

TABLE 6.8 (NEW)
TIER 2A, 2B and 3B METHODS -- DEFAULT WEIGHTING FACTORS $\gamma_{i,p}$ AND $\gamma_{k,i,p}$ FOR SEMICONDUCTOR AND MEMS MANUFACTURING
UNDER CERTAIN CONDITIONS*

Tier, input gas ($\gamma_{i,p}$) vs. byproduct ($\gamma_{k,i,p}$), and wafer size	CF₄ (IPC or ITC)/ EWC	C₂F₆ IPC/ EWC	c-C₄F₈ IPC/ EWC	NF₃ (IPC or ITC)/ EWC	SF₆ IPC/ EWC	NF₃ RPC/ EWC	CF₄ RPC/ EWC	C₃F₈ RPC/ EWC	N₂O TFD/ other
Tier 2a									
$\gamma_{i,p}$	13†	9.3	4.7	14†	11				
$\gamma_{CF_4,i,p}$	NA	23	6.6	63	8.5				
$\gamma_{C_2F_6,i,p}$	NA	NA	NA	NA	3.4				
Tier 2b									
$\gamma_{i,p}$ (≤ 200 mm wafer size)	13†	9.3	4.7	2.9†	11				
$\gamma_{CF_4,i,p}$ (≤ 200 mm wafer size)	NA	23	6.6	110	8.5				
$\gamma_{C_2F_6,i,p}$ (≤ 200 mm wafer size)	NA	NA	NA	NA	3.4				
$\gamma_{i,p}$ (300 mm wafer size)	NM	NM	NM	26†	NM				
$\gamma_{CF_4,i,p}$ (300 mm wafer size)	NA	NA	NA	17	NA				
Tier 3b									
$\gamma_{i,p}$ (both ≤ 200 mm and 300 mm wafer size)	13†	9.3	4.7	14†	11	5.7	NM	NM	25
$\gamma_{CF_4,i,p}$ (both ≤ 200 mm and 300 mm wafer size)	NA	23	6.6	63	8.5	57	NA	NA	NA
$\gamma_{C_2F_6,i,p}$ (both ≤ 200 mm and 300 mm wafer size)	NA	NA	NA	NA	3.4	NA	NA	NA	NA
$\gamma_{i,p}$ (≤ 200 mm wafer size)	13†	9.3	4.7	2.9†	11	1.4	NM	NM	48
$\gamma_{CF_4,i,p}$ (≤ 200 mm wafer size)	NA	23	6.6	110	8.5	35	NM	NA	NA
$\gamma_{C_2F_6,i,p}$ (≤ 200 mm wafer size)	NA	NA	NA	NA	3.4	NA	NA	NA	NA
$\gamma_{i,p}$ (300 mm wafer size)	NM	NM	NM	26†	NM	10	NM	NM	2.4
$\gamma_{CF_4,i,p}$ (300 mm wafer size)	NA	NA	NA	17	NA	78	NA	NA	NA

Source: Survey of industrial facility data conducted by the authors of Chapter 6.

*Gamma weighting factors for semiconductor manufacturing may be applied to MEMS manufacturing processes that are carried out using tools and processes similar to those used to manufacture semiconductors (for further details see discussion in the Choice of method section, in particular footnote 3).

† The gamma values for (IPC or ITC)/EWC for 200 mm were developed based on IPC only and the values for 300 mm were developed based on the total emissions and tool count from ITC and IPC. Gamma is assigned based on analogy due to similar emission factors for IPC and ITC, where known, for the same gas and wafer size. For all other cases where no gamma has been measured and a gamma is needed, compiler may assume $\gamma_i = 10$, $\gamma_k = 10$.