.593 | 3.781 | 2.187 |
| Latin America | 0.000 | 0.373 | 0.000 | 1.829 | 1.593 | 3.795 | 2.202 |
| Africa | 0.000 | 0.495 | 0.000 | 1.521 | 1.593 | 3.610 | 2.016 |
| Middle East | 0.000 | 0.303 | 0.000 | 1.466 | 1.593 | 3.363 | 1.770 |
| CIS (Russia Commonwealth) | 0.000 | 0.697 | 0.000 | 1.704 | 1.593 | 3.995 | 2.401 |
| South East Asia | 0.000 | 0.438 | 0.000 | 1.591 | 1.593 | 3.623 | 2.029 |
| South Asia | 0.000 | 0.798 | 0.000 | 1.971 | 1.593 | 4.362 | 2.769 |
| Oceania | 0.000 | 0.403 | 0.000 | 1.230 | 1.593 | 3.226 | 1.633 |
| China, coal | 0.000 | 0.761 | 0.000 | 4.171 | 1.593 | 6.525 | 4.932 |
| China, gas | 0.000 | 0.808 | 0.000 | 1.741 | 1.593 | 4.142 | 2.549 |

^{*} Captured CO₂ will be released when applied in agriculture.

Table 12: Variations in the carbon footprint of urea ammonium nitrate (UAN) (30-0-0) fertiliser products, per tonne of product, between selected regions of the world.

Sources: Regional references (sources of data are validated by DNV GL.)

| Fertiliser, UAN (30-0-0) | CO₂ from raw materials (excl. natural gas) | CO₂ from energy supply | N₂O and CH₄ from production | CO ₂ from production | | Total Carbon Footprint | |
|----------------------------|--|------------------------------|-----------------------------------|--|--|---|---|
| | | | | CO ₂ released during production | CO ₂ captured in product* | (incl. CO ₂ captured in product) | (excl. CO ₂ captured in product) |
| | kg CO₂eq/kg product | | | kg CO₂eq/kg product | | kg CO₂eq/kg product | |
| EU average | 0.000 | 0.165 | 0.070 | 0.546 | 0.239 | 1.021 | 0.782 |
| North America | 0.000 | 0.219 | 0.543 | 0.570 | 0.239 | 1.571 | 1.332 |
| Latin America | 0.000 | 0.109 | 0.473 | 0.705 | 0.239 | 1.526 | 1.287 |
| Africa | 0.000 | 0.138 | 0.473 | 0.616 | 0.239 | 1.466 | 1.227 |
| Middle East | 0.000 | 0.087 | 0.654 | 0.602 | 0.239 | 1.581 | 1.342 |
| CIS (Russian Commonwealth) | 0.000 | 0.195 | 0.563 | 0.669 | 0.239 | 1.666 | 1.427 |
| South East Asia | 0.000 | 0.125 | 0.593 | 0.641 | 0.239 | 1.598 | 1.359 |
| South Asia | 0.000 | 0.228 | 0.453 | 0.757 | 0.239 | 1.677 | 1.438 |
| Oceania | 0.000 | 0.111 | 0.523 | 0.534 | 0.239 | 1.407 | 1.168 |
| China, coal | 0.000 | 0.211 | 0.744 | 1.420 | 0.239 | 2.615 | 2.376 |
| China, gas | 0.000 | 0.225 | 0.744 | 0.688 | 0.239 | 1.896 | 1.657 |

^{*} Captured CO₂ will be released when applied in agriculture.

Table 13: Variations in the carbon footprint of urea ammonium nitrate (UAN) (30-0-0) fertiliser products, per tonne of nitrogen (N), between selected regions of the world.

Sources: Regional references (sources of data are validated by DNV GL.)

| Fertiliser, UAN (30-0-0) | CO ₂ from raw materials (excl. natural gas) | CO₂ from energy supply | N₂O and CH₄ from production | CO₂ from production | | Total Carbon Footprint | |
|----------------------------|--|------------------------------|-----------------------------------|--|--|---|---|
| | | | | CO ₂ released during production | CO ₂ captured in product* | (incl. CO ₂ captured in product) | (excl. CO ₂ captured in product) |
| | kg CO₂eq/kg nitrogen | | | kg CO₂eq/kg nitrogen | | kg CO₂eq/kg nitrogen | |
| EU average | 0.000 | 0.551 | 0.235 | 1.820 | 0.797 | 3.402 | 2.605 |
| North America | 0.000 | 0.730 | 1.810 | 1.900 | 0.797 | 5.238 | 4.441 |
| Latin America | 0.000 | 0.362 | 1.576 | 2.351 | 0.797 | 5.086 | 4.289 |
| Africa | 0.000 | 0.461 | 1.576 | 2.053 | 0.797 | 4.887 | 4.090 |
| Middle East | 0.000 | 0.289 | 2.179 | 2.005 | 0.797 | 5.270 | 4.473 |
| CIS (Russian Commonwealth) | 0.000 | 0.650 | 1.877 | 2.231 | 0.797 | 5.555 | 4.758 |
| South East Asia | 0.000 | 0.416 | 1.978 | 2.136 | 0.797 | 5.327 | 4.530 |
| South Asia | 0.000 | 0.761 | 1.509 | 2.523 | 0.797 | 5.590 | 4.793 |
| Oceania | 0.000 | 0.371 | 1.743 | 1.779 | 0.797 | 4.690 | 3.893 |
| China, coal | 0.000 | 0.704 | 2.481 | 4.735 | 0.797 | 8.716 | 7.920 |
| China, gas | 0.000 | 0.751 | 2.481 | 2.292 | 0.797 | 6.320 | 5.524 |

^{*} Captured CO₂ will be released when applied in agriculture.

5. REFERENCE.

Kongshaug, G. (1998). Hydro Agri (Yara), Energy Consumption and Greenhouse Gas Emissions in Fertilizer Production, IFA.

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International Fertiliser Society

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